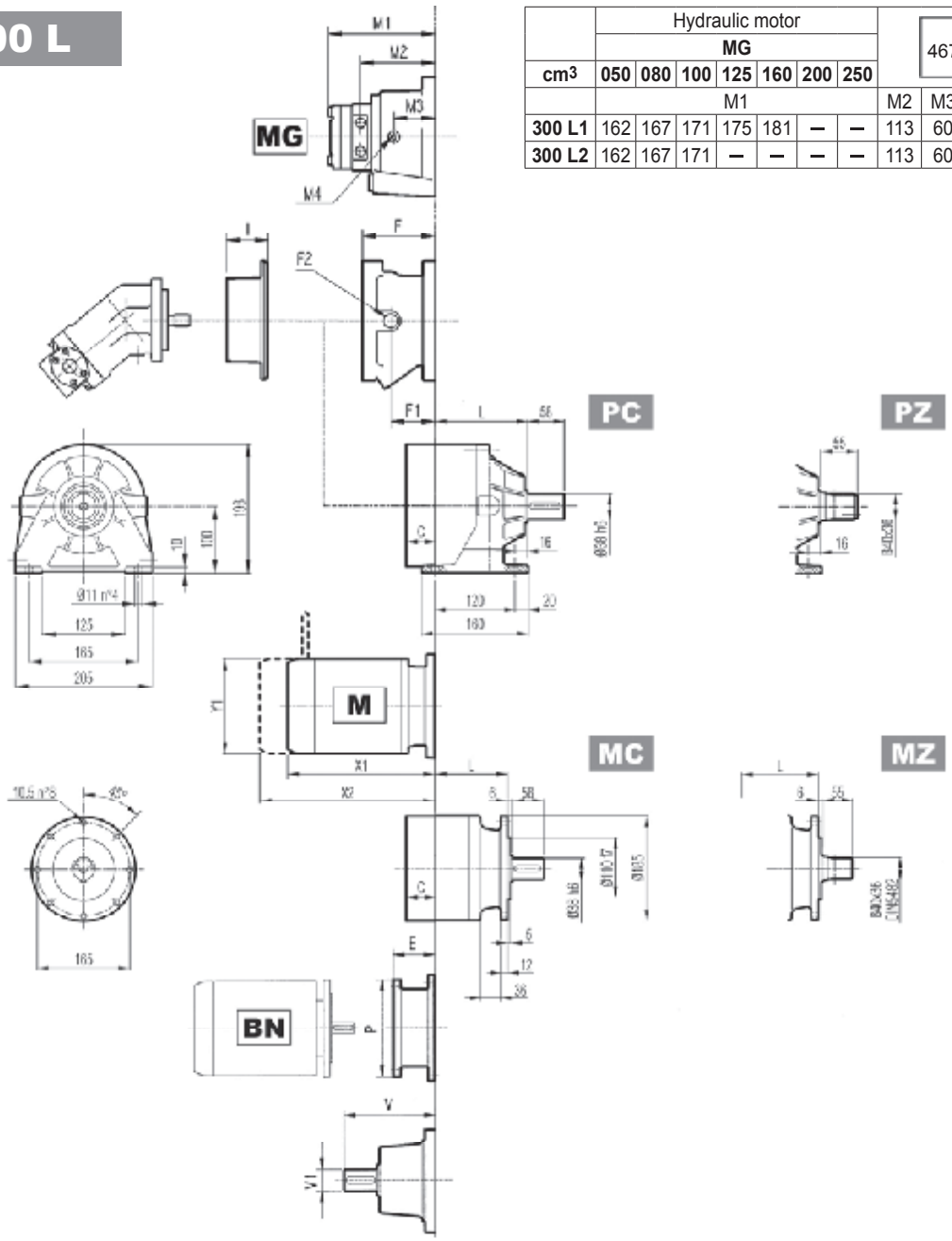
26 DIMENSIONI

300 L

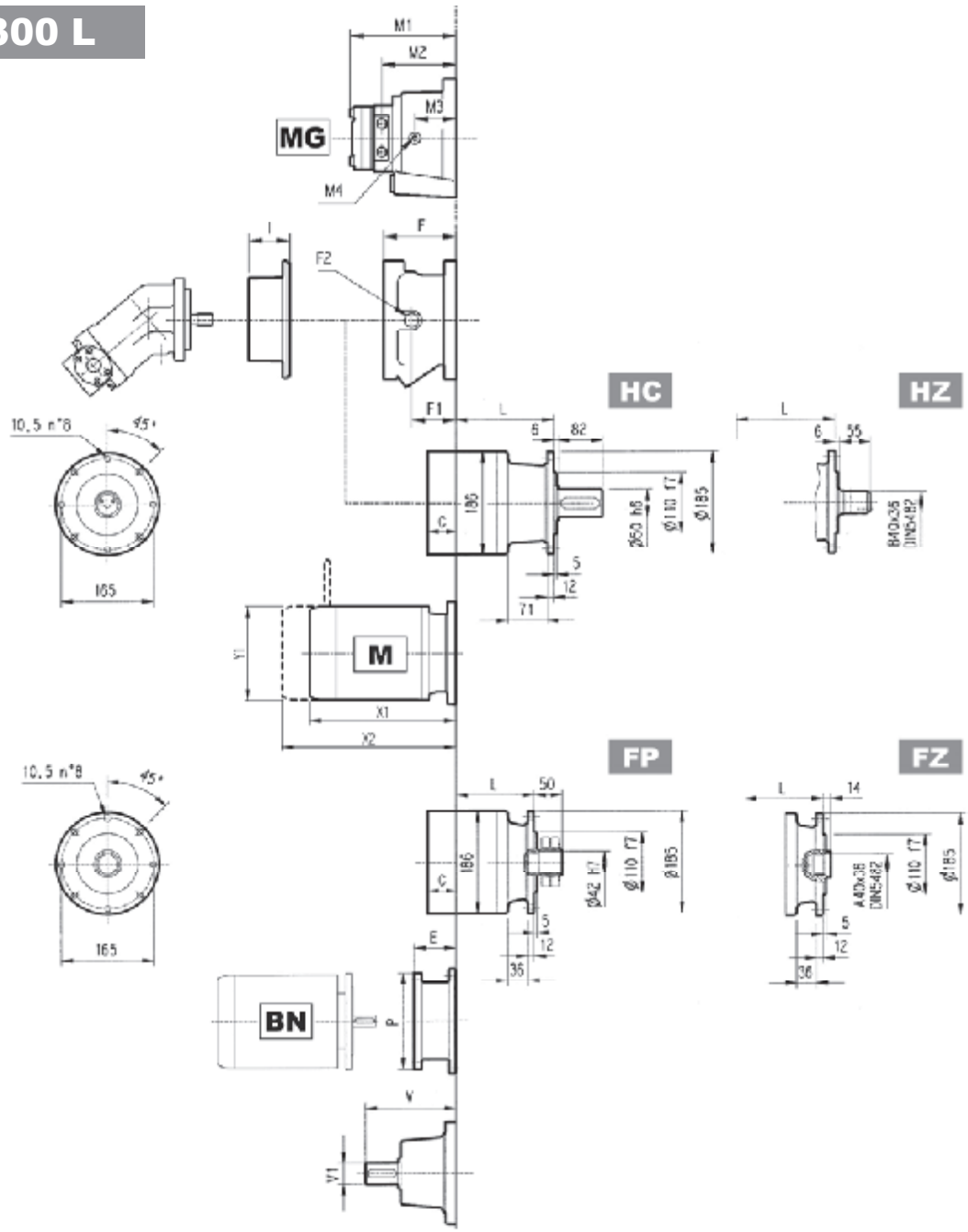


	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
300 L1	162	167	171	175	181	—	—	113	60	1/4G	14
300 L2	162	167	171	—	—	—	—	113	60	1/4G	14

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
300 L1	80	86	115	80	18	23	20	16
300 L2	133	139	168	133	22	27	24	20
300 L3	186	192	221	186	26	31	28	24
300 L4	239	245	274	239	30	35	32	28

	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
300 L1	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10
300 L2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
300 L3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
300 L4	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10

300 L



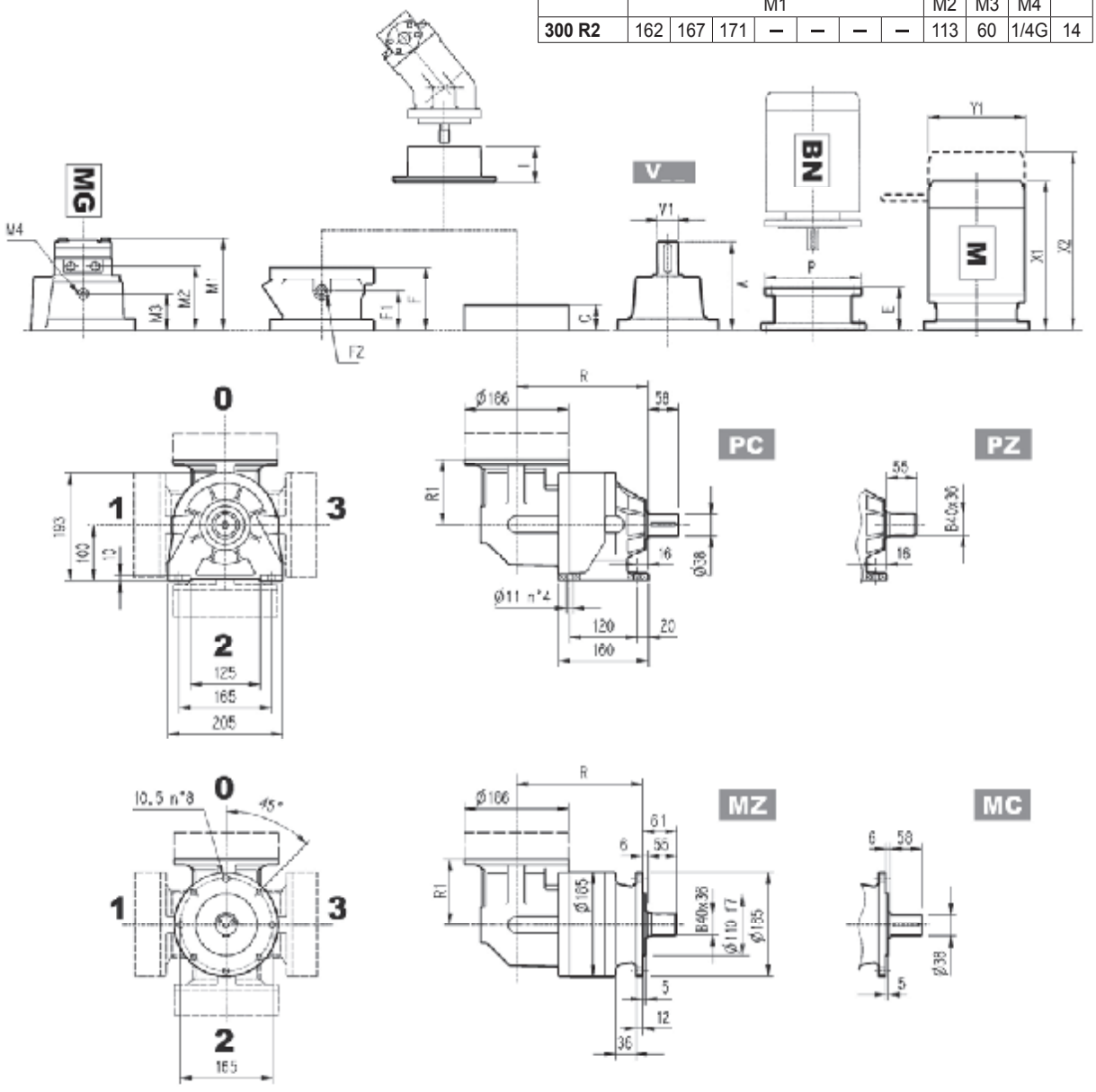
FP M_{2max} = 1300 Nm

	P71		P80		P90		P100		P112		P132	
	E	P	E	P	E	P	E	P	E	P	E	P
300 L1	65	160	84	200	84	200	94	250	94	250	114	300
300 L2	65	160	84	200	84	200	94	250	94	250	114	300
300 L3	65	160	84	200	84	200	94	250	94	250	114	300
300 L4	65	160	84	200	84	200	94	250	94	250	114	300

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
300 L1	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258
300 L2	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258
300 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258
300 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258

300 R

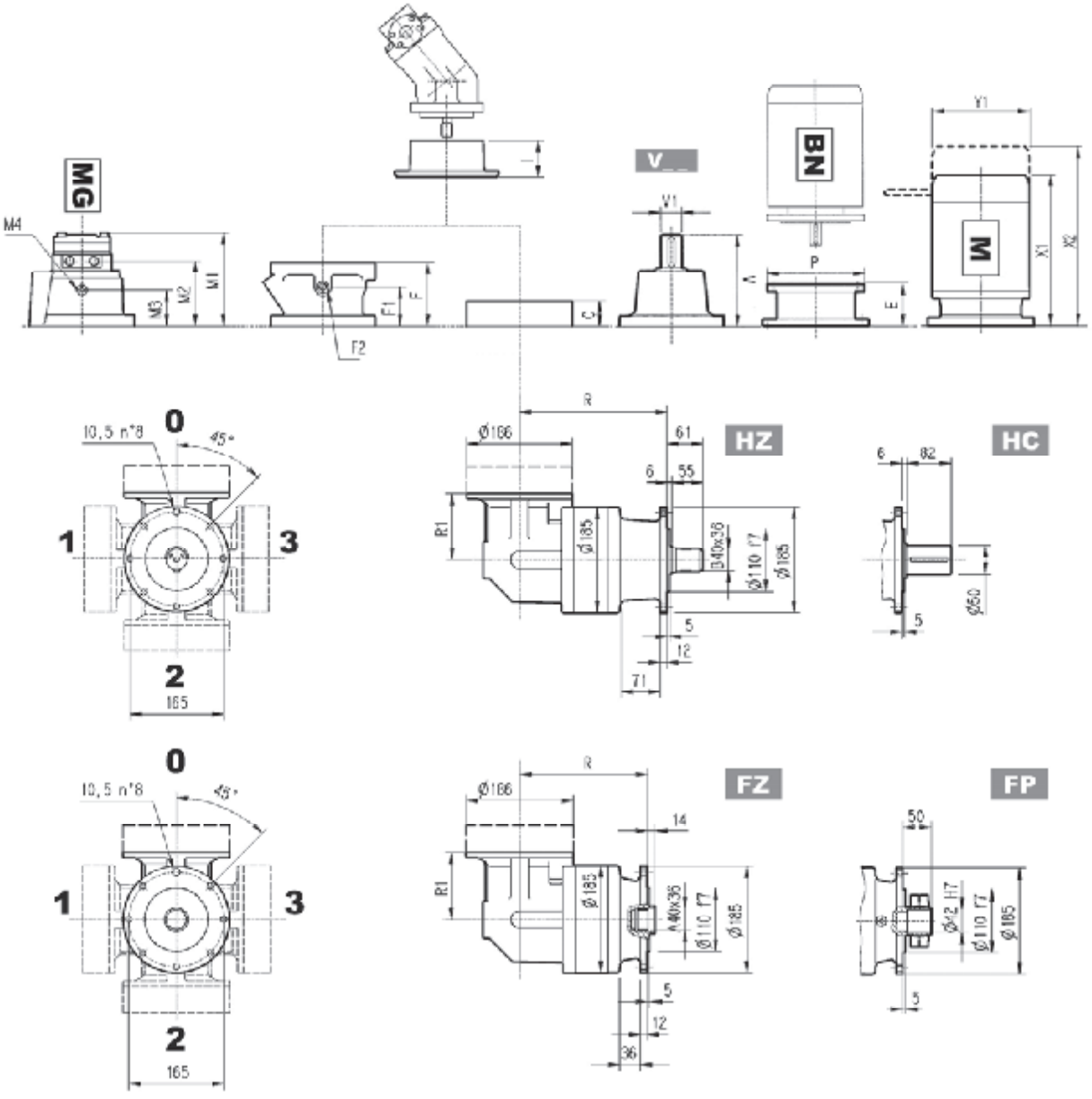
	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
300 R2	162	167	171	–	–	–	–	113	60	1/4G	14



	R				R1	Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ		MC - MZ	PC - PZ	HC - HZ	FP - FZ
300 R2	172	178	207	172	122	32	37	34	30
300 R3	225	231	260	225	122	36	41	38	34
300 R4	278	284	313	278	122	40	45	42	38

	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
300 R2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
300 R3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
300 R4	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10

300 R

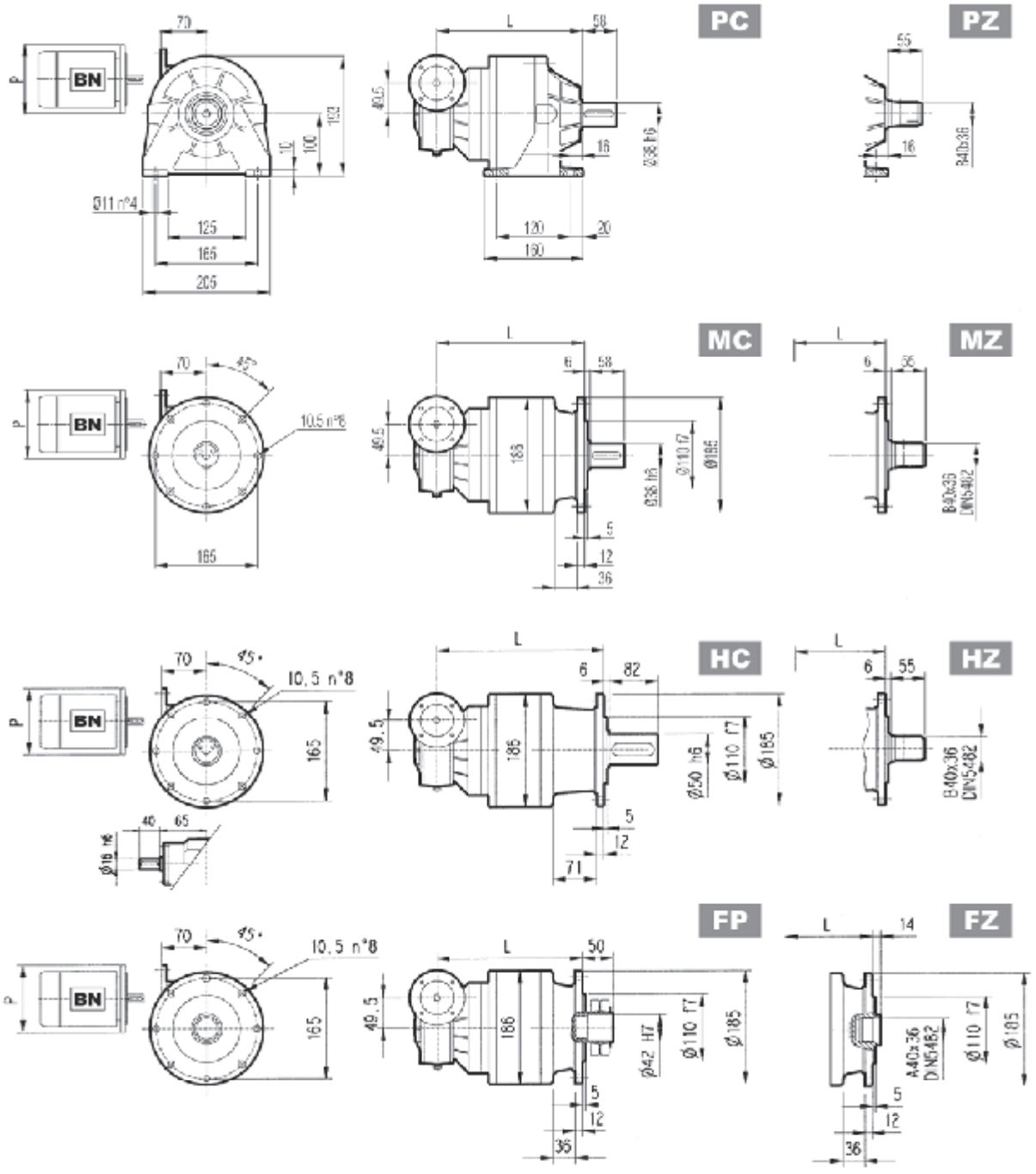


FP M_{2max} = 1300 Nm

	P71		P80		P90		P100		P112		P132	
	E	P	E	P	E	P	E	P	E	P	E	P
300 R2	65	160	84	200	84	200	94	250	94	250	114	300
300 R3	65	160	84	200	84	200	94	250	94	250	114	300
300 R4	65	160	84	200	84	200	94	250	94	250	114	300

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
300 R2	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258
300 R3	253	314	138	328	400	156	373	469	195	405	497	195	–	–	–
300 R4	253	314	138	328	400	156	373	469	195	–	–	–	–	–	–

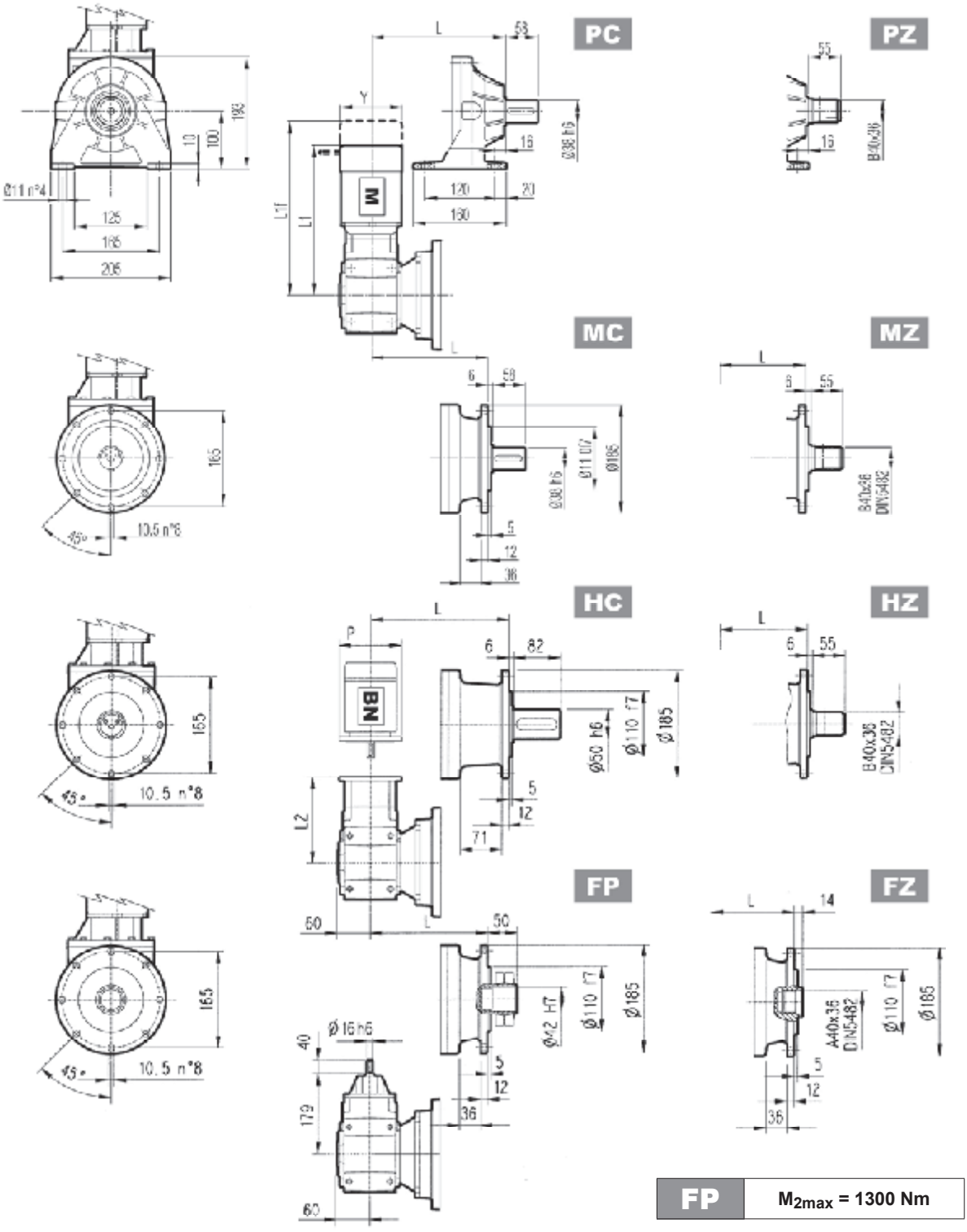
3/V 00 L3



FP	M_{2max} = 1300 Nm

	L				Kg				P63	P71	P80
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ	P	P	P
3/V 00 L3	255	261	290	255	25	30	27	23	140	160	200

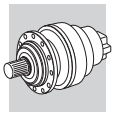
3/A 00 L2



FP	M_{2max} = 1300 Nm

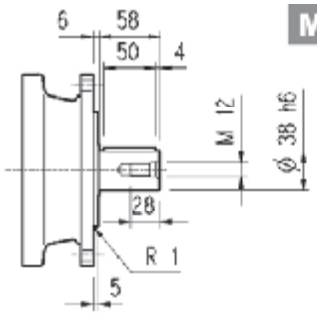
	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/A 00 L2	193	199	228	193	38	43	40	36

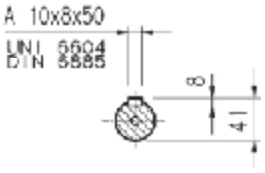
	P63		P71		P80		P90		P100		S1 + M1			S2 + M2S			S3 + M3SA			S3 + M3LA		
	L2	P	L2	P	L2	P	L2	P	L2	P	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/A 00 L2	212.5	140	212.5	160	232	200	232	200	242	250	368	428	138	394	466	156	439	535	195	470	563	195



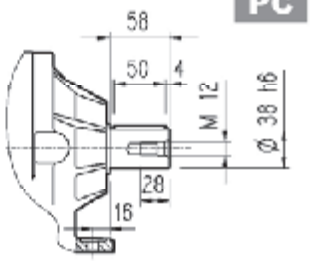
300 L | 300 R | 3/V 00 L3 | 3/A 00 L2

MC

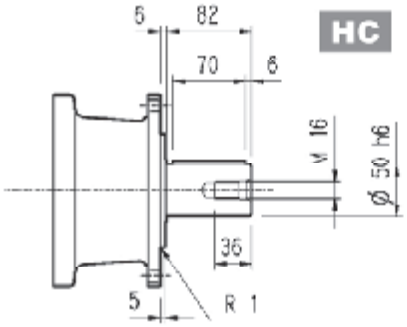


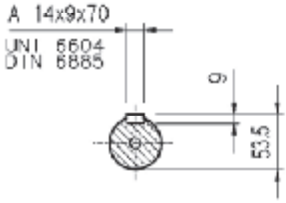


PC

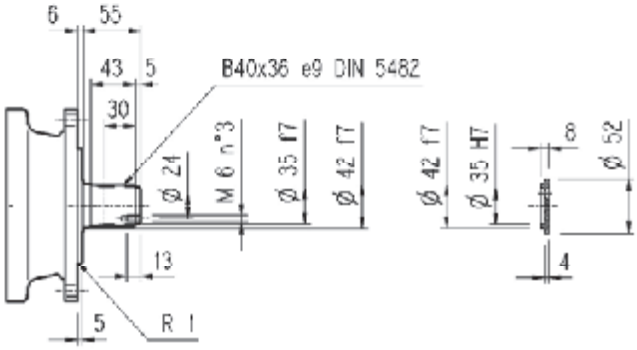


HC

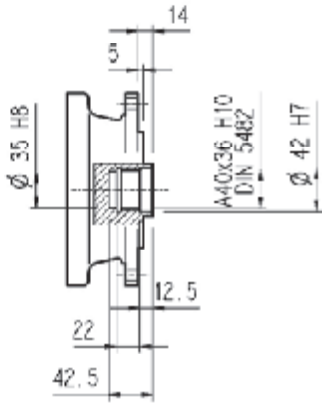




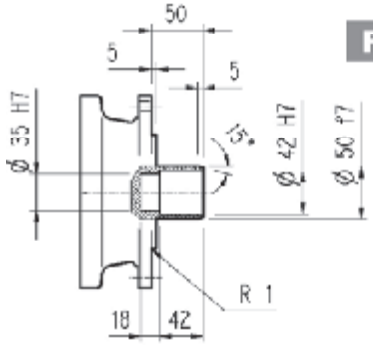
MZ | HZ

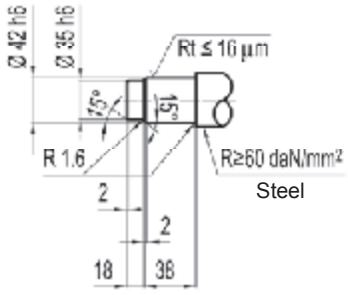


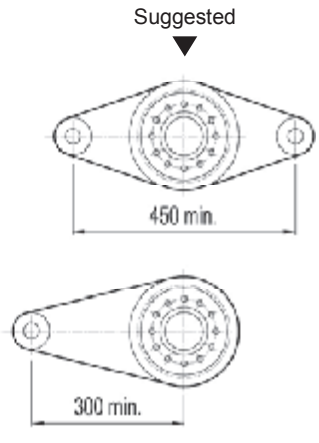
FZ



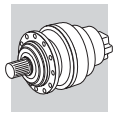
FP







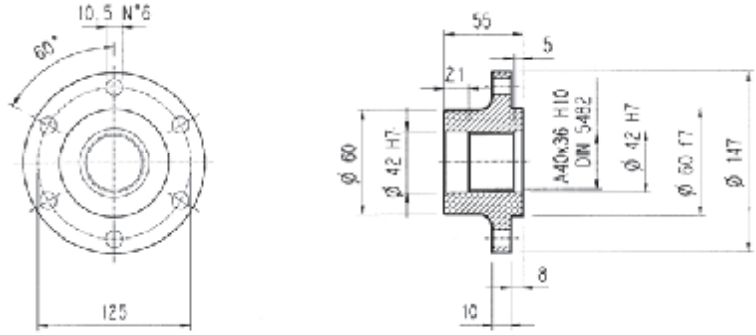
FP	M_{2max} = 1300 Nm



300 L | 300 R | 3/V 00 L3 | 3/A 00 L2

Flange

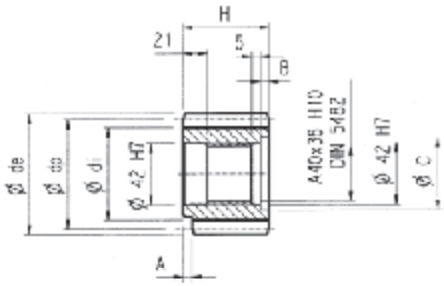
W0A



Material: Steel C40

Pinions

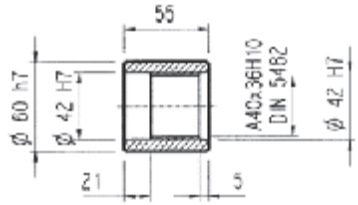
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PBE	4.5	14	0.507	63	56	75.5	55	—	—	—	Steel 39NiCrMo3 hardened and tempered
PCE	5	14	0.500	70	62.5	84.8	65	—	10	53	
PDC	6	12	0.250	72	61	84.8	59	14	4	54	
PDE	6	14	0.500	84	73	99.6	65	—	10	54	

Sleeve coupling

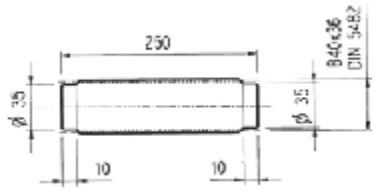
M0A



Material: Steel 16CrNi4

Splined bars

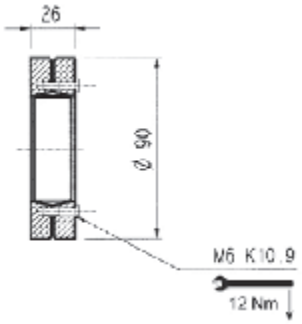
B0A

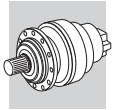


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

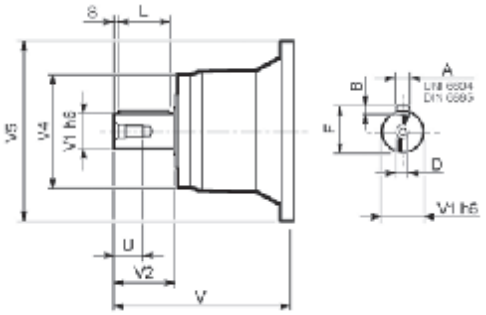
Shrink disc

G0A



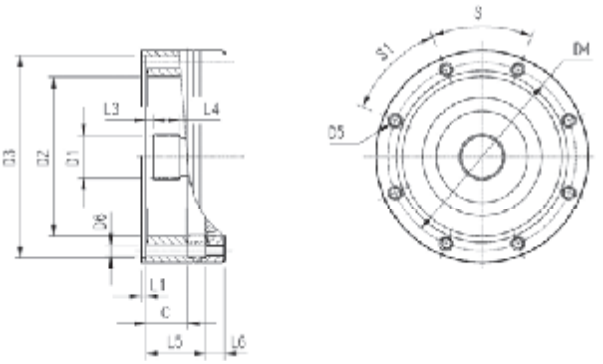


300 L 300 R



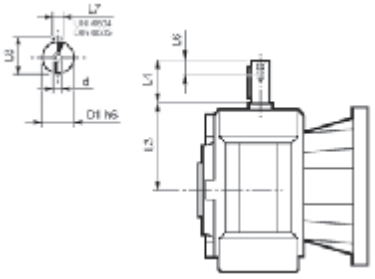
		V	V1	V2	V4	V5	A	B	F	L	S	D	U
300 L1	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
300 L2	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
300 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
300 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
300 R2-R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

300 L 300 R



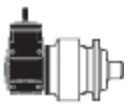
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
300 L1	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	53	18	45°	45°	A
300 L2	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	106	18	45°	45°	A
300 L3	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	159	18	45°	45°	A
300 L4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	212	18	45°	45°	A
300 R2-R3-R4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

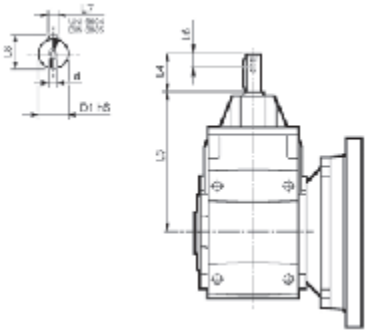
3/V 00 L3



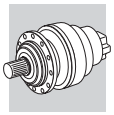
	D1 h6	L3	L4	L6	L7	L8	d
3/V 00 L3_HS	16	65	40	16	5	18	M6

3/A 00 L2



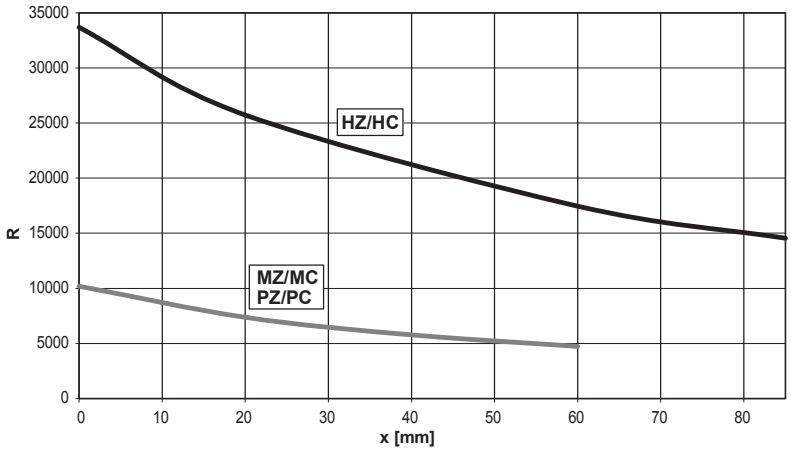


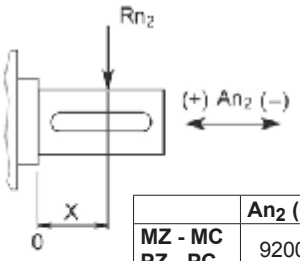
	D1 h6	L3	L4	L6	L7	L8	d
3/A 00 L2_HS	16	179	40	16	5	18	M6



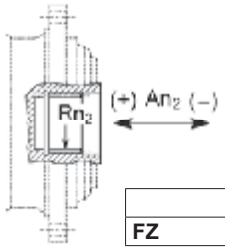
300 L | 300 R | 3/V 00 L3 | 3/A 00 L2

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





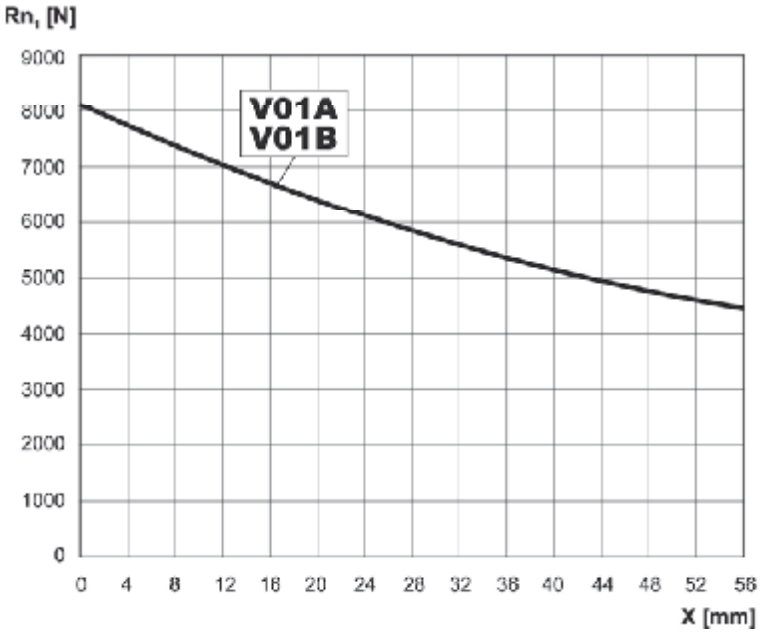
	An2 (+)	An2 (-)
MZ - MC PZ - PC	9200	6900
HZ - HC	20000	20000

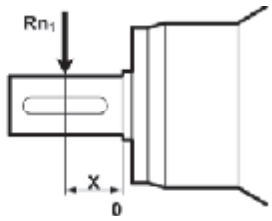


	Rn2	An2 (+/-)
FZ	3713	3713

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		MZ - MC - PZ - PC	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC	**1.27**	**1.27**	**1.26**	**1.00**	**0.62**	**0.50**

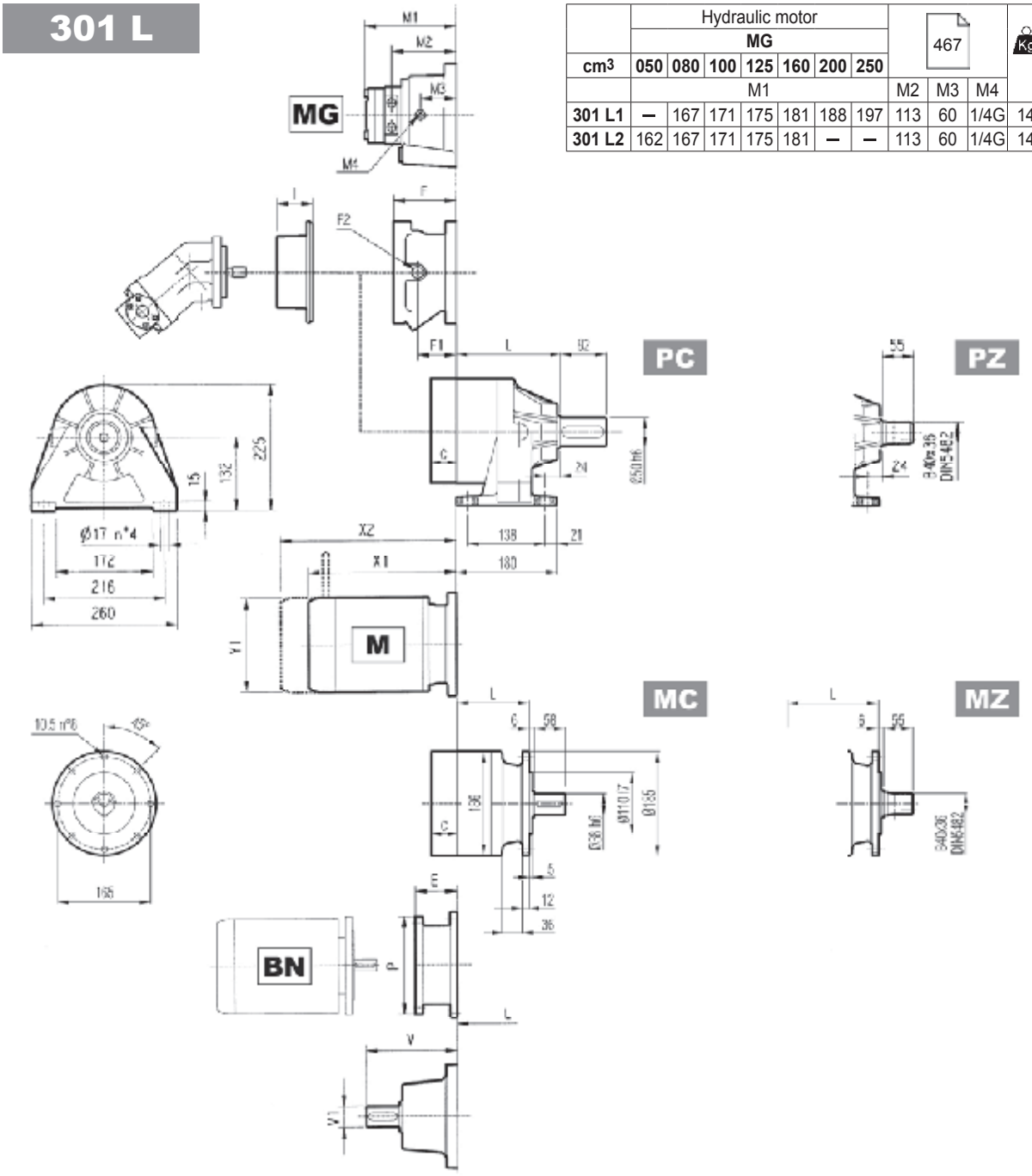
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

301 L

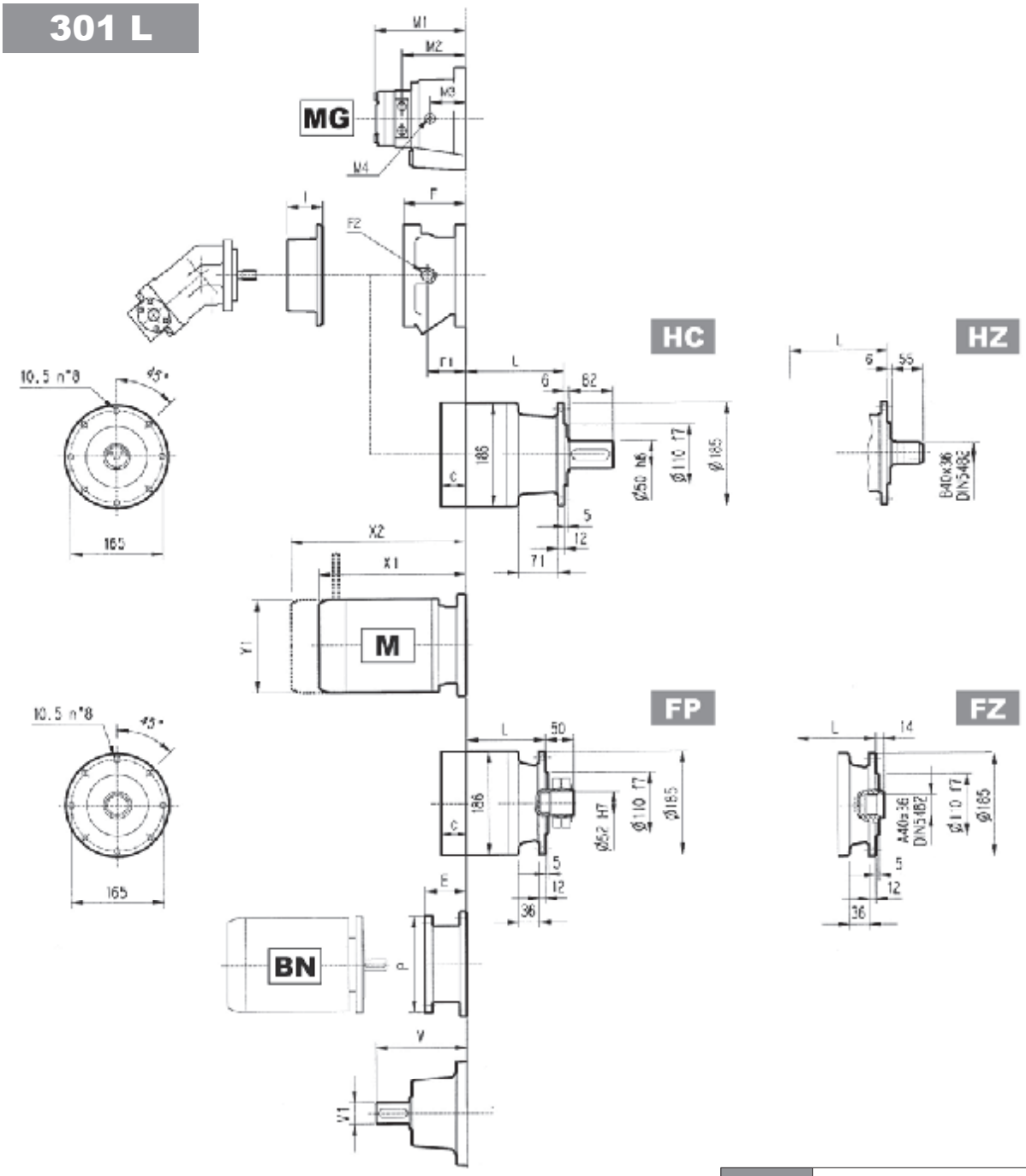


	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
301 L1	–	167	171	175	181	188	197	113	60	1/4G	14
301 L2	162	167	171	175	181	–	–	113	60	1/4G	14

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
301 L1	92	132	126	92	21	26	23	19
301 L2	145	185	176	145	25	30	27	23
301 L3	198	238	232	198	29	34	31	27
301 L4	251	291	285	251	33	38	35	31

	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
301 L1	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10
301 L2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
301 L3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
301 L4	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10

301 L



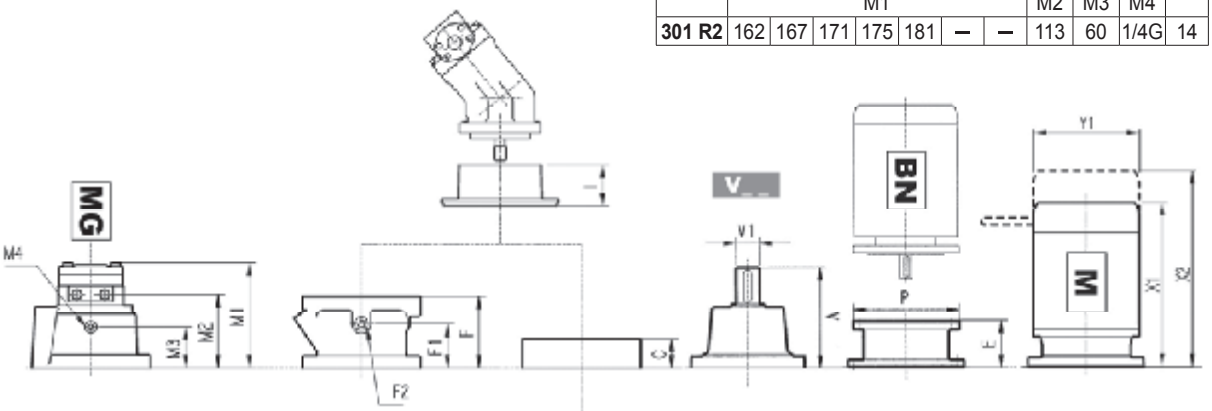
FP M_{2max} = 2400 Nm

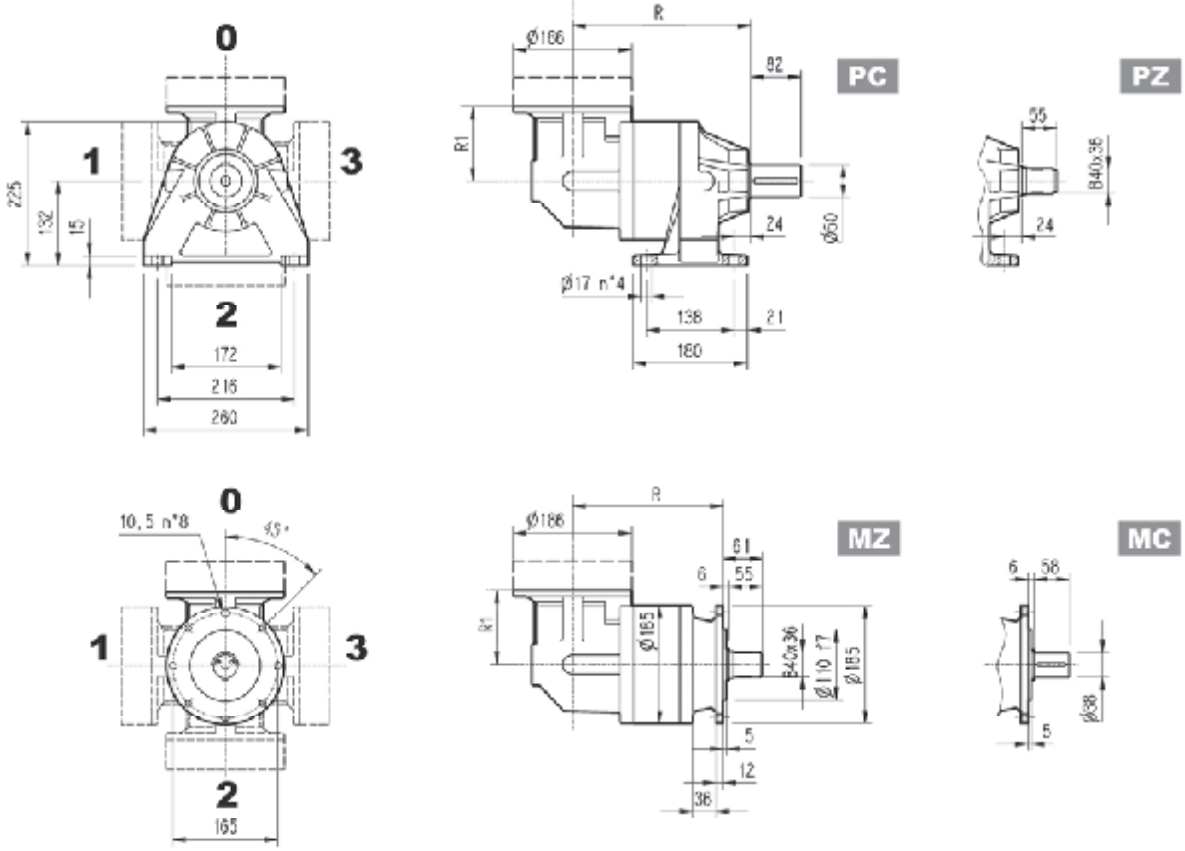
	P71		P80		P90		P100		P112		P132	
	E	P	E	P	E	P	E	P	E	P	E	P
301 L1	65	160	84	200	84	200	94	250	94	250	114	300
301 L2	65	160	84	200	84	200	94	250	94	250	114	300
301 L3	65	160	84	200	84	200	94	250	94	250	114	300
301 L4	65	160	84	200	84	200	94	250	94	250	114	300

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
301 L1	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258
301 L2	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258
301 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258
301 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258

301 R

	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
301 R2	162	167	171	175	181	—	—	113	60	1/4G	14

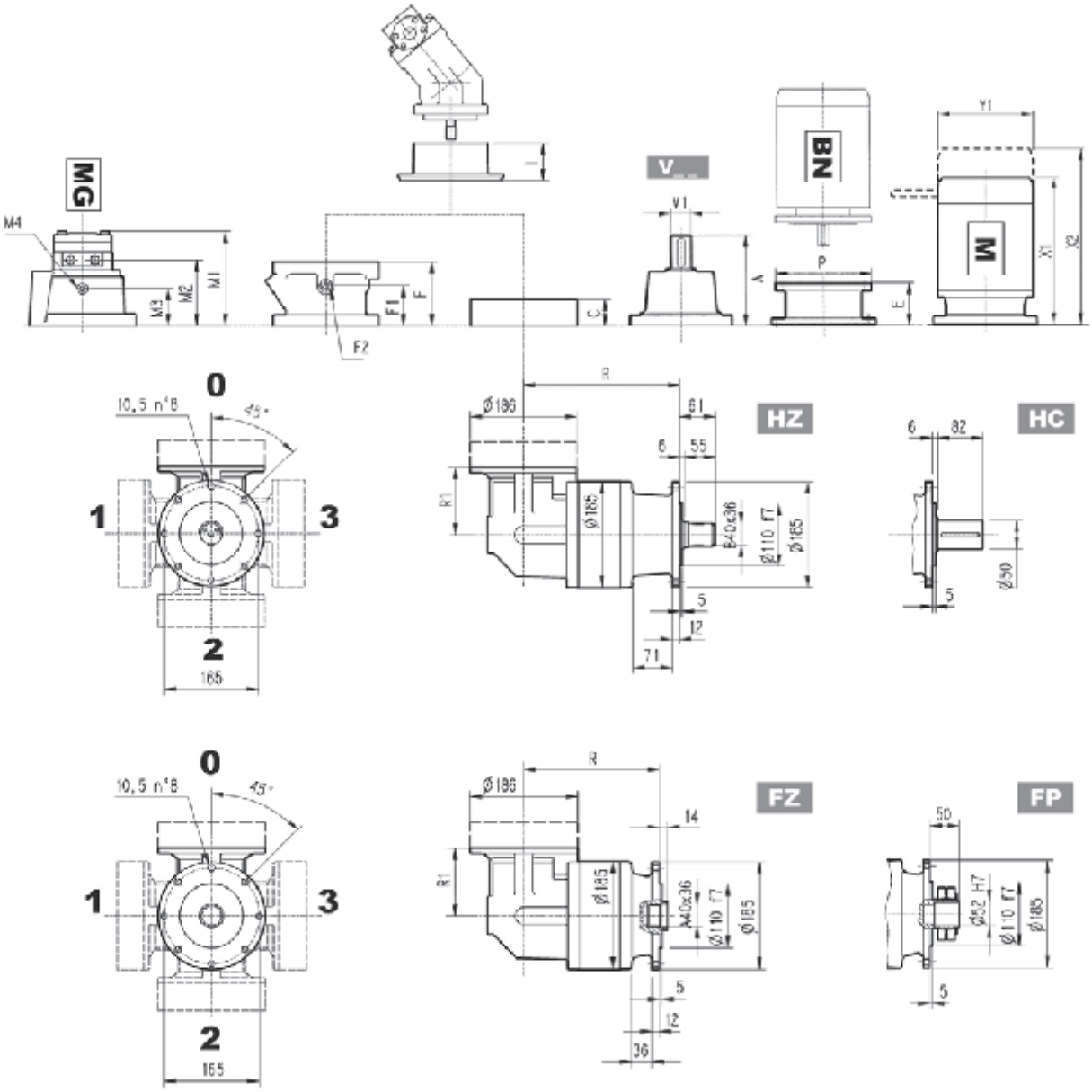




	R				R1	Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ		MC - MZ	PC - PZ	HC - HZ	FP - FZ
301 R2	184	225	219	184	122	35	42	37	33
301 R3	237	278	272	237	122	39	46	41	37
301 R4	290	331	325	290	122	43	50	45	41

	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
301 R2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
301 R3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
301 R4	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10

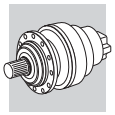
301 R



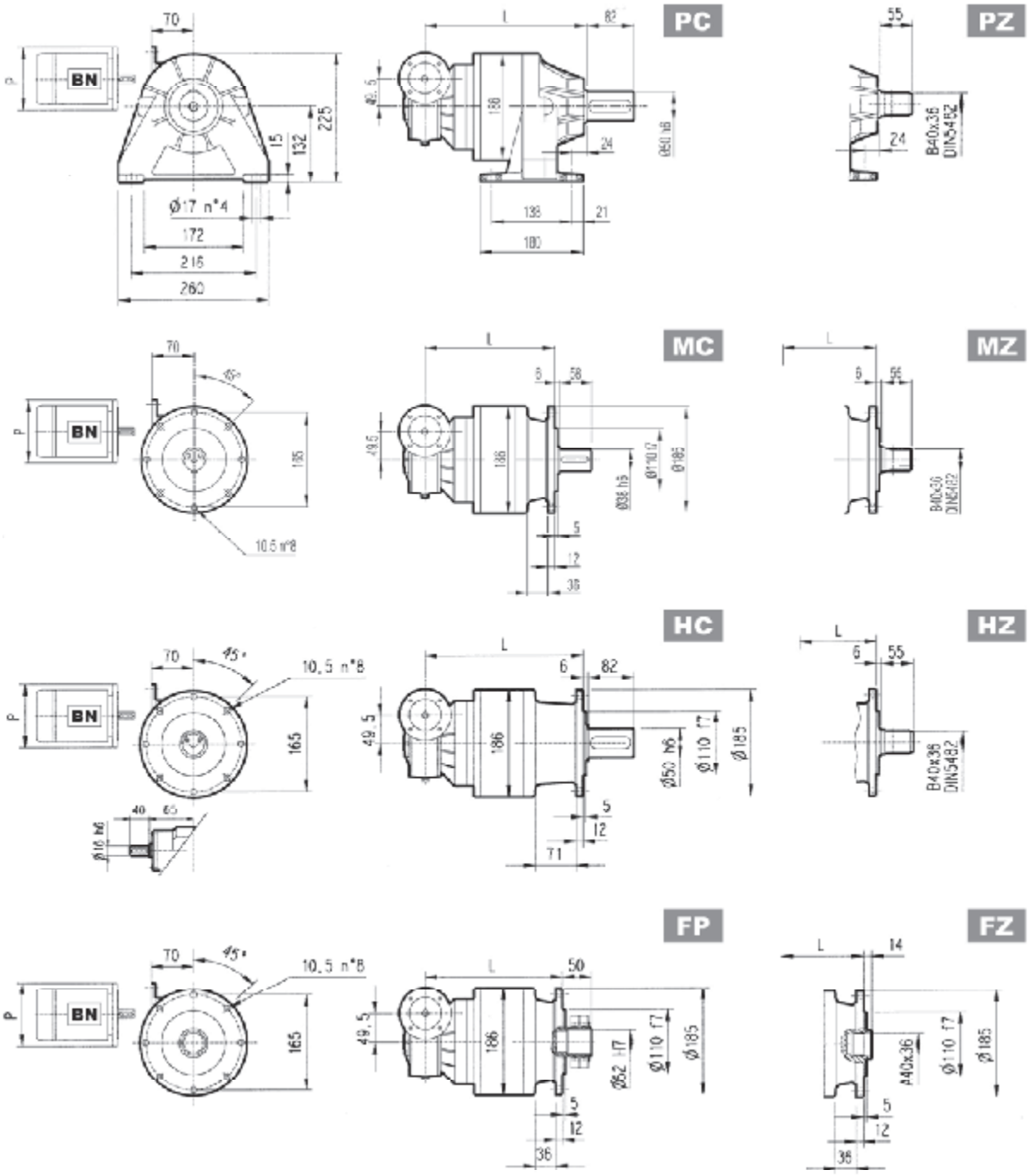
FP M_{2max} = 2400 Nm

	P71		P80		P90		P100		P112		P132	
	E	P	E	P	E	P	E	P	E	P	E	P
301 R2	65	160	84	200	84	200	94	250	94	250	114	300
301 R3	65	160	84	200	84	200	94	250	94	250	114	300
301 R4	65	160	84	200	84	200	94	250	94	250	114	300

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
301 R2	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258
301 R3	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—
301 R4	253	314	138	328	400	156	373	469	195	—	—	—	—	—	—



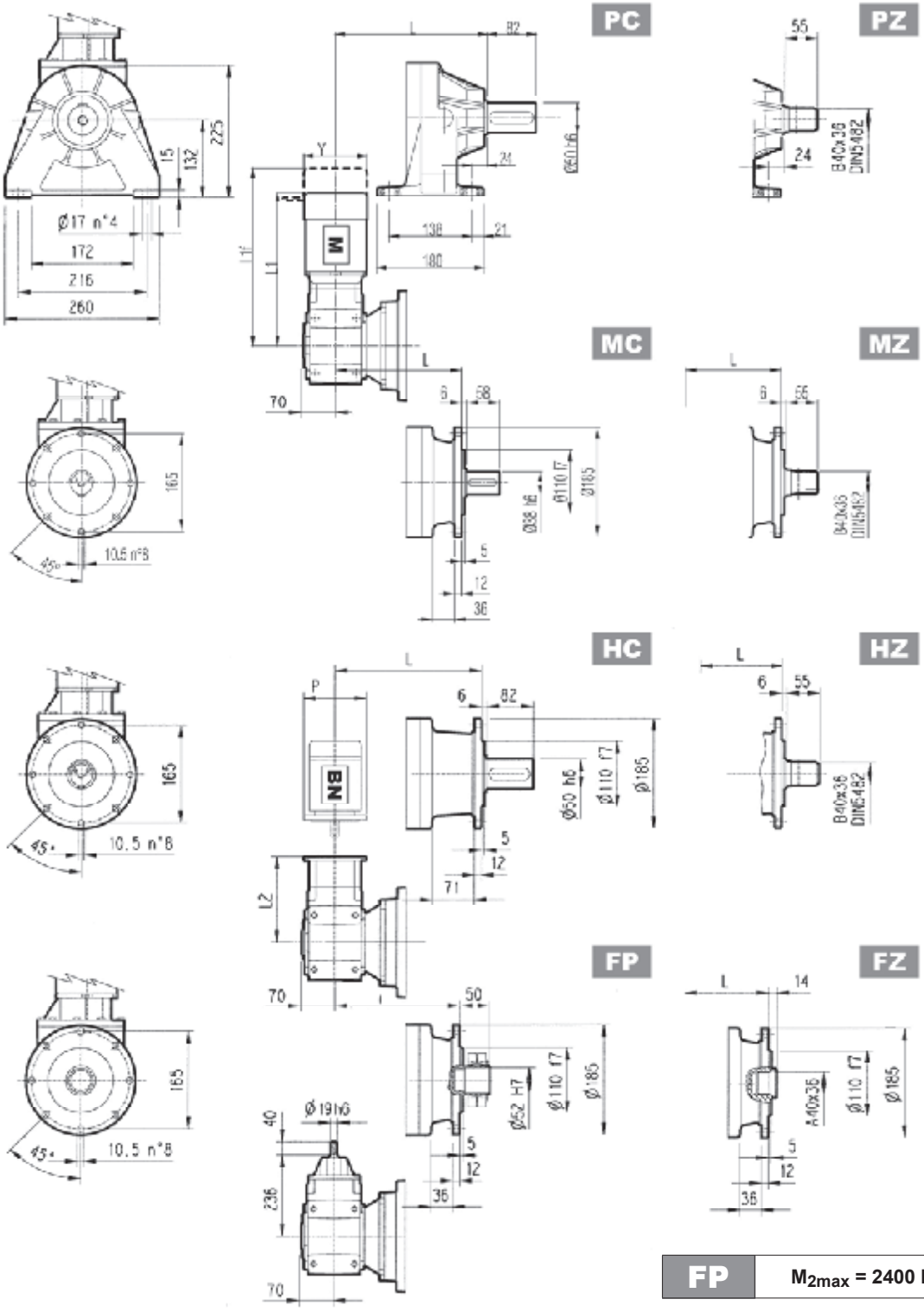
3/V 01 L3



FP	M_{2max} = 2400 Nm

	L				Kg				P63	P71	P80
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ	P	P	P
3/V 01 L3	267	308	302	267	28	35	30	26	140	160	200

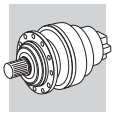
3/A 01 L2



FP	M_{2max} = 2400 Nm

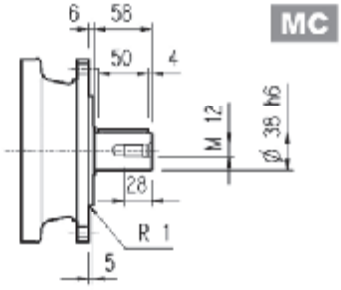
	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/A 01 L2	202	208	237	202	40	46	43	40

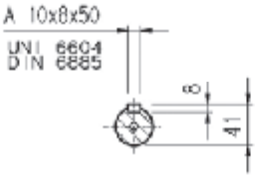
	P63		P71		P80		P90		P100		S1 + M1			S2 + M2S			S3 + M3SA			S3 + M3LA		
	L2	P	L2	P	L2	P	L2	P	L2	P	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/A 01 L2	226	140	226	160	245.5	200	245.5	200	255.5	250	382	442	138	408	480	156	453	549	195	484	577	195



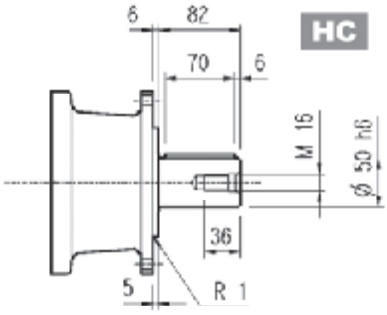
301 L | 301 R | 3/V 01 L3 | 3/A 01 L2

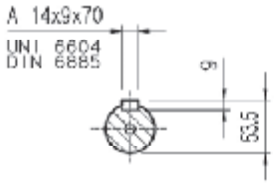
MC



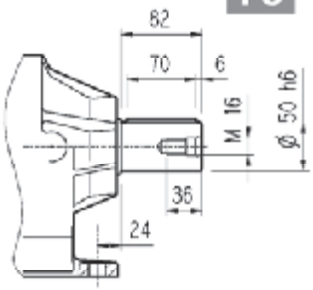


HC

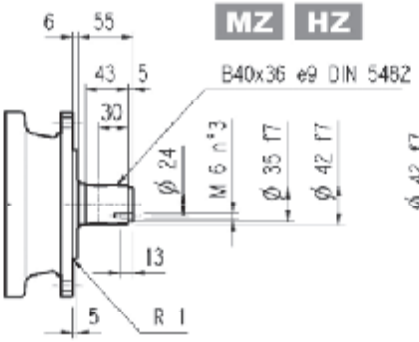


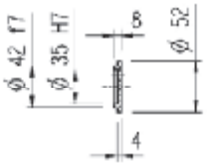


PC

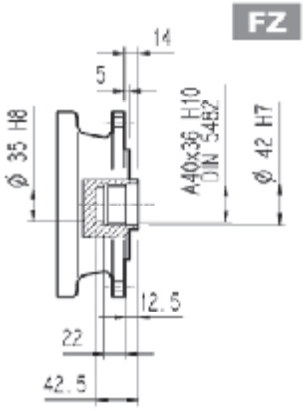


MZ **HZ**

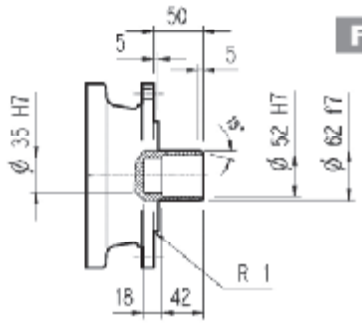


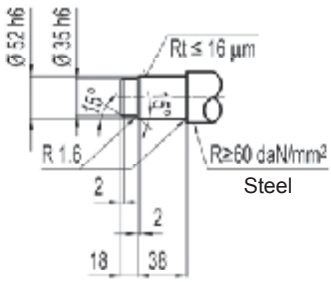


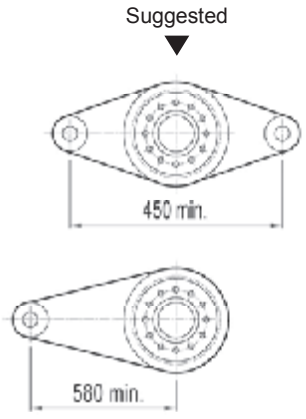
FZ



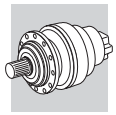
FP







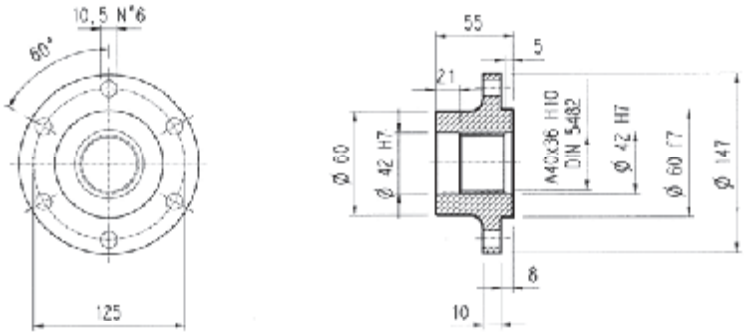
FP	M_{2max} = 2400 Nm



301 L | 301 R | 3/V 01 L3 | 3/A 01 L2

Flange

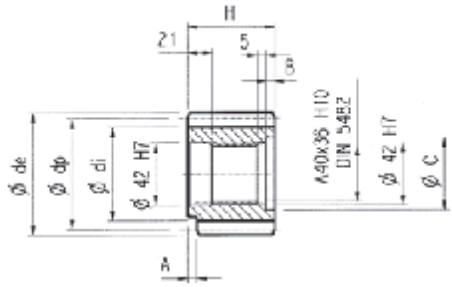
W0A



Material: Steel C40

Pinions

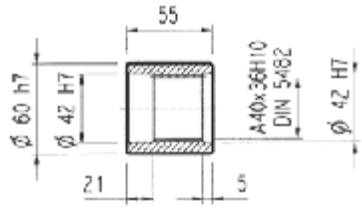
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PBE	4.5	14	0.507	63	56	75.5	55	—	—	—	Steel 39NiCrMo3 hardened and tempered
PCE	5	14	0.500	70	62.5	84.8	65	—	10	53	
PDC	6	12	0.250	72	61	84.8	59	14	4	54	
PDE	6	14	0.500	84	73	99.6	65	—	10	54	

Sleeve coupling

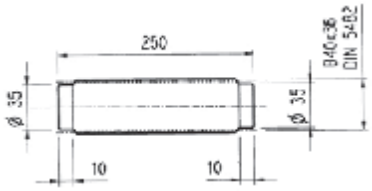
M0A



Material: Steel 16CrNi4

Splined bars

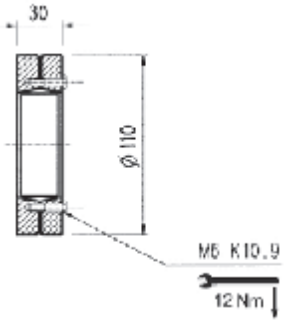
B0A

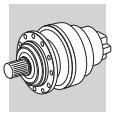


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

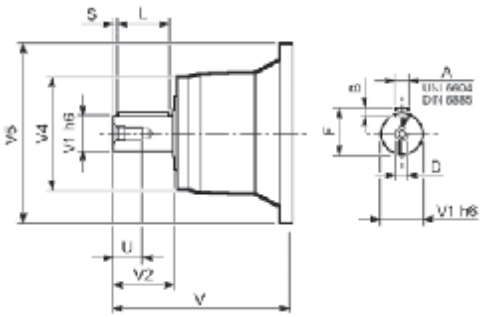
Shrink disc

G0A



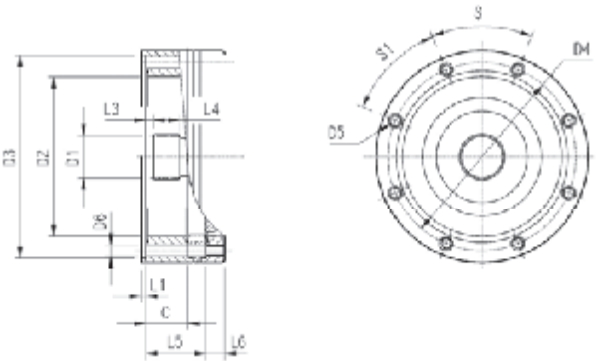


301 L 301 R



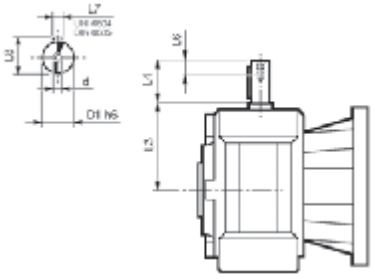
		V	V1	V2	V4	V5	A	B	F	L	S	D	U
301 L1	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
301 L2	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
301 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
301 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
301 R2-R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

301 L 301 R



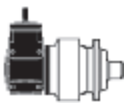
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
301 L1	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
301 L2	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	118	18	45°	45°	A
301 L3	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	171	18	45°	45°	A
301 L4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	224	18	45°	45°	A
301 R2-R3-R4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

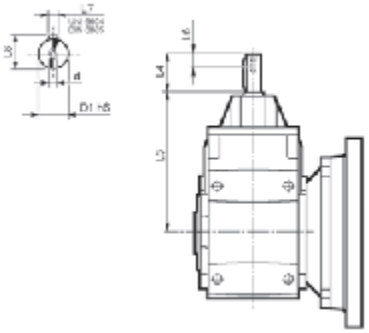
3/V 01 L3



	D1 h6	L3	L4	L6	L7	L8	d
3/V 01 L3_HS	16	65	40	16	5	18	M6

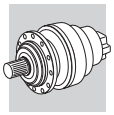
3/A 01 L2





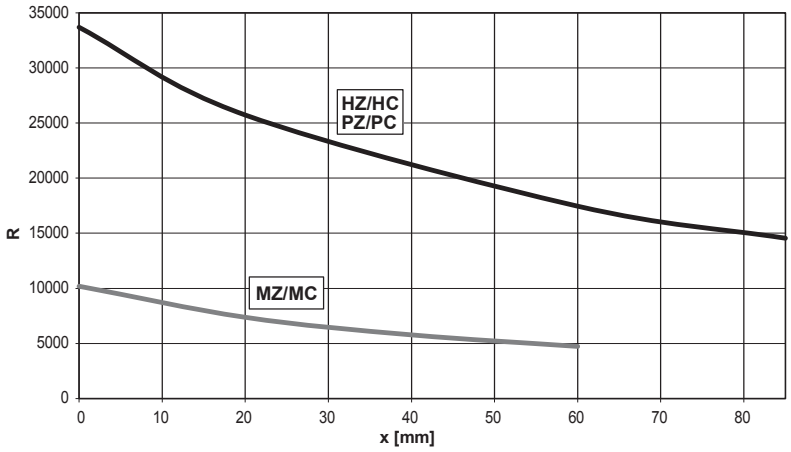
	D1 h6	L3	L4	L6	L7	L8	d
3/A 01 L2_HS	19	235.5	40	16	6	21.5	M6

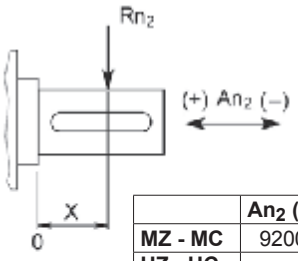
Bonfiglioli Riduttori



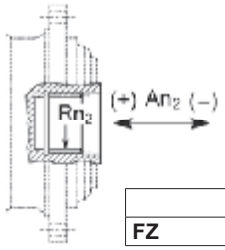
301 L | 301 R | 3/V 01 L3 | 3/A 01 L2

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





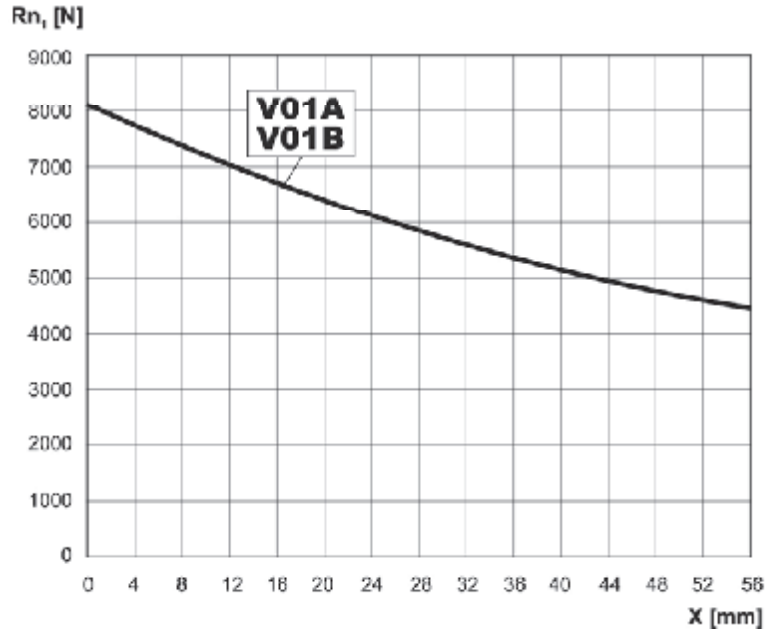
	An2 (+)	An2 (-)
MZ - MC	9200	6900
HZ - HC PZ - PC	20000	20000

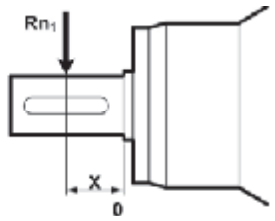


	Rn2	An2 (+/-)
FZ	3713	3713

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		MZ - MC	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC - PZ - PC	**1.27**	**1.27**	**1.26**	**1.00**	**0.62**	**0.50**

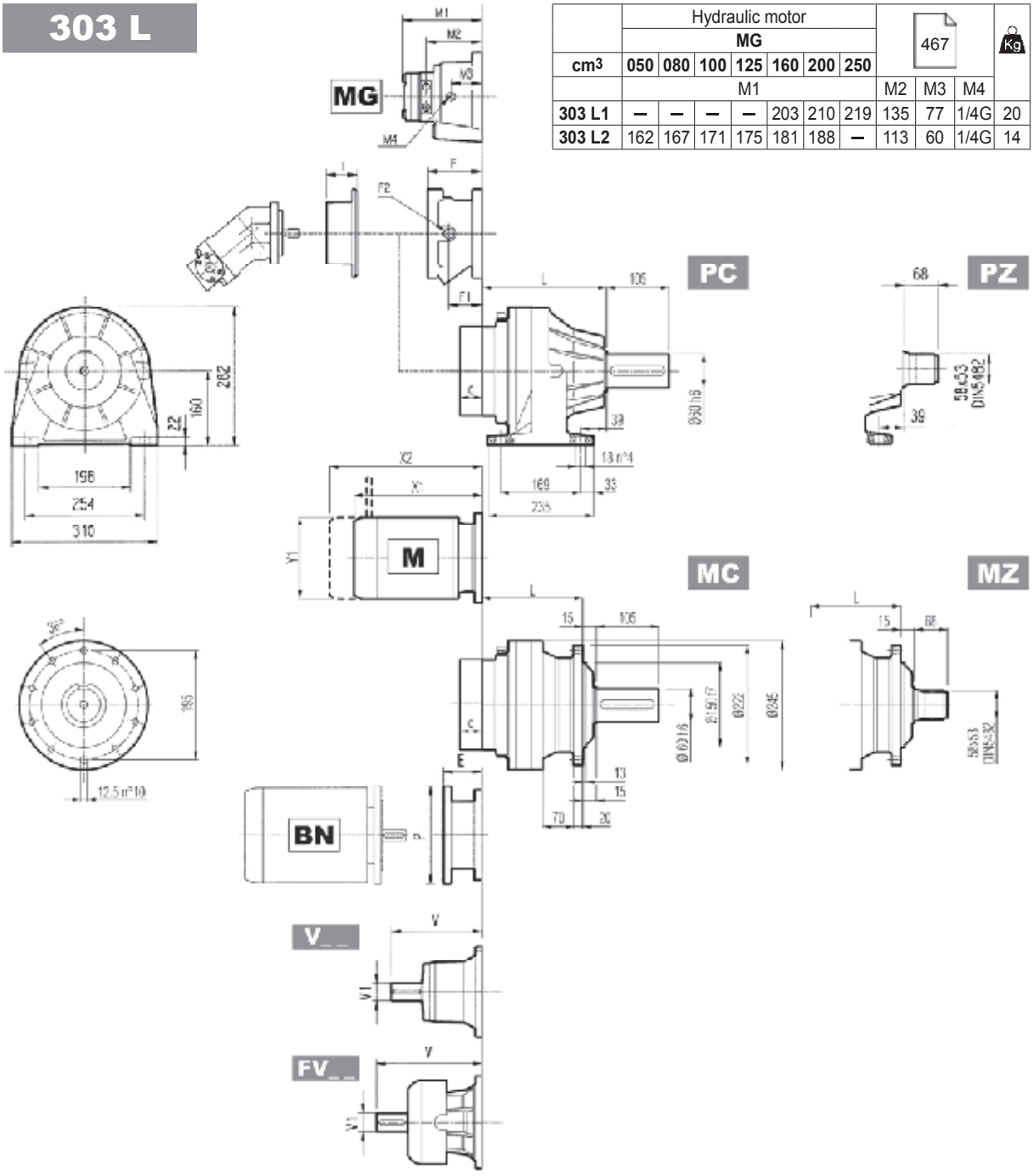
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

303 L

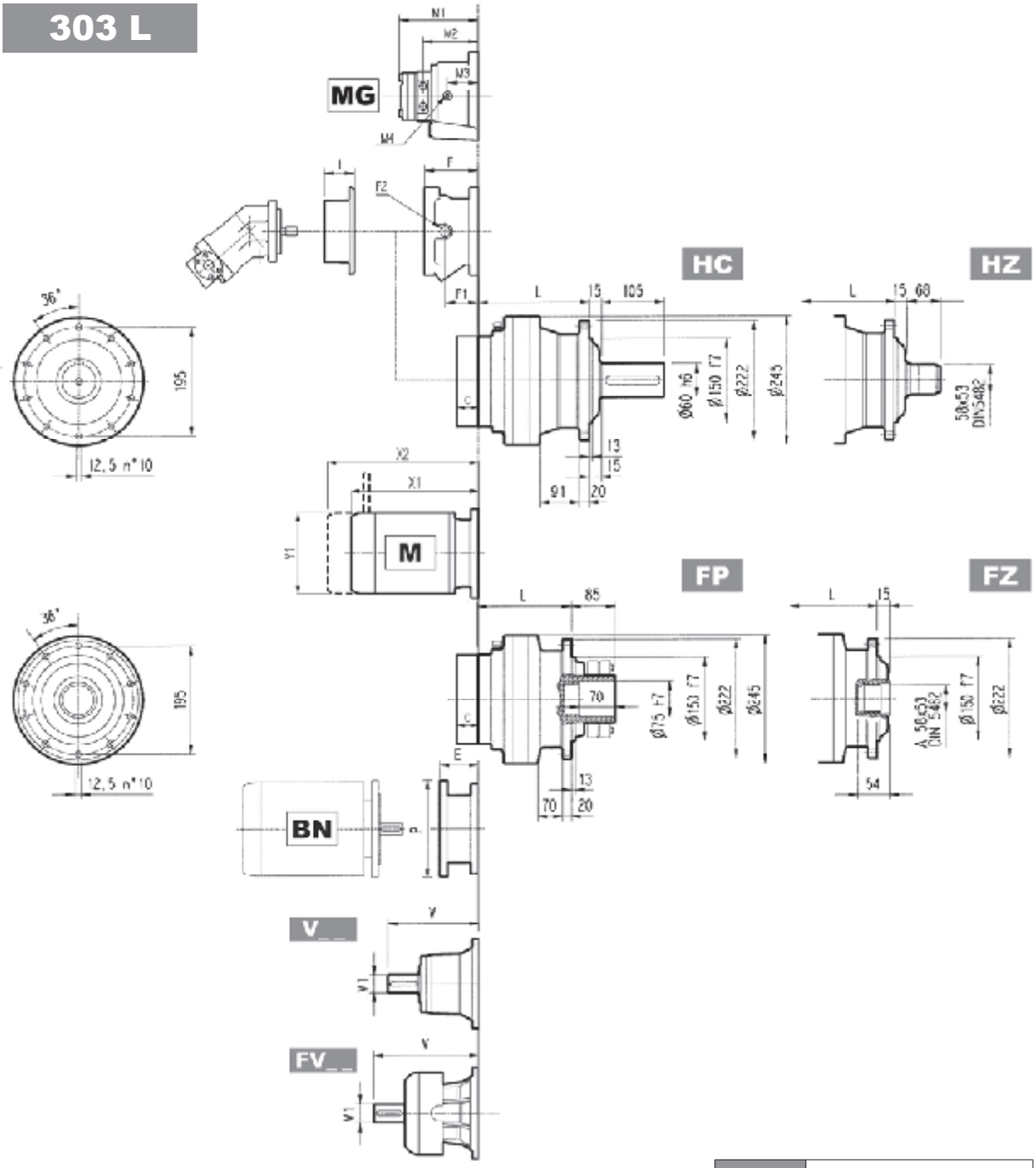


	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
303 L1	—	—	—	—	203	210	219	135	77	1/4G	20
303 L2	162	167	171	175	181	188	—	113	60	1/4G	14

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
303 L1	125	165	150	125	31	40	35	31
303 L2	178	218	203	178	35	44	39	35
303 L3	231	271	256	231	39	48	43	39
303 L4	284	324	309	284	43	52	47	43

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
303 L1	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
303 L2	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
303 L3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
303 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

303 L



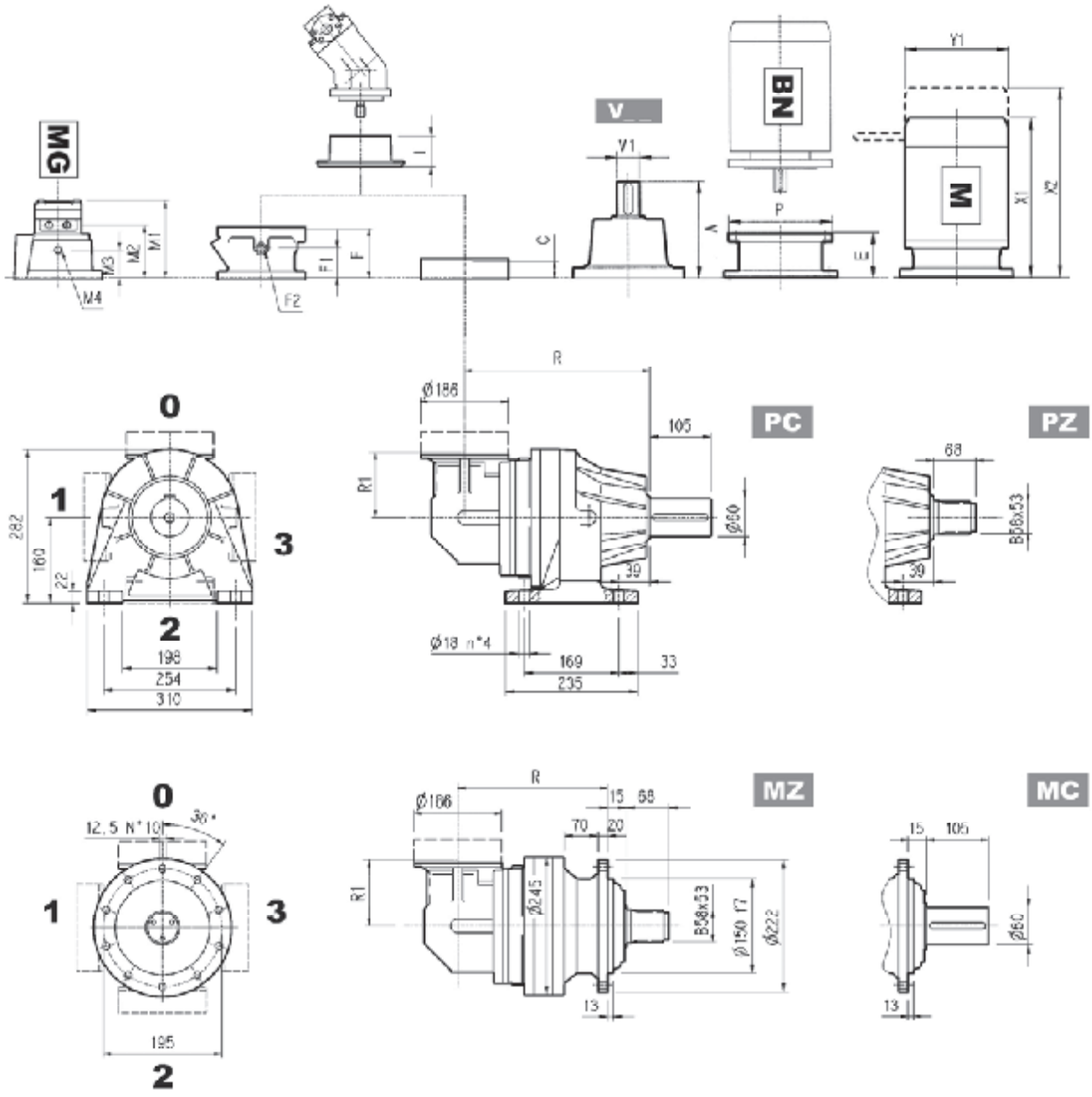
FP M_{2max} = 5200 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
303 L1	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
303 L2	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
303 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
303 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
303 L1	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
303 L2	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
303 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
303 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

303 R

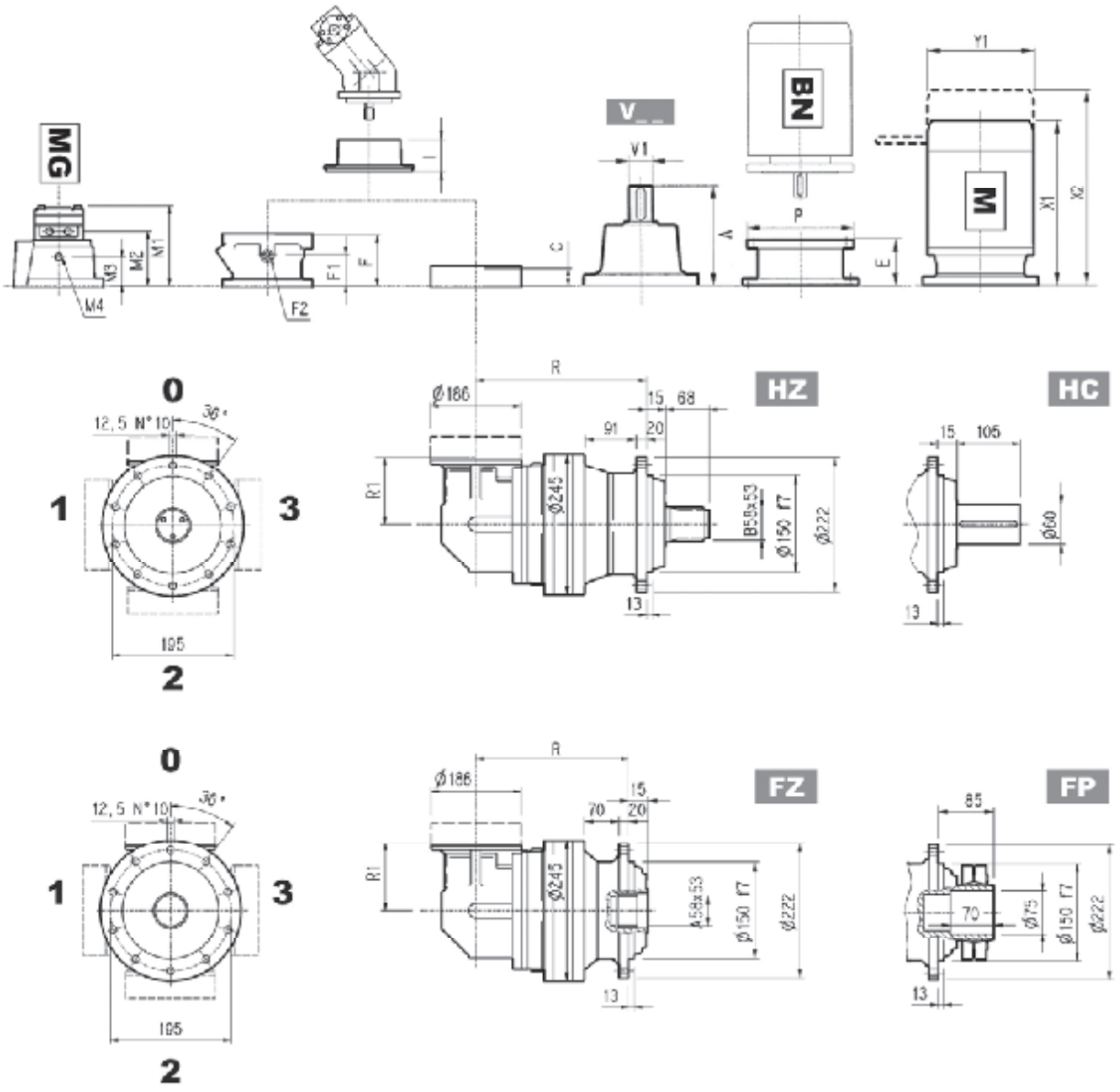
	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
303 R2	162	167	171	175	181	188	—	113	60	1/4G	14



	R				R1	Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ		MC - MZ	PC - PZ	HC - HZ	FP - FZ
303 R2	217	257	242	217	140	51	60	55	51
303 R3	270	310	295	270	122	49	58	53	49
303 R4	323	363	348	323	122	53	62	57	53

	V	V1	Kg	V	V1	Kg	C	Input	l	F	F1	F2	Type	Input	Kg
303 R2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
303 R3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
303 R4	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10

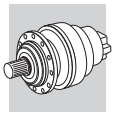
303 R



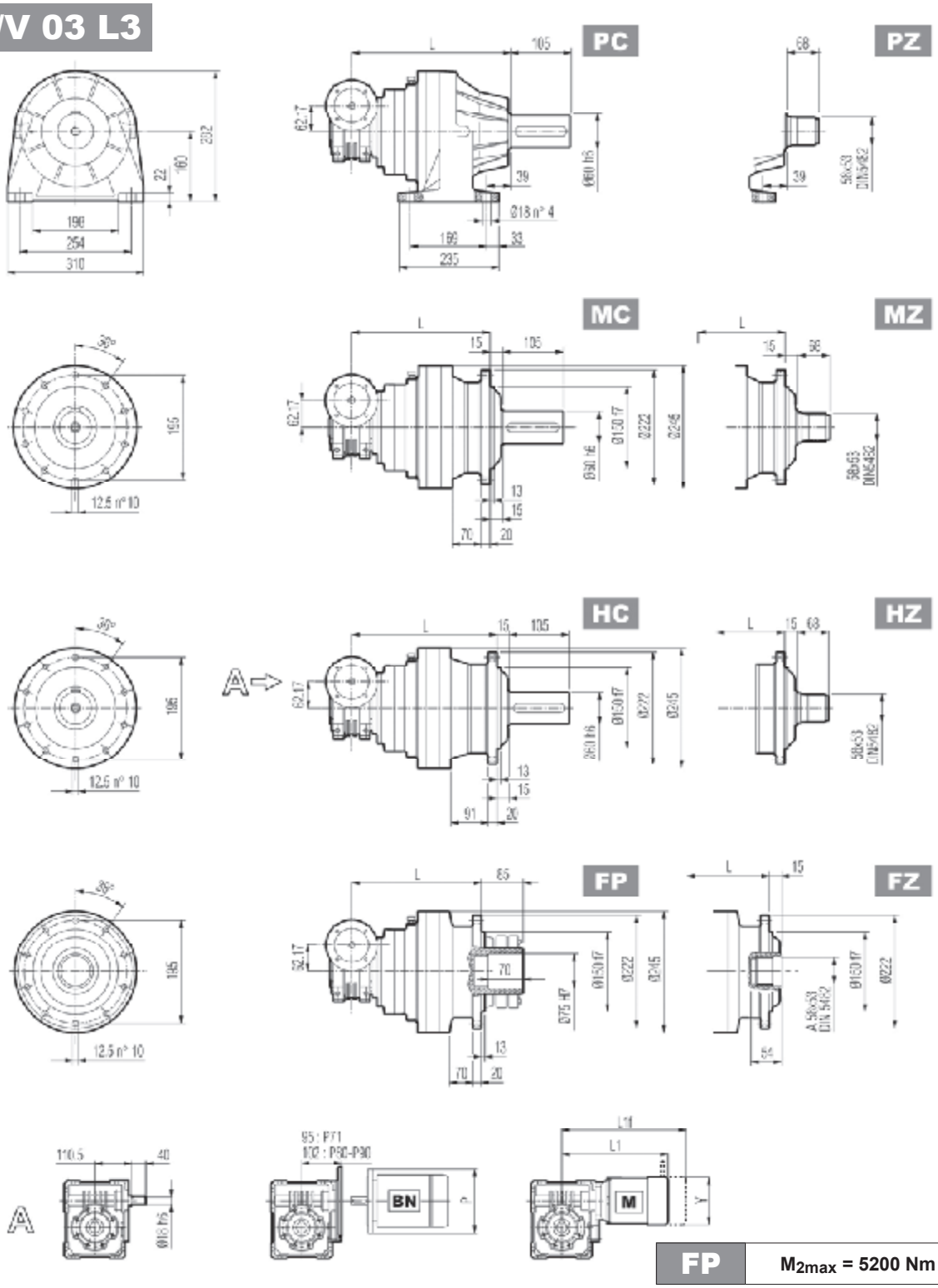
FP | M_{2max} = 5200 Nm

	P71		P80		P90		P100		P112		P132	
	E	P	E	P	E	P	E	P	E	P	E	P
303 R2	65	160	84	200	84	200	94	250	94	250	114	300
303 R3	65	160	84	200	84	200	94	250	94	250	114	300
303 R4	65	160	84	200	84	200	94	250	94	250	114	300

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
303 R2	—	—	—	328	400	156	373	469	195	405	497	195	508	619	258
303 R3	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—
303 R4	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—



3/V 03 L3

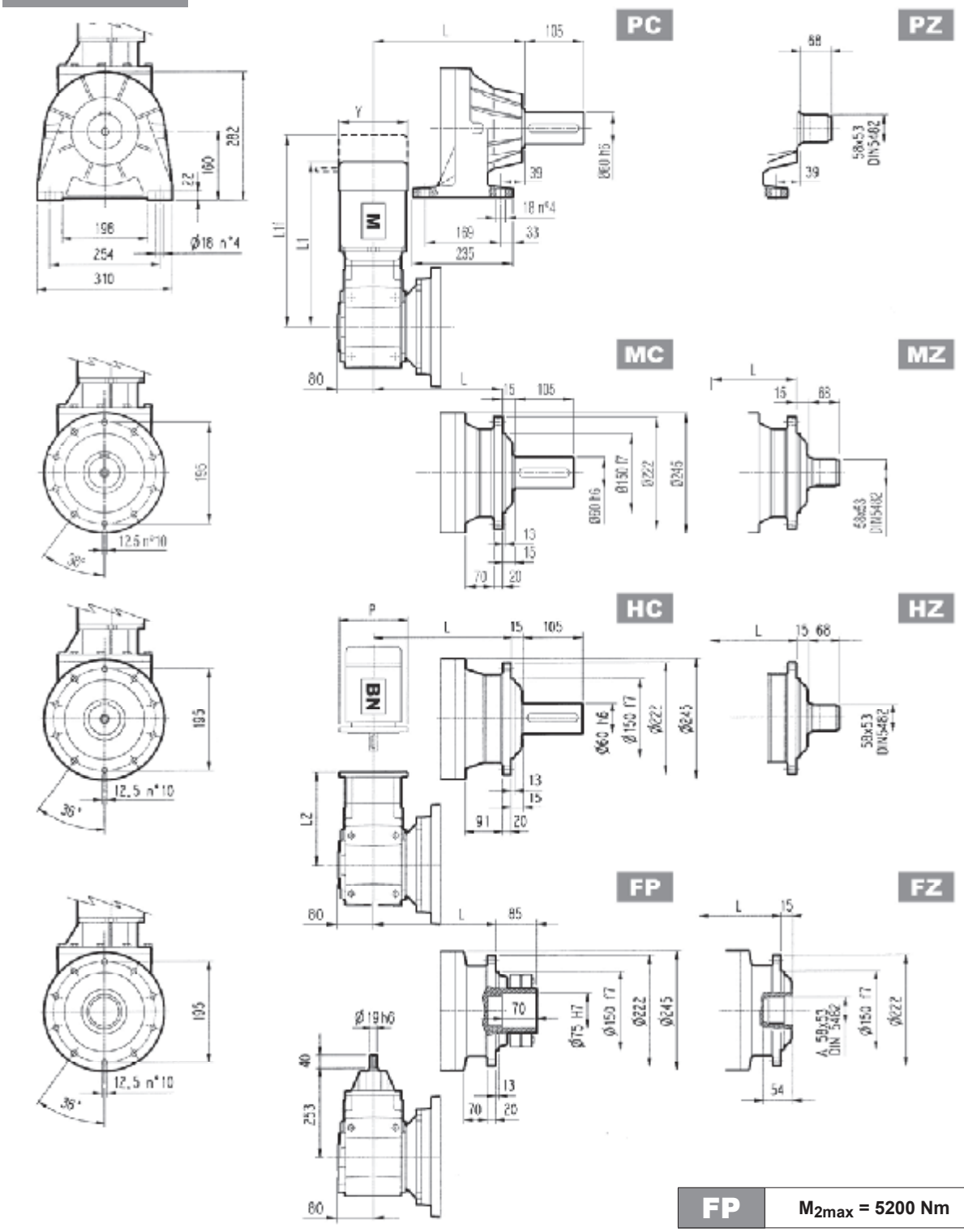


FP M_{2max} = 5200 Nm

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/V 03 L3	270	330	315	270	43	51	45	41

	P71	P80	P90	S1 + M1			S2 + M2S		
	P	P	P	L1	L1f	Y	L1	L1f	Y
3/V 03 L3	160	200	200	289	350	138	317	393	156

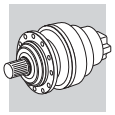
3/A 03 L2



FP	M_{2max} = 5200 Nm

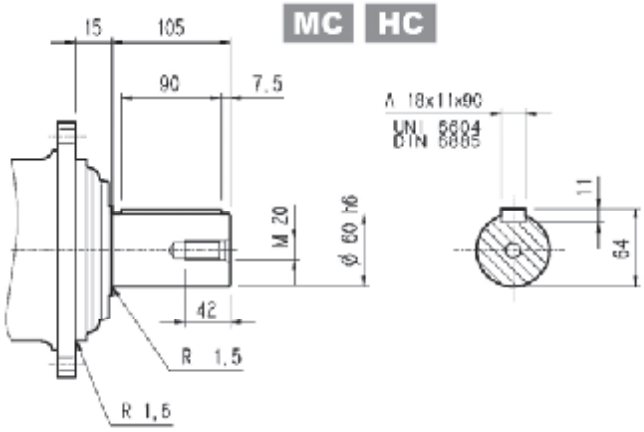
	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/A 03 L2	225	285	270	225	63	71	65	60

	P63		P71		P80		P90		P100		P112		S1 + M1			S2 + M2S			S3 + M3SA			S3 + M3LA		
	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/A 03 L2	243	140	243	160	262	200	262	200	272	250	272	250	399	416	138	425	497	156	470	467	195	501	518	195

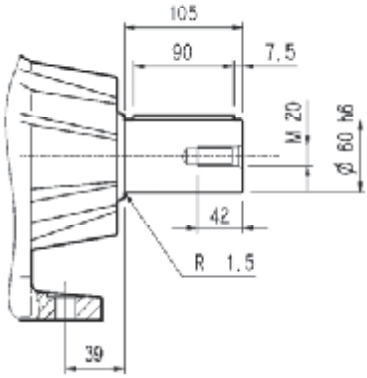


303 L | 303 R | 3/V 03 L3 | 3/A 03 L2

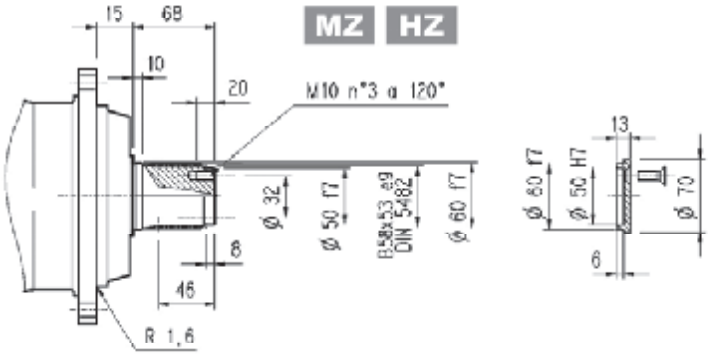
MC HC



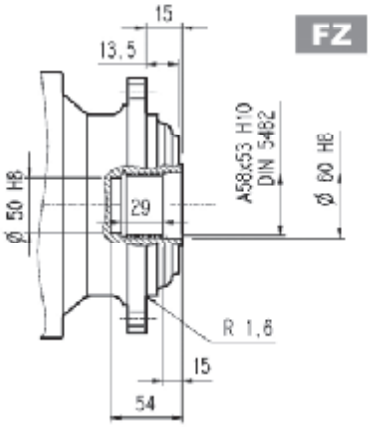
PC



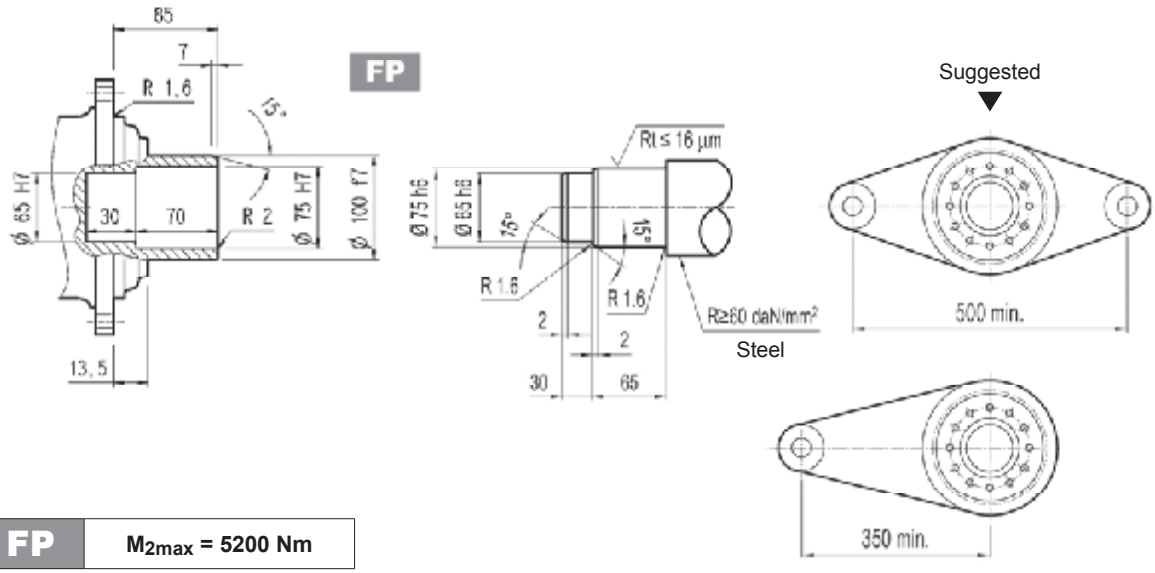
MZ HZ



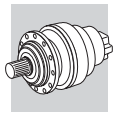
FZ



FP



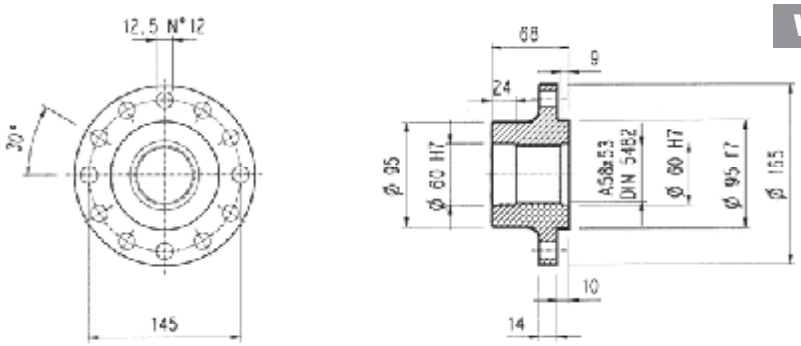
FP	M_{2max} = 5200 Nm



303 L | 303 R | 3/V 03 L3 | 3/A 03 L2

Flange

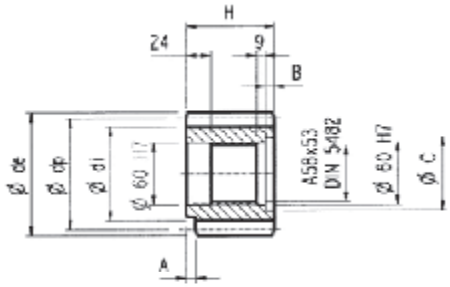
W0A



Material: Steel C40

Pinions

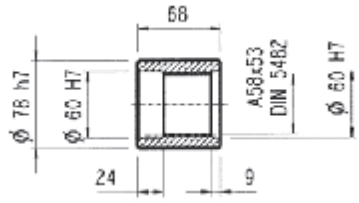
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PCL1	5	19	—	95	82	104	77	12	9	72	Steel 39NiCrMo3 hardened and tempered
PCL2	5	19	—	95	82	104	68	—	—	—	
PCM	5	20	—	100	87.5	110	68	18	—	—	Steel 18NiCrMo5 case hardened
PCP	5	22	—	110	97.5	120	68	18	—	—	
PDE	6	14	0.500	84	75	99.6	68	—	—	—	Steel 39NiCrMo3 hardened and tempered
PDI	6	18	0.500	108	99	123.6	68	—	—	—	
PDM	6	20	0.833	120	115	140	68	—	—	—	
PFD	8	13	0.675	104	95	127.6	68	—	—	—	Steel 18NiCrMo5 case hardened
PFE1	8	14	—	112	92	126	68	—	—	—	
PFE2	8	14	—	112	92	126	80	—	12	72	
PFF	8	15	—	120	100	136	68	—	—	—	Steel 39NiCrMo3 hardened and tempered
PFP	8	22	—	176	156	190	77	12	10	71	
PHG	10	16	0.500	160	145	188	75	—	7	72	

Sleeve coupling

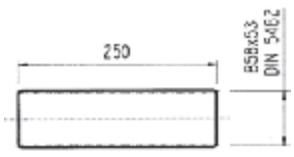
M0A



Material: Steel 16CrNi4

Splined bars

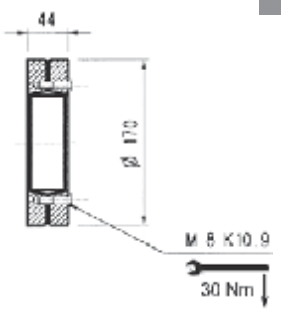
B0A

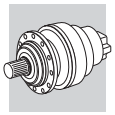


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

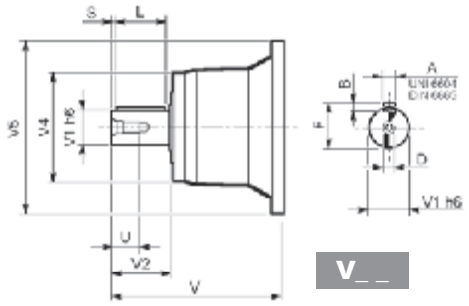
Shrink disc

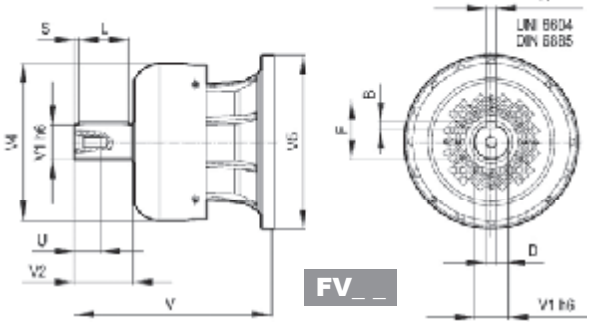
G0A





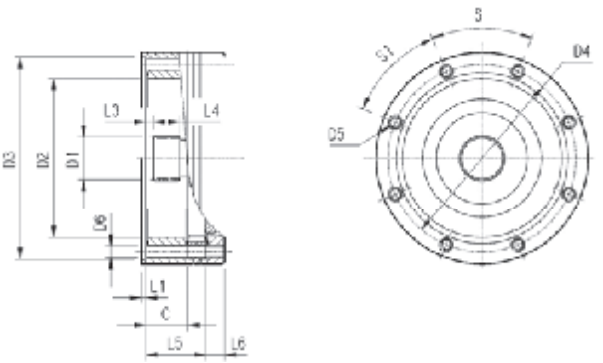
303 L 303 R





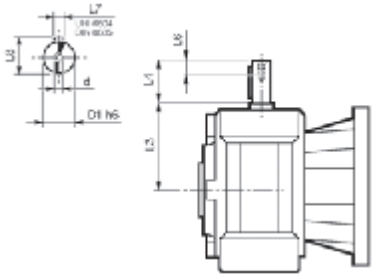
		V	V1	V2	V4	V5	A	B	F	L	S	D	U
303 L1	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
303 L2	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
303 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
303 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
303 R2-R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

303 L 303 R



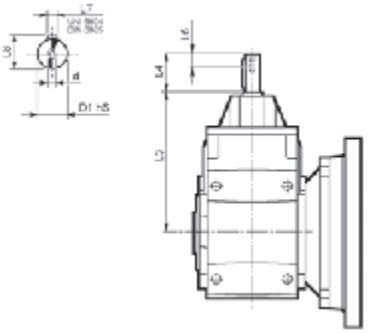
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
303 L1	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	—	18	45°	45°	A
303 L2	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	53	18	45°	45°	A
303 L3	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	106	18	45°	45°	A
303 L4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	159	18	45°	45°	A
303 R2-R3-R4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 03 L3



	D1 h6	L3	L4	L6	L7	L8	d
3/V 03 L3_HS	18	110.5	40	16	6	20.5	M6

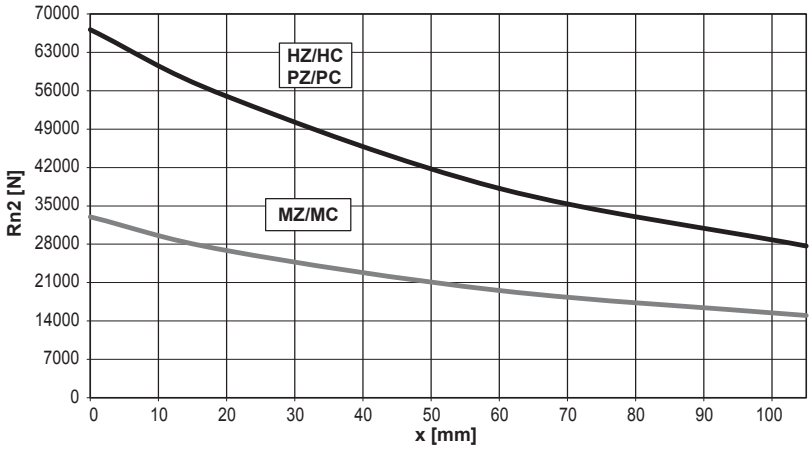
3/A 03 L2

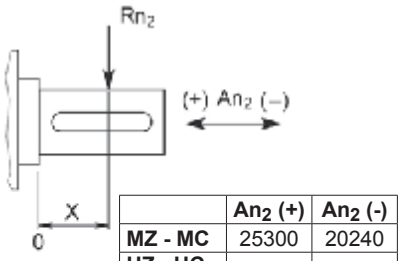


	D1 h6	L3	L4	L6	L7	L8	d
3/A 03 L2_HS	19	252.5	40	16	6	21.5	M6

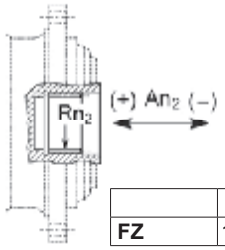
303 L | 303 R | 3/V 03 L3 | 3/A 03 L2

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





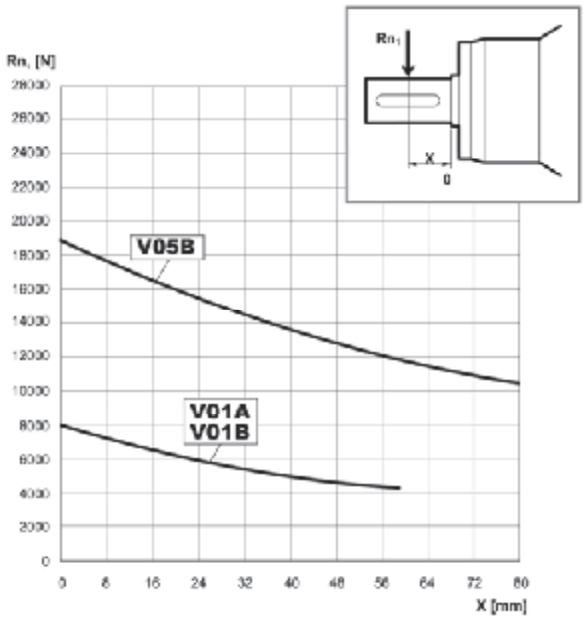
	An_2 (+)	An_2 (-)
MZ - MC	25300	20240
HZ - HC PZ - PC	27500	22000

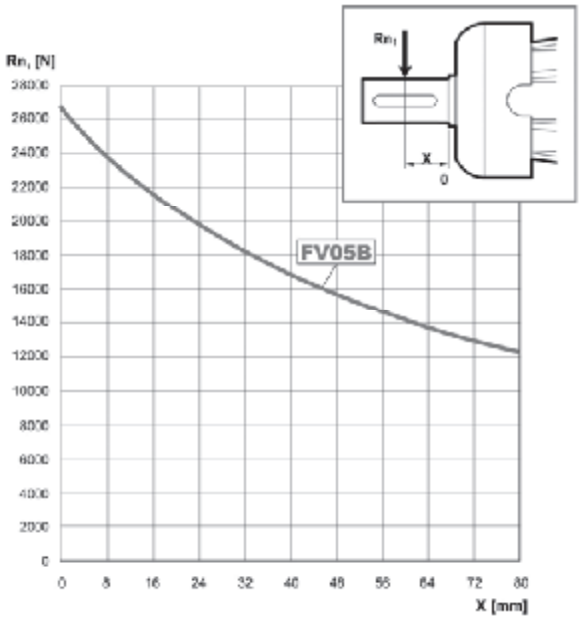


	Rn_2	An_2 (+/-)
FZ	11140	11604

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		MZ - MC	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC - PZ - PC	**1.48**	**1.48**	**1.23**	**1.00**	**0.62**	**0.50**

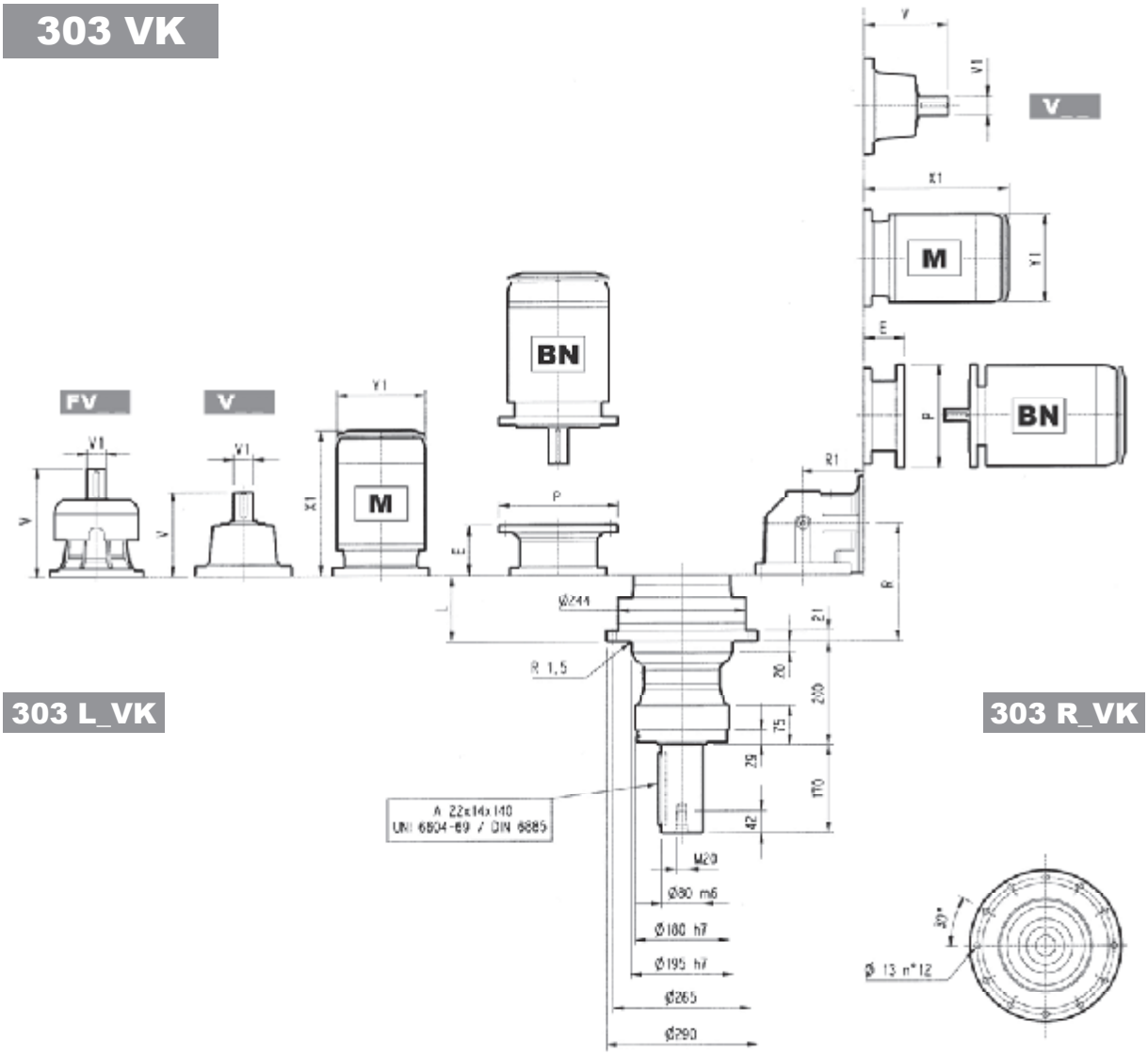
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

303 VK



303 L_VK

303 R_VK

	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132		P160		P180		P200	
															E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
303 L1	51	65	239	48	15	—	—	—	276	48	17	—	—	—	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
303 L2	104	70	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
303 L3	157	73	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
303 L4	210	77	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

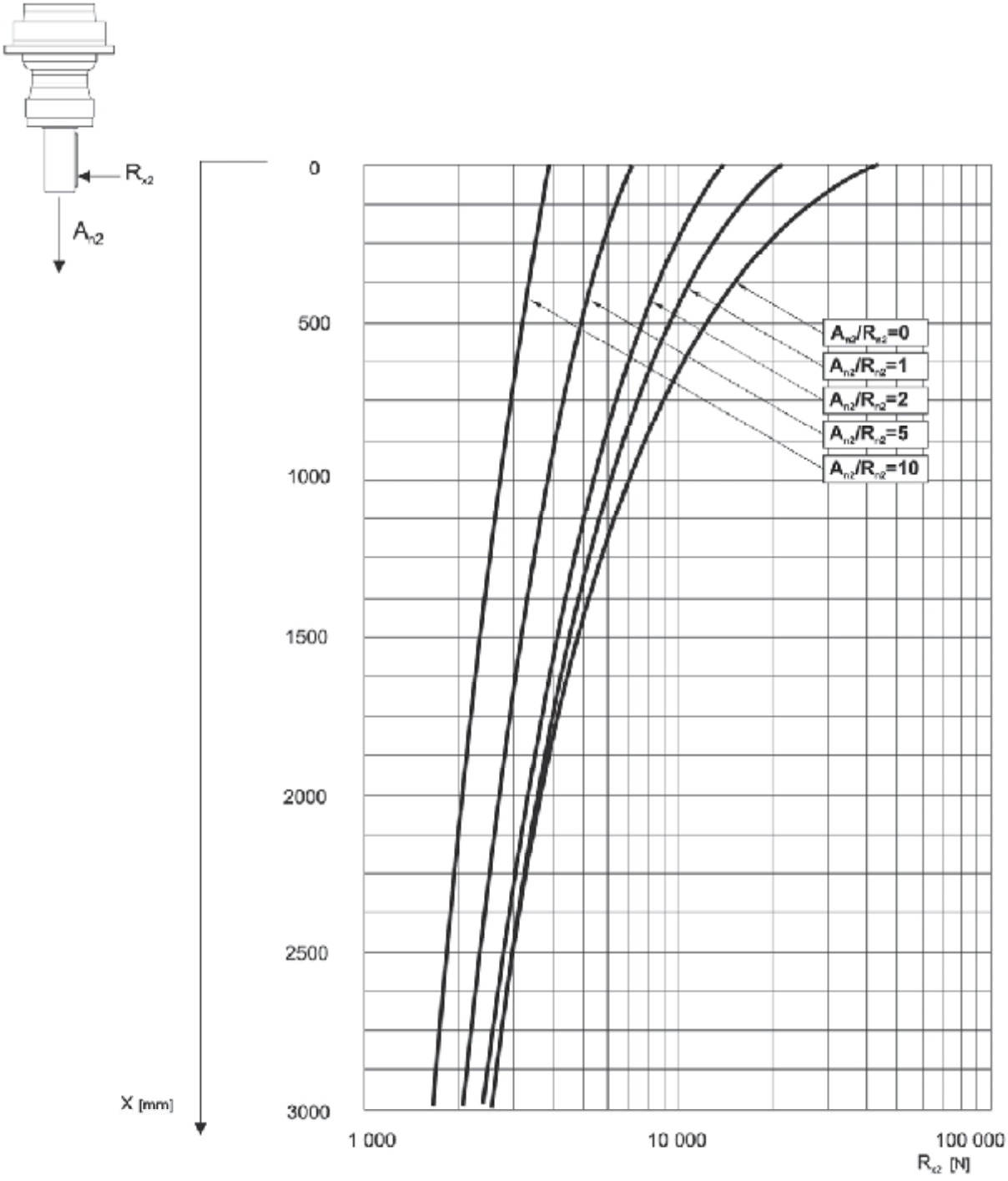
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
303 L1	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
303 L2	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
303 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
303 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132	
										E	P	E	P	E	P	E	P	E	P	E	P
303 R2	143	140	85	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300
303 R3	196	122	83	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300
303 R4	249	122	87	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300

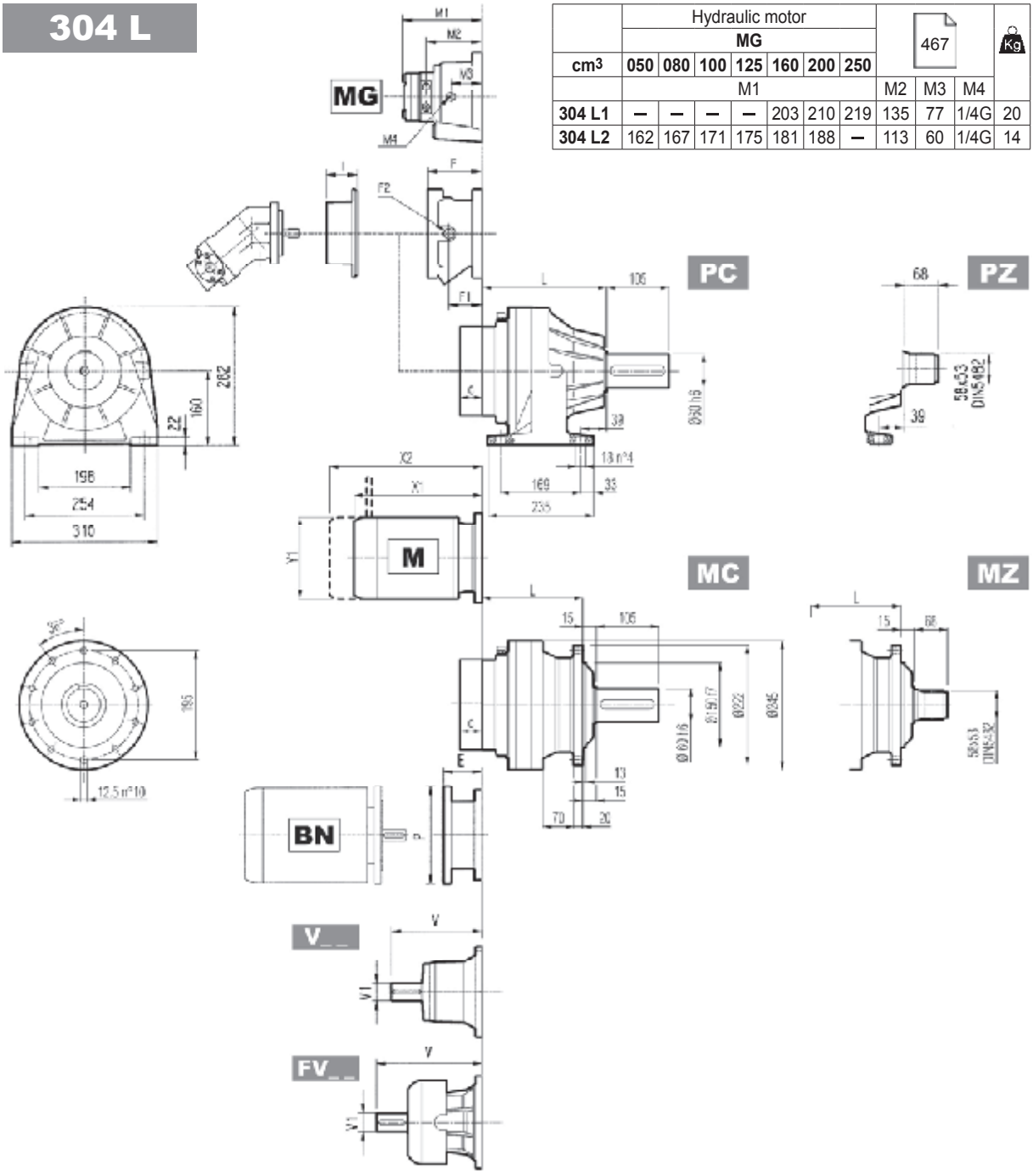
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
303 R2	—	—	—	328	400	156	373	469	195	405	497	195	508	619	258
303 R3	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—
303 R4	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—

303 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



304 L

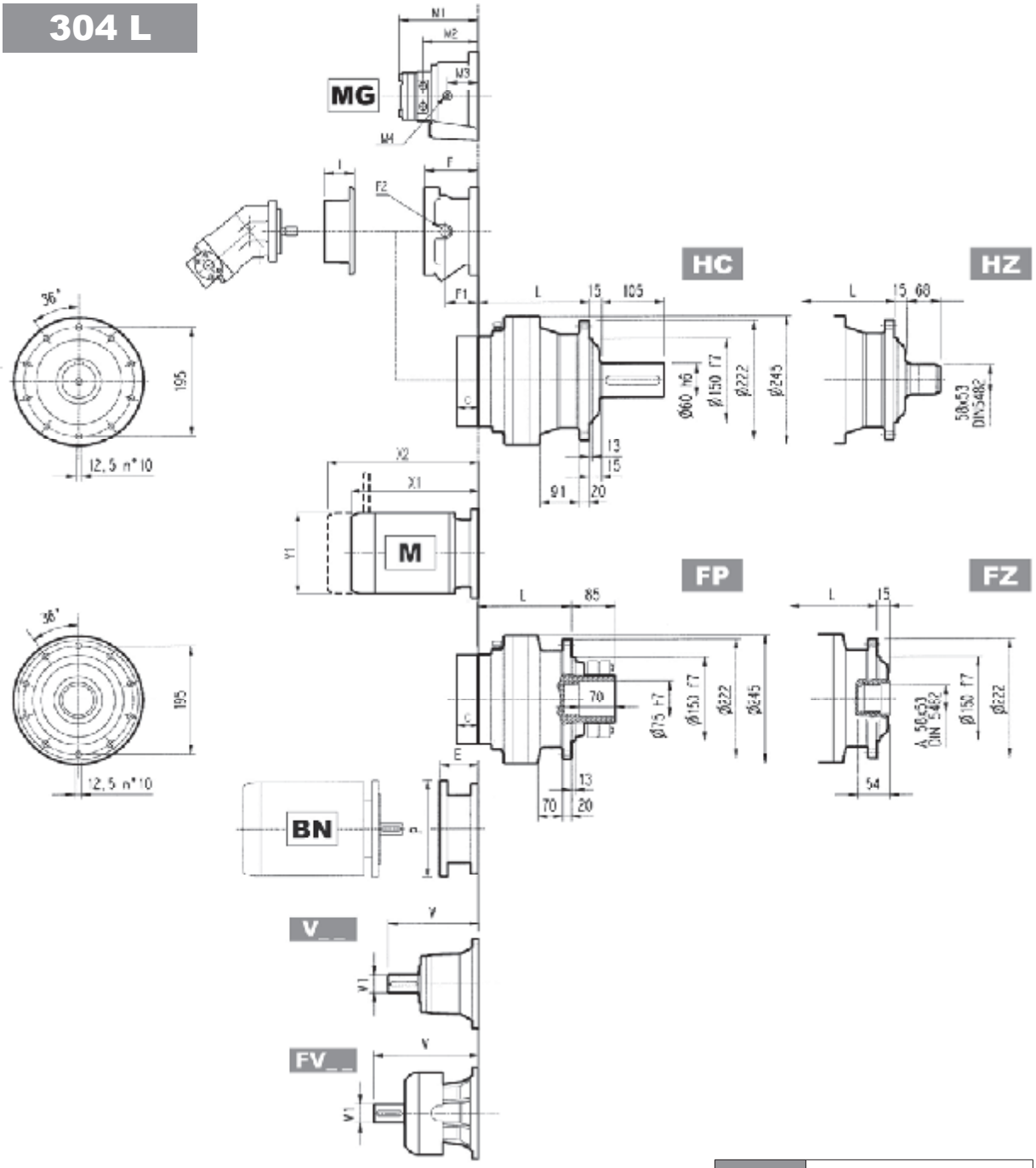


	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
304 L1	—	—	—	—	203	210	219	135	77	1/4G	20
304 L2	162	167	171	175	181	188	—	113	60	1/4G	14

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
304 L1	125	165	150	125	31	40	35	31
304 L2	190	230	215	190	38	47	42	38
304 L3	243	283	268	243	42	51	46	42
304 L4	296	336	321	296	46	55	50	46

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
304 L1	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
304 L2	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
304 L3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
304 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

304 L



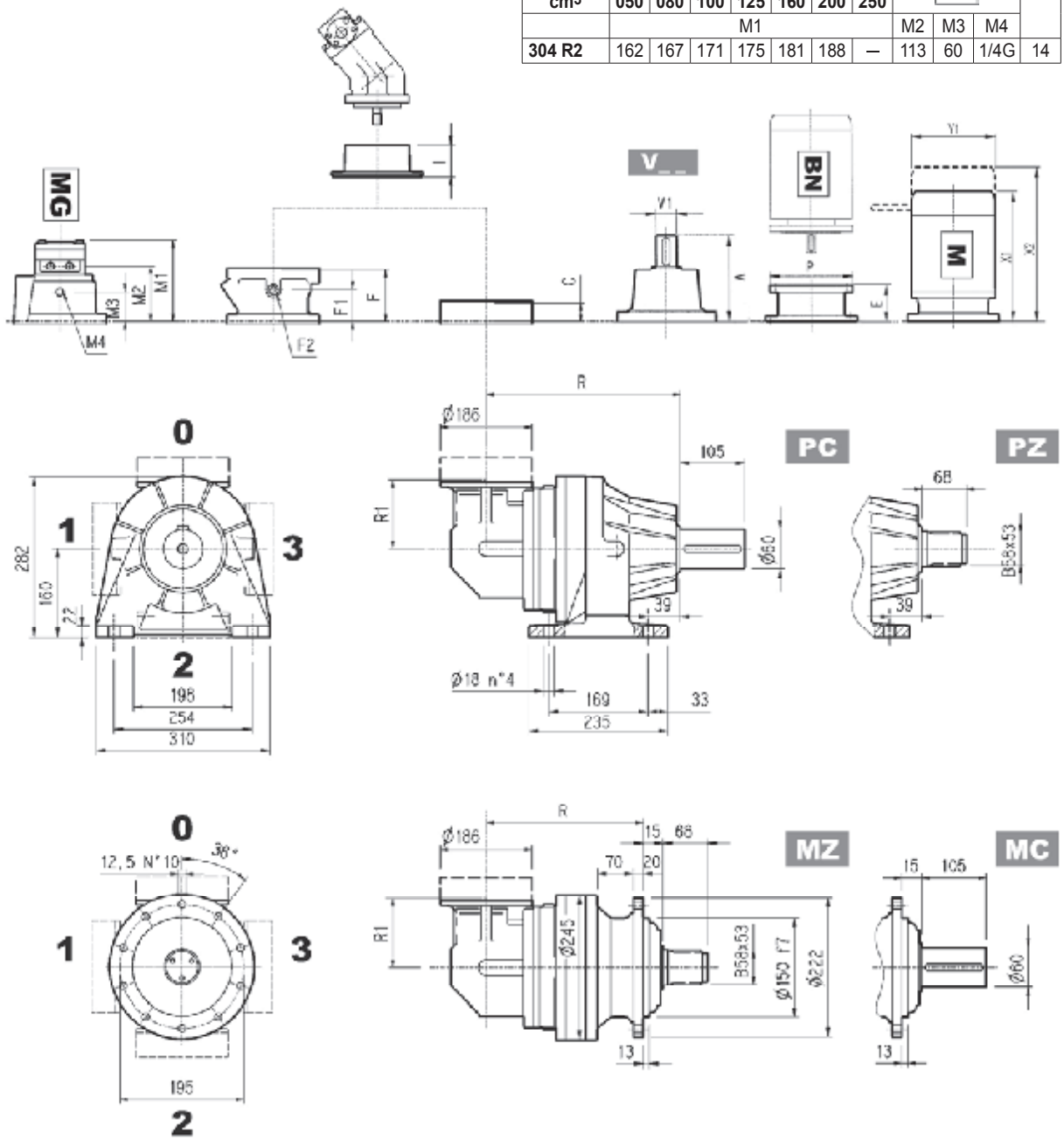
FP M_{2max} = 7300 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
304 L1	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
304 L2	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
304 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
304 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
304 L1	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
304 L2	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
304 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
304 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

304 R

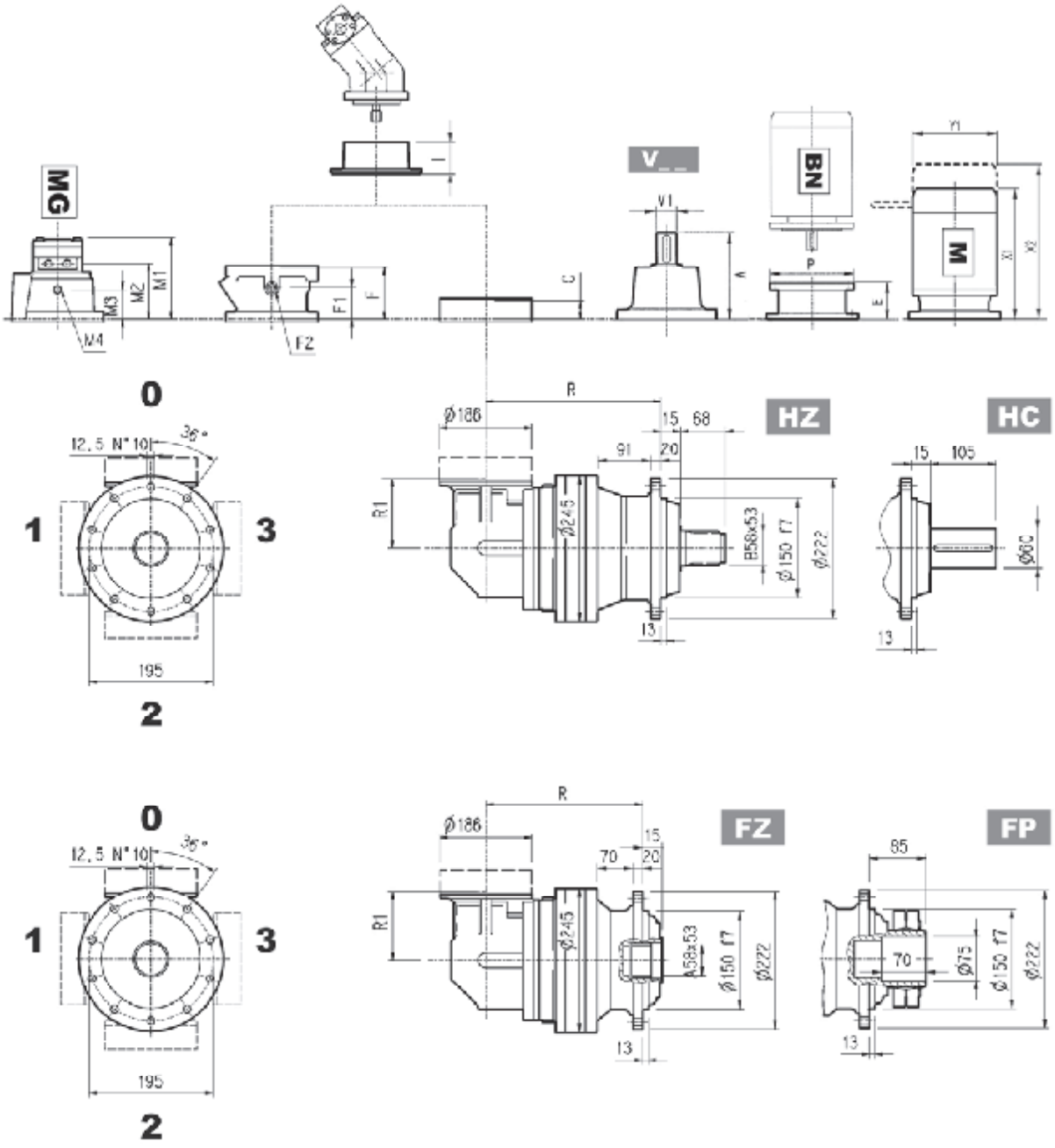
	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
304 R2	162	167	171	175	181	188	—	113	60	1/4G	14



	R				R1	Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ		MC - MZ	PC - PZ	HC - HZ	FP - FZ
304 R2	217	257	242	217	140	51	60	55	51
304 R3	282	322	307	282	122	52	61	56	52
304 R4	335	375	360	335	122	56	65	60	56

	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
304 R2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
304 R3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
304 R4	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10

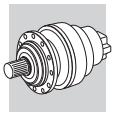
304 R



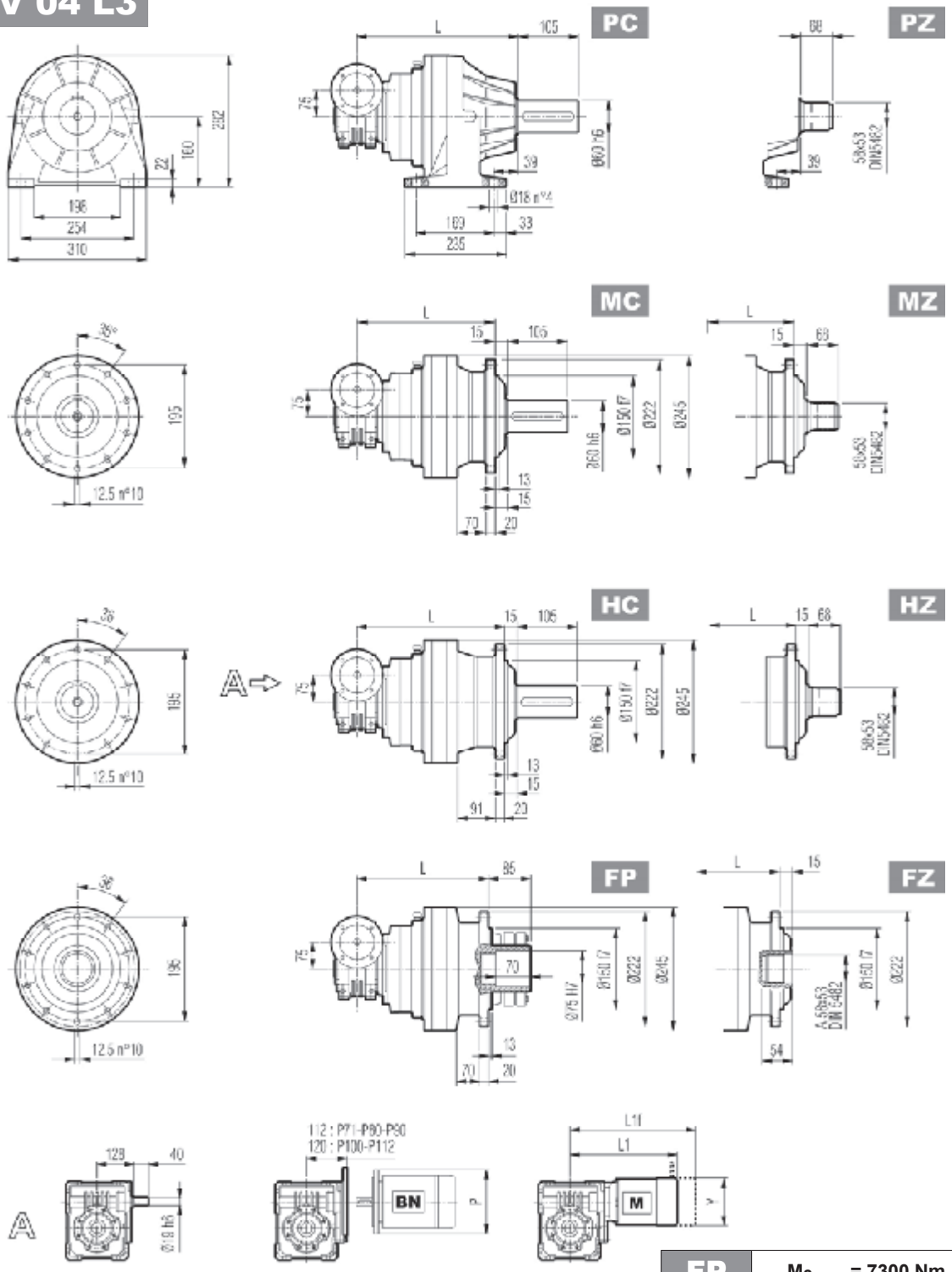
FP | M_{2max} = 7300 Nm

	P71		P80		P90		P100		P112		P132	
	E	P	E	P	E	P	E	P	E	P	E	P
304 R2	65	160	84	200	84	200	94	250	94	250	114	300
304 R3	65	160	84	200	84	200	94	250	94	250	114	300
304 R4	65	160	84	200	84	200	94	250	94	250	114	300

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
304 R2	-	-	-	328	400	156	373	469	195	405	497	195	508	619	258
304 R3	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—
304 R4	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—



3/V 04 L3

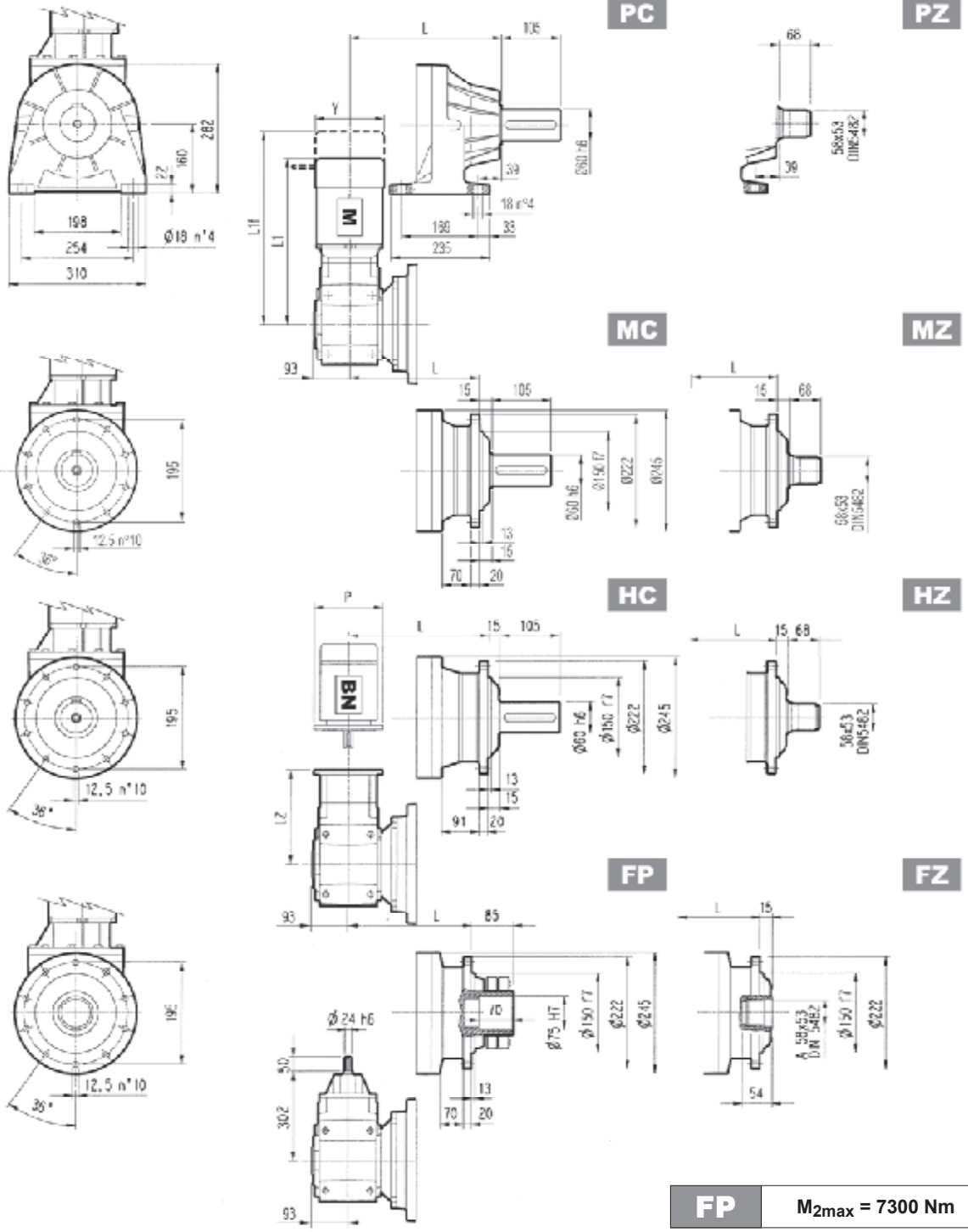


FP	M_{2max} = 7300 Nm

	L				Kg				P71	P80	P90	P100
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ	P	P	P	P
3/V 04 L3	305	345	330	305	47	56	51	47	160	200	200	250

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/V 04 L3	308	369	138	333	409	156	376	472	193	408	499	193

3/A 04 L2

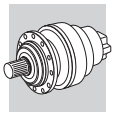


FP M_{2max} = 7300 Nm

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/A 04 L2	258	298	283	258	80	95	90	80

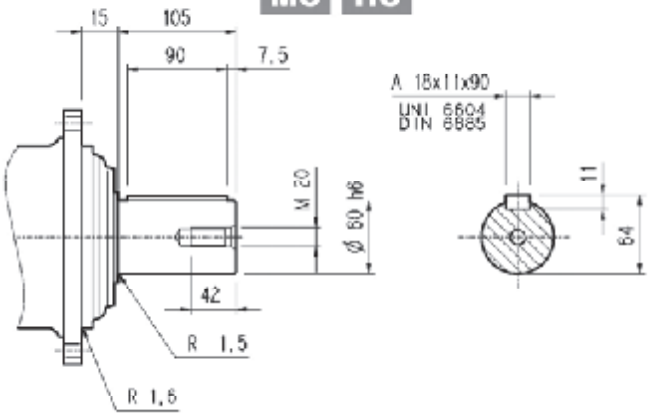
	P63		P71		P80		P90		P100		P112		P132	
	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P
3/A 04 L2	263	140	263	160	282.5	200	282.5	200	292.5	250	292.5	250	329	457

	S1 + M1			S2 + M2S			S3 + M3SA			S3 + M3LA			S4 + M4		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/A 04 L2	418	439	138	447	517	156	490	487	195	522	538	195	630	738	258

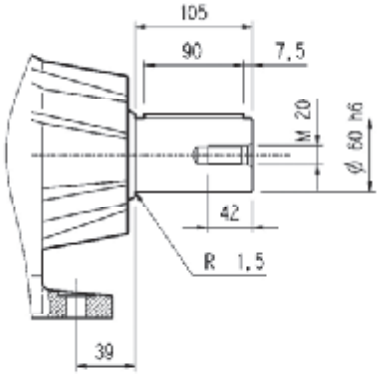


304 L | 304 R | 3/V 04 L3 | 3/A 04 L2

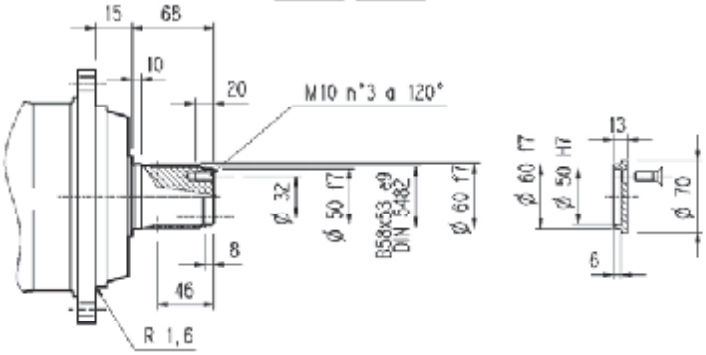
MC **HC**



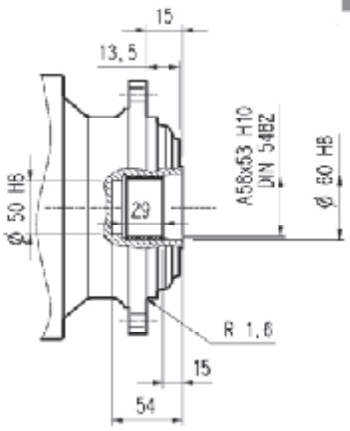
PC



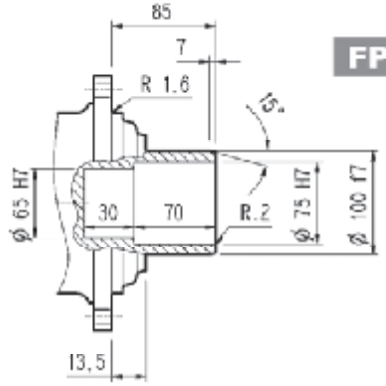
MZ **HZ**

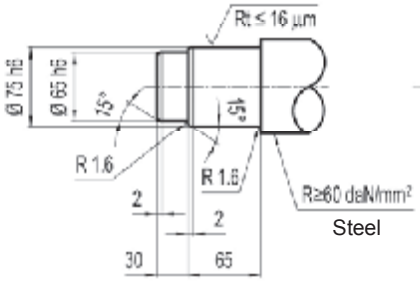


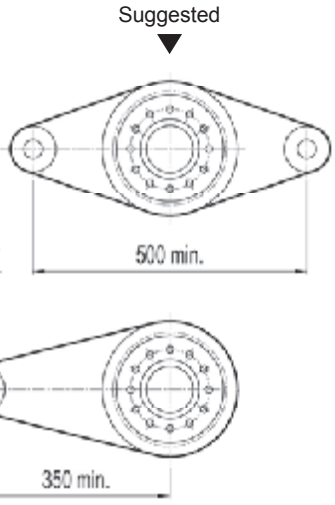
FZ



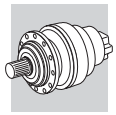
FP







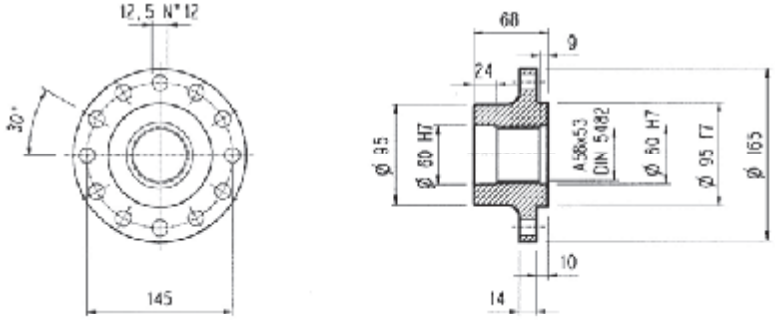
FP	M_{2max} = 7300 Nm



304 L | 304 R | 3/V 04 L3 | 3/A 04 L2

Flange

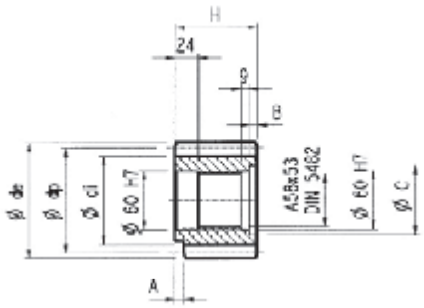
W0A



Material: Steel C40

Pinions

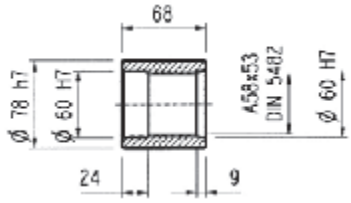
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PCL1	5	19	—	95	82	104	77	12	9	72	Steel 39NiCrMo3 hardened and tempered
PCL2	5	19	—	95	82	104	68	—	—	—	
PCM	5	20	—	100	87.5	110	68	18	—	—	Steel 18NiCrMo5 case hardened
PCP	5	22	—	110	97.5	120	68	18	—	—	
PDE	6	14	0.500	84	75	99.6	68	—	—	—	Steel 39NiCrMo3 hardened and tempered
PDI	6	18	0.500	108	99	123.6	68	—	—	—	
PDM	6	20	0.833	120	115	140	68	—	—	—	
PFD	8	13	0.675	104	95	127.6	68	—	—	—	Steel 18NiCrMo5 case hardened
PFE1	8	14	—	112	92	126	68	—	—	—	
PFE2	8	14	—	112	92	126	80	—	12	72	
PFF	8	15	—	120	100	136	68	—	—	—	Steel 39NiCrMo3 hardened and tempered
PFP	8	22	—	176	156	190	77	12	10	71	
PHG	10	16	0.500	160	145	188	75	—	7	72	

Sleeve coupling

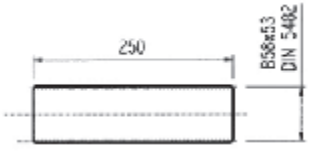
M0A



Material: Steel 16CrNi4

Splined bars

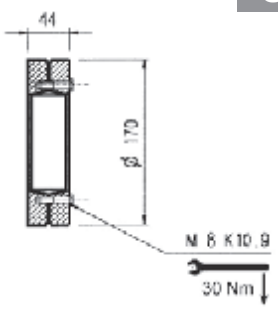
B0A

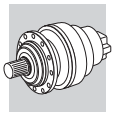


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

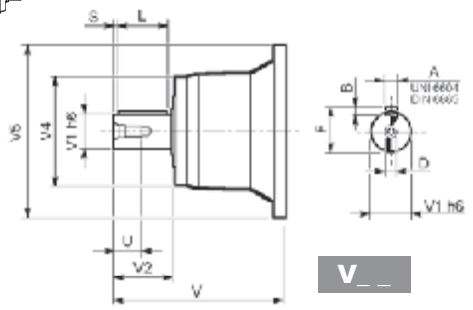
Shrink disc

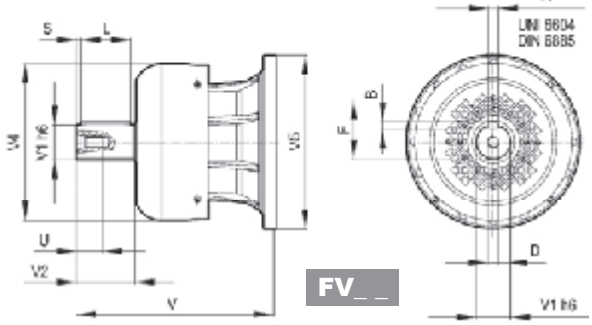
G0A





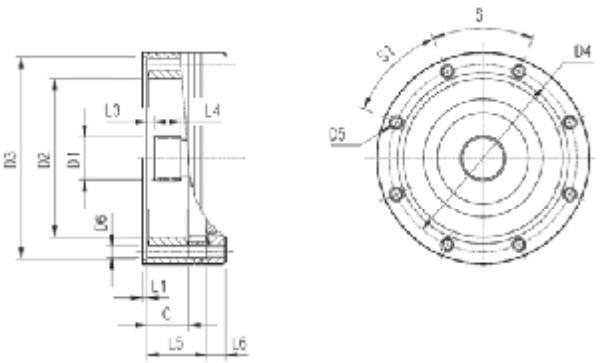
304 L 304 R





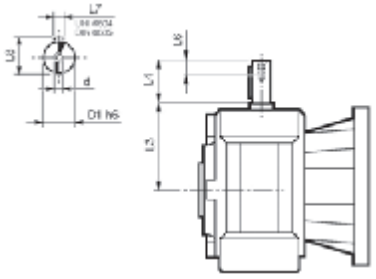
		V	V1	V2	V4	V5	A	B	F	L	S	D	U
304 L1	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
304 L2	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
304 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
304 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
304 R2-R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

304 L 304 R



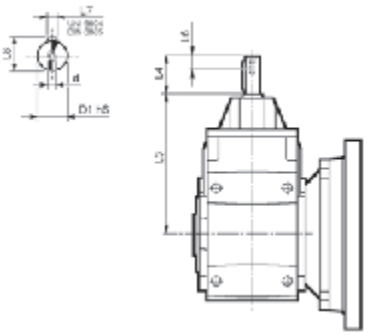
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
304 L1	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	—	18	45°	45°	A
304 L2	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
304 L3	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	118	18	45°	45°	A
304 L4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	171	18	45°	45°	A
304 R2-R3-R4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 04 L3



	D1 h6	L3	L4	L6	L7	L8	d
3/V 04 L3_HS	19	128	40	16	6	21.5	M6

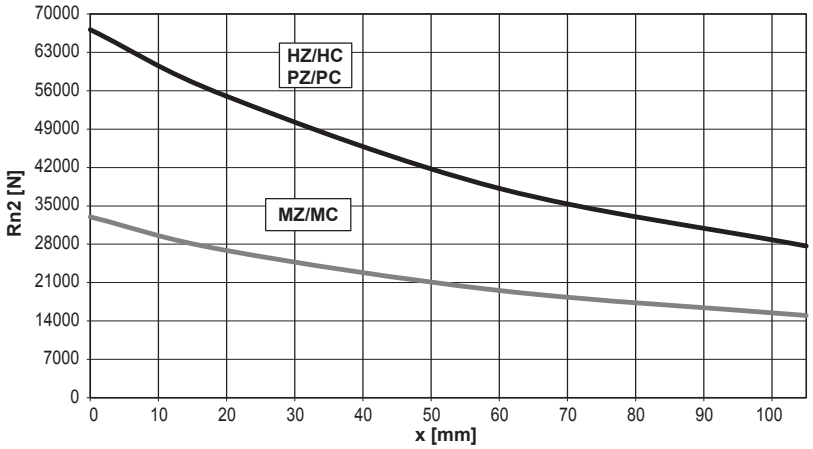
3/A 04 L2

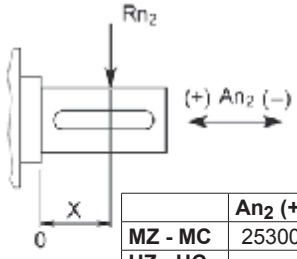


	D1 h6	L3	L4	L6	L7	L8	d
3/A 04 L2_HS	24	302	50	19	8	27	M8

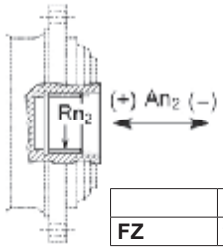
Bonfiglioli Riduttori

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





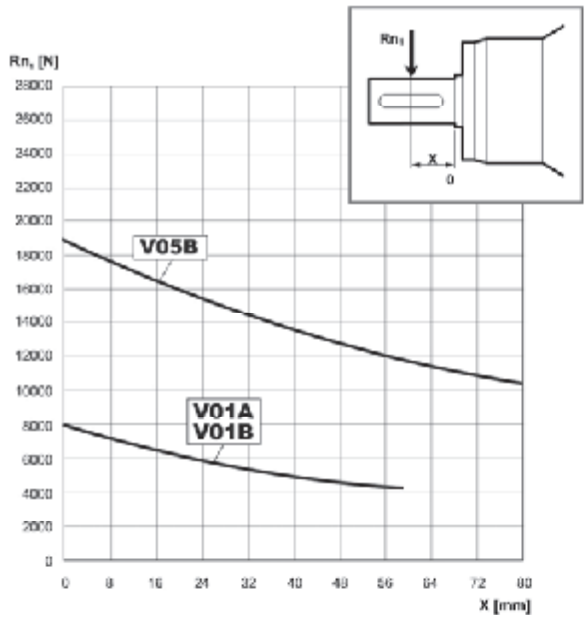
	An2 (+)	An2 (-)
MZ - MC	25300	20240
HZ - HC PZ - PC	27500	22000

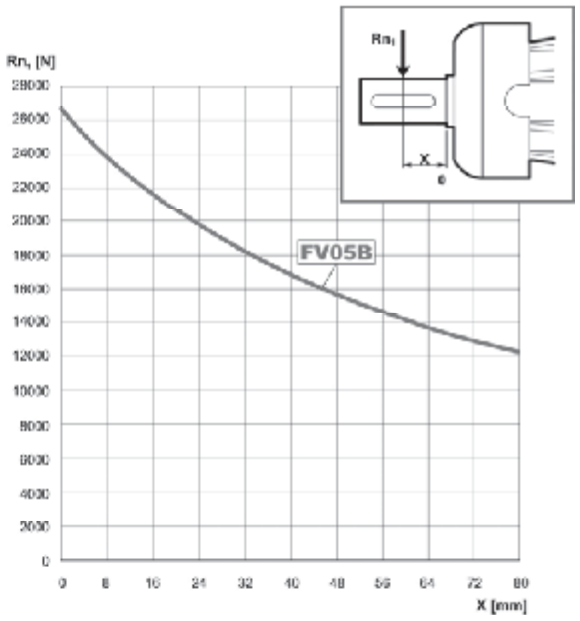


	Rn2	An2 (+/-)
FZ	11140	11604

		$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
Load corrective factor fh_2 on shafts	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		MZ - MC	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC - PZ - PC	**1.48**	**1.48**	**1.23**	**1.00**	**0.62**	**0.50**

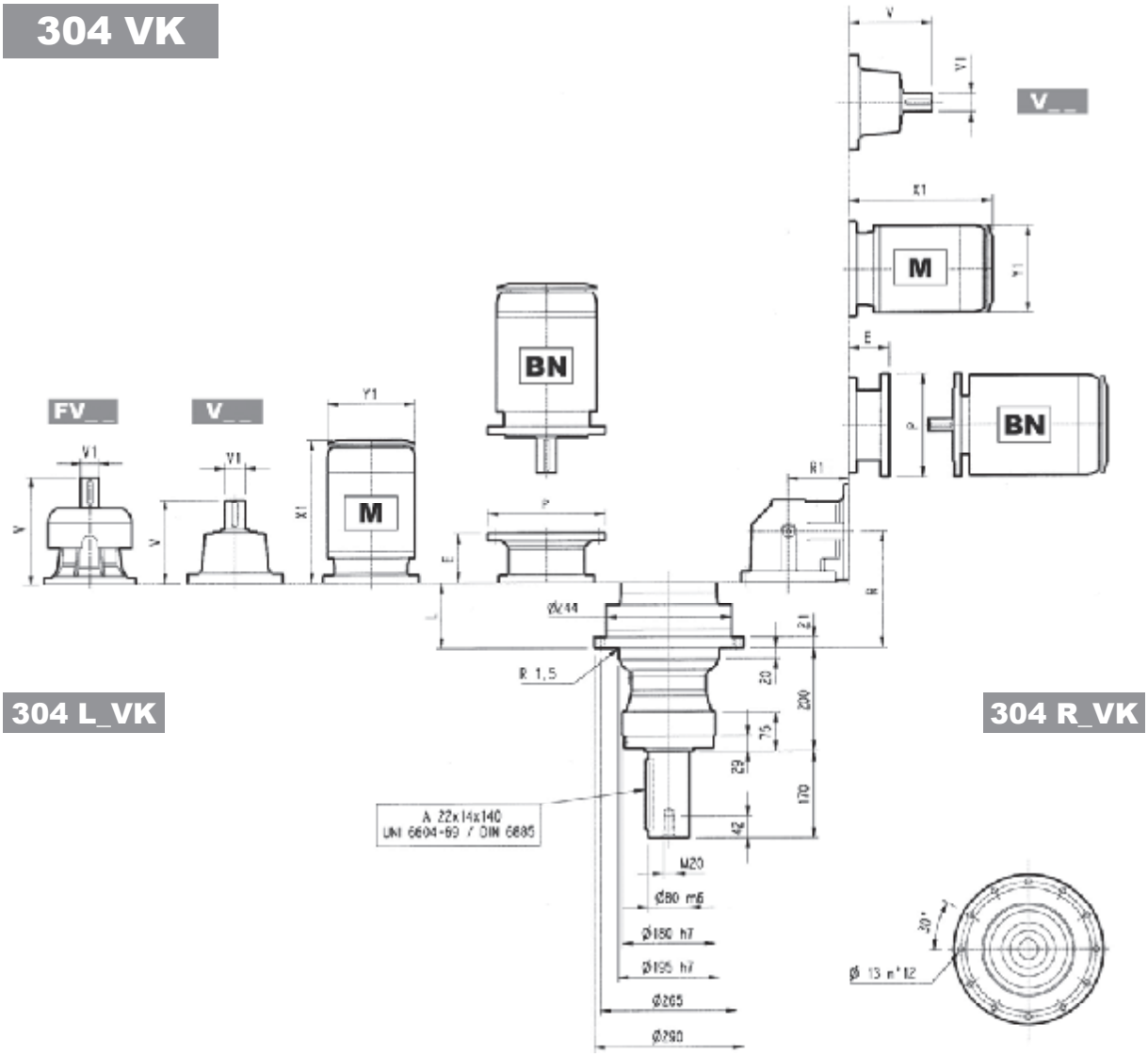
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

304 VK



	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132		P160		P180		P200	
															E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
304 L1	51	65	239	48	15	—	—	—	276	48	17	—	—	—	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
304 L2	116	73	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
304 L3	169	76	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
304 L4	222	80	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

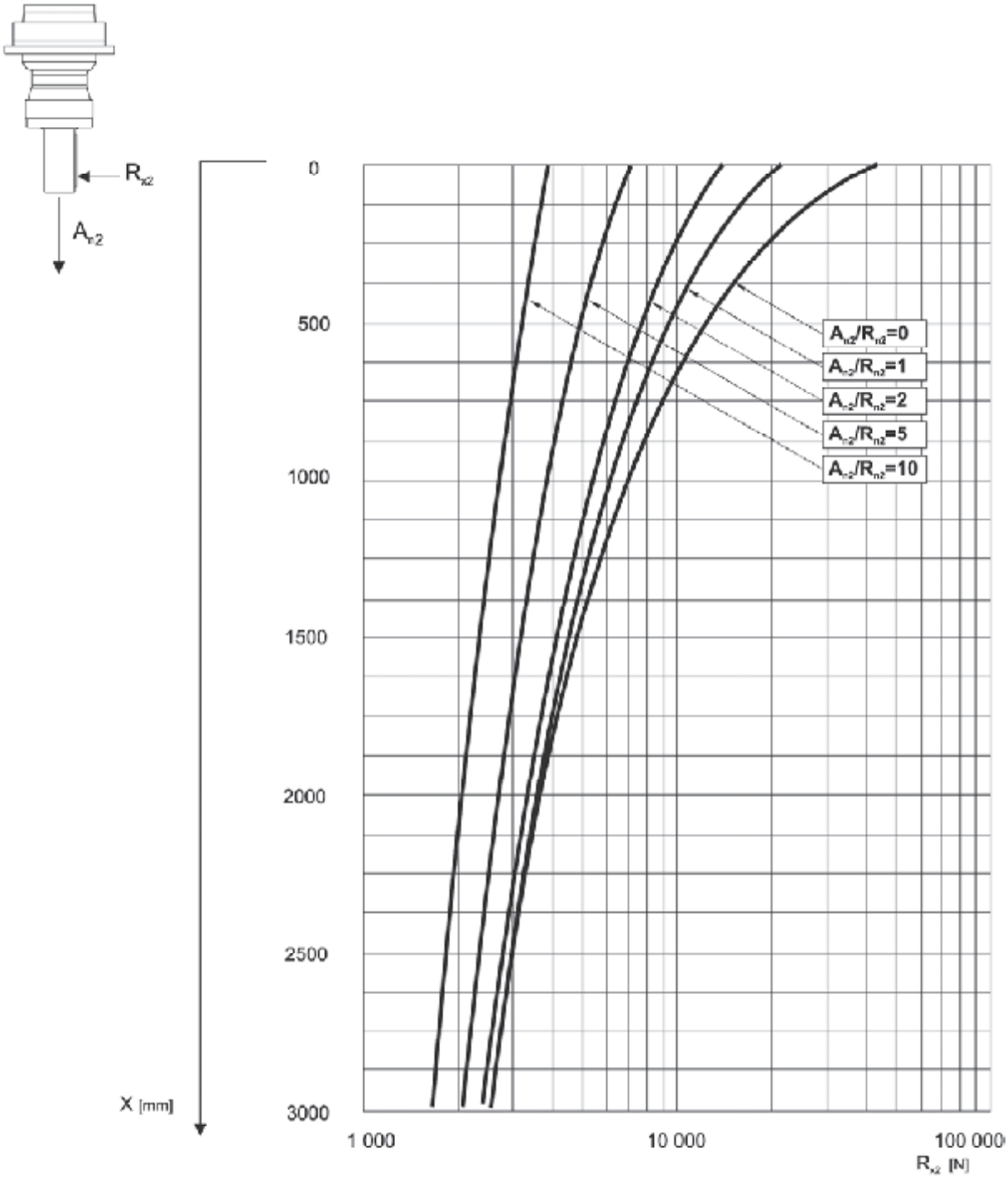
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
304 L1	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
304 L2	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
304 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
304 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132	
										E	P	E	P	E	P	E	P	E	P	E	P
304 R2	143	140	85	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300
304 R3	208	122	86	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300
304 R4	261	122	90	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300

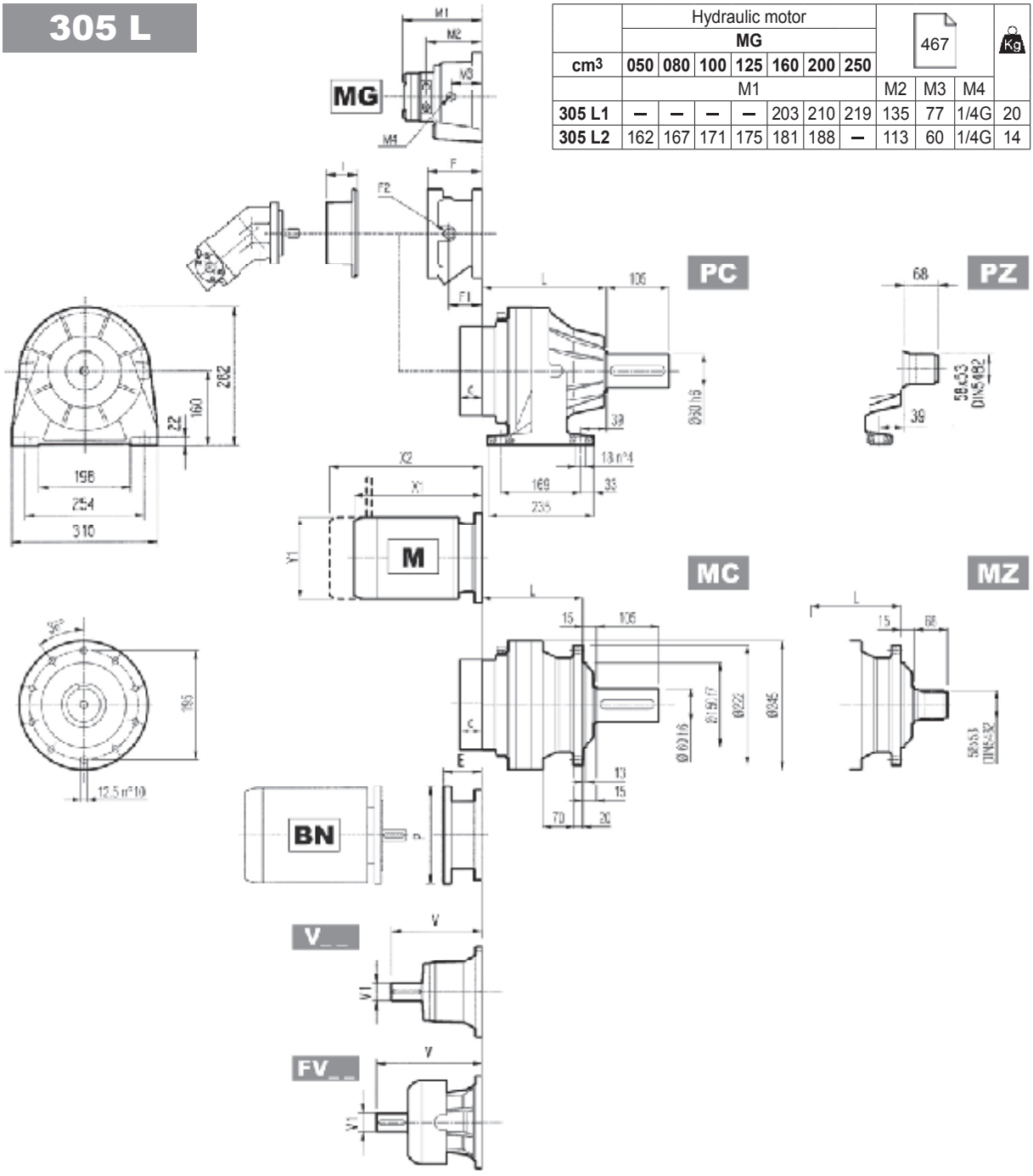
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
304 R2	—	—	—	328	400	156	373	469	195	405	497	195	508	619	258
304 R3	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—
304 R4	253	314	138	328	400	156	373	469	195	405	497	195	—	—	—

304 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



305 L

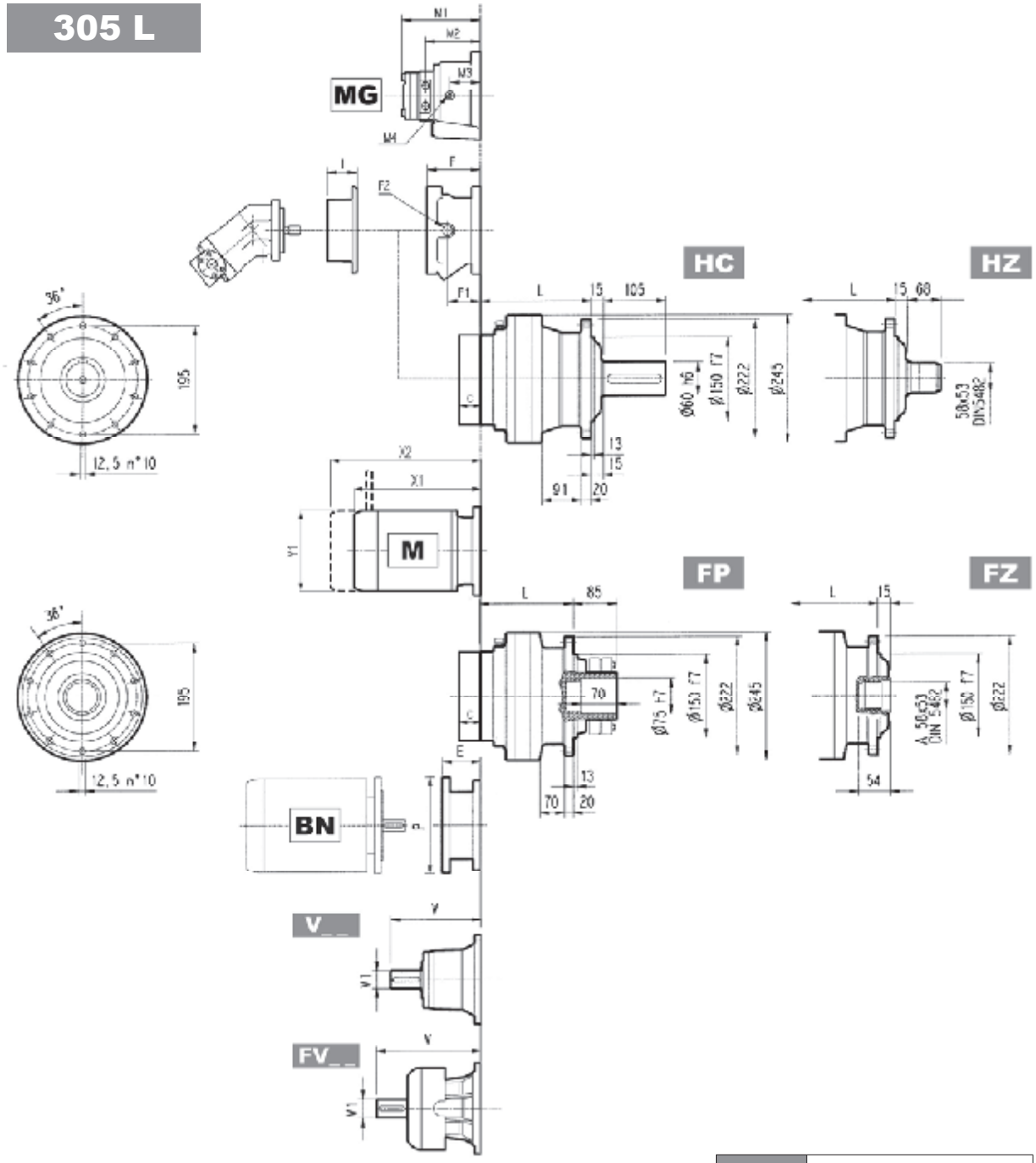


	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
305 L1	—	—	—	—	203	210	219	135	77	1/4G	20
305 L2	162	167	171	175	181	188	—	113	60	1/4G	14

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
305 L1	143	183	168	143	36	45	40	36
305 L2	208	248	233	208	43	52	47	43
305 L3	261	301	286	261	47	56	51	47
305 L4	314	354	339	314	51	60	55	51

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
305 L1	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
305 L2	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
305 L3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
305 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

305 L



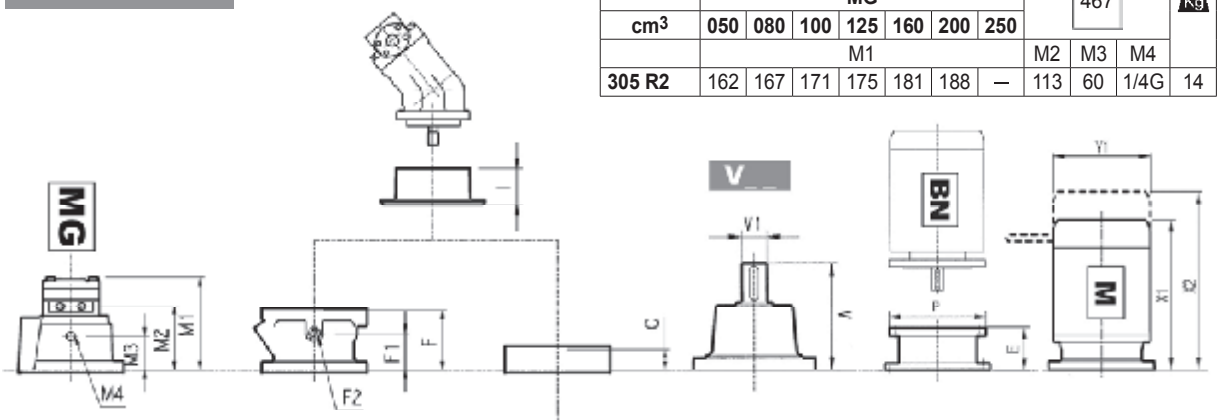
FP M_{2max} = 7500 Nm

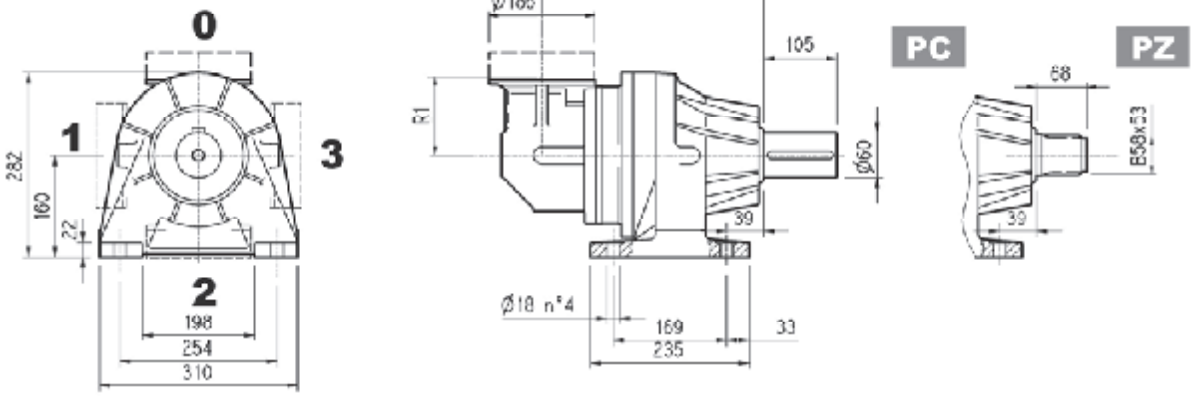
	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
305 L1	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
305 L2	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
305 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
305 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

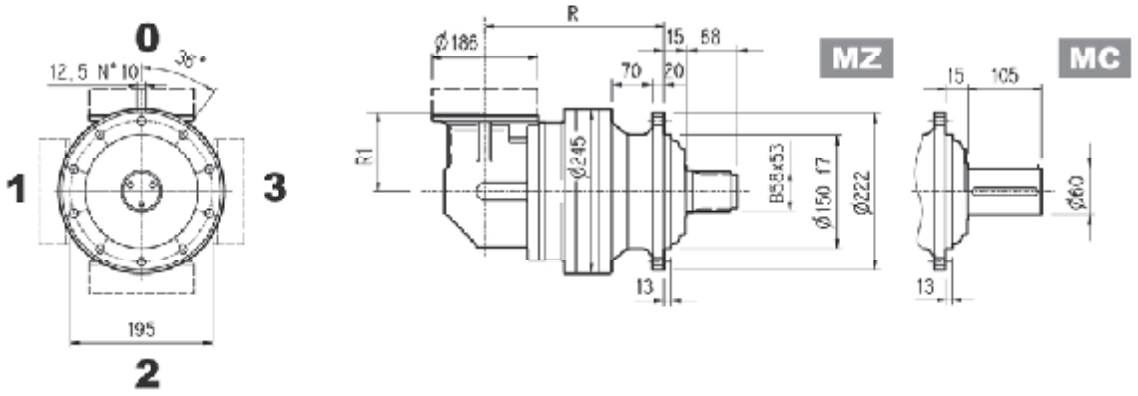
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
305 L1	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
305 L2	—	—	—	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
305 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
305 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

305 R

	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
305 R2	162	167	171	175	181	188	—	113	60	1/4G	14



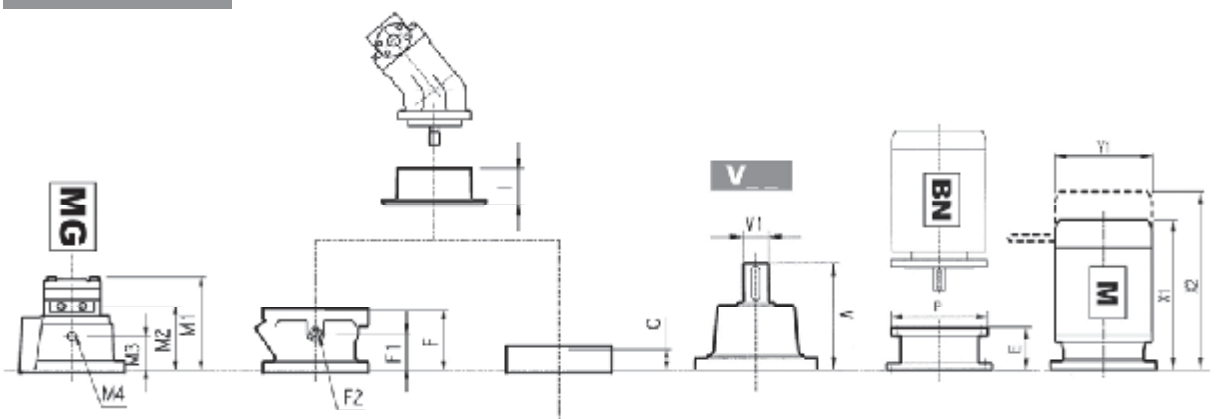


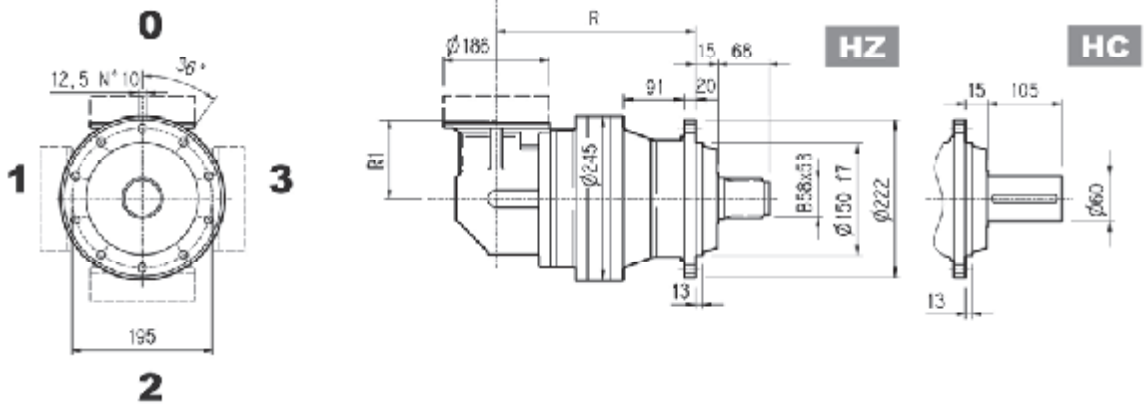


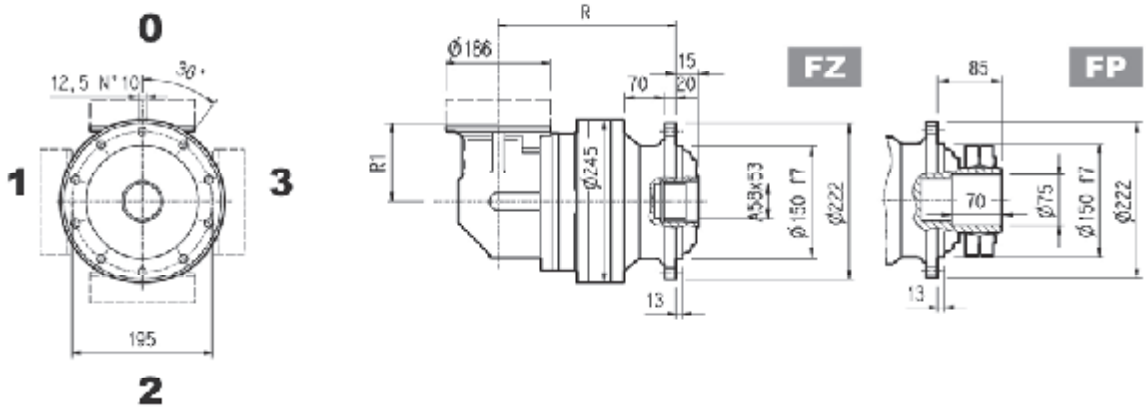
	R				R1	Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ		MC - MZ	PC - PZ	HC - HZ	FP - FZ
305 R2	235	375	260	235	140	56	65	60	56
305 R3	300	340	325	300	122	57	66	61	57
305 R4	353	393	378	353	122	61	70	65	61

	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
305 R2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
305 R3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
305 R4	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10

305 R



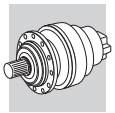




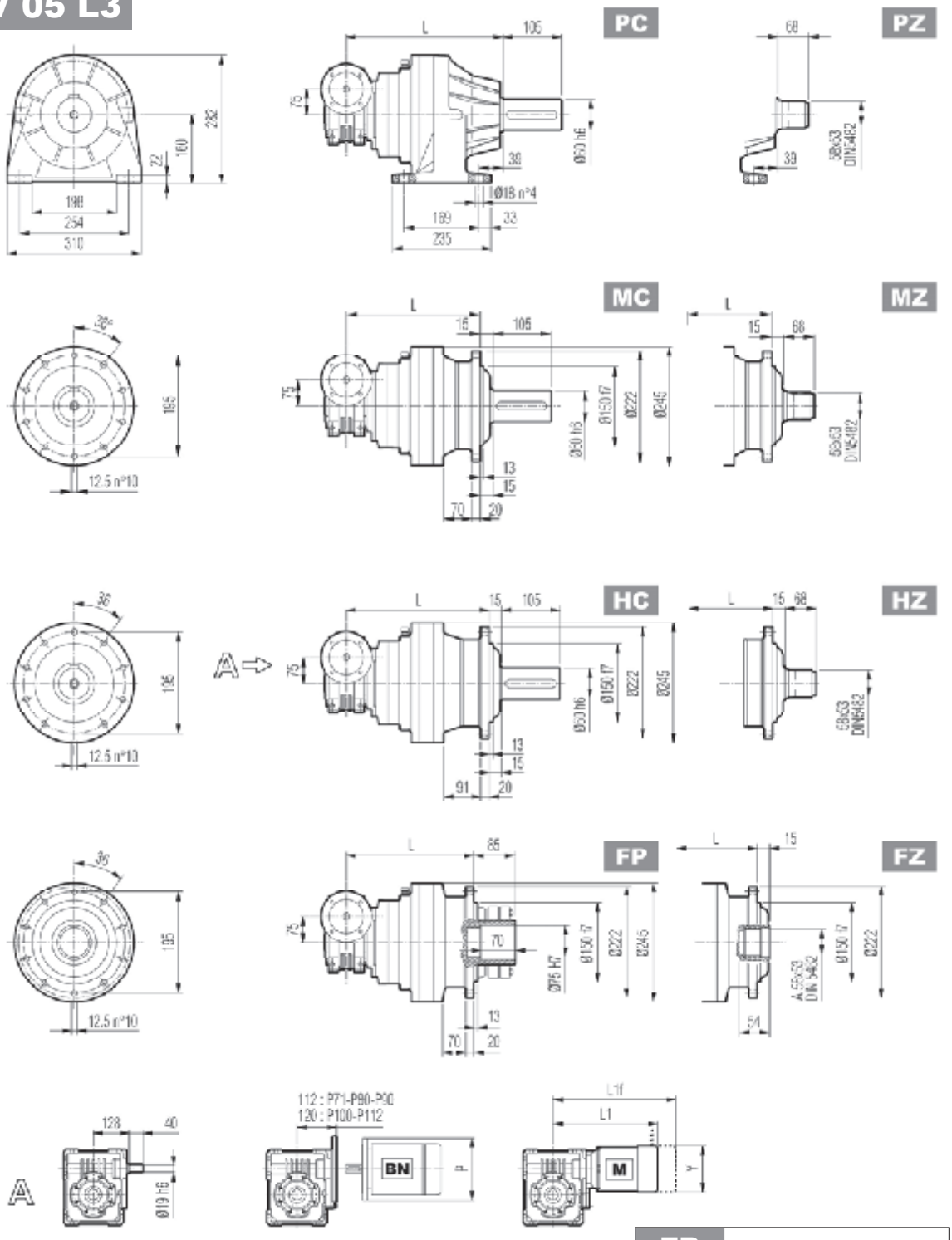
FP M_{2max} = 7500 Nm

	P71		P80		P90		P100		P112		P132	
	E	P	E	P	E	P	E	P	E	P	E	P
305 R2	65	160	84	200	84	200	94	250	94	250	114	300
305 R3	65	160	84	200	84	200	94	250	94	250	114	300
305 R4	65	160	84	200	84	200	94	250	94	250	114	300

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
305 R2	—	—	—	328	400	156	373	469	195	405	497	195	508	619	258
305 R3	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258
305 R4	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258



3/V 05 L3

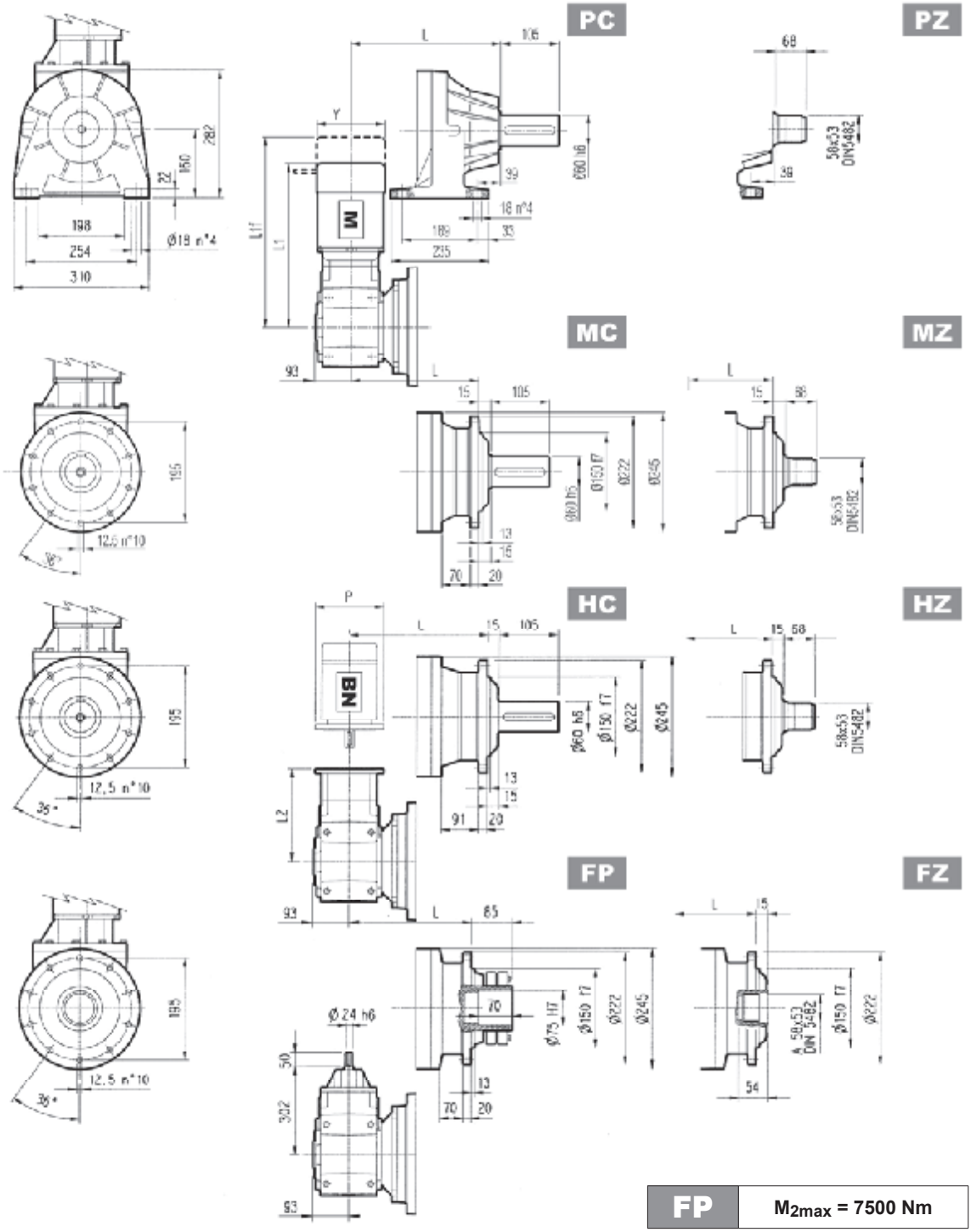


FP M_{2max} = 7500 Nm

	L				Kg				P71	P80	P90	P100
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ	P	P	P	P
3/V 05 L3	323	363	348	323	51	60	55	51	160	200	200	250

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/V 05 L3	308	369	138	333	409	156	376	472	193	408	499	193

3/A 05 L2

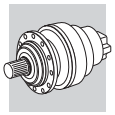


FP	M_{2max} = 7500 Nm

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/A 05 L2	276	316	301	276	90	105	100	90

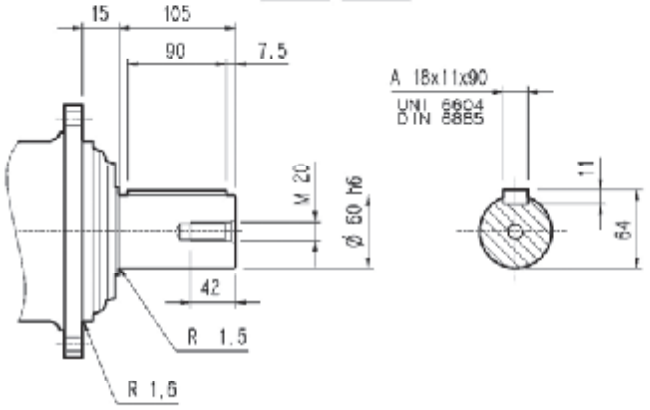
	P63		P71		P80		P90		P100		P112		P132	
	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P
3/A 05 L2	263	140	263	160	282.5	200	282.5	200	292.5	250	292.5	250	329	457

	S1 + M1			S2 + M2S			S3 + M3SA			S3 + M3LA			S4 + M4		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/A 05 L2	418	439	138	447	517	156	490	487	195	522	538	195	630	738	258

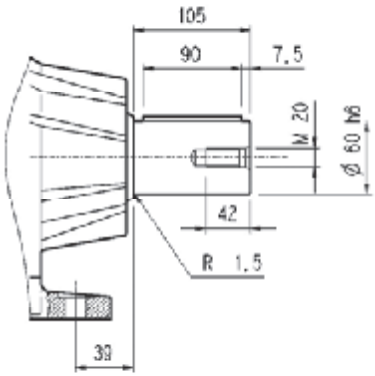


305 L | 305 R | 3/V 05 L3 | 3/A 05 L2

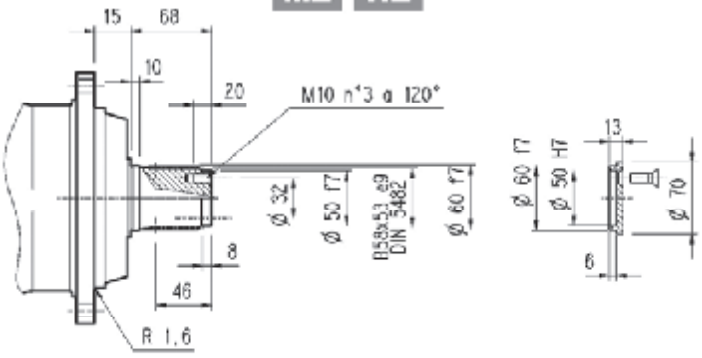
MC HC



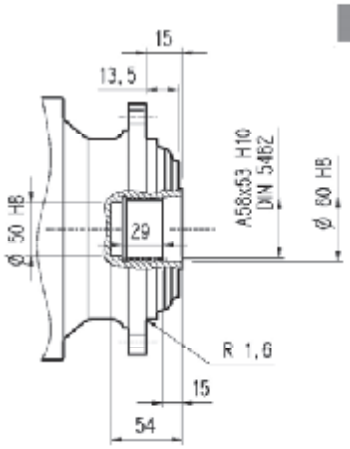
PC



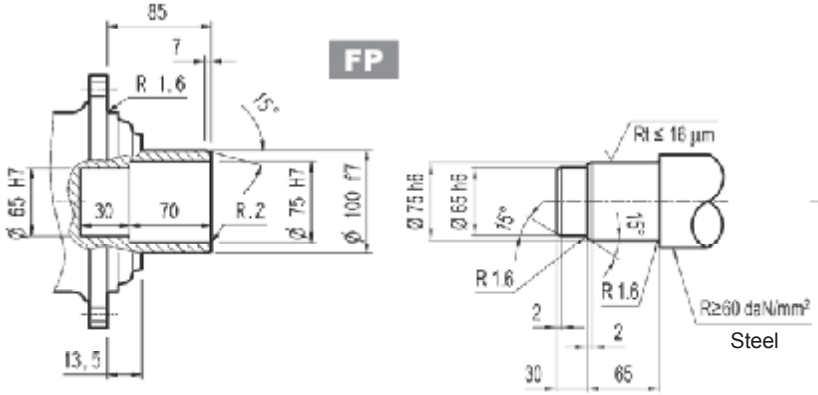
MZ HZ

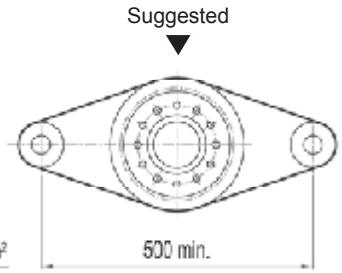


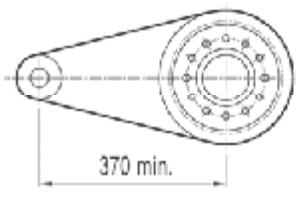
FZ



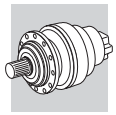
FP







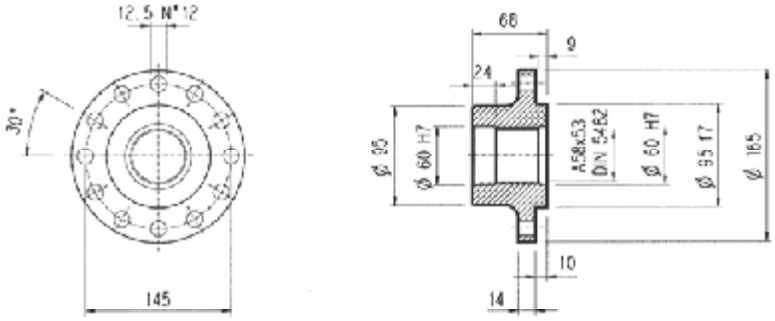
FP	M_{2max} = 7500 Nm



305 L | 305 R | 3/V 05 L3 | 3/A 05 L2

Flange

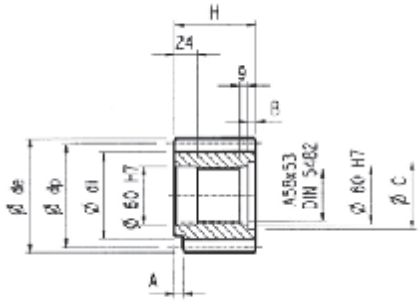
W0A



Material: Steel C40

Pinions

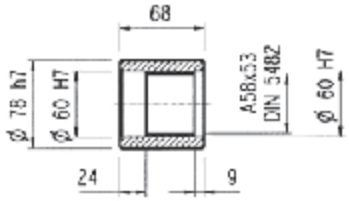
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PCL1	5	19	—	95	82	104	77	12	9	72	Steel 39NiCrMo3 hardened and tempered
PCL2	5	19	—	95	82	104	68	—	—	—	
PCM	5	20	—	100	87.5	110	68	18	—	—	Steel 18NiCrMo5 case hardened
PCP	5	22	—	110	97.5	120	68	18	—	—	
PDE	6	14	0.500	84	75	99.6	68	—	—	—	Steel 39NiCrMo3 hardened and tempered
PDI	6	18	0.500	108	99	123.6	68	—	—	—	
PDM	6	20	0.833	120	115	140	68	—	—	—	
PFD	8	13	0.675	104	95	127.6	68	—	—	—	Steel 18NiCrMo5 case hardened
PFE1	8	14	—	112	92	126	68	—	—	—	
PFE2	8	14	—	112	92	126	80	—	12	72	
PFF	8	15	—	120	100	136	68	—	—	—	Steel 39NiCrMo3 hardened and tempered
PFP	8	22	—	176	156	190	77	12	10	71	
PHG	10	16	0.500	160	145	188	75	—	7	72	

Sleeve coupling

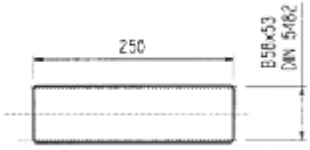
M0A



Material: Steel 16CrNi4

Splined bars

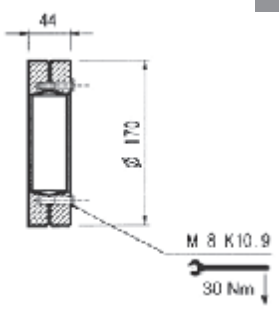
B0A

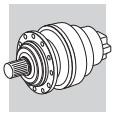


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

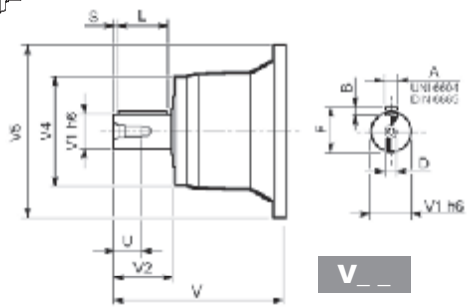
Shrink disc

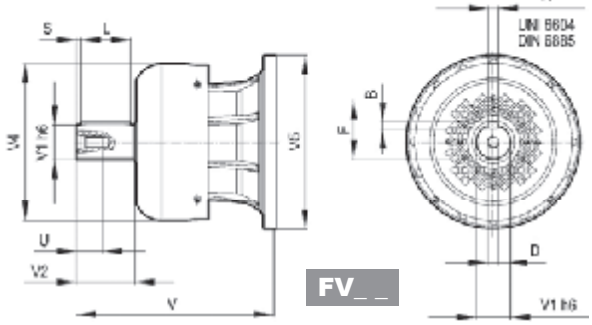
G0A





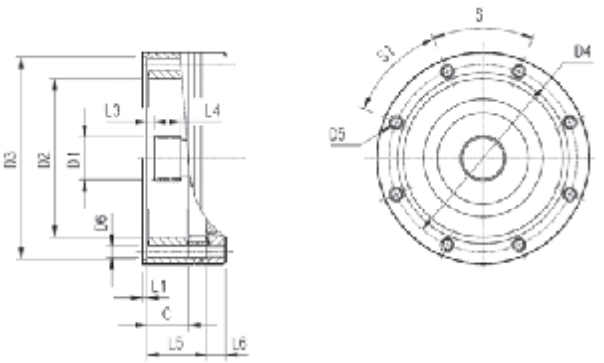
305 L 305 R





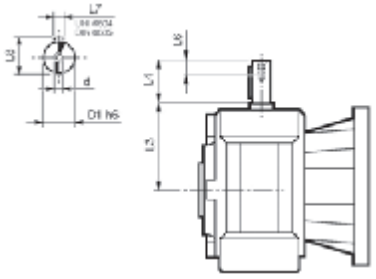
		V	V1	V2	V4	V5	A	B	F	L	S	D	U
305 L1	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
305 L2	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
305 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
305 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
305 R2-R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

305 L 305 R



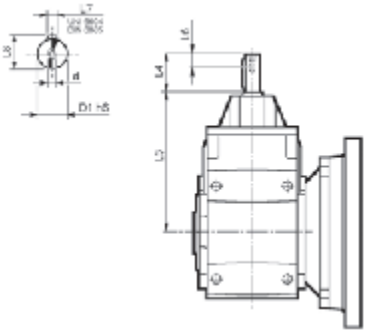
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
305 L1	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	—	18	45°	45°	A
305 L2	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
305 L3	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	118	18	45°	45°	A
305 L4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	171	18	45°	45°	A
305 R2-R3-R4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 05 L3



	D1 h6	L3	L4	L6	L7	L8	d
3/V 05 L3_HS	19	128	40	16	6	21.5	M6

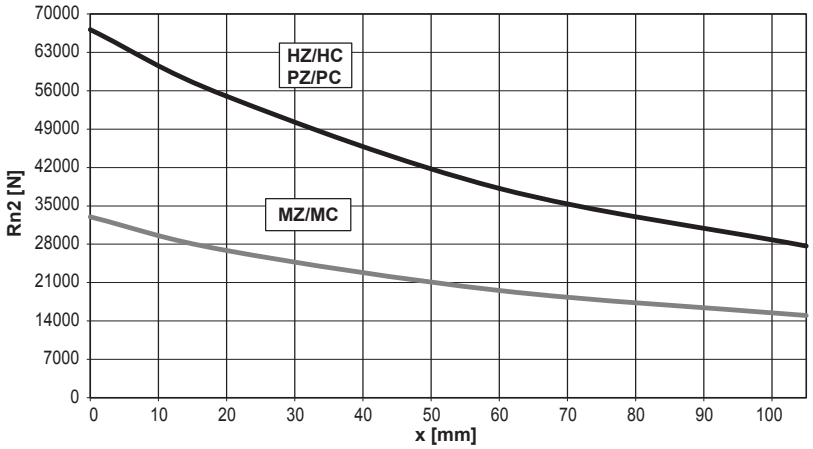
3/A 05 L2

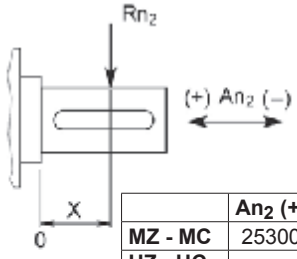


	D1 h6	L3	L4	L6	L7	L8	d
3/A 05 L2_HS	24	302	50	19	8	27	M8

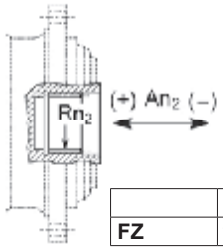
305 L | 305 R | 3/V 05 L3 | 3/A 05 L2

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





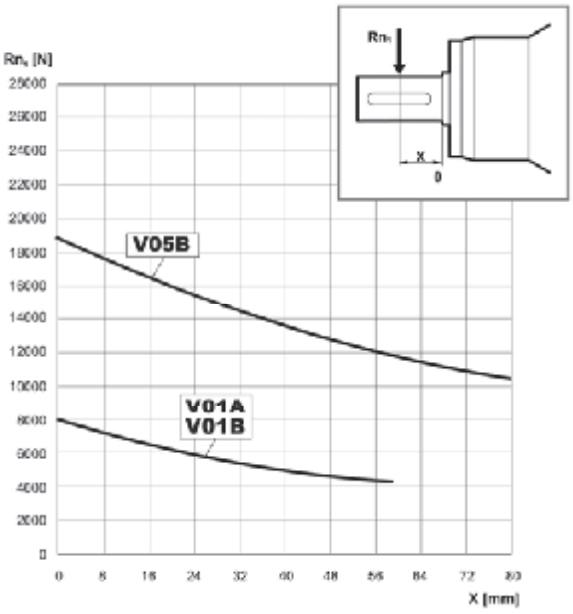
	An2 (+)	An2 (-)
MZ - MC	25300	20240
HZ - HC PZ - PC	27500	22000

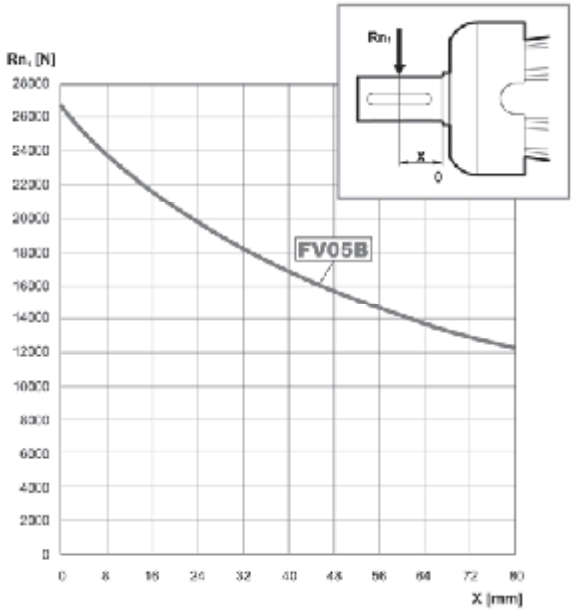


	Rn2	An2 (+/-)
FZ	11140	11604

	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
Load corrective factor fh_2 on shafts	**FZ**	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	MZ - MC	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	HZ - HC - PZ - PC	**1.48**	**1.48**	**1.23**	**1.00**	**0.62**	**0.50**

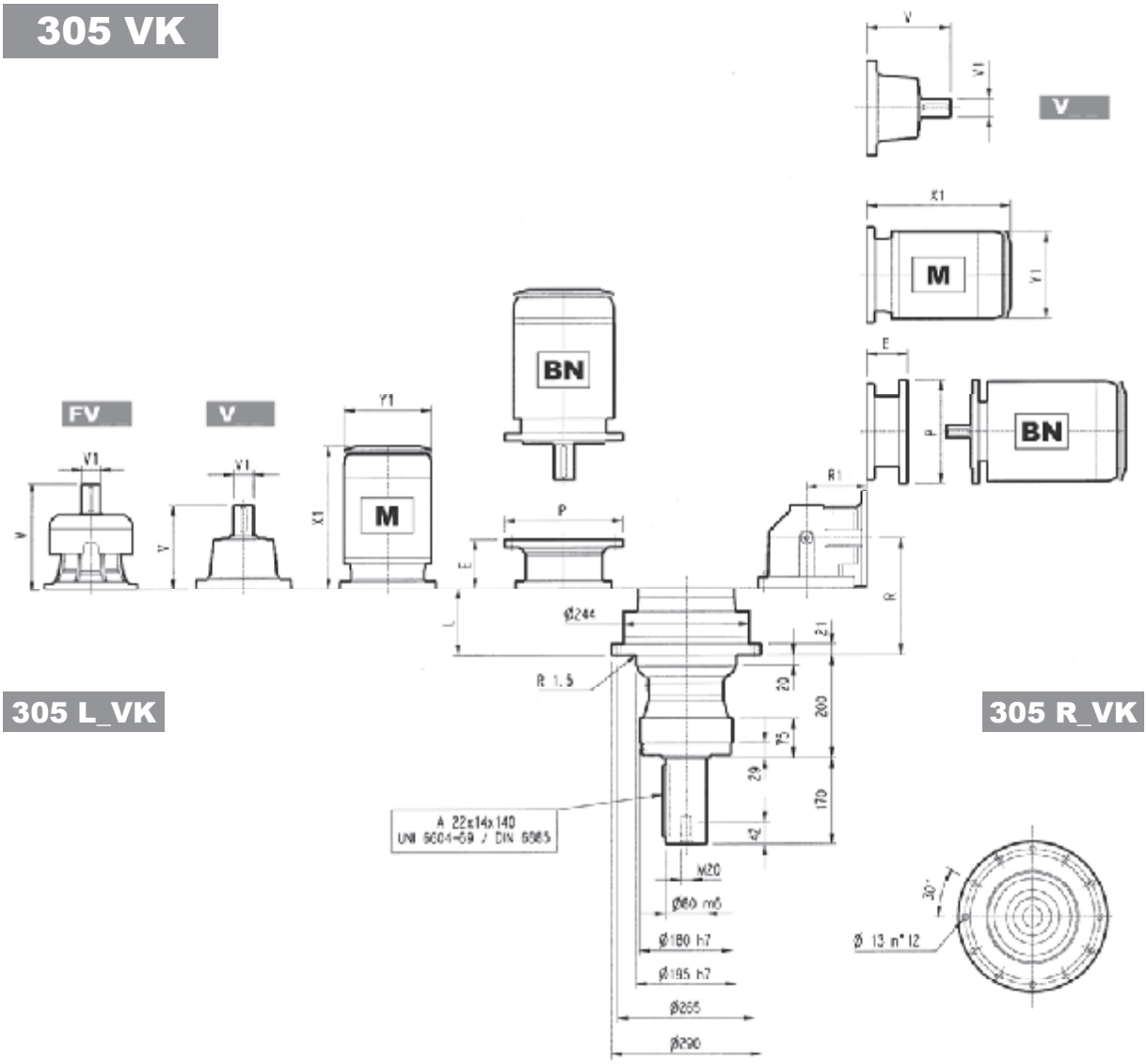
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

305 VK



305 L_VK

305 R_VK

	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132		P160		P180		P200	
															E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
305 L1	69	70	239	48	15	—	—	—	276	48	17	—	—	—	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
305 L2	134	77	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
305 L3	187	81	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
305 L4	240	85	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

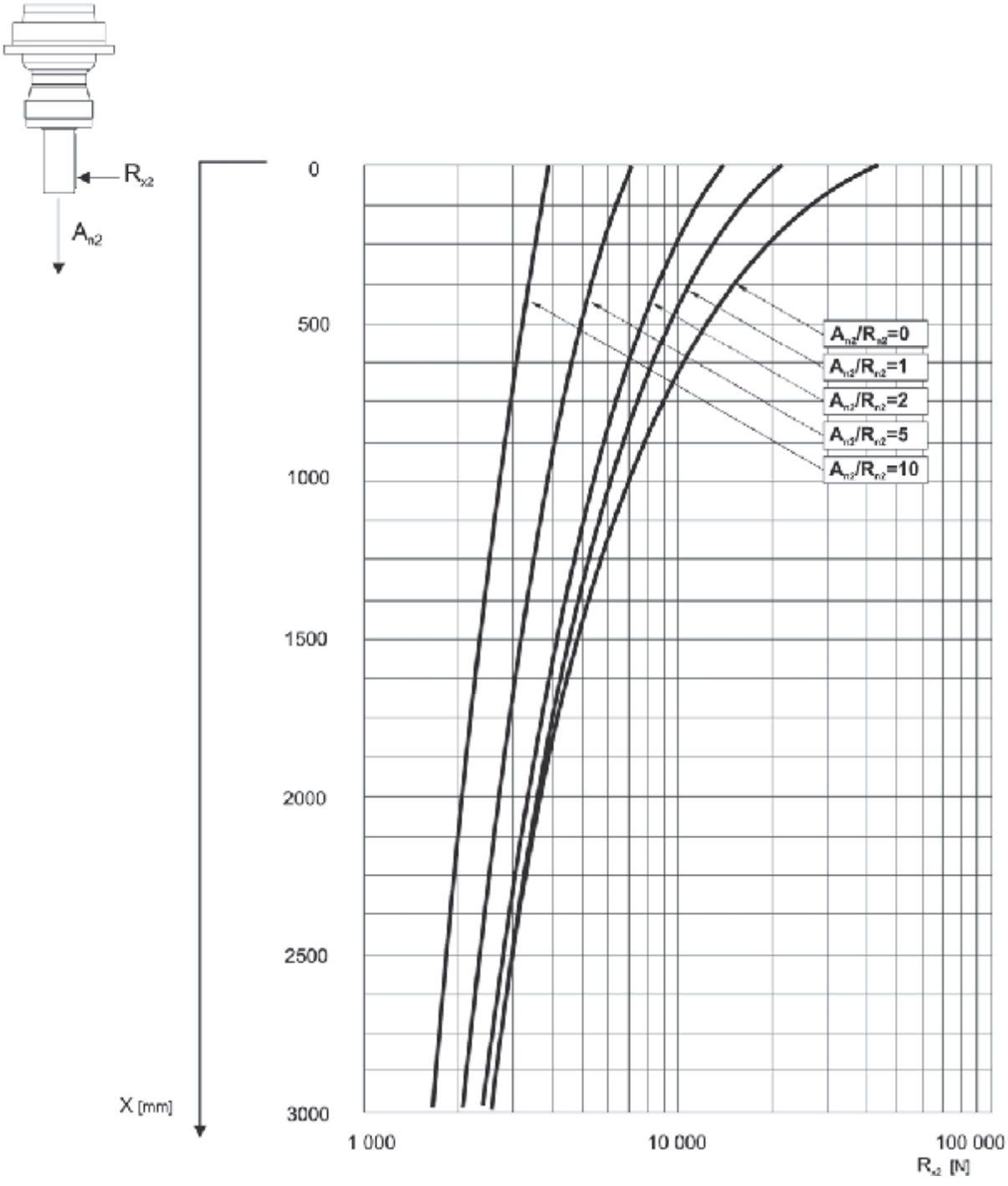
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
305 L1	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
305 L2	—	—	—	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
305 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
305 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132	
										E	P	E	P	E	P	E	P	E	P	E	P
305 R2	161	140	90	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300
305 R3	226	122	92	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300
305 R4	279	122	95	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300

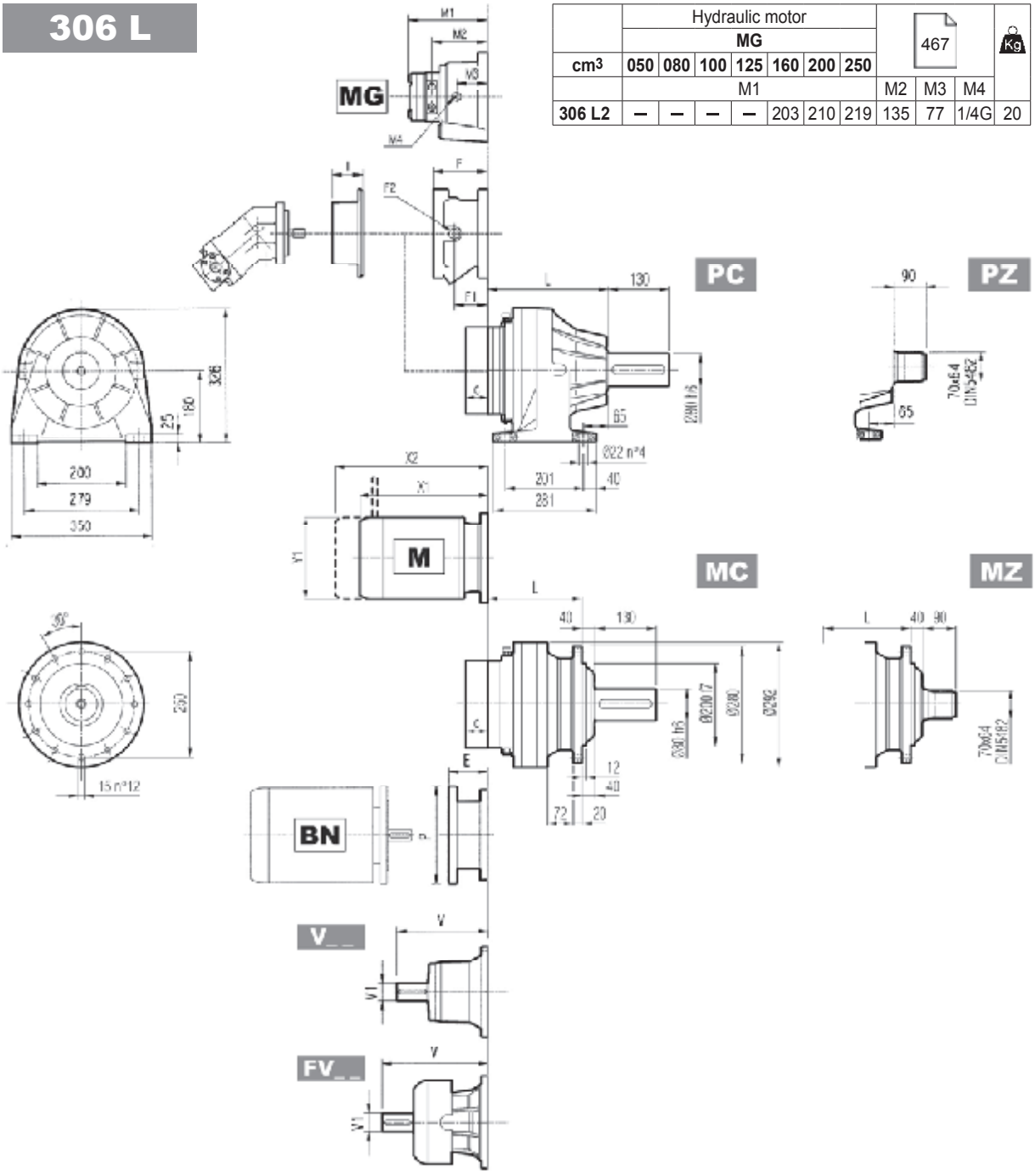
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
305 R2	—	—	—	328	400	156	373	469	195	405	497	195	508	619	258
305 R3	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258
305 R4	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258

305 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



306 L

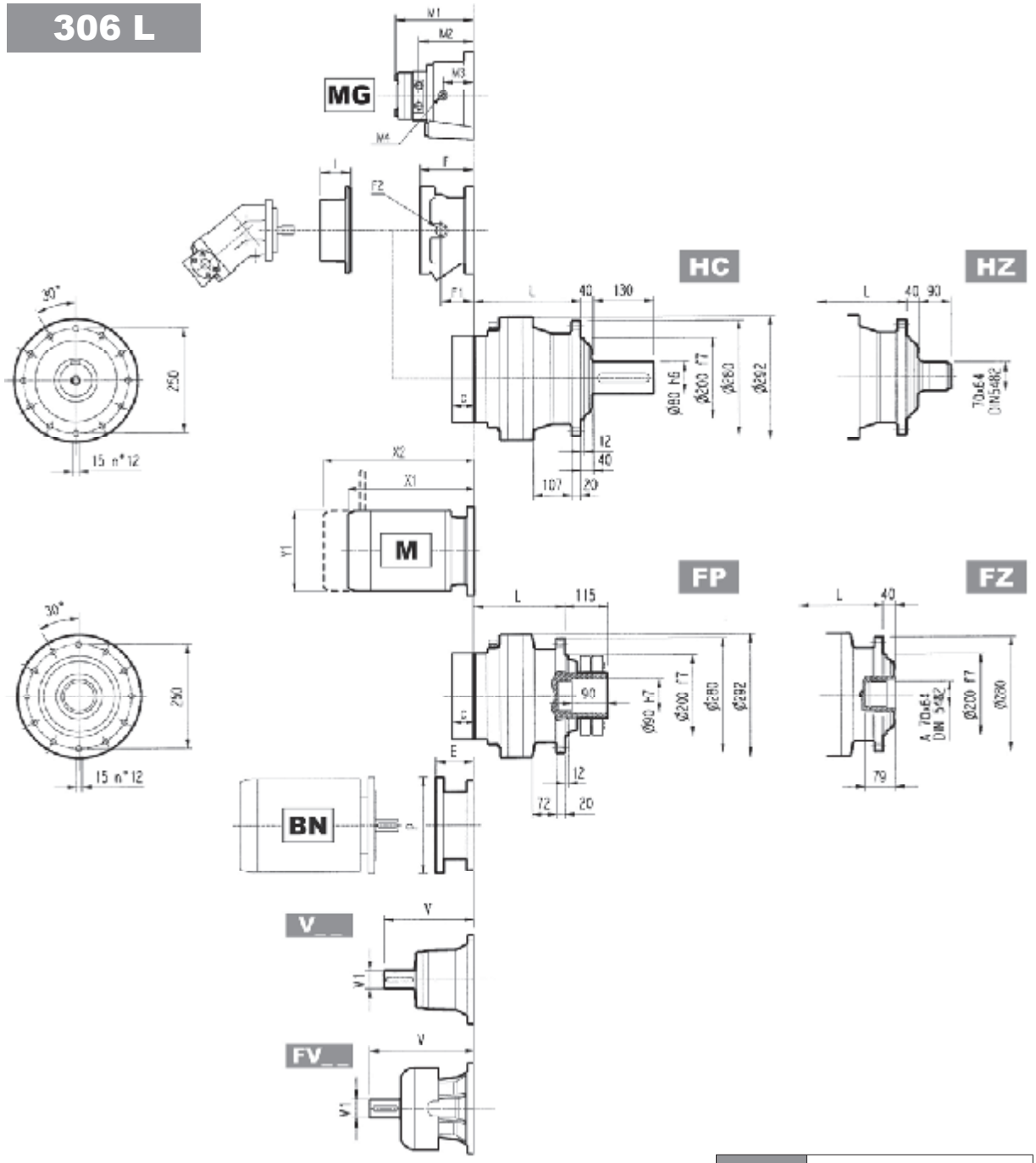


	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
306 L2	—	—	—	—	203	210	219	135	77	1/4G	20

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
306 L1	160	235	195	160	65	85	70	65
306 L2	225	300	260	225	74	95	79	74
306 L3	278	353	313	278	78	98	83	78
306 L4	331	406	366	331	82	103	87	82

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
306 L1	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
306 L2	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
306 L3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
306 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

306 L



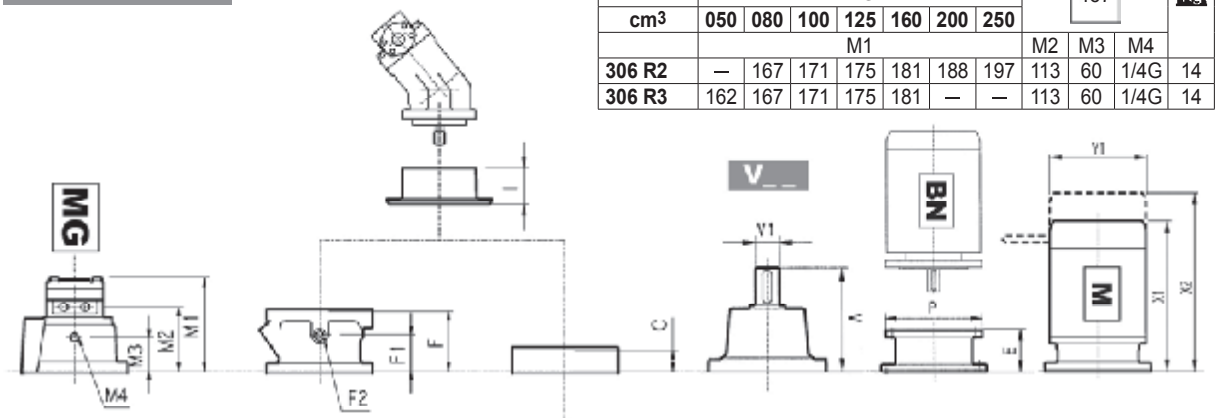
FP M_{2max} = 12000 Nm

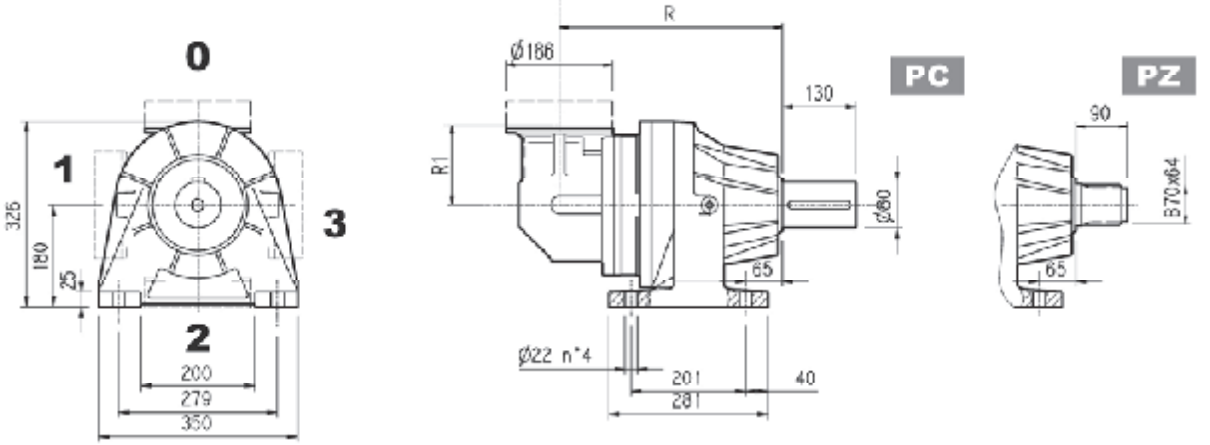
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
306 L1	—	—	—	—	—	—	—	—	—	—	—	—	144	350	153	350	183	400	212	450	193	550
306 L2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
306 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
306 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

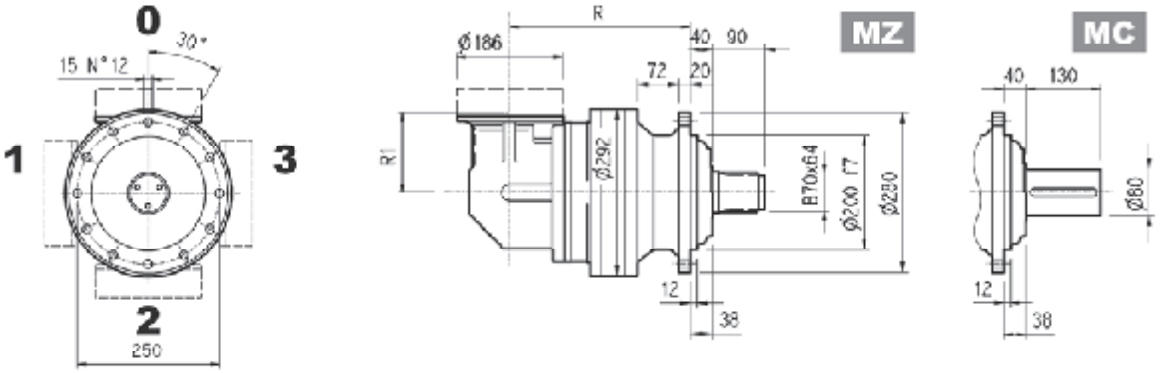
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
306 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
306 L2	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
306 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
306 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

306 R

	Hydraulic motor MG							467			Kg
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
306 R2	–	167	171	175	181	188	197	113	60	1/4G	14
306 R3	162	167	171	175	181	–	–	113	60	1/4G	14



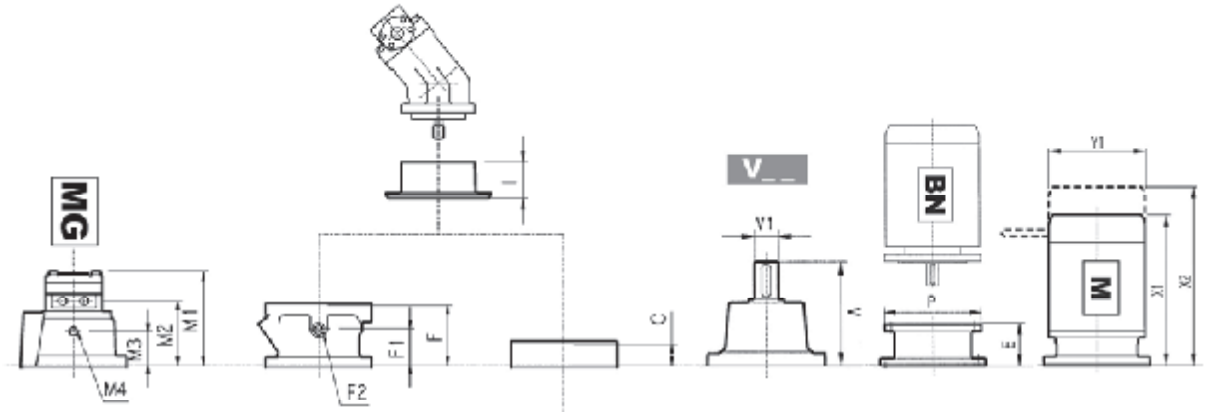


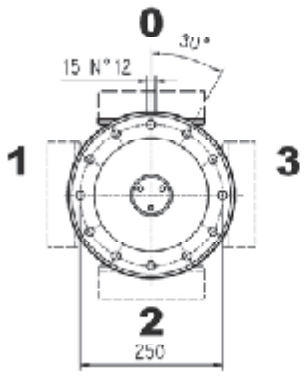


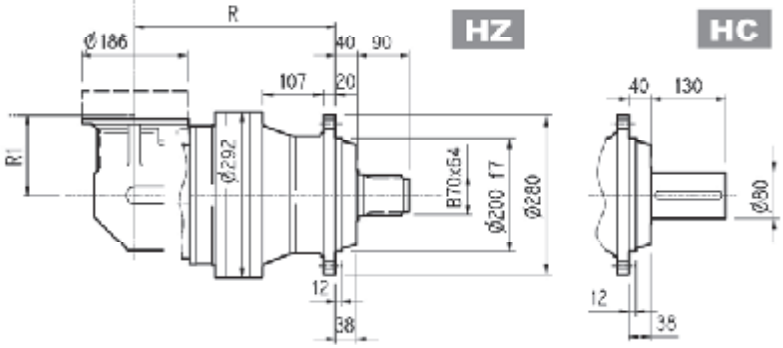
	R				R1	Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ		MC - MZ	PC - PZ	HC - HZ	FP - FZ
306 R2	297	372	332	297	140	89	105	94	89
306 R3	317	392	352	317	140	85	100	90	85
306 R4	370	445	405	370	122	79	95	84	79

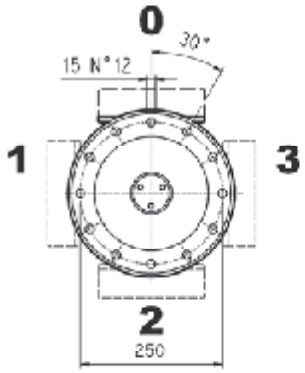
	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
306 R2	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
306 R3	137.5	24	6	158	38	7	37	A		105	65	1/4 G	4	A	10
306 R4	137.5	24	6	158	38	7	37	A	457	105	65	1/4 G	4	A	10

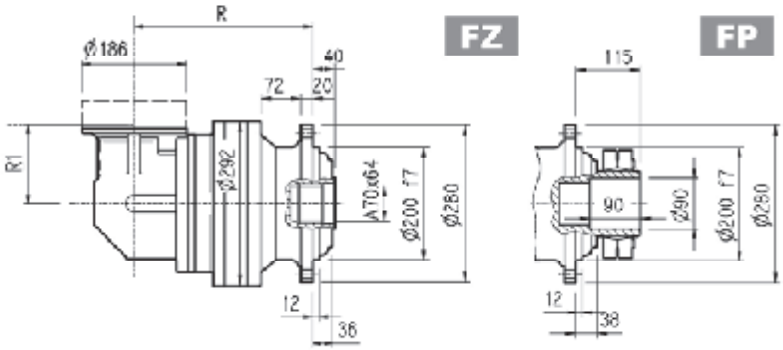
306 R







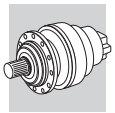




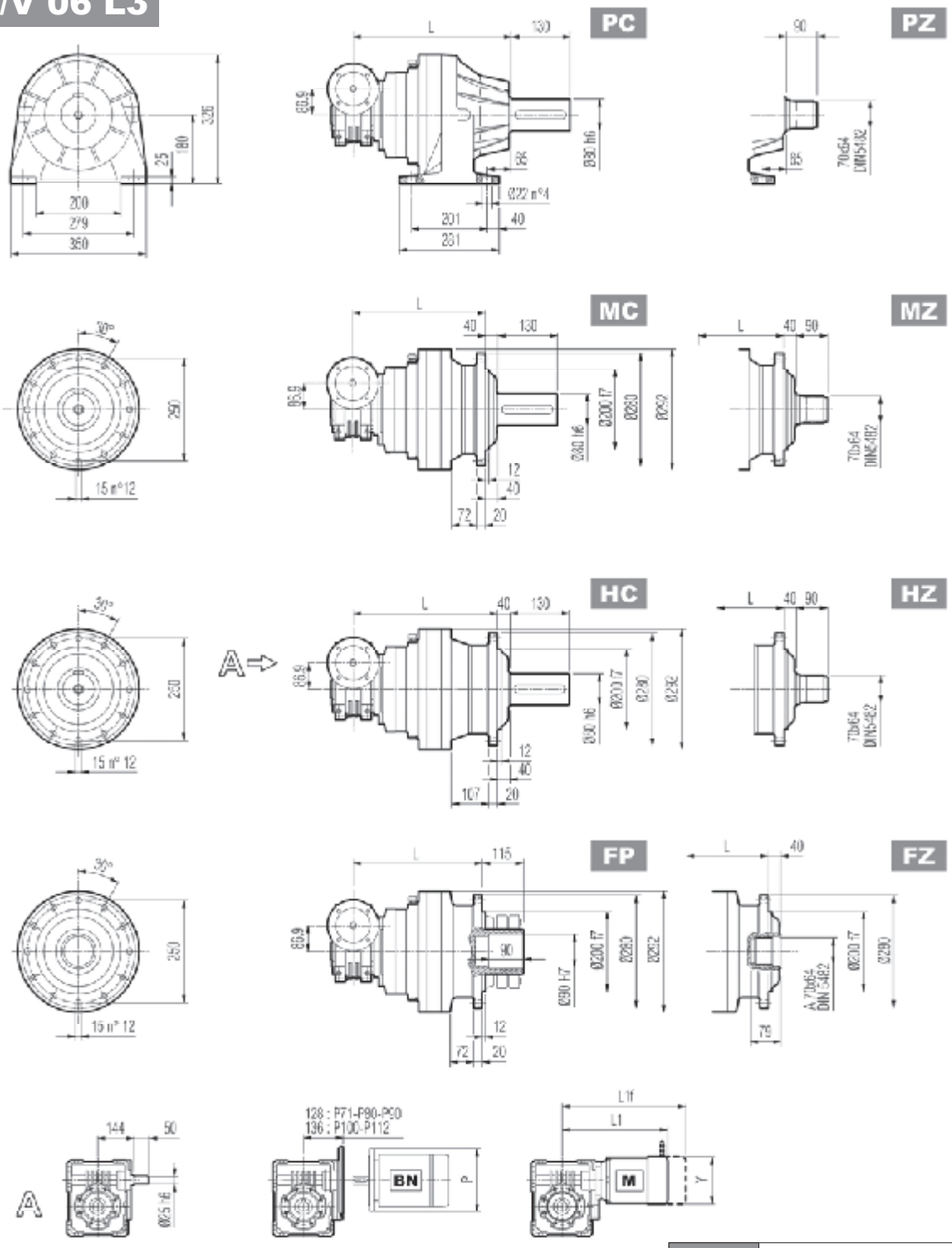
FP | M_{2max} = 12000 Nm

	P71		P80		P90		P100		P112		P132		P160	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P
306 R2	65	160	84	200	84	200	94	250	94	250	114	300	144	350
306 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350
306 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
306 R2	—	—	—	328	400	156	373	469	195	405	497	195	508	619	258
306 R3	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258
306 R4	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258



3/V 06 L3

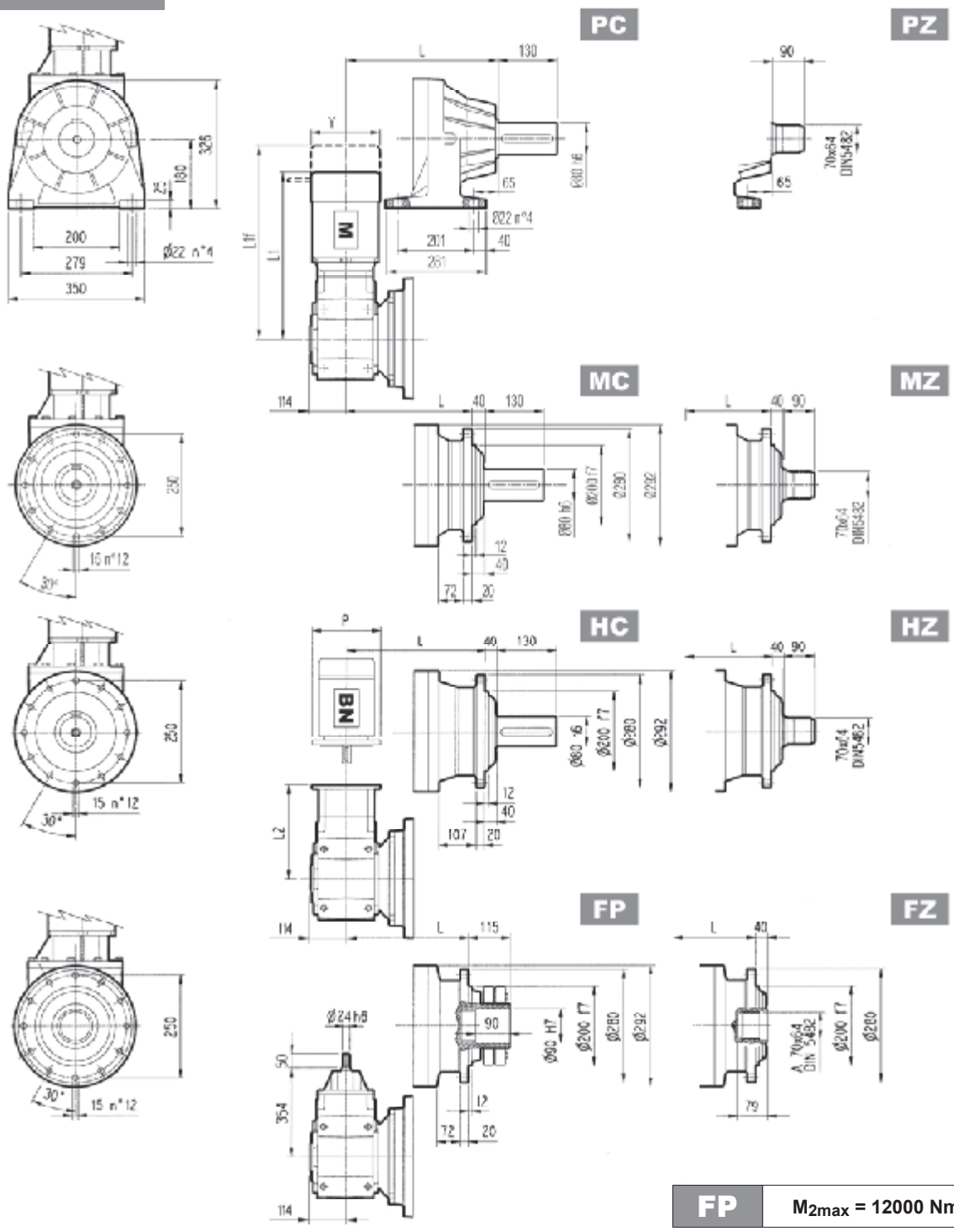


FP M_{2max} = 12000 Nm

	L				Kg				P71	P80	P90	P100	P112
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ	P	P	P	P	P
3/V 06 L3	370	445	405	370	80	111	95	80	160	200	200	250	250

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/V 06 L3	324	385	138	349	425	156	392	477	193	424	515	193

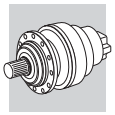
3/A 06 L2



	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/A 06 L2	340	415	375	340	140	170	150	140

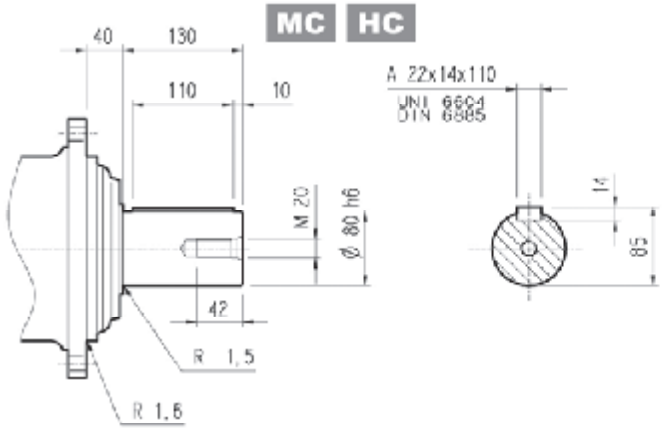
	P63		P71		P80		P90		P100		P112		P132		P160		P180	
	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P
3/A 06 L2	314.5	140	314.5	160	334	200	334	200	344	250	344	250	380.5	300	431	350	431	350

	S1 + M1			S2 + M2S			S3 + M3SA			S3 + M3LA			S4 + M4		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/A 06 L2	445	508	138	568	517	156	541	637	195	572	665	195	678	789	258

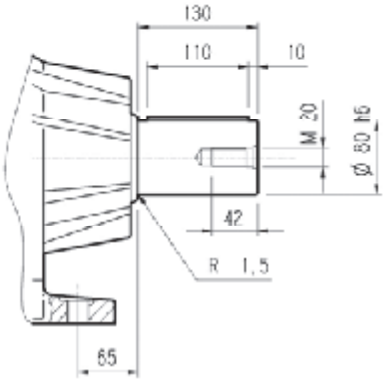


306 L | 306 R | 3/V 06 L3 | 3/A 06 L2

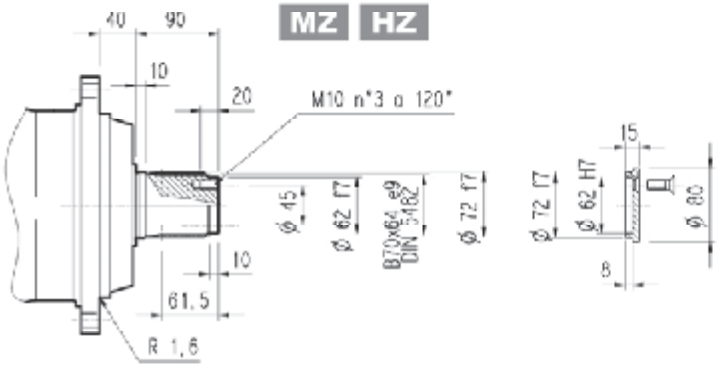
MC **HC**



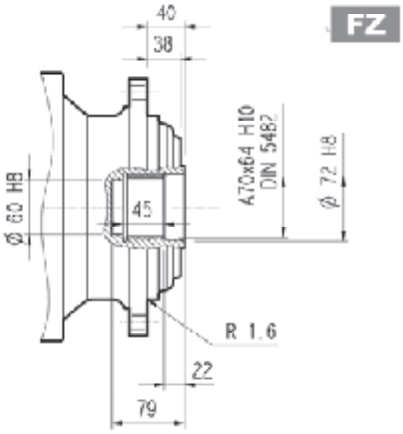
PC



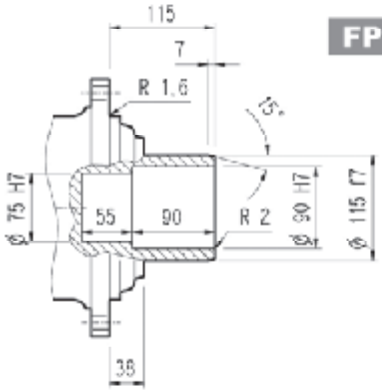
MZ **HZ**

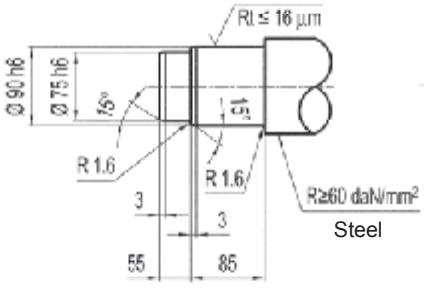


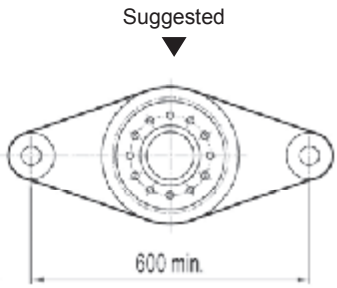
FZ

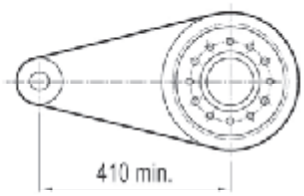


FP

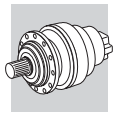








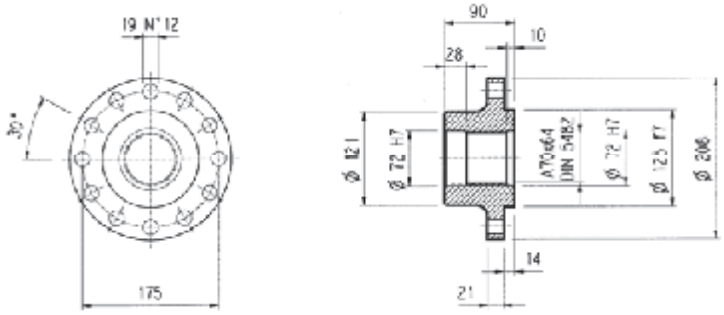
FP	M_{2max} = 12000 Nm



306 L | 306 R | 3/V 06 L3 | 3/A 06 L2

Flange

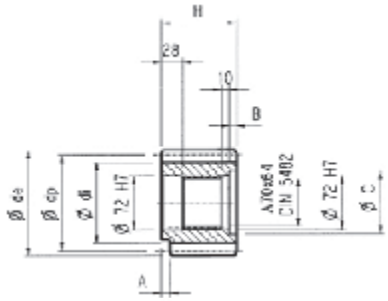
W0A



Material: Steel C40

Pinions

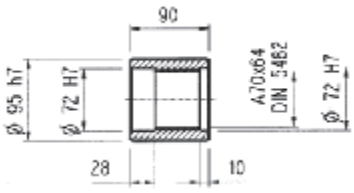
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PFF1	8	15	—	120	100	134	90	—	—	—	Steel 39NiCrMo3 hardened and tempered
PFF2	8	15	0.500	120	108	141	90	—	—	—	
PHB	10	11	0.500	110	95	136	90	10	—	—	
PHC1	10	12	0.450	120	104	145	90	—	—	—	
PHC2	10	12	0.320	120	100	144.2	90	—	—	—	
PHC3	10	12	0.350	120	101	144	90	—	—	—	
PHD1	10	13	0.950	130	124	165	90	—	—	—	
PHD2	10	13	0.500	130	115	159	90	—	—	—	
PHE1	10	14	—	140	115	160	90	—	—	—	
PHE2	10	14	0.500	140	125	166	90	—	—	—	Steel 18NiCrMo5 case hardened
PHF	10	15	—	150	127	167	90	24	—	—	Steel 39NiCrMo3 hardened and tempered
PHH	10	17	0.480	170	154	197.5	90	10	—	—	
PHM	10	20	—	200	175	220	90	10	—	—	Steel 18NiCrMo5 case hardened

Sleeve coupling

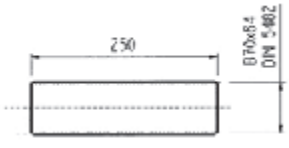
M0A



Material: Steel 16CrNi4

Splined bars

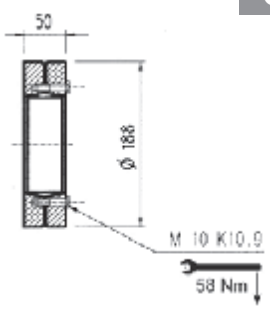
B0A

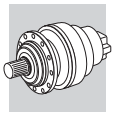


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

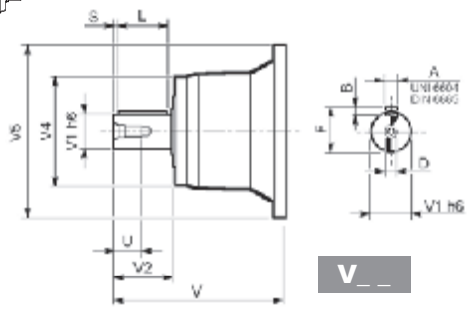
Shrink disc

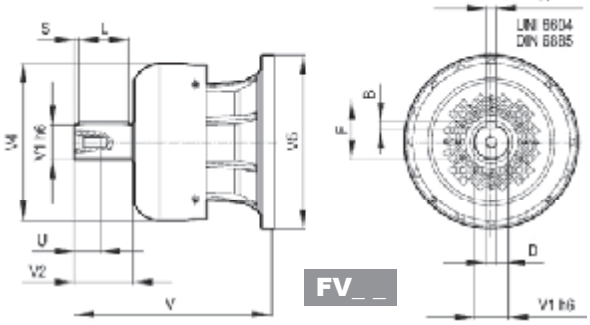
G0A





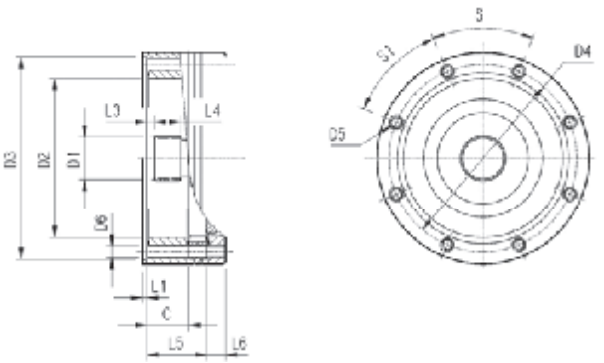
306 L 306 R





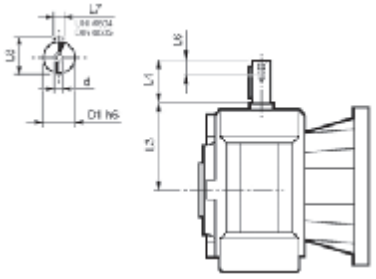
		V	V1	V2	V4	V5	A	B	F	L	S	D	U
306 L1	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
306 L2	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
306 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
306 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
306 R2-R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

306 L 306 R



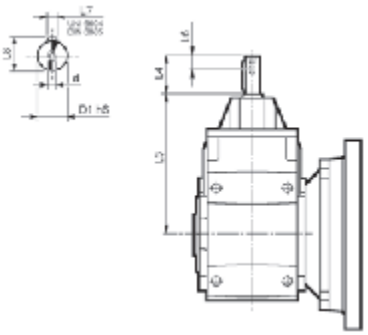
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
306 L1	**V9AB**	45	58x53 DIN5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
306 L2	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
306 L3	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	53	18	45°	45°	A
306 L4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	106	18	45°	45°	A
306 R2-R3-R4	**V9AA**	37	40x36 DIN5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 06 L3



	D1 h6	L3	L4	L6	L7	L8	d
3/V 06 L3_HS	25	144	50	19	8	28	M8

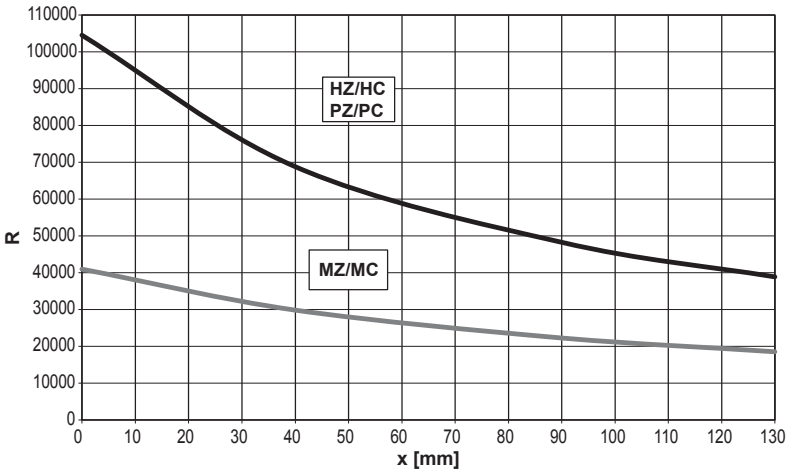
3/A 06 L2

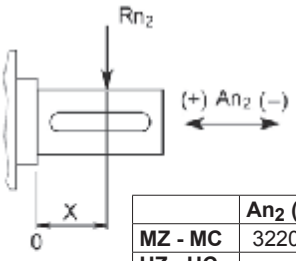


	D1 h6	L3	L4	L6	L7	L8	d
3/A 06 L2_HS	24	354	50	19	8	27	M8

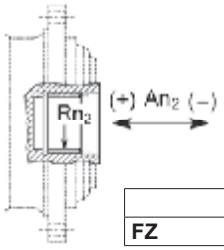
Bonfiglioli Riduttori

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





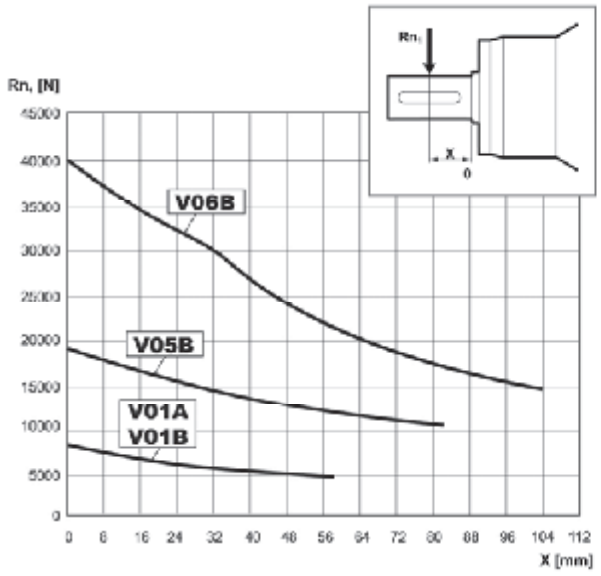
	An_2 (+)	An_2 (-)
MZ - MC	32200	20240
HZ - HC PZ - PC	60000	30000

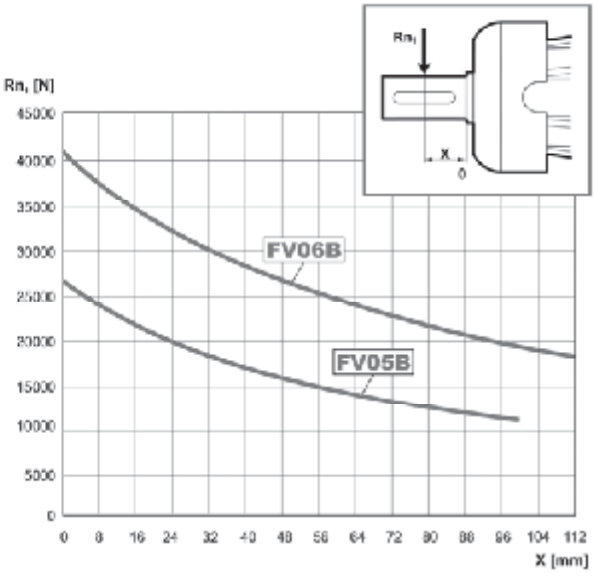


	Rn_2	An_2 (+/-)
FZ	16246	16246

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		MZ - MC	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC - PZ - PC	**1.34**	**1.34**	**1.23**	**1.00**	**0.62**	**0.50**

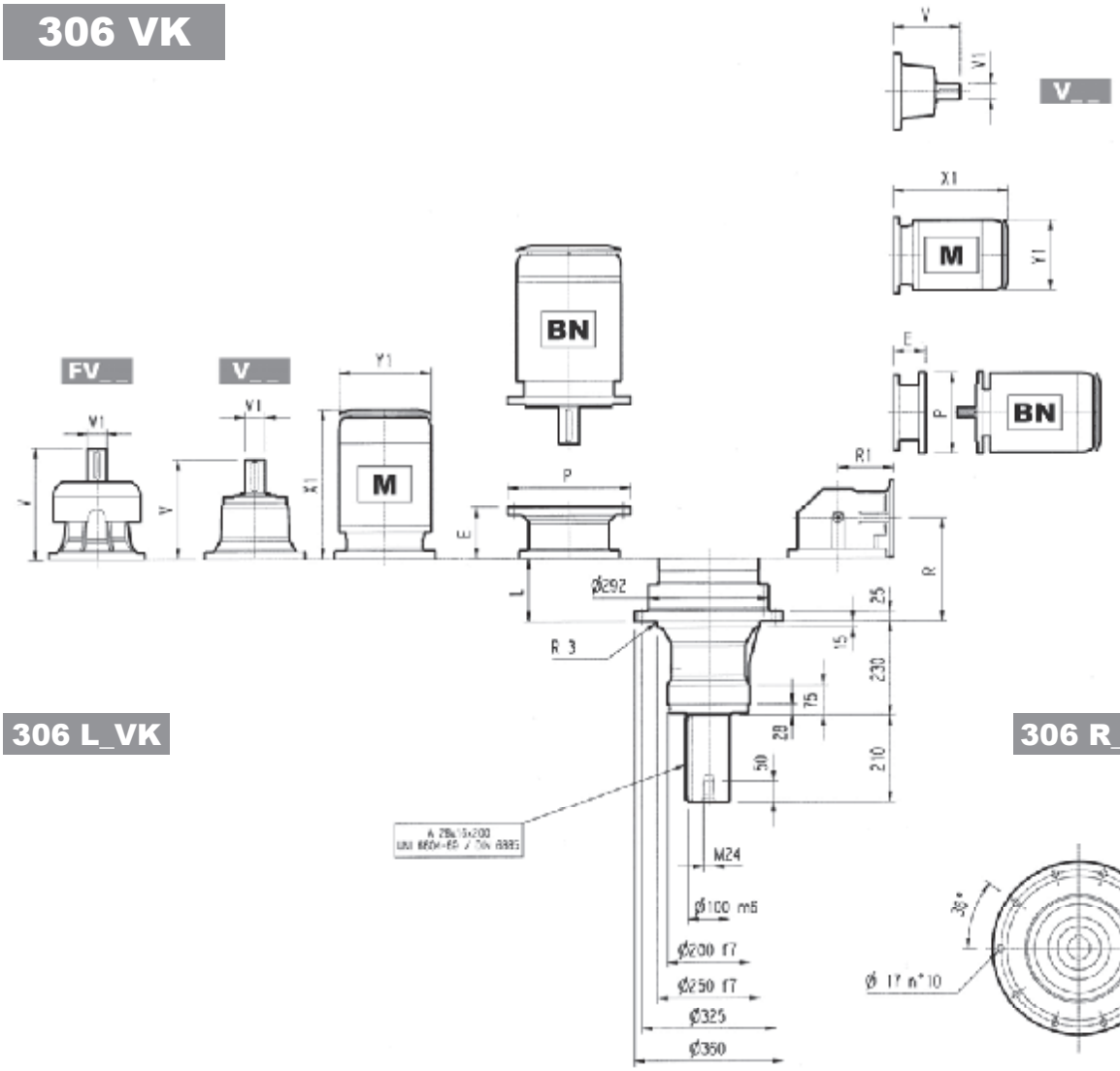
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

306 VK



306 L_VK

306 R_VK

	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
															E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
306 L1	75	110	307	60	23	—	—	—	357	60	28	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	144	350	153	350	183	400	212	450	193	550
306 L2	140	120	239	48	15	—	—	—	276	48	17	—	—	—	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
306 L3	193	125	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
306 L4	246	130	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

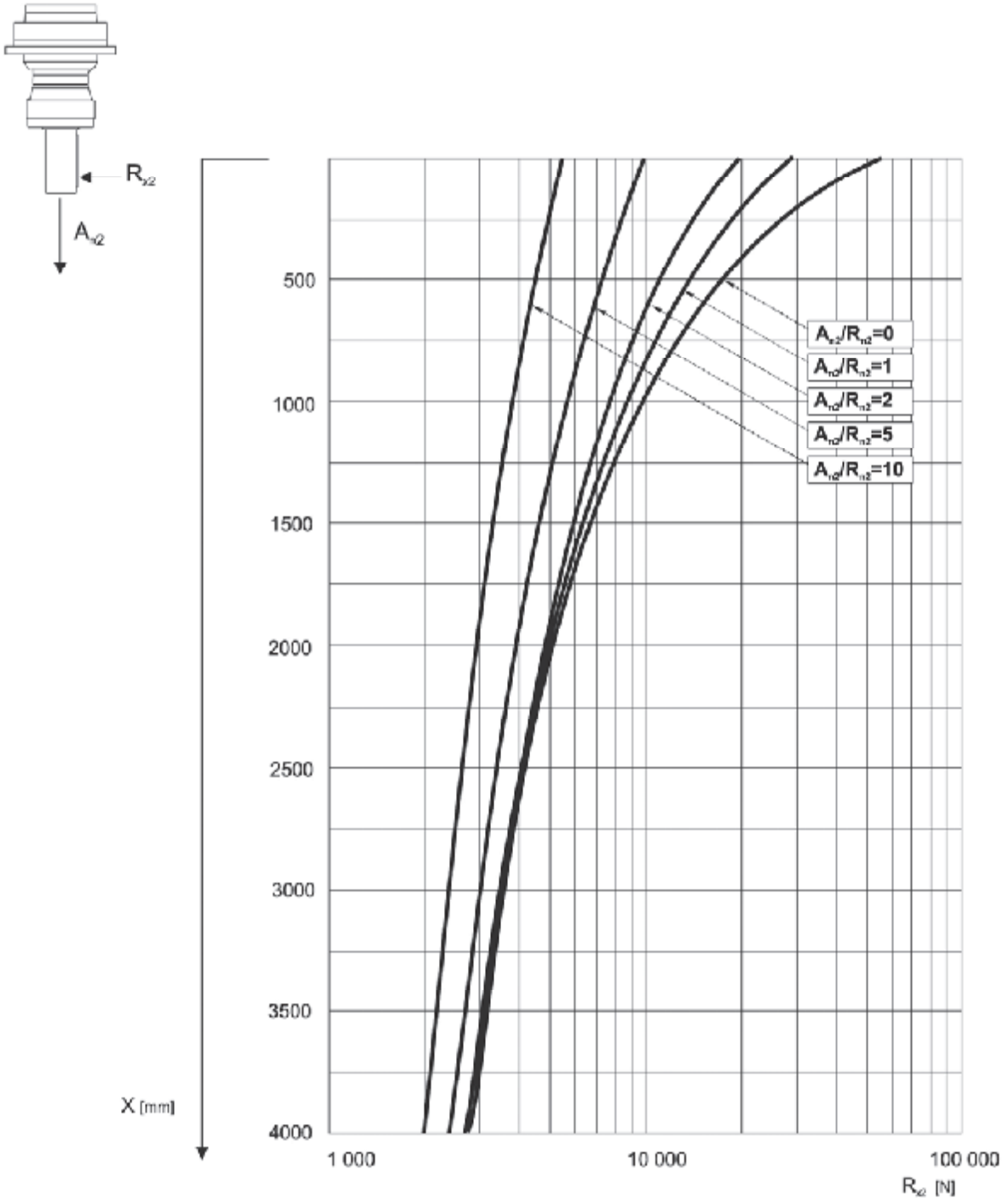
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
306 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
306 L2	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
306 L3	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
306 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132		P160	
										E	P	E	P	E	P	E	P	E	P	E	P	E	P
306 R2	212	140	90	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300	144	350
306 R3	232	140	92	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300	144	350
306 R4	285	122	95	137.5	24	6	158	38	7	65	160	84	200	84	200	94	250	94	250	114	300	144	350

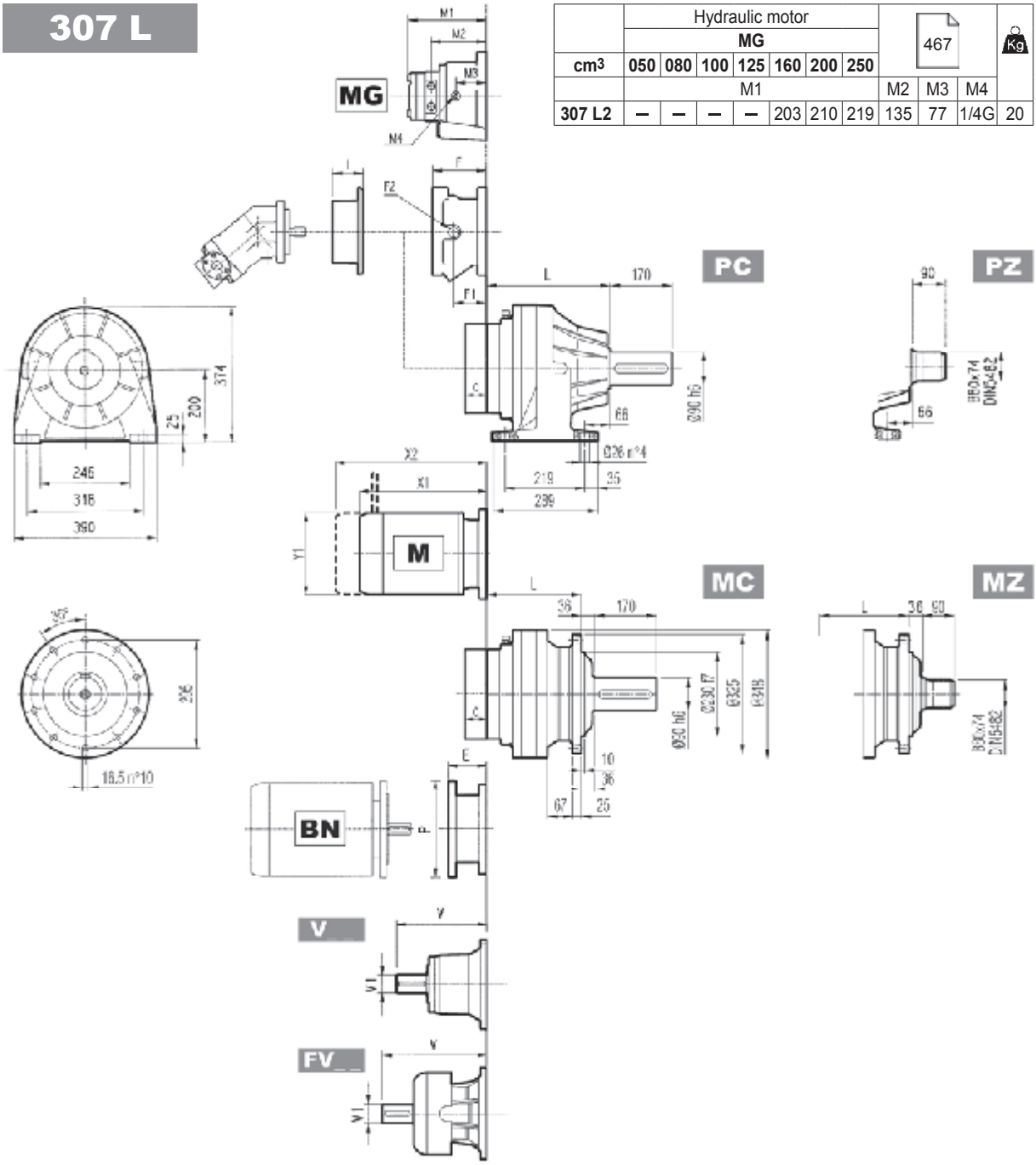
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
306 R2	—	—	—	328	400	156	373	469	195	405	497	195	508	619	258
306 R3	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258
306 R4	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258

306 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



307 L

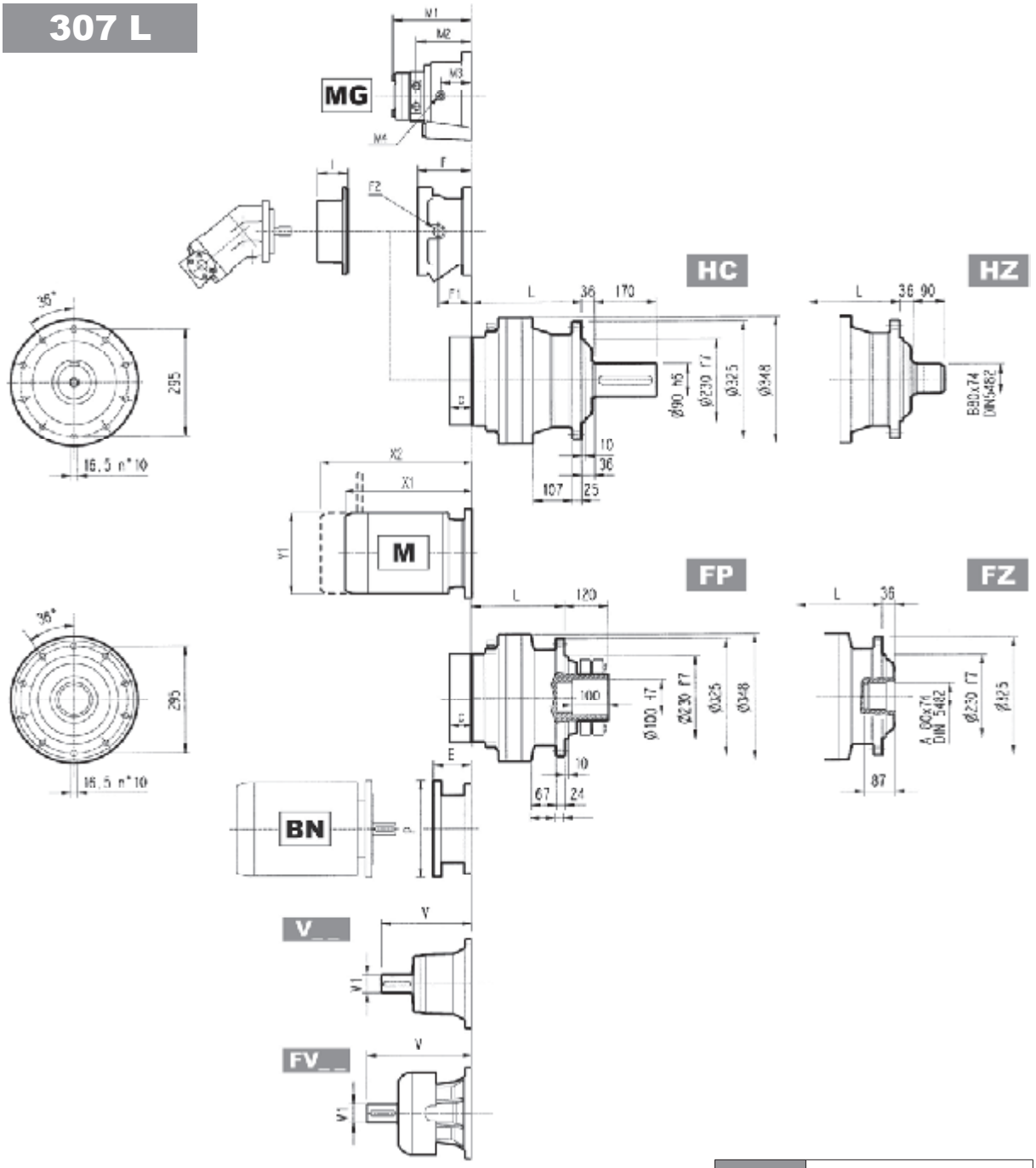


	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
307 L2	—	—	—	—	203	210	219	135	77	1/4G	20

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
307 L1	165	246	210	165	85	120	105	85
307 L2	254	335	299	254	97	132	117	97
307 L3	319	400	364	319	104	139	124	104
307 L4	372	453	417	372	108	143	128	108

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
307 L1	315	80	35	313	60	28	375	80	48	363	60	34	51	B		201	153	1/4 G	6	B	28
307 L2	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
307 L3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
307 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

307 L



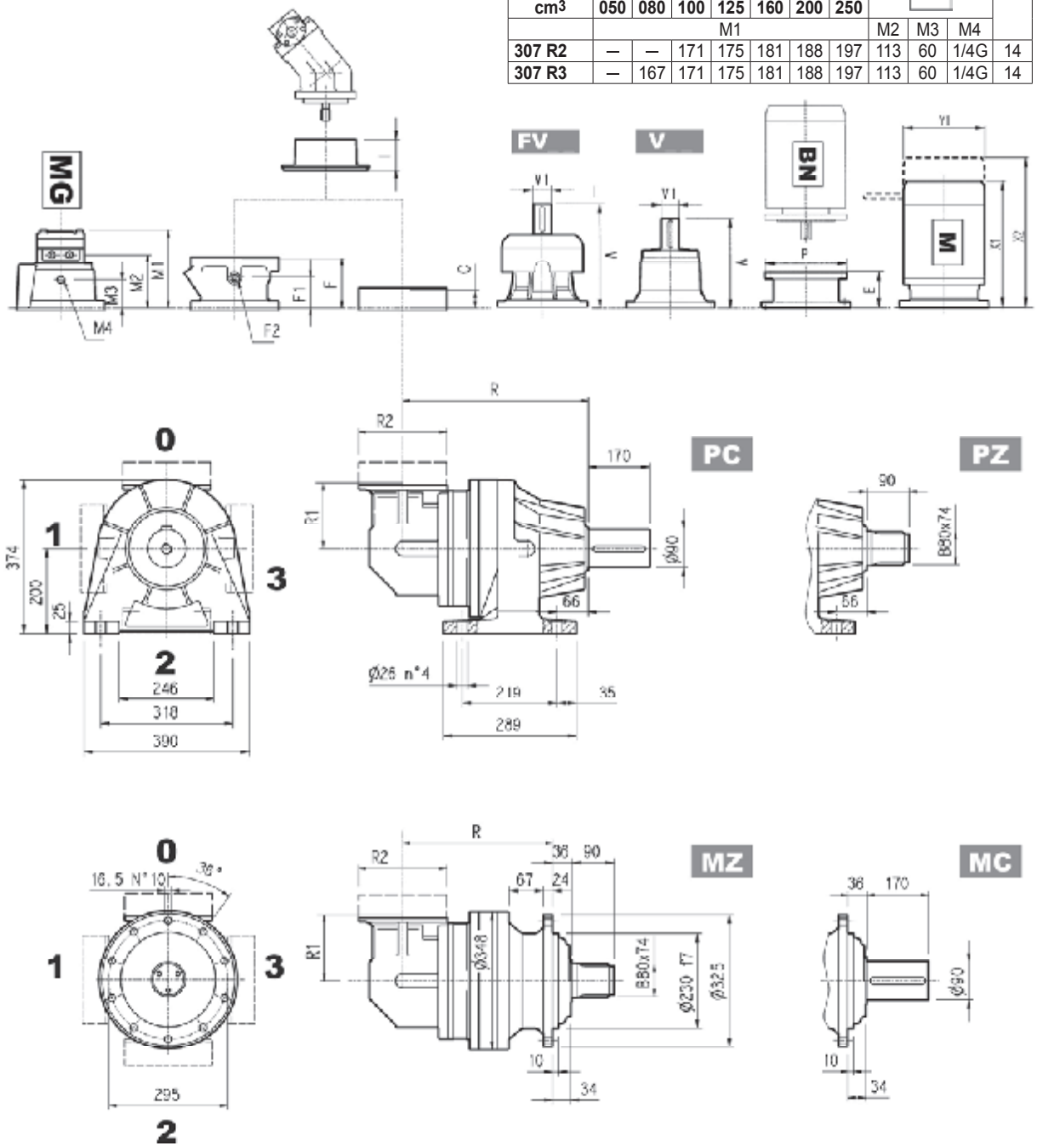
FP M_{2max} = 18200 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
307 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	215	550
307 L2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
307 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
307 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
307 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
307 L2	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
307 L3	—	—	—	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
307 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

307 R

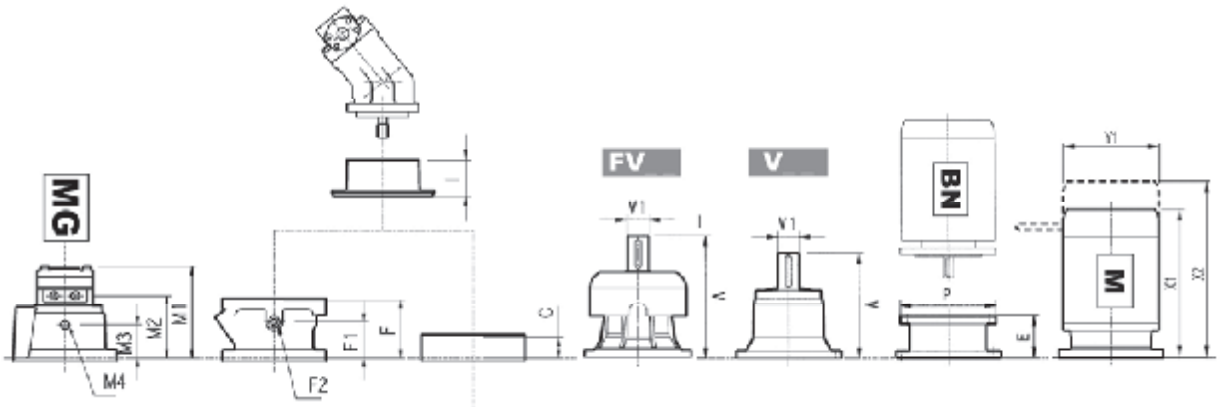
	Hydraulic motor							467			Kg
	MG										
cm³	050	080	100	125	160	200	250				
	M1							M2	M3	M4	
307 R2	—	—	171	175	181	188	197	113	60	1/4G	14
307 R3	—	167	171	175	181	188	197	113	60	1/4G	14

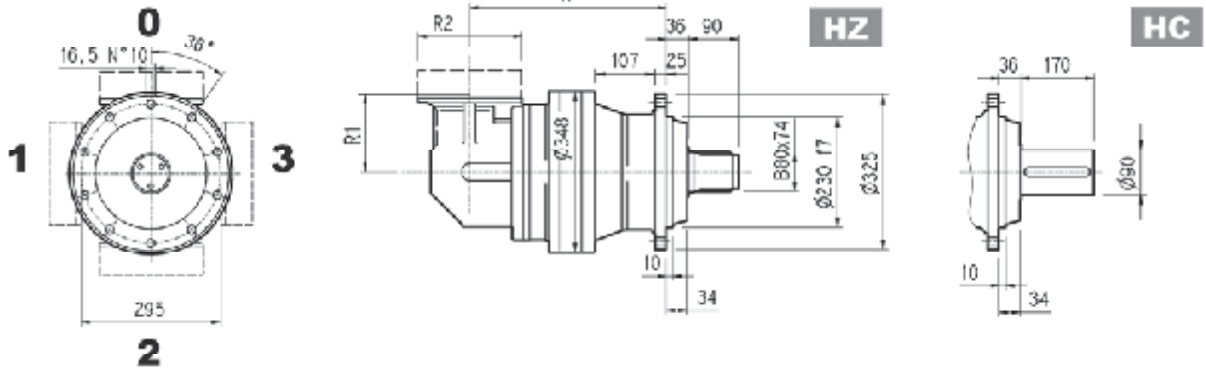


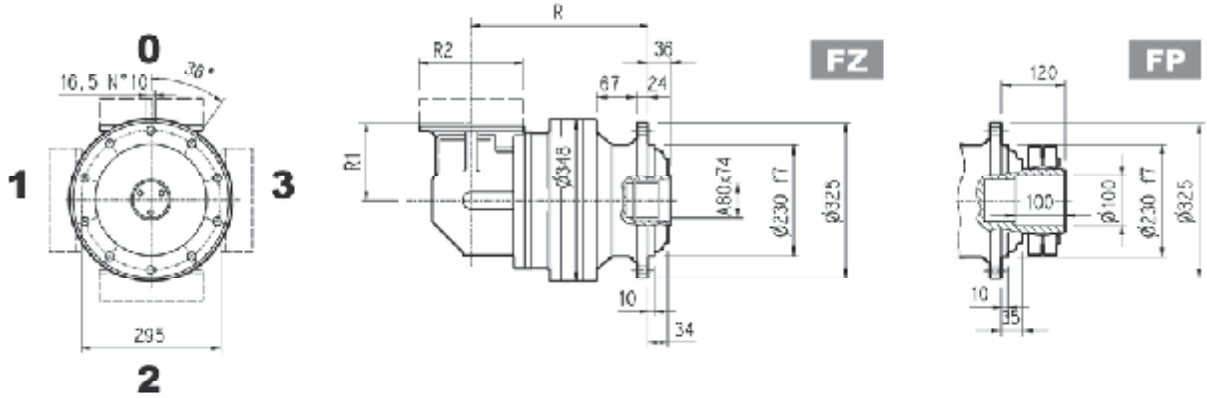
	R				R1	R2	Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ			MC - MZ	PC - PZ	HC - HZ	FP - FZ
307 R2	284	365	329	284	225	245	135	170	155	135
307 R3	346	427	391	346	140	186	117	152	137	117
307 R4	411	492	456	411	122	186	118	153	138	118

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
307 R2	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
307 R3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
307 R4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

307 R





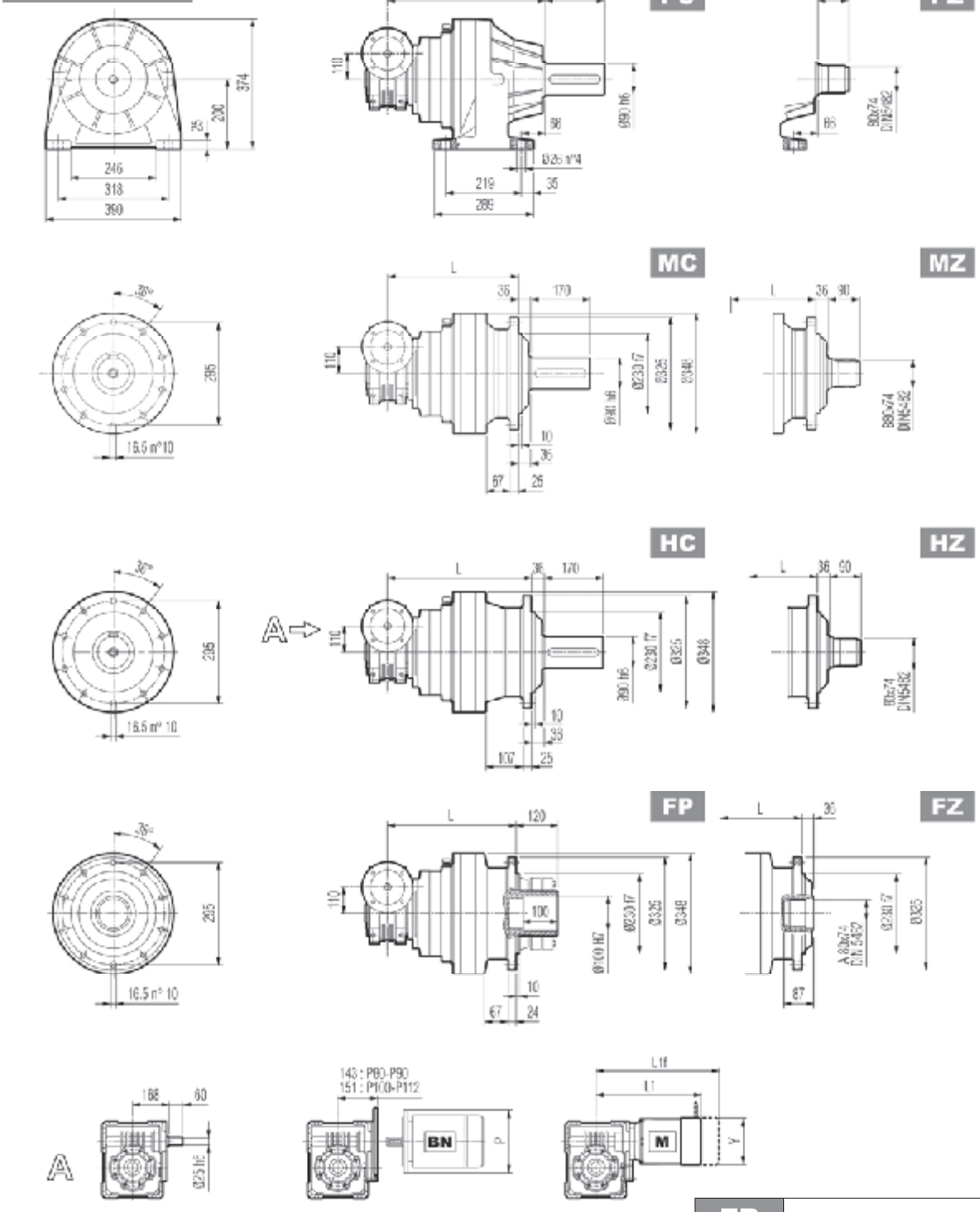


FP M_{2max} = 18200 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
307 R2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
307 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
307 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
307 R2	—	—	—	—	—	—	—	—	—	—	—	—	508	619	258	552	692	310	596	736	310
307 R3	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258	—	—	—	—	—	—
307 R4	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258	—	—	—	—	—	—

3/V 07 L3

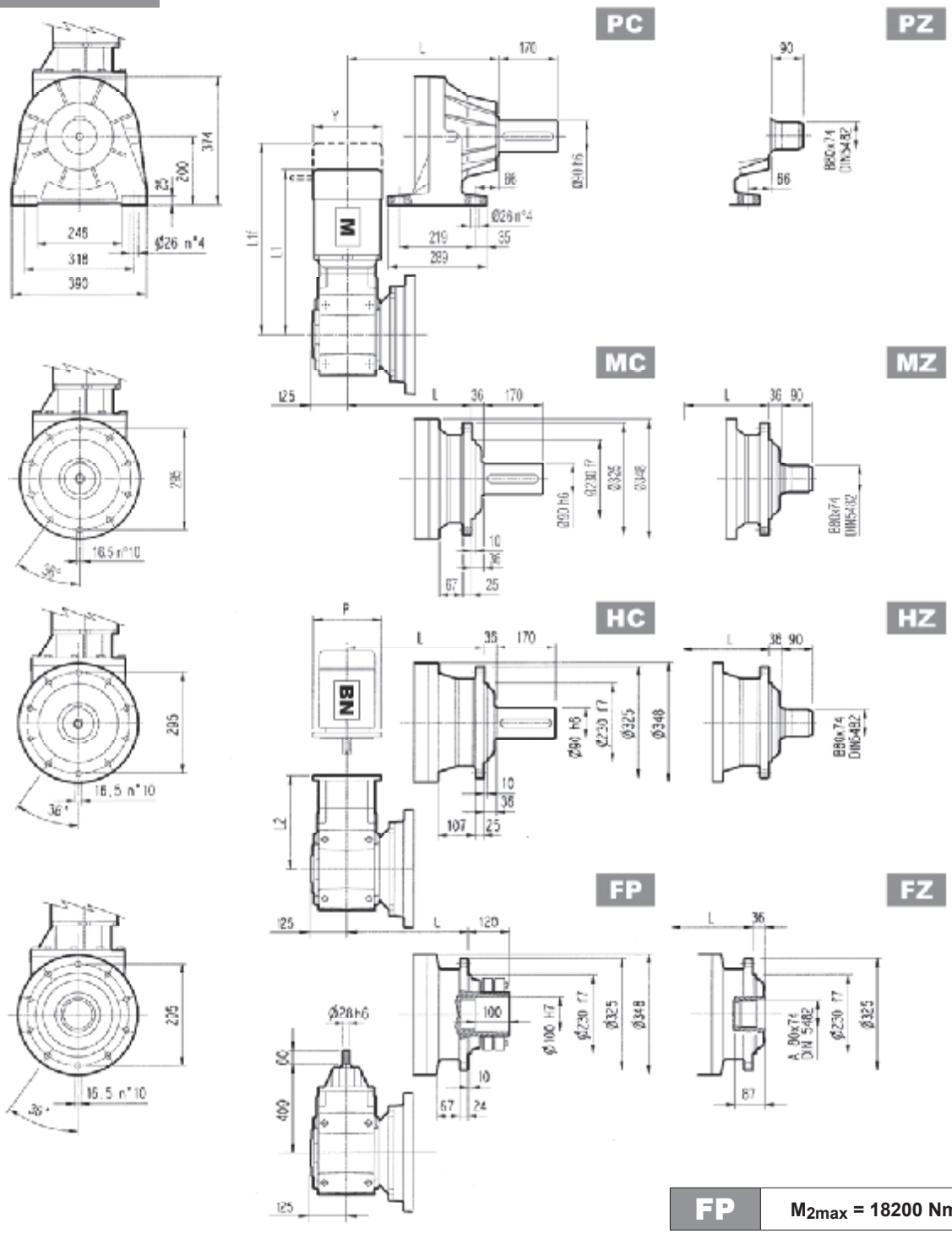


FP M_{2max} = 18200 Nm

	L				Kg				P80	P90	P100	P112
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ	P	P	P	P
3/V 07 L3	414	495	459	414	130	165	150	130	200	200	250	250

	S2 + M2S			S3 + M3S			S3 + M3L		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/V 07 L3	364	440	156	407	503	193	439	530	193

3/A 07 L2

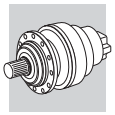


FP M_{2max} = 18200 Nm

	L				Kg			
	MC - MZ	PC - PZ	HC - HZ	FP - FZ	MC - MZ	PC - PZ	HC - HZ	FP - FZ
3/A 07 L2	336	417	381	336	200	230	210	200

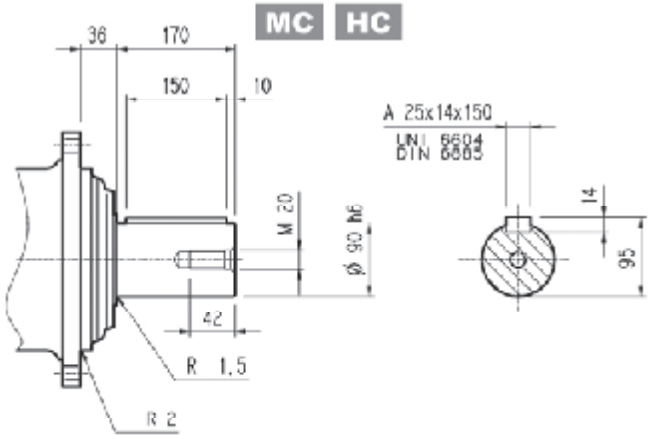
	P80		P90		P100		P112		P132		P160		P180	
	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P	L2	P
3/A 07 L2	371	200	371	200	381	250	381	250	416.5	300	468	350	468	350

	S2 + M2S			S3 + M3SA			S3 + M3LA			S4 + M4			S5 + M5S			S5 + M5L		
	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/A 07 L2	535	605	156	578.5	674.5	195	610.5	701.5	195	718.5	827.5	258	970	1110	—	1014	1154	—

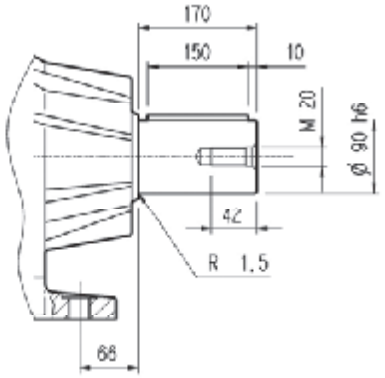


307 L | 307 R | 3/V 07 L3 | 3/A 07 L2

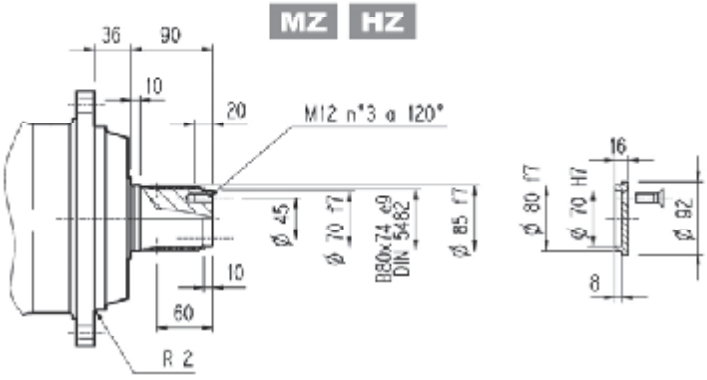
MC **HC**



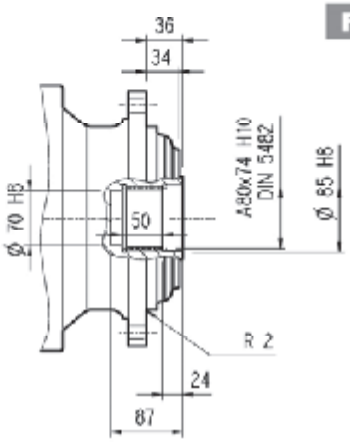
PC



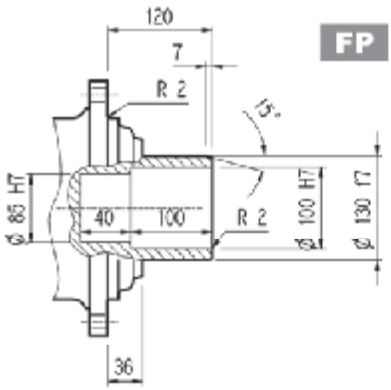
MZ **HZ**

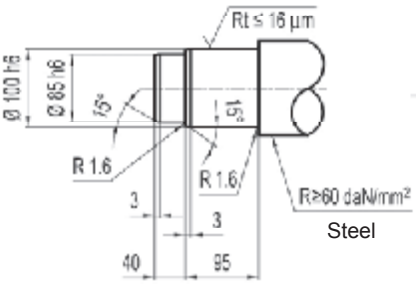


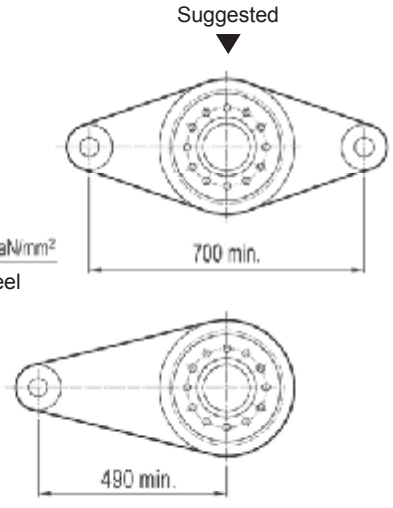
FZ



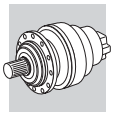
FP







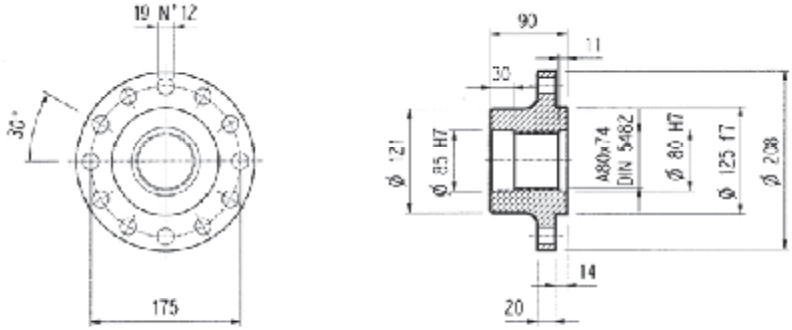
FP	M_{2max} = 18200 Nm



307 L | 307 R | 3/V 07 L3 | 3/A 07 L2

Flange

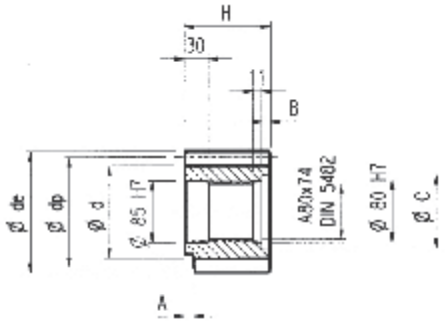
W0A



Material: Steel C40

Pinions

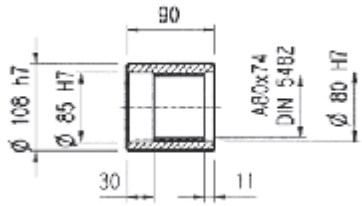
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PFG	8	16	0.500	128	117	149.5	90	—	—	—	Steel 39NiCrMo3 hardened and tempered
PHC	10	12	0.450	120	104	145	90	—	—	—	
PHE	10	14	0.320	140	121	165	116	13	26	95	
PHF	10	15	0.150	150	130	171.5	107	20	17	100	
PHG	10	16	0.500	160	145	186	90	—	—	—	Steel 18NiCrMo5 case hardened
PHH1	10	17	—	170	145	189	90	—	—	—	
PHH2	10	17	0.500	170	154	198	90	—	—	—	
PLD	12	13	0.500	156	138	192	102	—	12	95	Steel 39NiCrMo3 hardened and tempered
PLE	12	14	0.500	168	150	199.2	90	—	—	—	
PLI	12	18	0.500	216	198	249.6	107	7	17	95	
PLT	12	26	—	312	282	336	90	10	—	—	Steel 18NiCrMo5 case hardened

Sleeve coupling

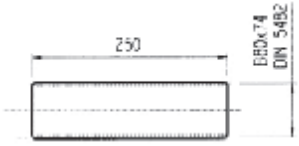
M0A



Material: Steel 16CrNi4

Splined bars

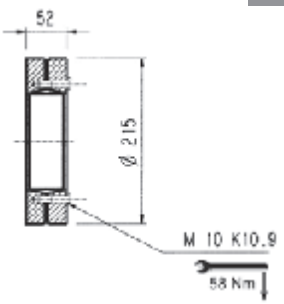
B0A

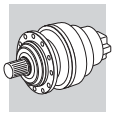


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

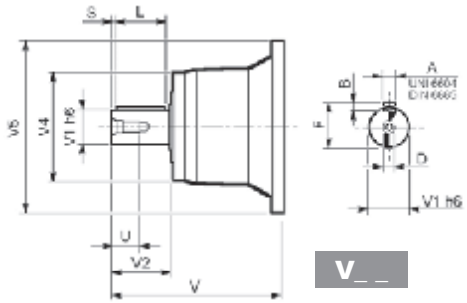
Shrink disc

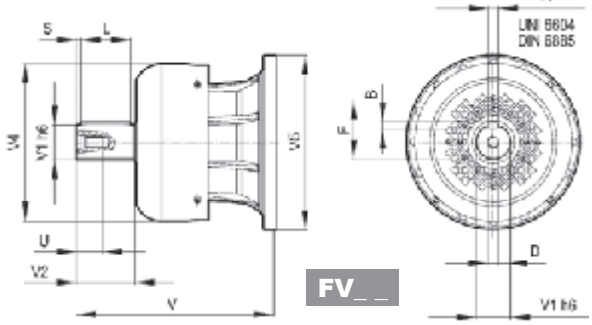
G0A





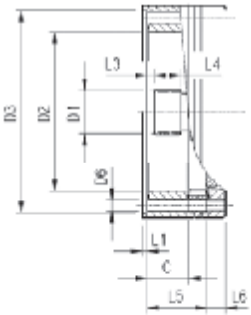
307 L 307 R

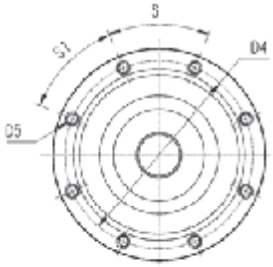




		V	V1	V2	V4	V5	A	B	F	L	S	D	U
307 L1	**V07B**	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
307 L2	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
307 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
307 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
307 R2	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
307 R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

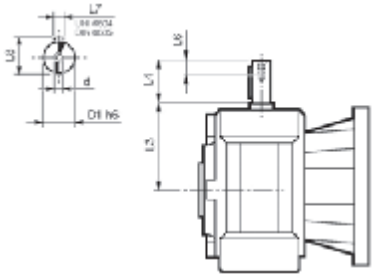
307 L 307 R





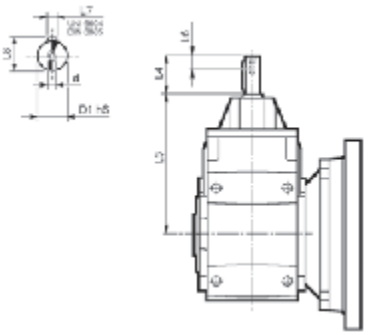
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
307 L1	**V9AB**	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
307 L2	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
307 L3	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
307 L4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	118	18	45°	45°	A
307 R2	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	18	9	18	—	—	45°	45°	A
307 R3-R4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 07 L3



	D1 h6	L3	L4	L6	L7	L8	d
3/V 07 L3_HS	25	168	60	19	8	28	M8

3/A 07 L2

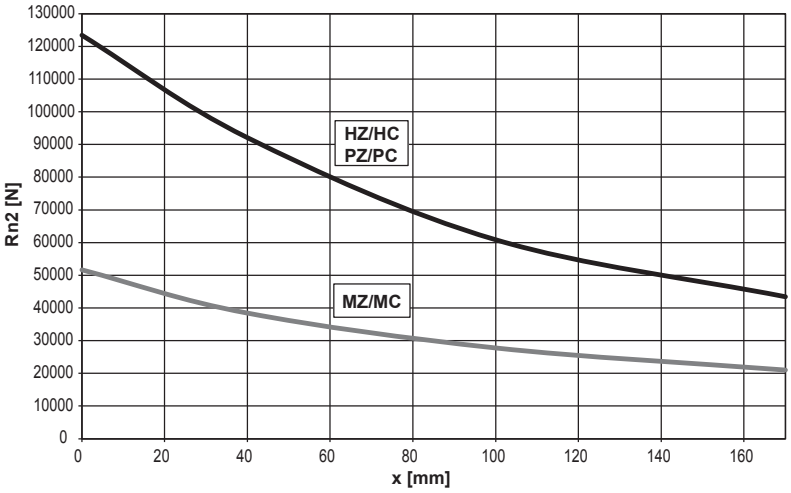


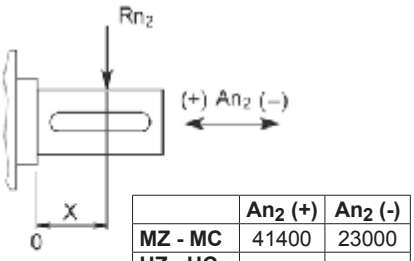
	D1 h6	L3	L4	L6	L7	L8	d
3/A 07 L2_HS	28	409	60	22	8	31	M10

Bonfiglioli Riduttori

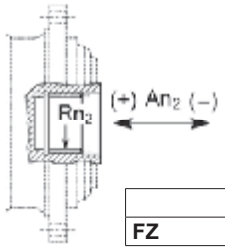
307 L | 307 R | 3/V 07 L3 | 3/A 07 L2

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





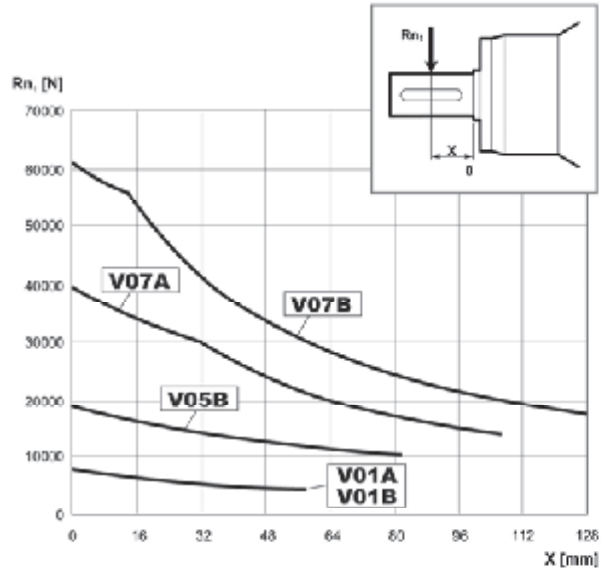
	An2 (+)	An2 (-)
MZ - MC	41400	23000
HZ - HC PZ - PC	80000	40000

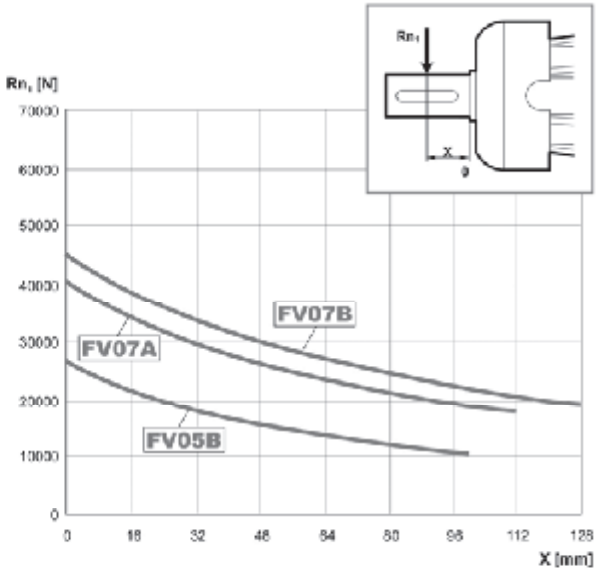


	Rn2	An2 (+/-)
FZ	20887	20887

	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
Load corrective factor fh_2 on shafts	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	fh_2 MZ - MC	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	HZ - HC - PZ - PC	**1.49**	**1.49**	**1.23**	**1.00**	**0.62**	**0.50**

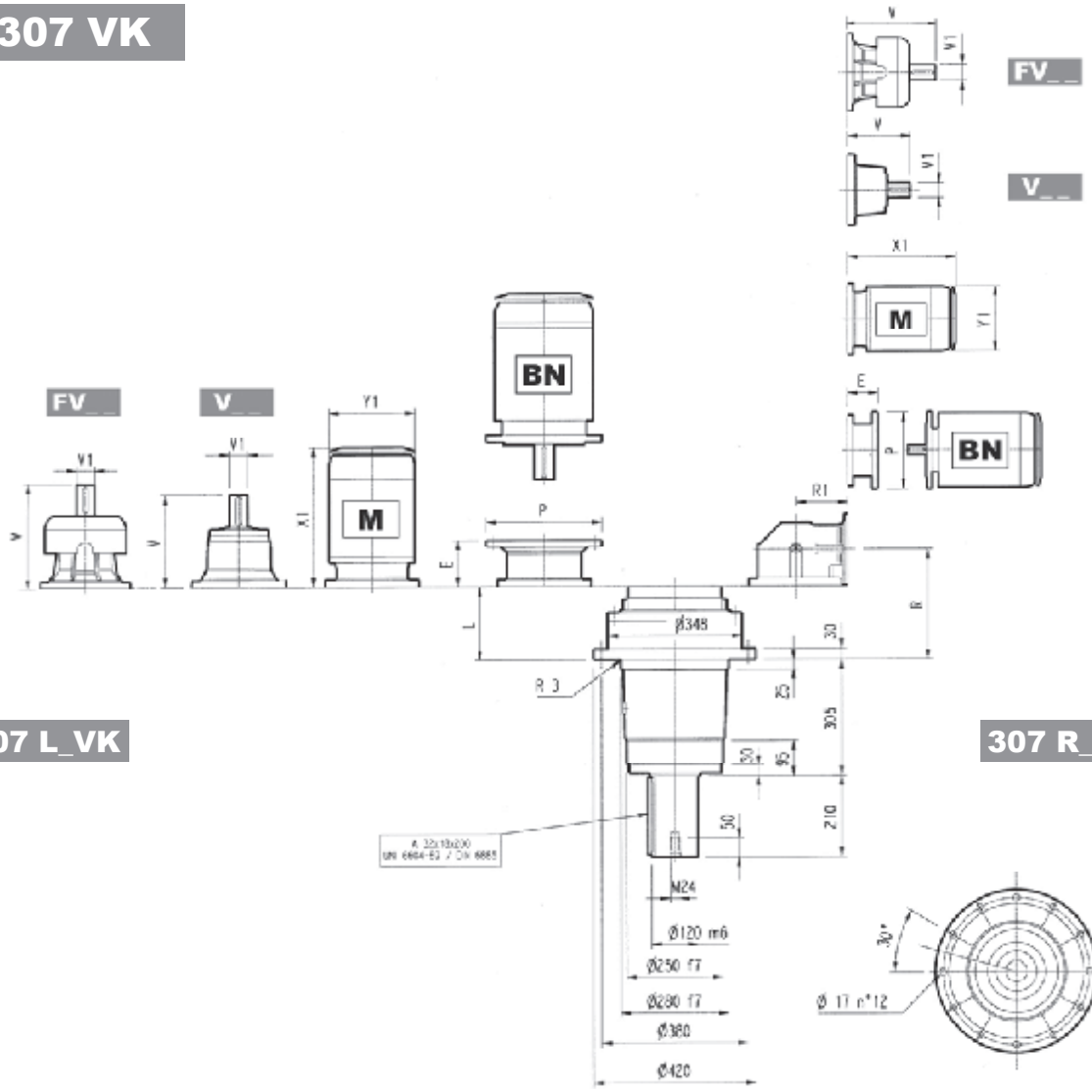
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

307 VK



	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
															E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
307 L1	80	145	315	80	35	313	60	28	375	80	48	363	60	34	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	215	550
307 L2	169	160	239	48	15	—	—	—	276	48	17	—	—	—	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
307 L3	234	170	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
307 L4	287	175	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

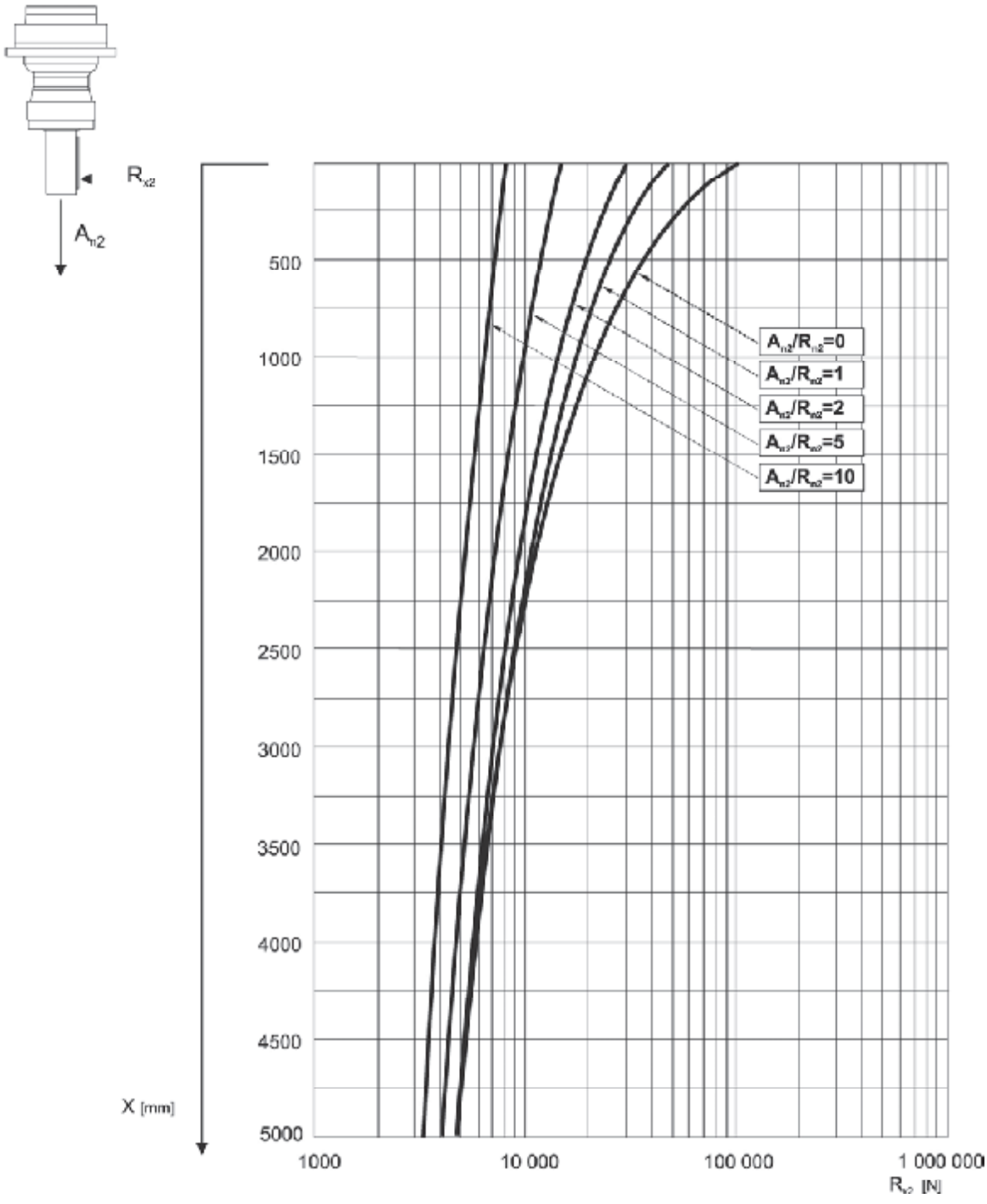
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
307 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
307 L2	—	—	—	—	—	—	—	—	—	—	—	—	460	571	258	552	692	310	596	736	310
307 L3	—	—	—	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—
307 L4	253	314	138	280	352	156	325	421	195	357	449	195	460	571	258	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P71		P80		P90		P100		P112		P132		P160		P180		P200	
																E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
307 R2	199	225	180	239	48	15	—	—	—	276	48	17	—	—	—	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
307 R3	261	140	170	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
307 R4	326	122	175	137.5	24	6	158	38	7	—	—	—	—	—	—	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

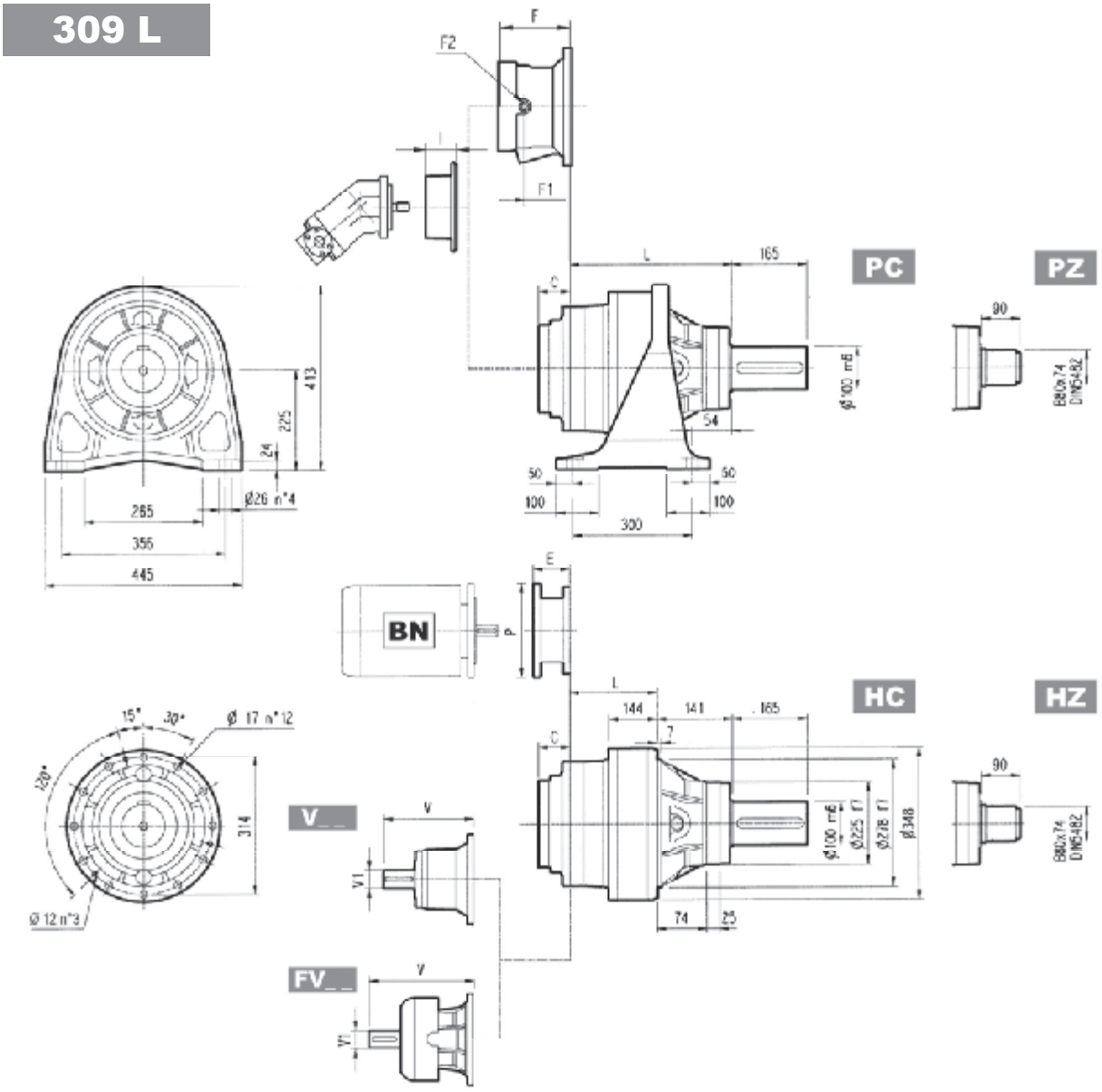
	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L			S4 + M4			S5 + M5S			S5 + M5L		
	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1	X1	X2	Y1
307 R2	—	—	—	—	—	—	—	—	—	—	—	—	508	619	258	552	692	310	596	736	310
307 R3	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258	—	—	—	—	—	—
307 R4	253	314	138	328	400	156	373	469	195	405	497	195	508	619	258	—	—	—	—	—	—

307 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



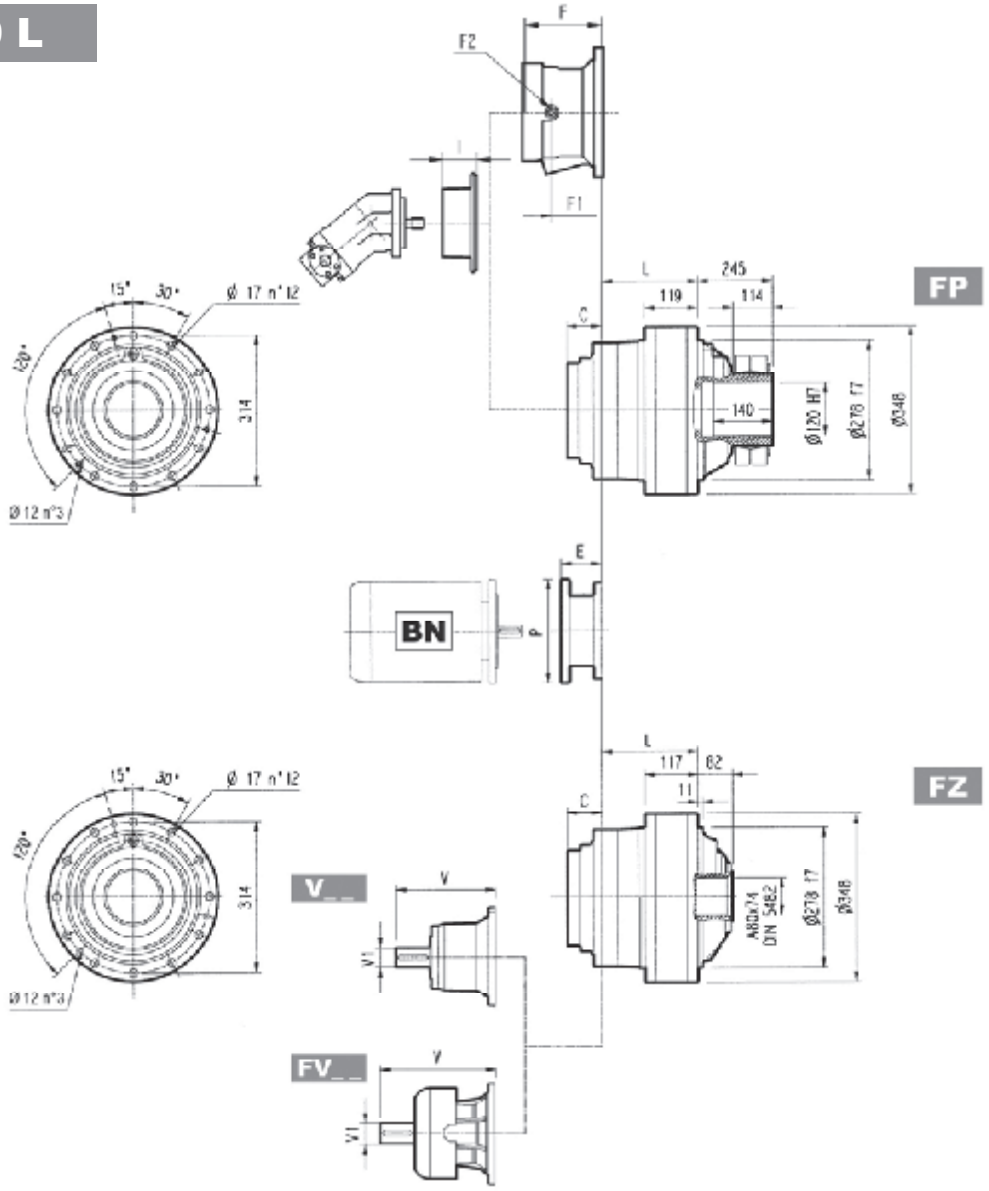
309 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
309 L1	267	126	99	101	130	115	95	100
309 L2	356	215	188	190	142	127	107	112
309 L3	421	280	253	255	149	134	114	119
309 L4	474	333	306	308	153	138	118	123

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
309 L1	315	80	35	313	60	28	375	80	48	363	60	34	51	B		201	153	1/4 G	6	B	28
309 L2	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
309 L3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
309 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

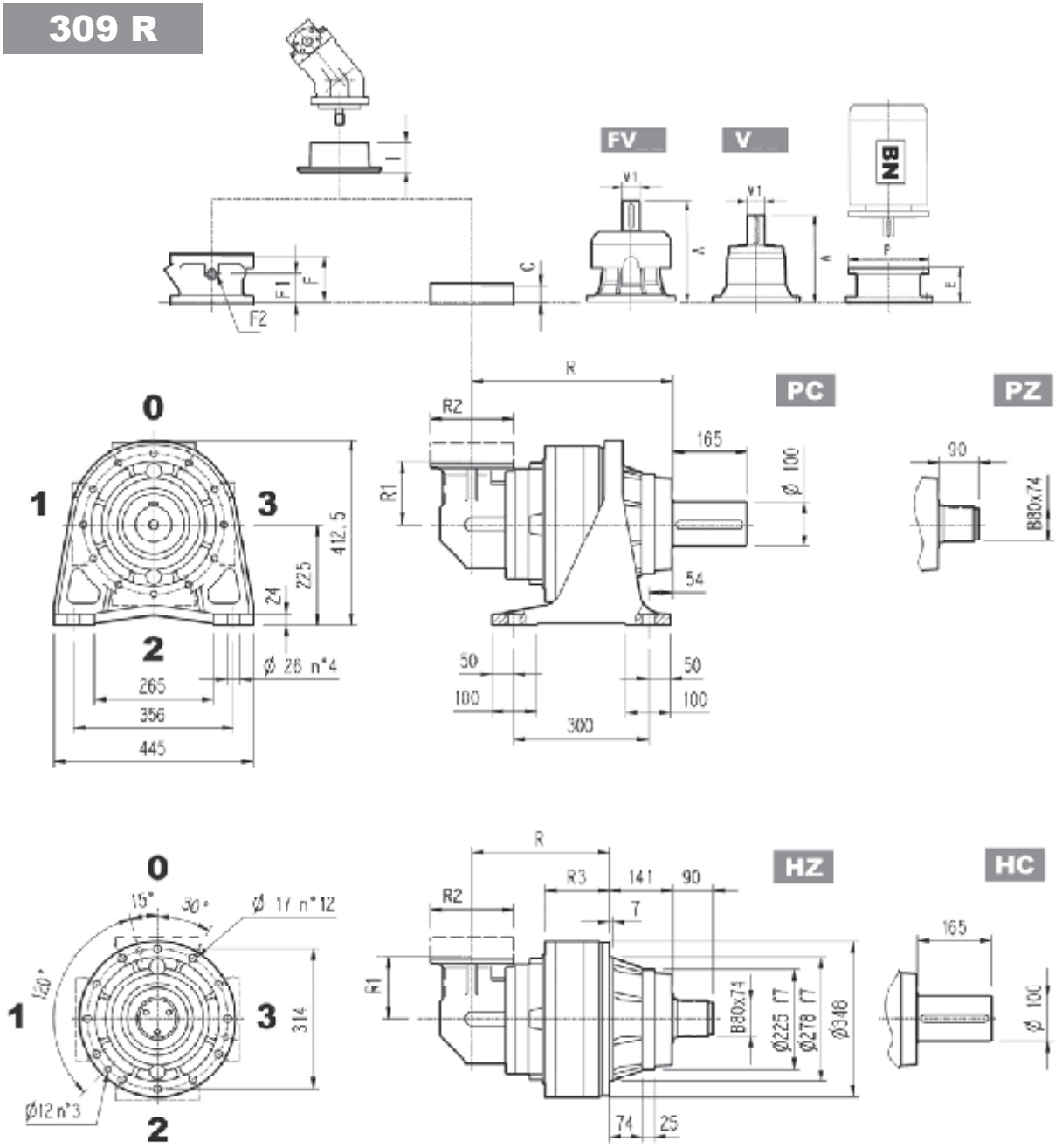
309 L



FP M_{2max} = 29000 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	550
309 L2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
309 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
309 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

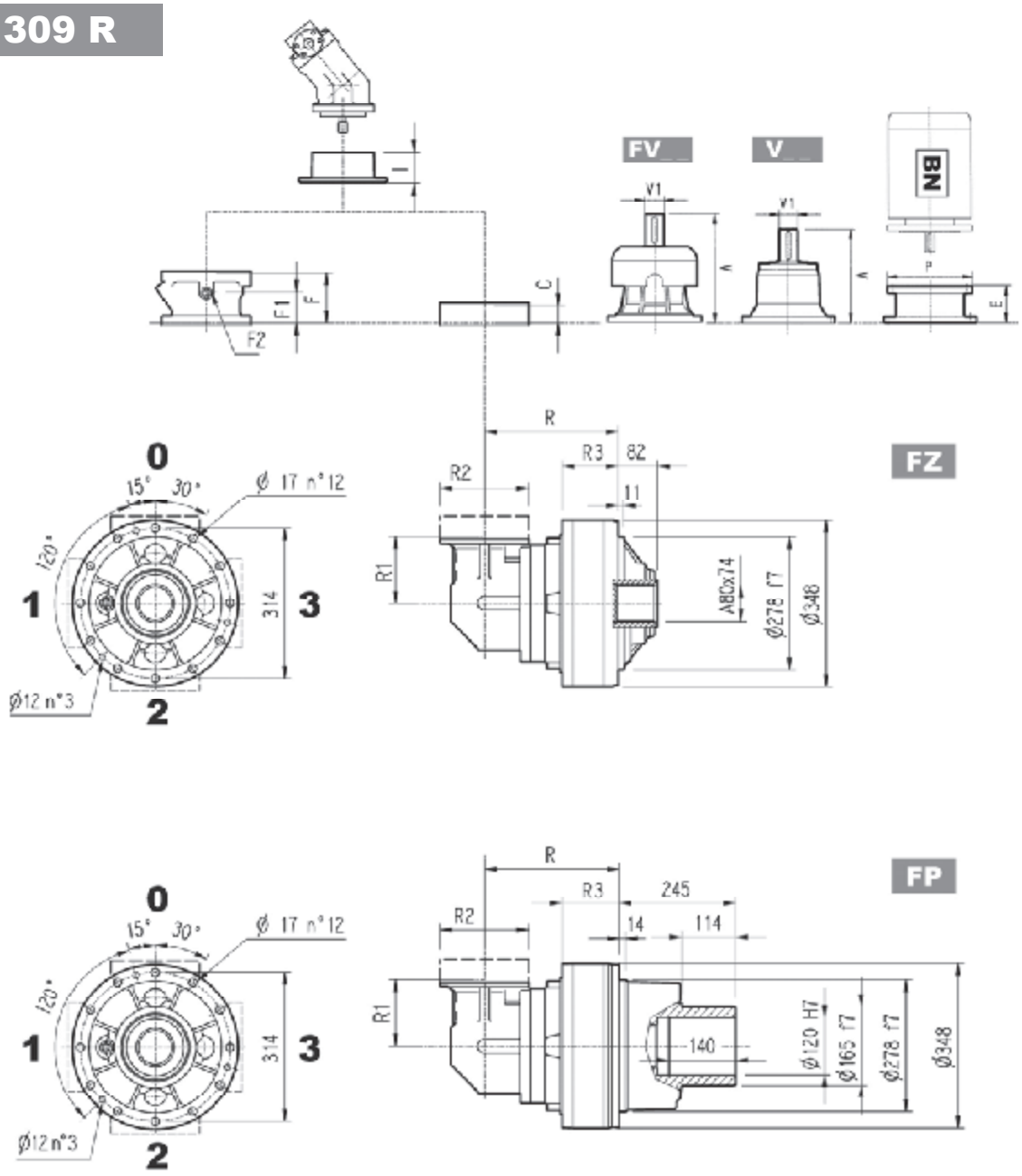
309 R



	R				R1	R2	R3			Kg			
	PC-PZ	HC-HZ	FZ	FP			HC-HZ	FZ	FP	PC-PZ	HC-HZ	FZ	FP
309 R2	386	245	218	220	225	245	168	141	143	180	165	145	150
309 R3	448	307	280	282	140	186	144	117	119	162	147	127	132
309 R4	513	372	345	347	122	186	144	117	119	163	148	128	133

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
309 R2	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
309 R3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
309 R4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

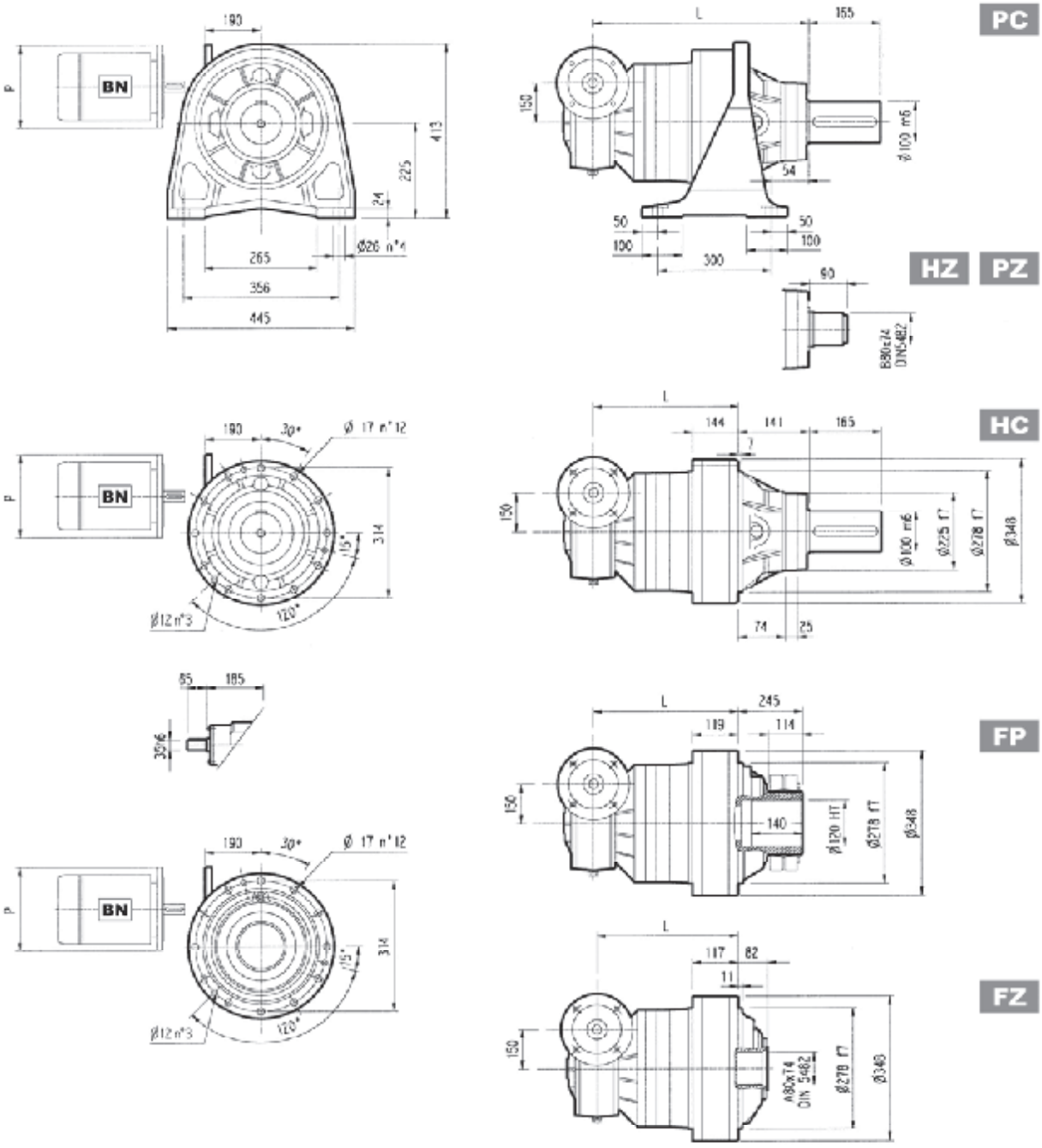
309 R



FP M_{2max} = 29000 Nm

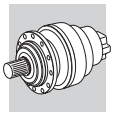
	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 R2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
309 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
309 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

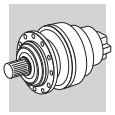
3/V 09 L3



FP	M_{2max} = 29000 Nm

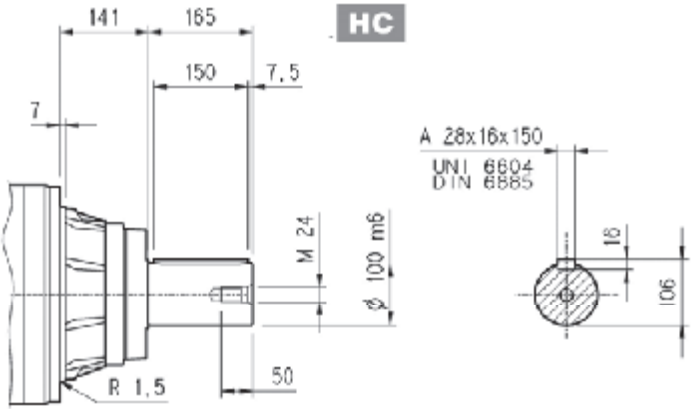
	L				Kg				P100	P112	P132	P160
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP	P	P	P	P
3/V 09 L3	530	389	362	364	202	187	167	172	250	250	300	350



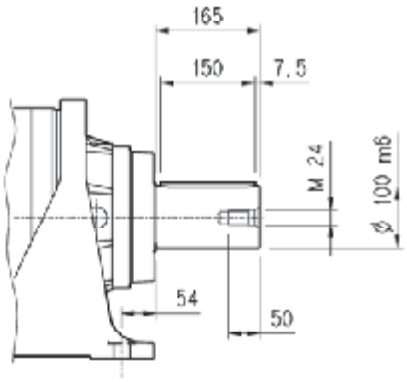


309 L | 309 R | 3/V 09 L3

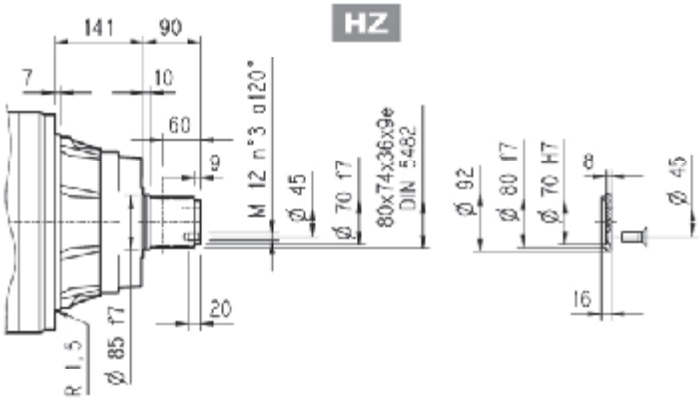
HC



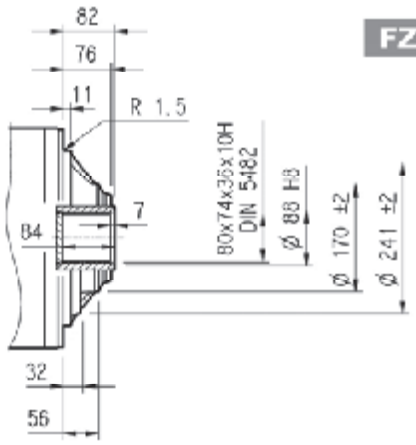
PC



HZ



FZ



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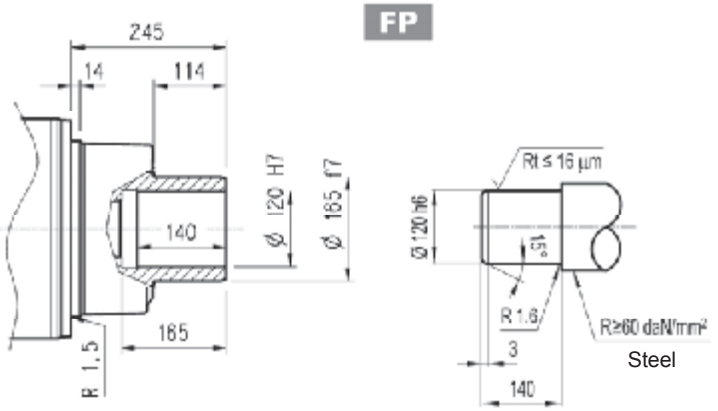
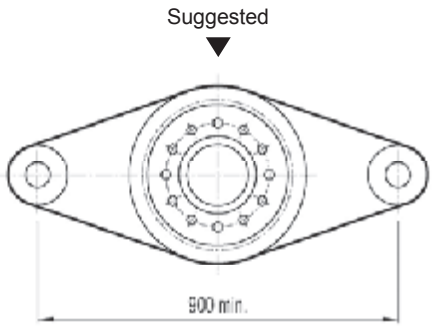
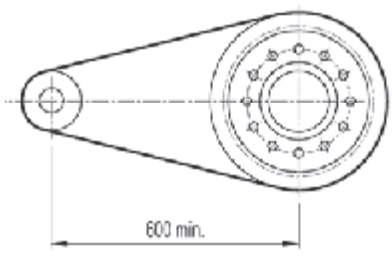
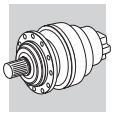






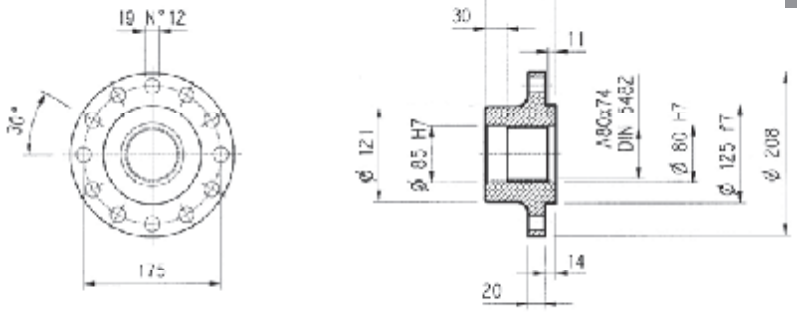
FP	M_{2max} = 29000 Nm



309 L | 309 R | 3/V 09 L3

Flange

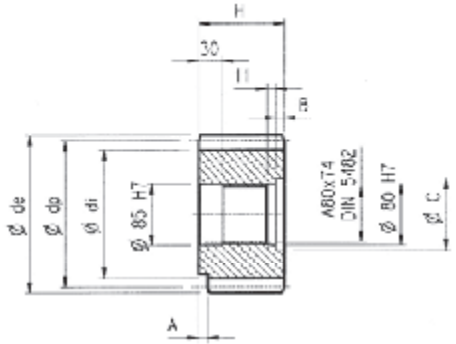
W0A



Material: Steel C40

Pinions

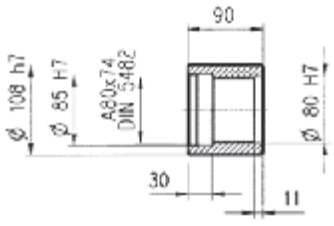
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PFG	8	16	0.500	128	117	149.5	90	—	—	—	Steel 39NiCrMo3 hardened and tempered
PHC	10	12	0.450	120	104	145	90	—	—	—	
PHE	10	14	0.320	140	121	165	116	13	26	95	
PHF	10	15	0.150	150	130	171.5	107	20	17	100	
PHG	10	16	0.500	160	145	186	90	—	—	—	Steel 18NiCrMo5 case hardened
PHH1	10	17	—	170	145	189	90	—	—	—	
PHH2	10	17	0.500	170	154	198	90	—	—	—	
PLD	12	13	0.500	156	138	192	102	—	12	95	Steel 39NiCrMo3 hardened and tempered
PLE	12	14	0.500	168	150	199.2	90	—	—	—	
PLI	12	18	0.500	216	198	249.6	107	7	17	95	
PLT	12	26	—	312	282	336	90	10	—	—	Steel 18NiCrMo5 case hardened

Sleeve coupling

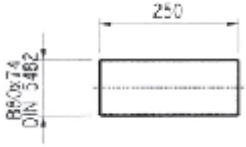
M0A



Material: Steel 16CrNi4

Splined bars

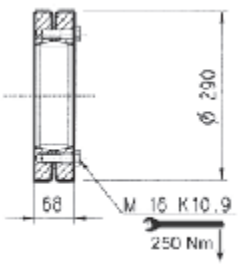
B0A

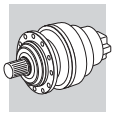


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

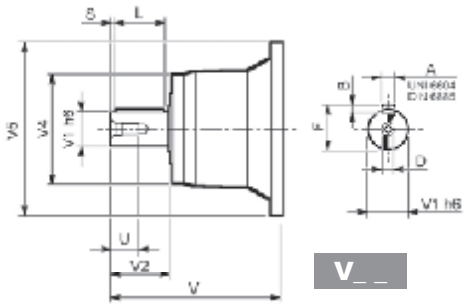
Shrink disc

G0A

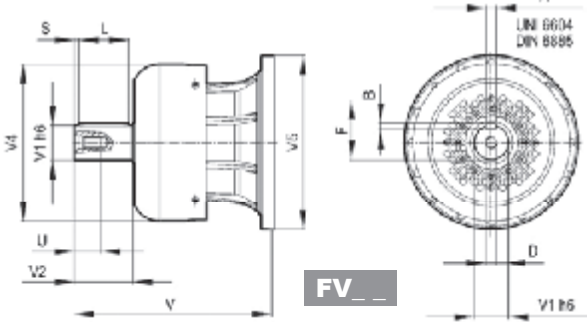




309 L 309 R



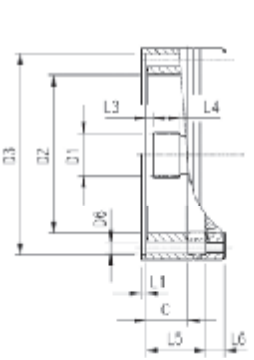
V_ _

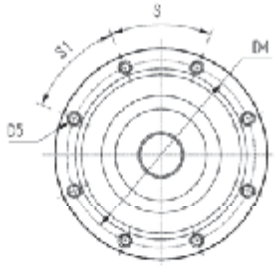


FV_ _

		V	V1	V2	V4	V5	A	B	F	L	S	D	U
309 L1	**V07B**	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
309 L2	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
309 L3	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
309 L4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
309 R2	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
309 R3-R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

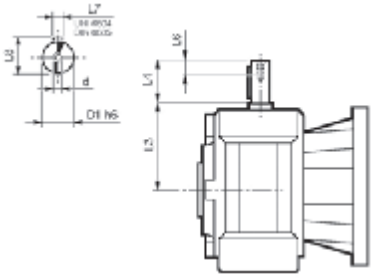
309 L 309 R





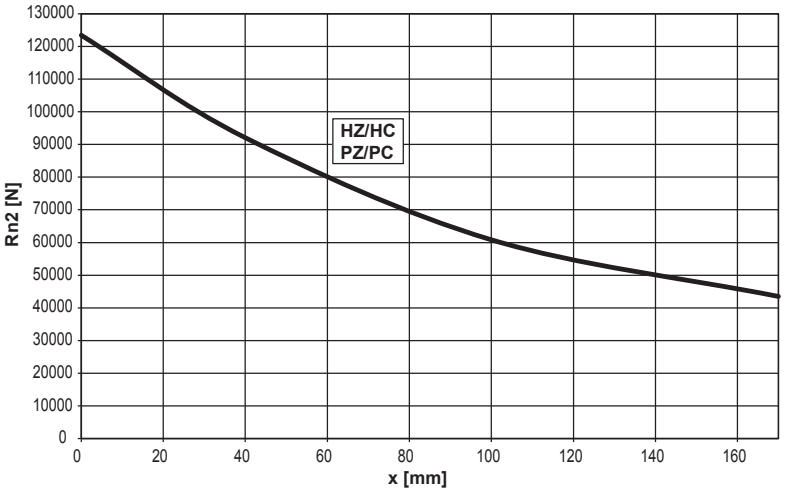
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
309 L1	**V9AB**	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
309 L2	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
309 L3	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
309 L4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	118	18	45°	45°	A
309 R2	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	18	9	18	—	—	45°	45°	A
309 R3-R4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

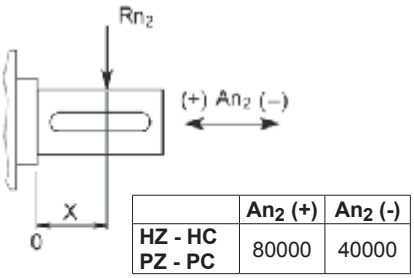
3/V 09 L3



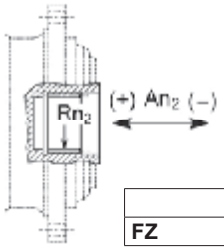
	D1 h6	L3	L4	L6	L7	L8	d
3/V 09 L3_HS	35	185	65	20	10	38	M8

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





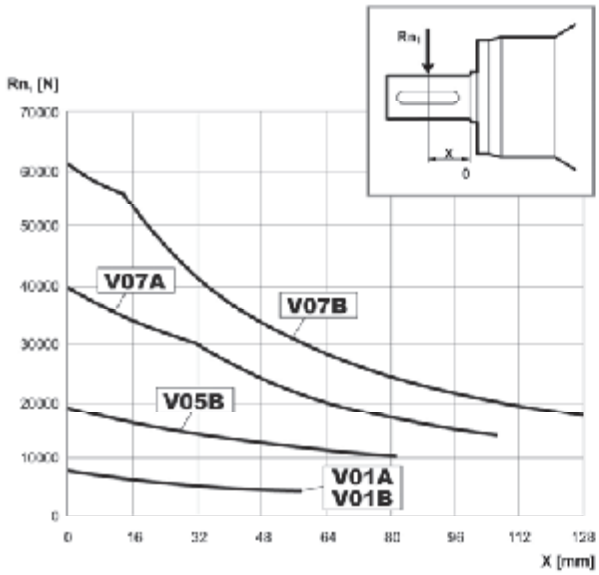
	An2 (+)	An2 (-)
HZ - HC PZ - PC	80000	40000

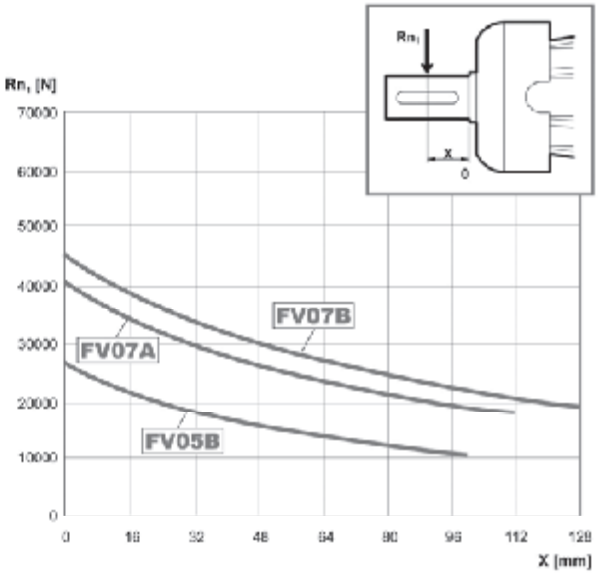


	Rn2	An2 (+/-)
FZ	16710	17174

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	HZ - HC - PZ - PC	**1.49**	**1.49**	**1.23**	**1.00**	**0.62**	**0.50**

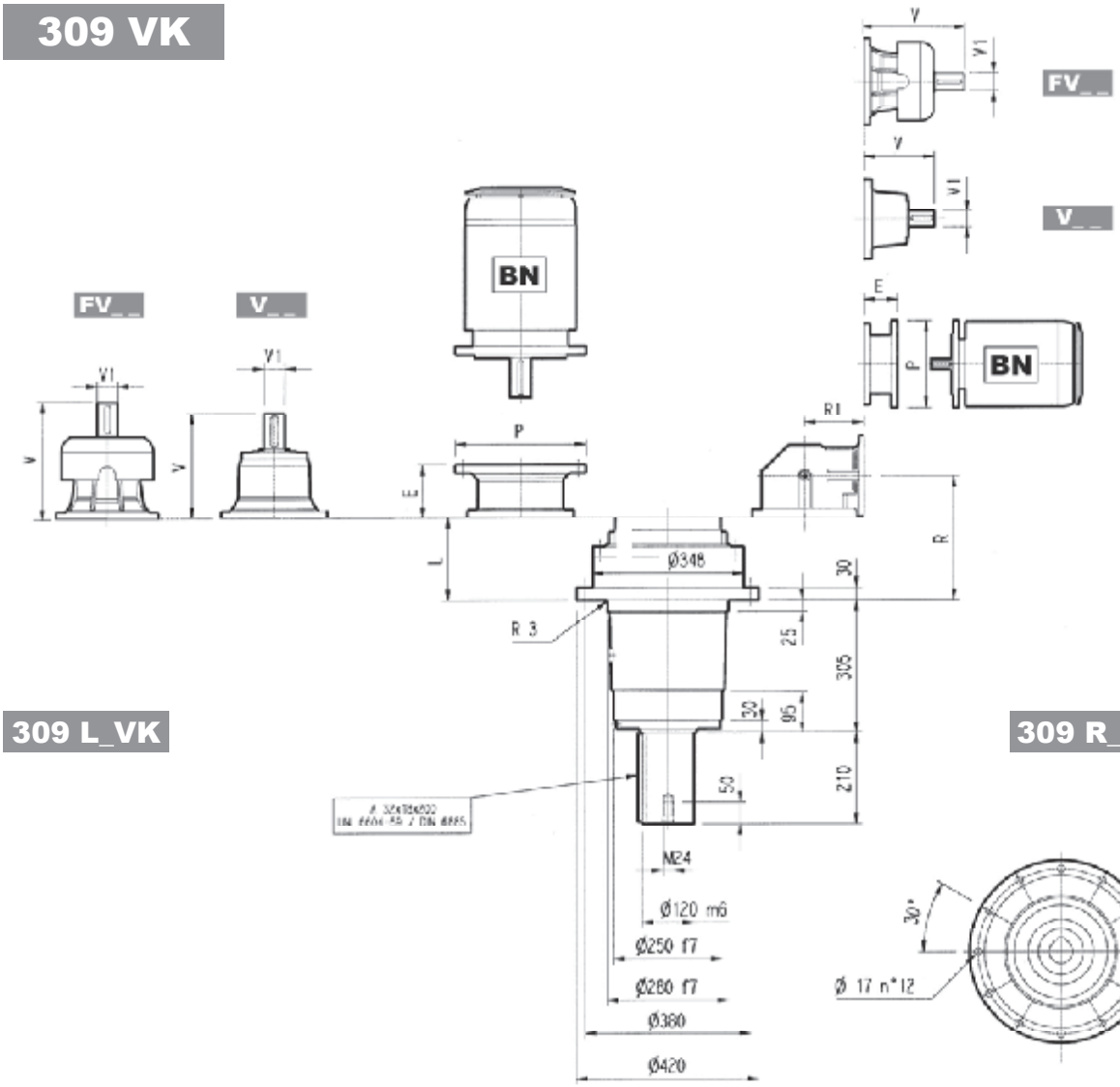
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

309 VK



309 L_VK

309 R_VK

	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
309 L1	102	165	315	80	35	313	60	28	375	80	48	363	60	34
309 L2	191	180	239	48	15	—	—	—	276	48	17	—	—	—
309 L3	256	190	137.5	24	6	158	38	7	—	—	—	—	—	—
309 L4	309	195	137.5	24	6	158	38	7	—	—	—	—	—	—

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	450
309 L2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
309 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
309 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
309 R2	221	225	200	239	48	15	—	—	—	276	48	17	—	—	—
309 R3	283	140	190	137.5	24	6	158	38	7	—	—	—	—	—	—
309 R4	348	122	195	137.5	24	6	158	38	7	—	—	—	—	—	—

	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 R2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
309 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
309 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—

309 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.