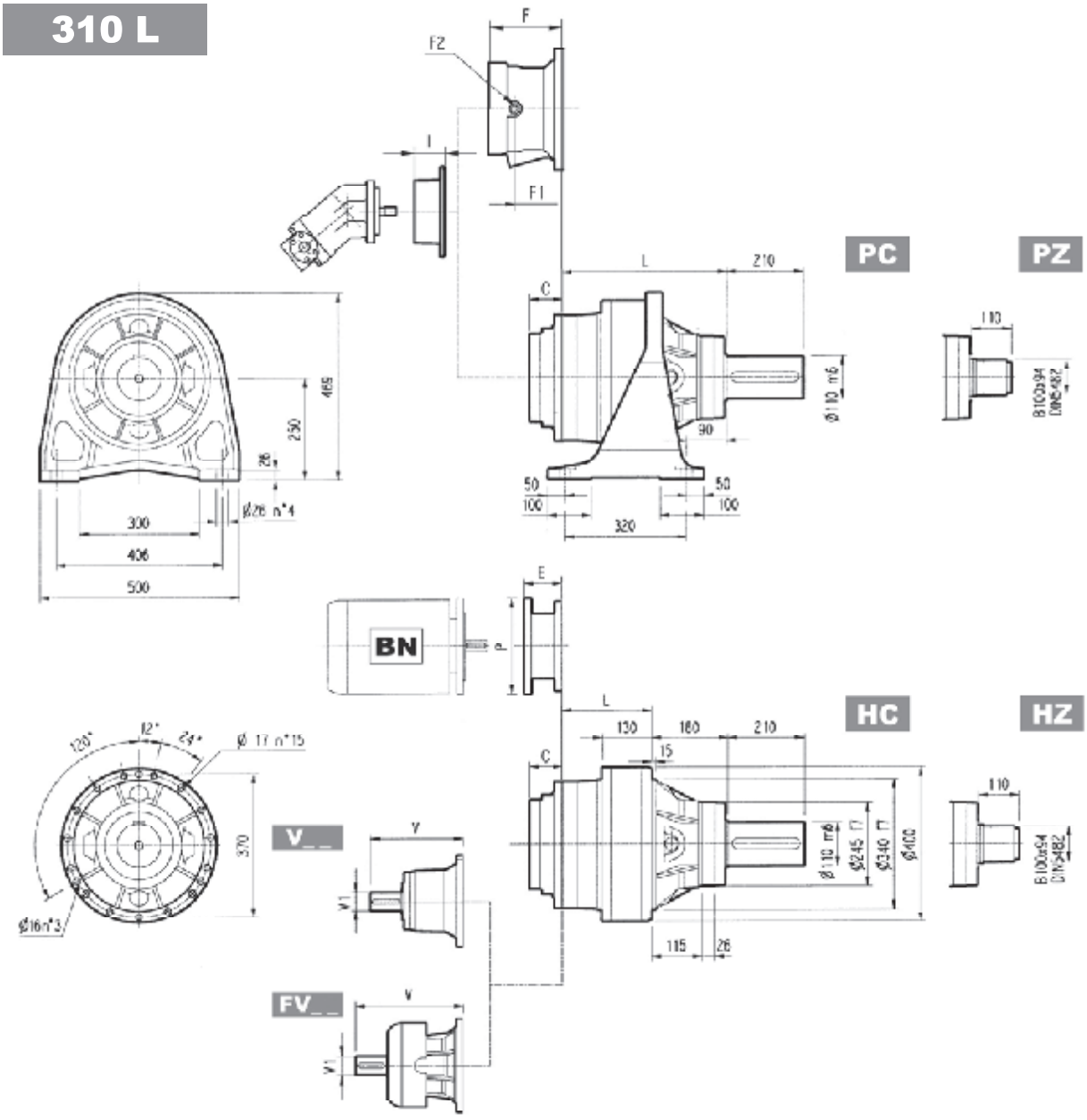
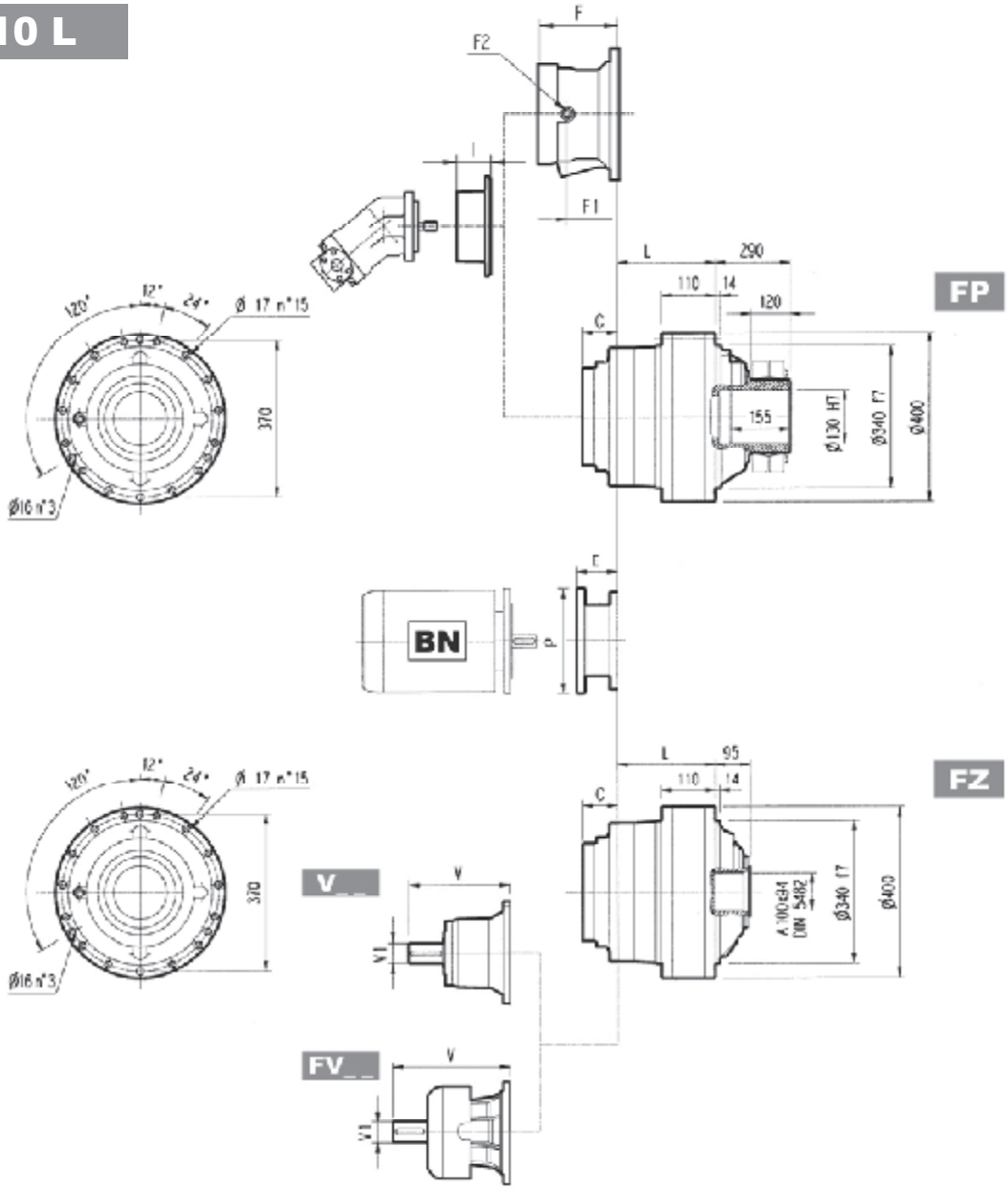
310 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
310 L1	288	108	88	88	155	135	110	115
310 L2	424	244	224	224	185	165	140	145
310 L3	489	309	289	289	194	174	149	154
310 L4	542	362	342	342	198	178	153	158

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
310 L1	377	80	50	—	—	—	457	80	63	—	—	—	88	C		—	—	—	—	—	—
310 L2	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
310 L3	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
310 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

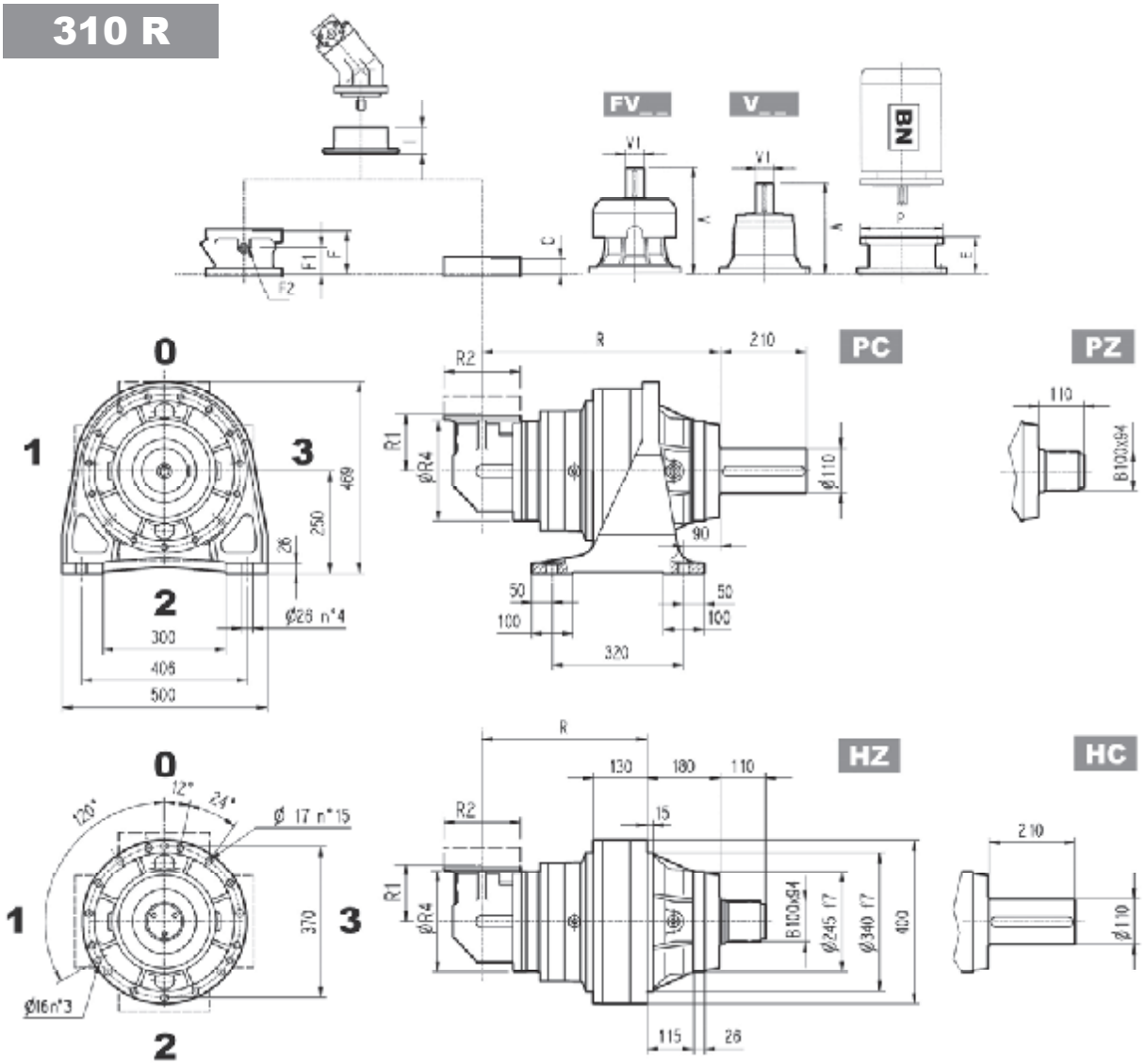
310 L



FP M_{2max} = 44000 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
310 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	271	400	301	450	281	550
310 L2	—	—	—	—	—	—	—	—	—	—	—	—	152	350	153	350	183	400	212	450	193	550
310 L3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
310 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

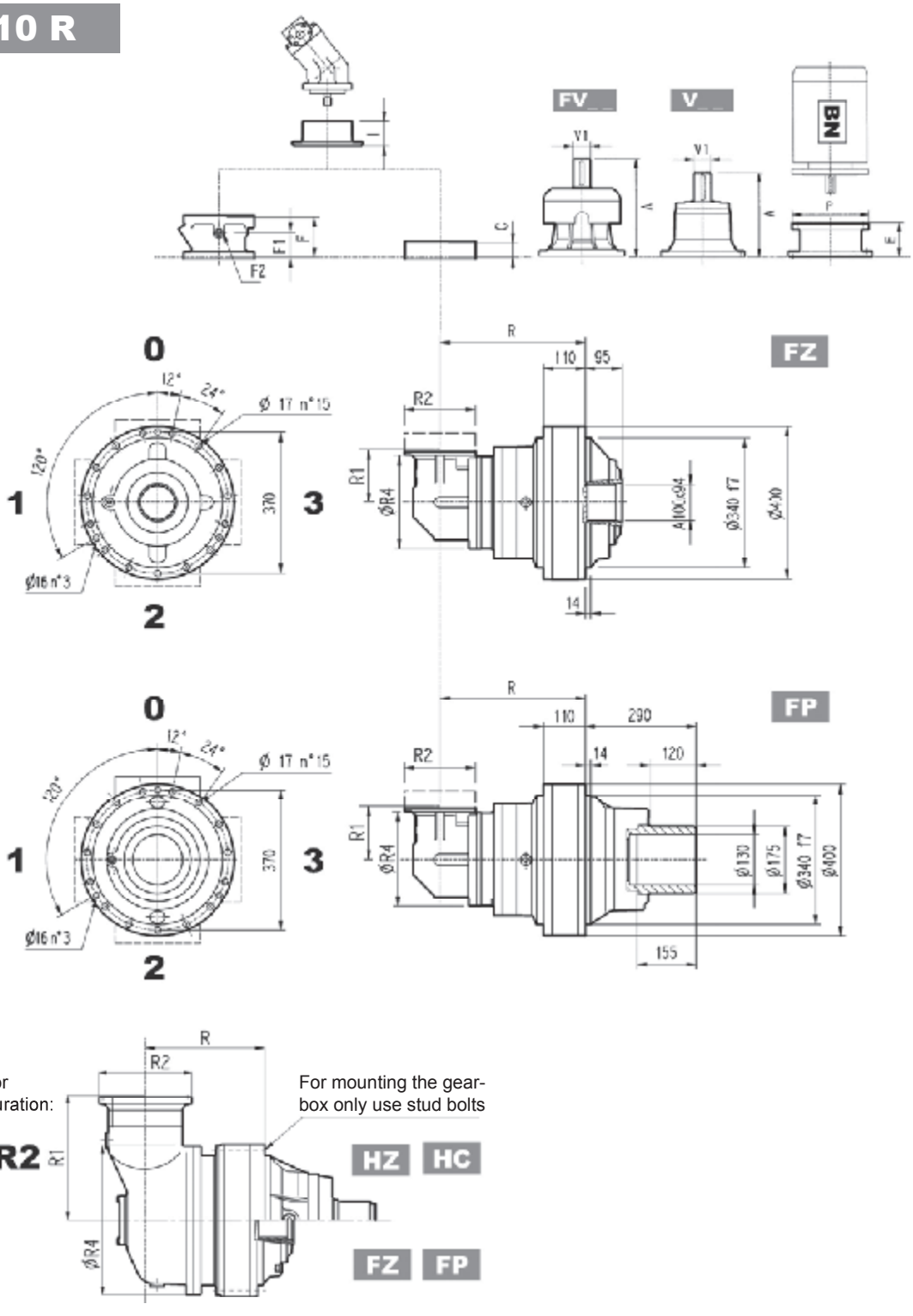
310 R



	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
310 R2 (B)	495	315	295	295	345	292	400	280	260	240	250
310 R2 (C)	513	333	313	313	390	292	480	300	280	260	270
310 R3	561	381	361	361	140	186	244	209	189	164	169
310 R4	581	401	381	381	140	186	244	214	194	169	174

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
310 R2 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
310 R2 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
310 R3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	145	95	1/4 G	5	A	16
310 R4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10

310 R



Only for configuration:

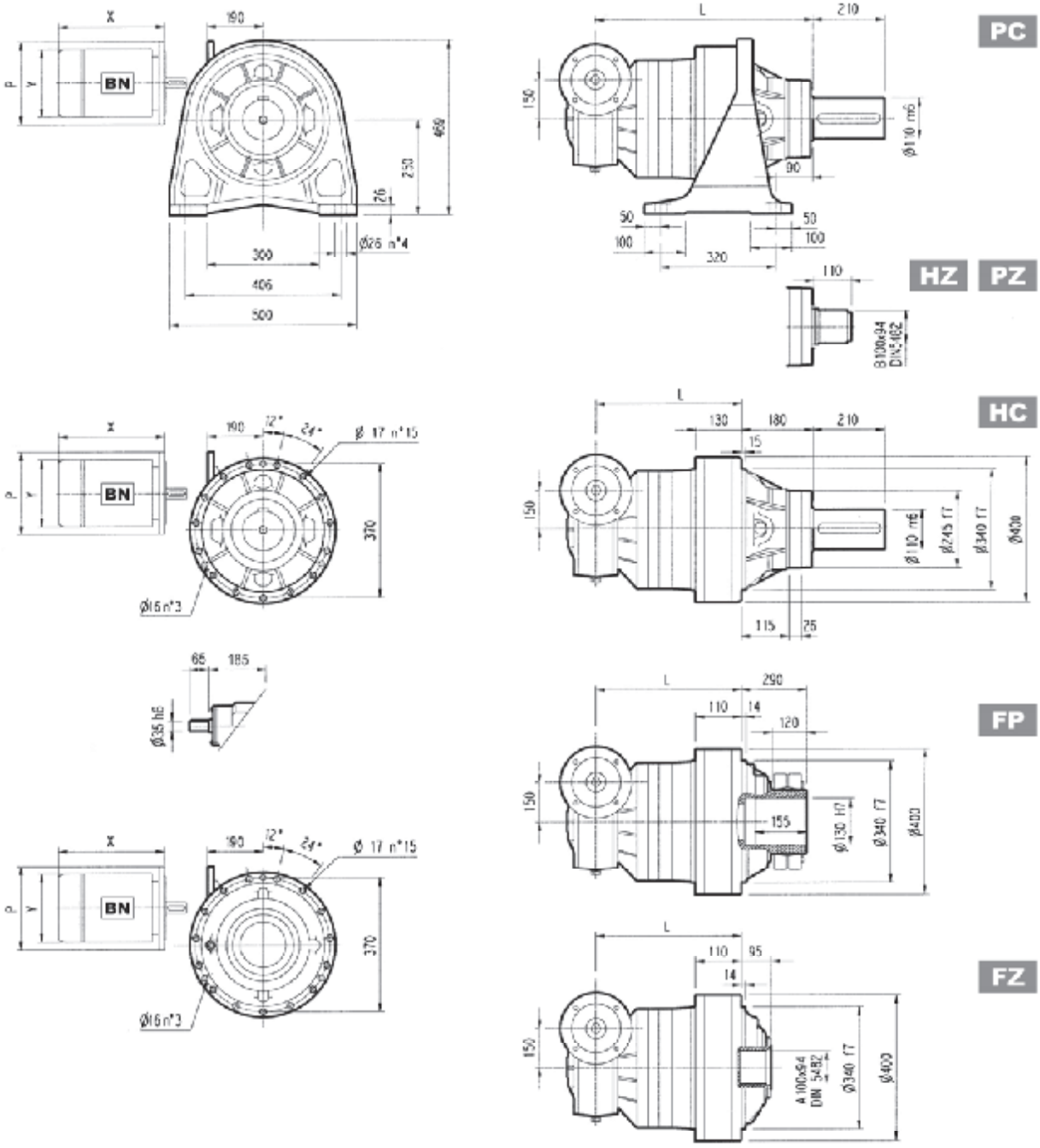
R2

For mounting the gear-box only use stud bolts

FP M_{2max} = 44000 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
310 R2 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450
310 R2 (C)	—	—	—	—	—	—	—	—	—	—	114	300	152	350	152	350	182	400	212	450
310 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—
310 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—

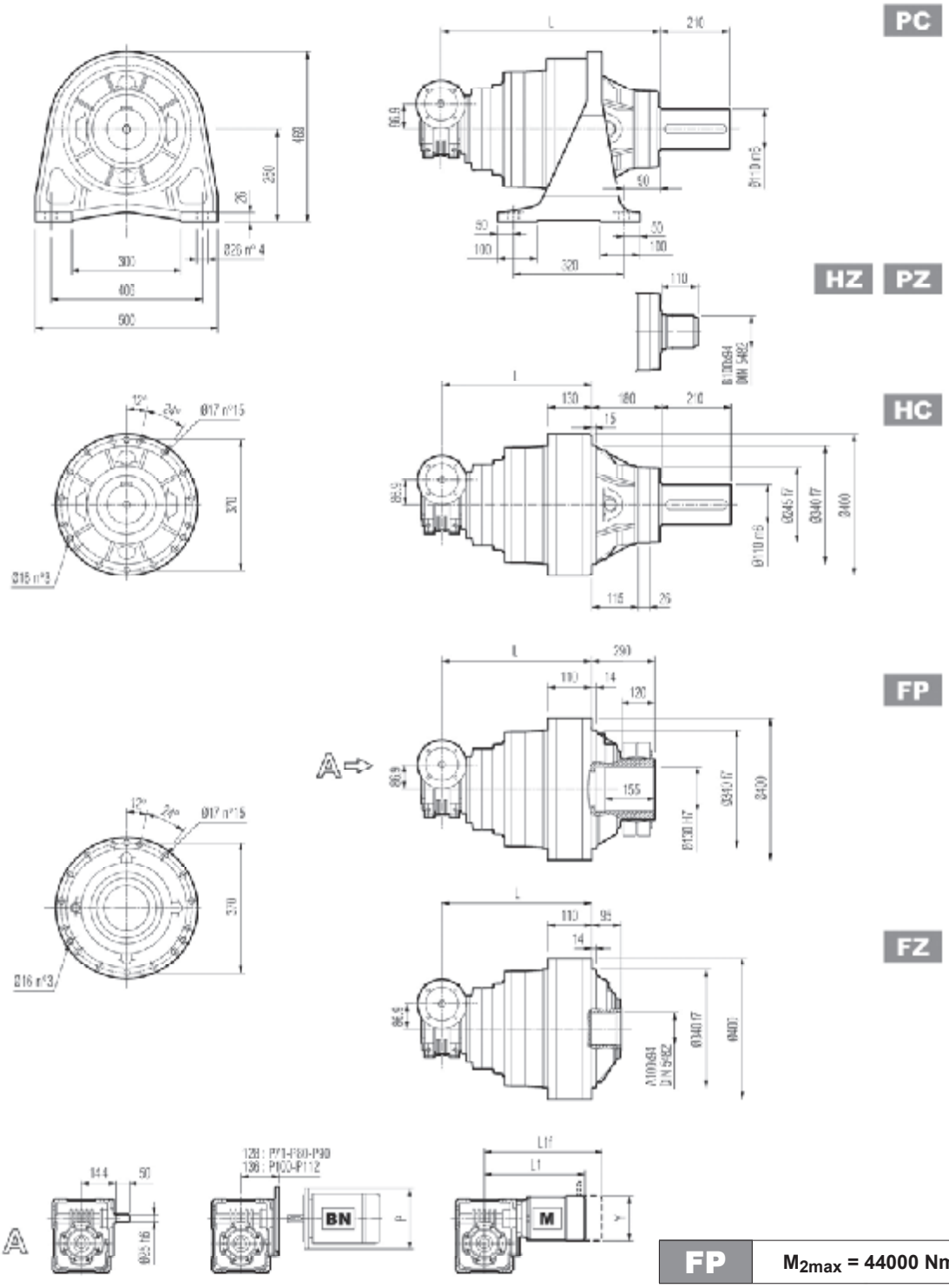
3/V 10 L3



FP	M_{2max} = 44000 Nm

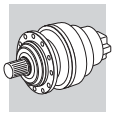
	L				Kg				P71	P80	P90	P100	P112	P132	P160
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP	P	P	P	P	P	P	P
3/V 10 L3	608	428	408	408	245	225	200	205	—	—	—	250	250	300	300

3/V 10 L4



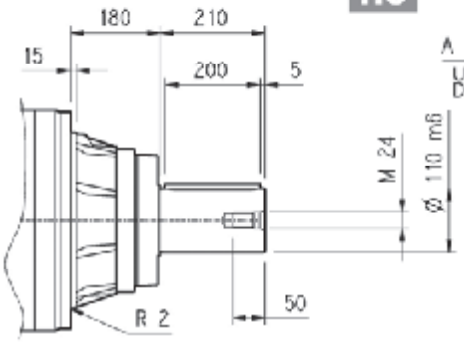
	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
3/V 10 L4	634	454	434	434	210	190	165	170

	P71	P80	P90	P100	P112	S1 + M1			S2 + M2S			S3 + M3S			S3 + M3L		
	P	P	P	P	P	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/V 10 L4	160	200	200	250	250	324	385	138	349	425	156	392	477	193	424	515	193

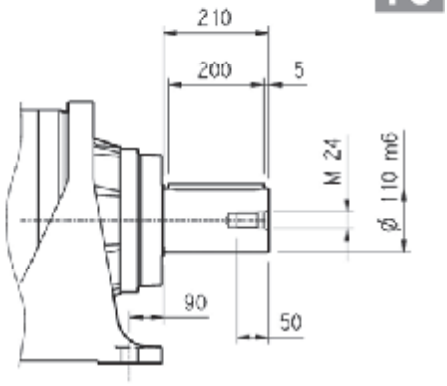


310 L | 310 R | 3/V 10 L

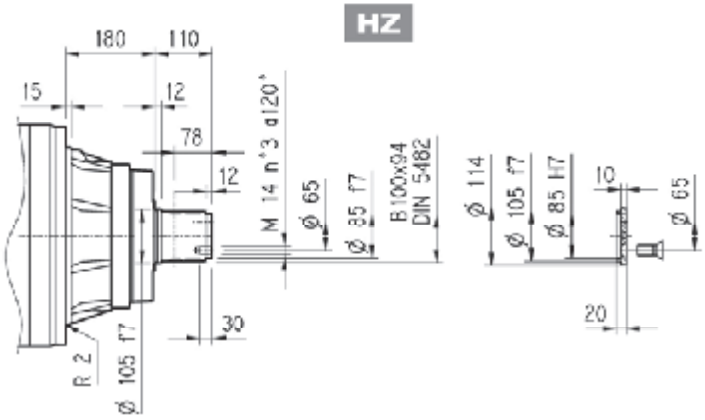
HC



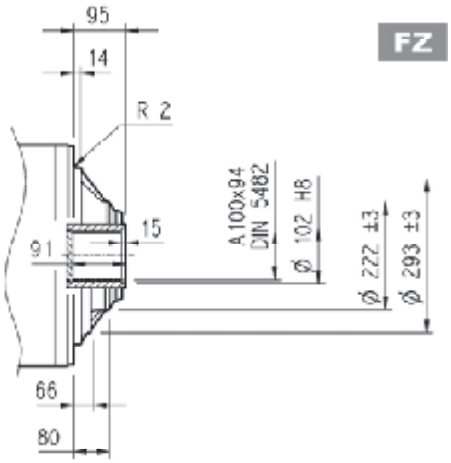
PC



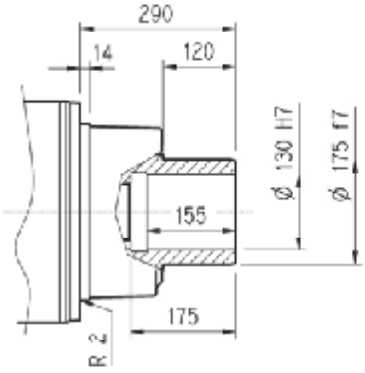
HZ

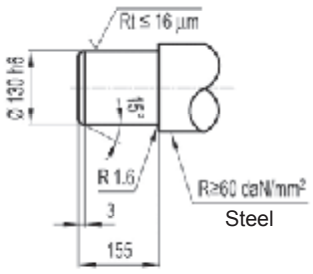


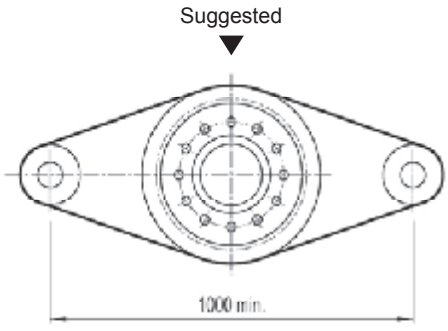
FZ

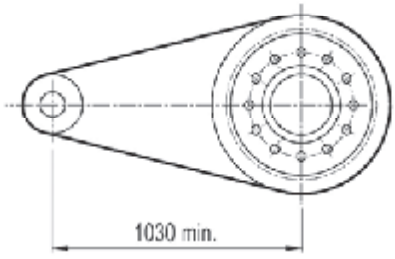


FP

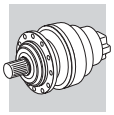








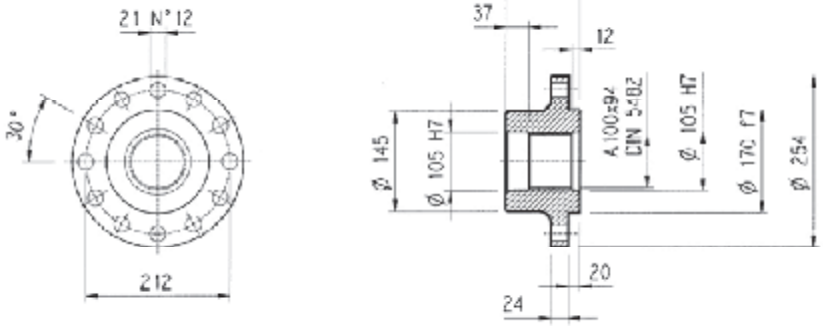
FP	M_{2max} = 44000 Nm



310 L | 310 R | 3/V 10 L

Flange

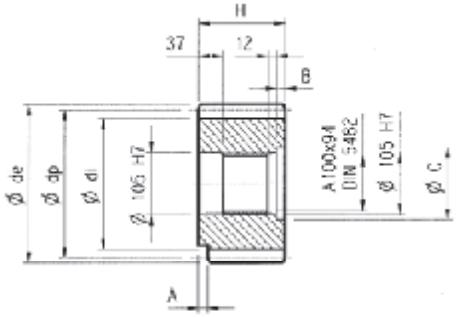
W0A



Material: Steel C40

Pinions

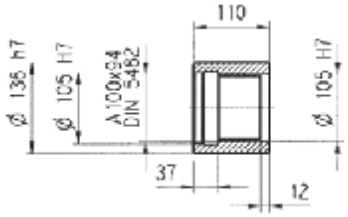
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PLQ	12	23	—	276	246	300	110	—	—	—	Steel 18NiCrMo5 case hardened
PPD	16	13	0.500	208	184	252.5	145	—	35	116	Steel 39NiCrMo3 hardened and tempered
PPF	16	15	0.450	240	215	280	125	—	15	120	

Sleeve coupling

M0A



Material: Steel 16CrNi4

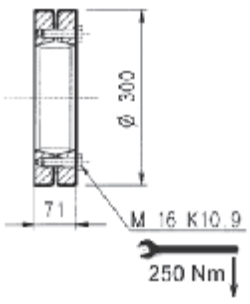
Splined bars

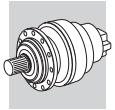
B0A

Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

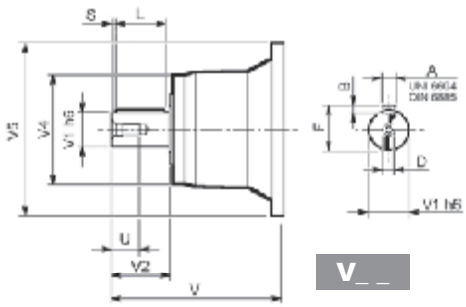
Shrink disc

G0A

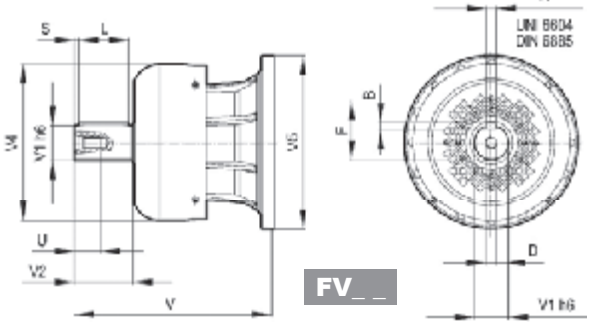




310 L 310 R



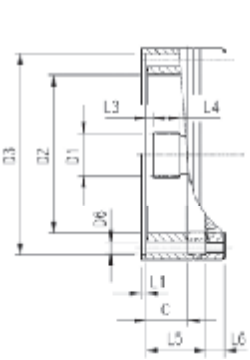
V_ _

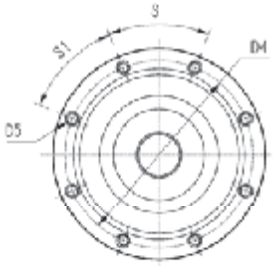


FV_ _

		V	V1	V2	V4	V5	A	B	F	L	S	D	U
310 L1	V10B	377	80	130	200	400	22	14	85	110	10	M16	36
	FV10B	457	80	130	347.5	400	22	14	85	110	10	M16	36
310 L2	V06B	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
310 L3	V05B	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
310 L4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
310 R2 (B) (C)	V06B	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
310 R3-R4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

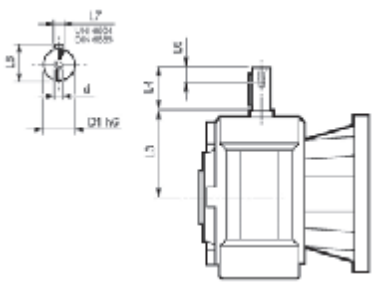
310 L 310 R



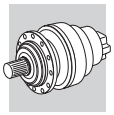


		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
310 L1	V9AC	88	70x64 DIN 5482	200	282 H7	266	M12 n°12	—	4	22	11	32	—	—	45°	45°	C
310 L2	V9AB	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
310 L3	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
310 L4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	53	18	45°	45°	A
310 R2 (B) (C)	V9AA	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
310 R3-R4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 10 L

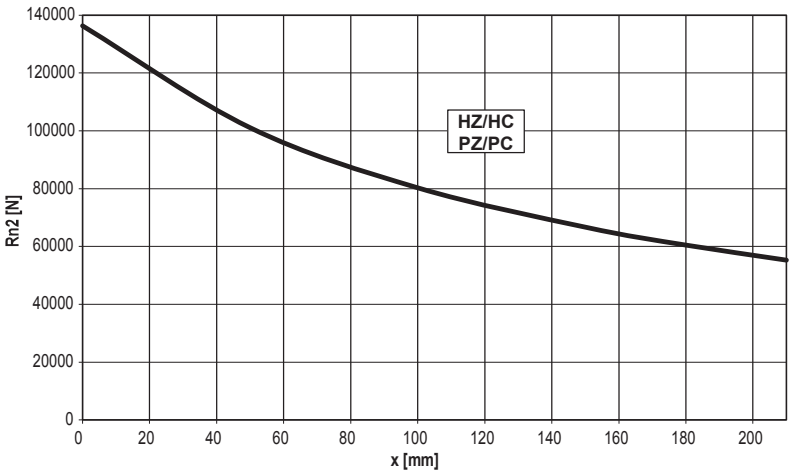


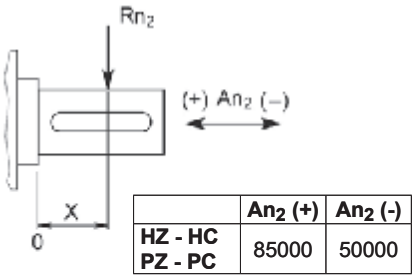
	D1 h6	L3	L4	L6	L7	L8	d
3/V 10 L3_HS	35	185	65	20	10	38	M8
3/V 10 L4_HS	25	144	50	19	8	28	M8



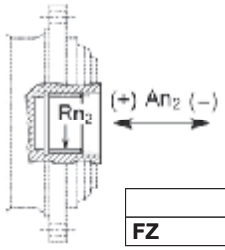
310 L | 310 R | 3/V 10 L

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





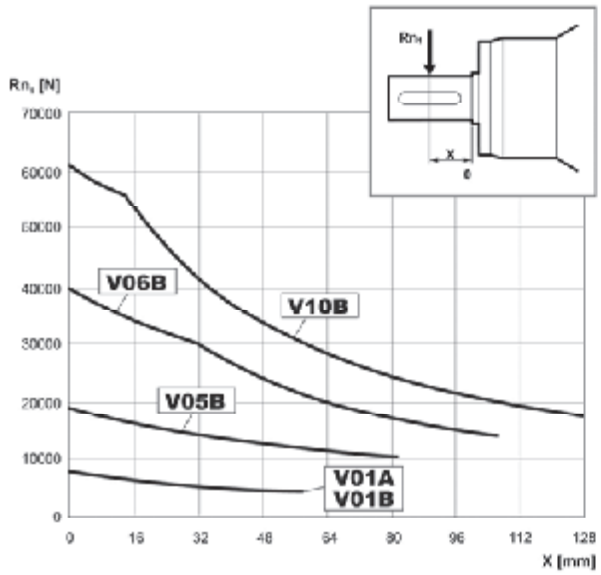
	An_2 (+)	An_2 (-)
HZ - HC PZ - PC	85000	50000

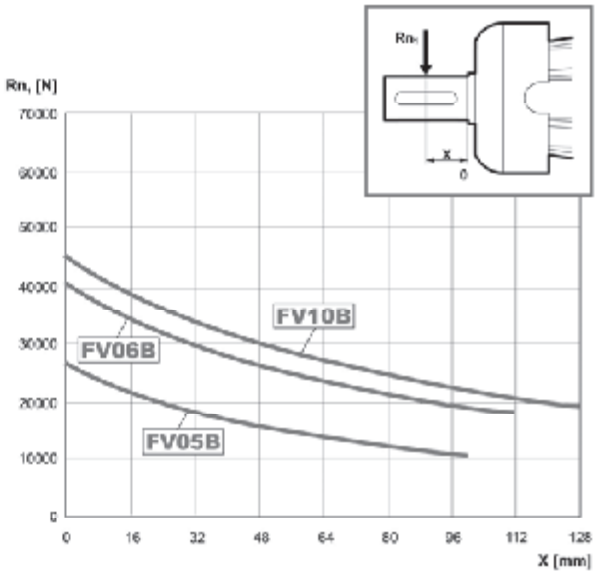


	Rn_2	An_2 (+/-)
FZ	30170	24136

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
	fh_2 FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	fh_2 HZ - HC - PZ - PC	**1.27**	**1.27**	**1.23**	**1.00**	**0.62**	**0.50**

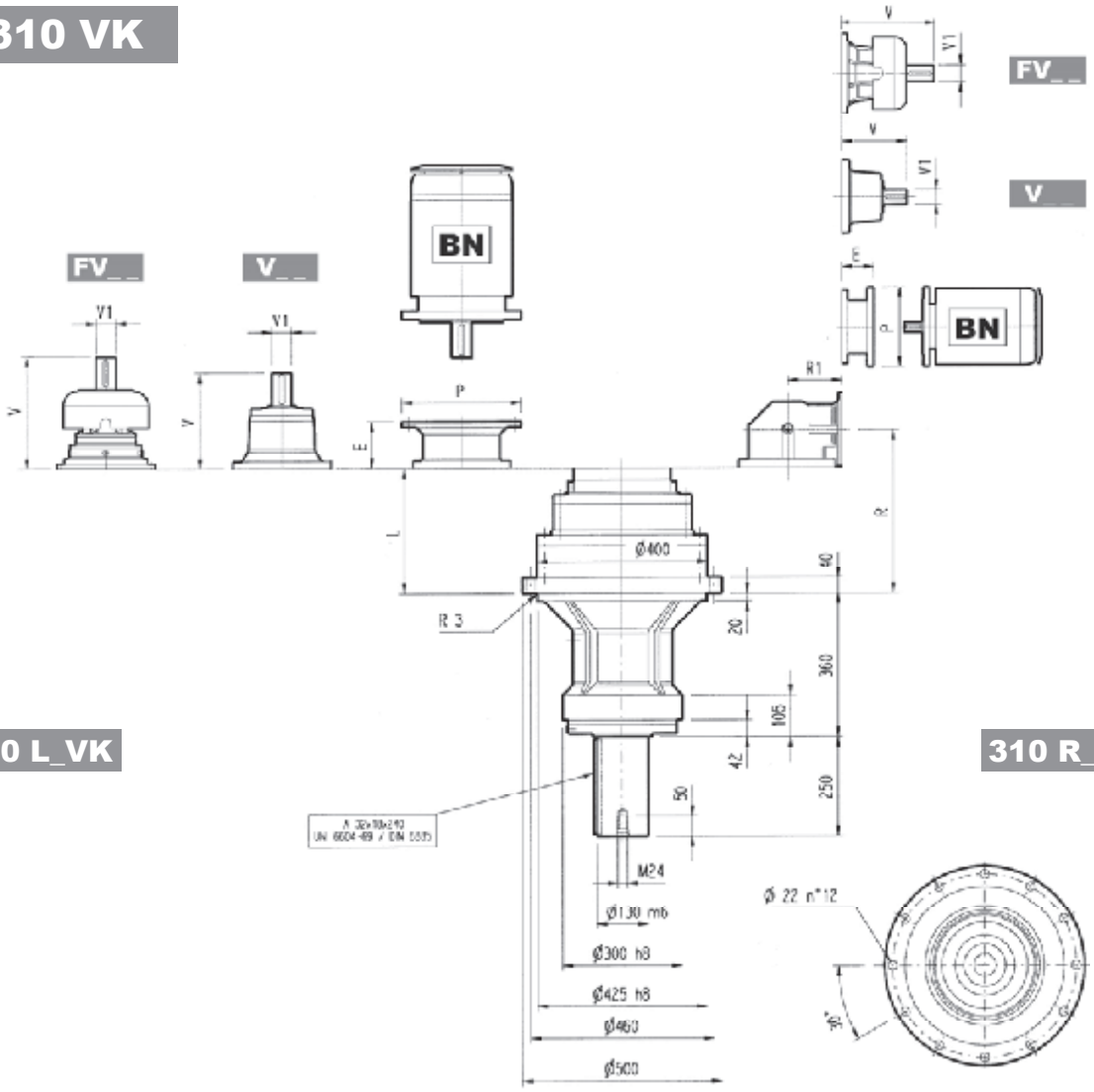
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

310 VK



310 L_VK

310 R_VK

	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
310 L1	107	200	377	80	50	—	—	—	457	80	63	—	—	—
310 L2	243	230	307	60	23	—	—	—	357	60	28	—	—	—
310 L3	308	240	239	48	15	—	—	—	276	48	17	—	—	—
310 L4	361	245	137.5	24	6	158	38	7	—	—	—	—	—	—

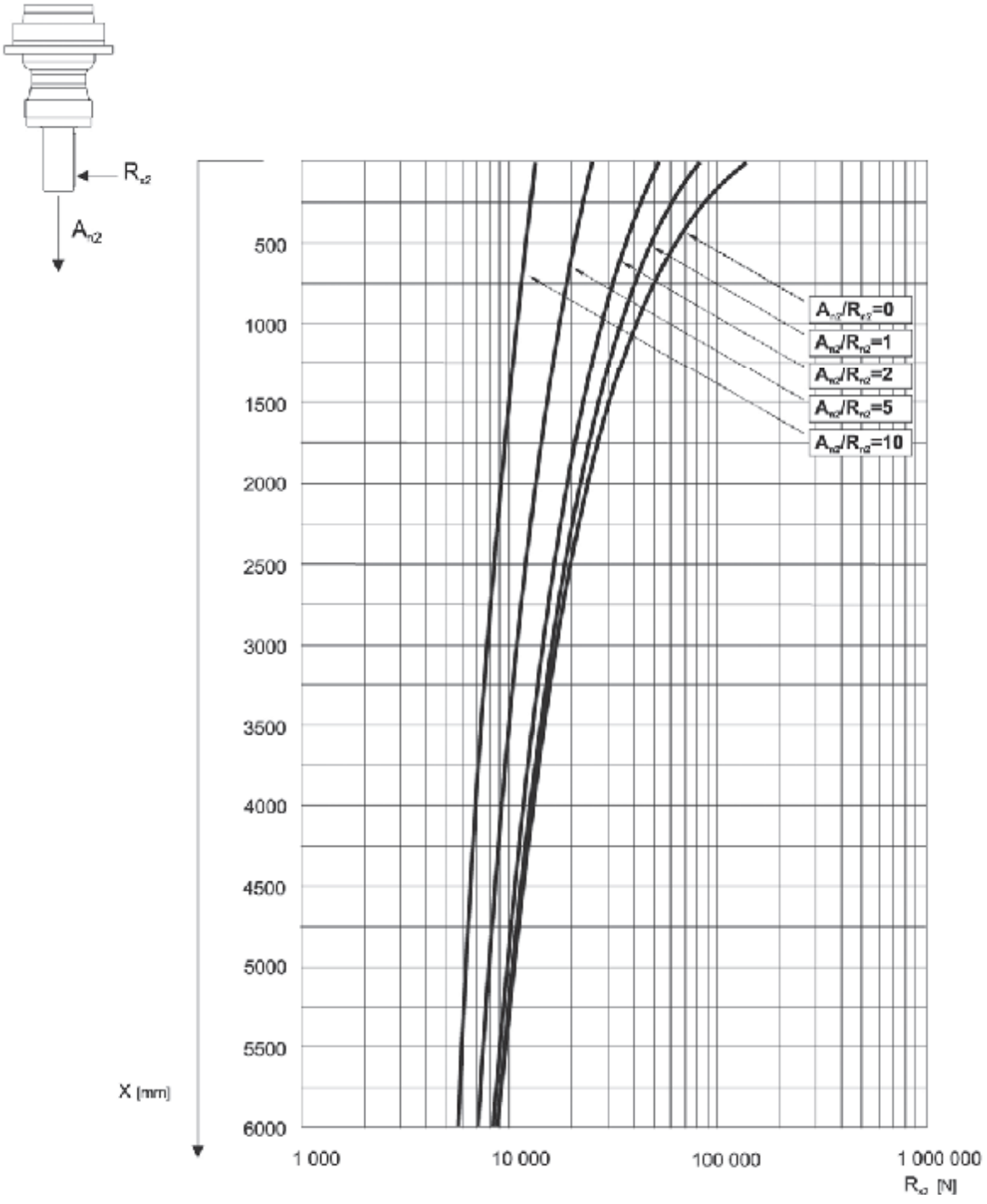
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
310 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	271	400	301	450	281	550
310 L2	—	—	—	—	—	—	—	—	—	—	—	—	152	350	153	350	183	400	212	450	193	550
310 L3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
310 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
310 R2 (B)	315	345	320	307	60	23	—	—	—	357	60	28	—	—	—
310 R2 (C)	333	390	340	307	60	23	—	—	—	357	60	28	—	—	—
310 R3	380	140	250	137.5	24	6	158	38	7	—	—	—	—	—	—
310 R4	400	140	260	137.5	24	6	158	38	7	—	—	—	—	—	—

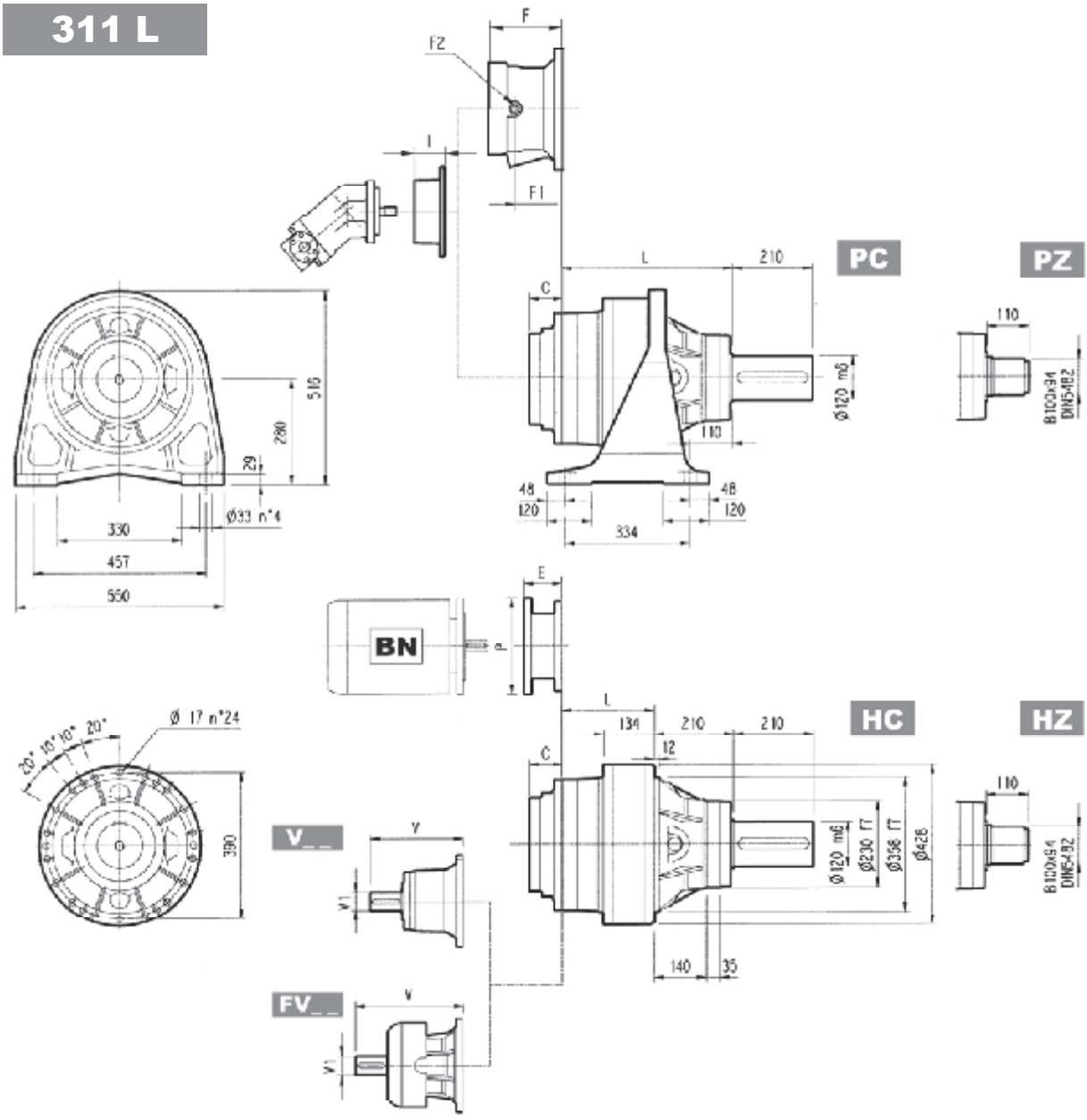
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
310 R2 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450
310 R2 (C)	—	—	—	—	—	—	—	—	—	—	114	300	152	350	152	350	182	400	212	450
310 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—
310 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—

310 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



311 L

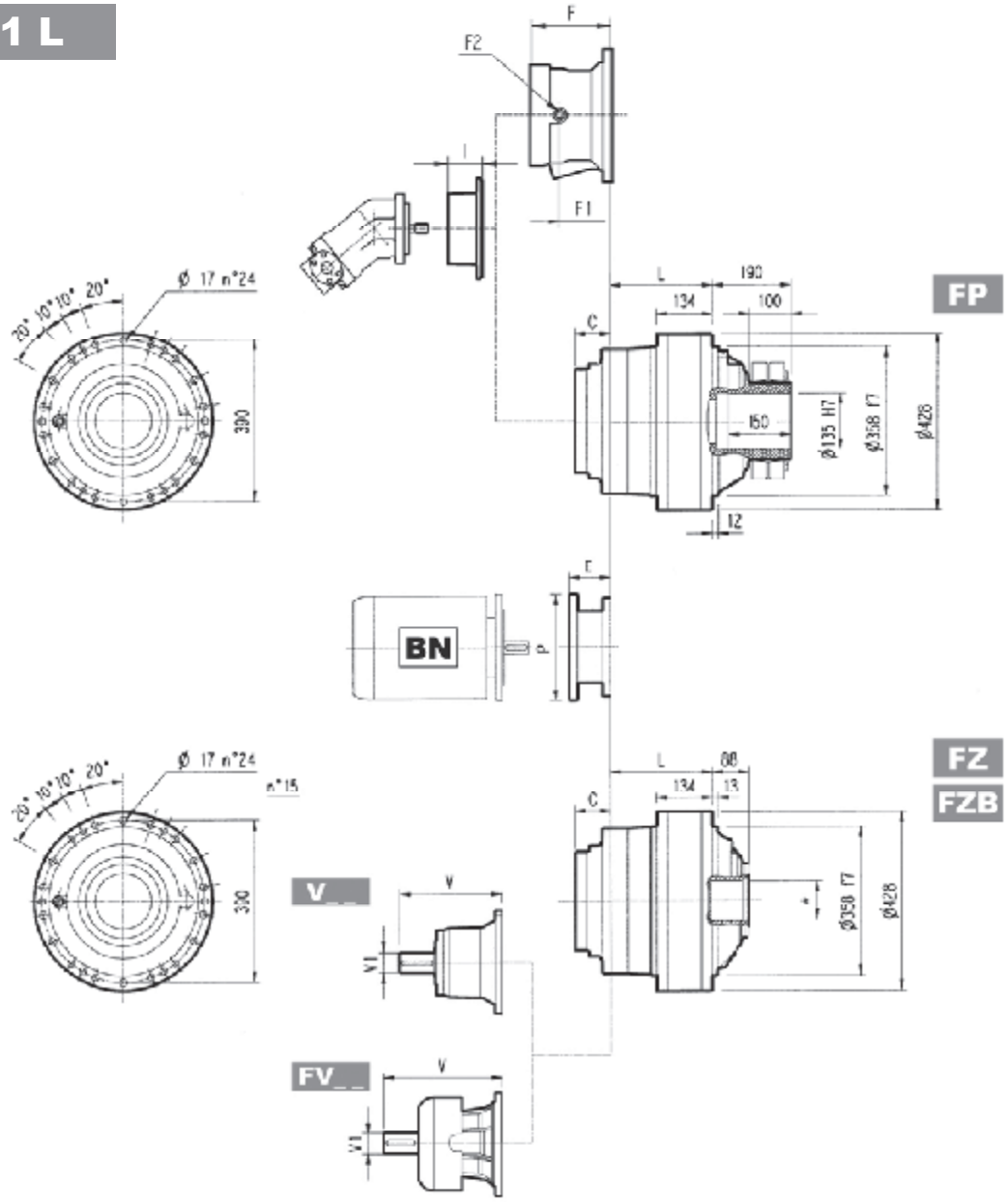


	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
311 L1	325	115	115	115	250	180	160	170
311 L2	458	248	248	248	295	225	205	215
311 L3	547	337	337	337	307	237	217	227
311 L4	612	402	402	402	314	244	224	234

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
311 L1	348	80	55	—	—	—	456	80	85	—	—	—	81	D		—	—	—	—	—	—
311 L2	315	80	35	313	60	28	375	80	48	363	60	34	51	B		201	153	1/4 G	6	B	28
311 L3	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
311 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

Bonfiglioli Riduttori

311 L

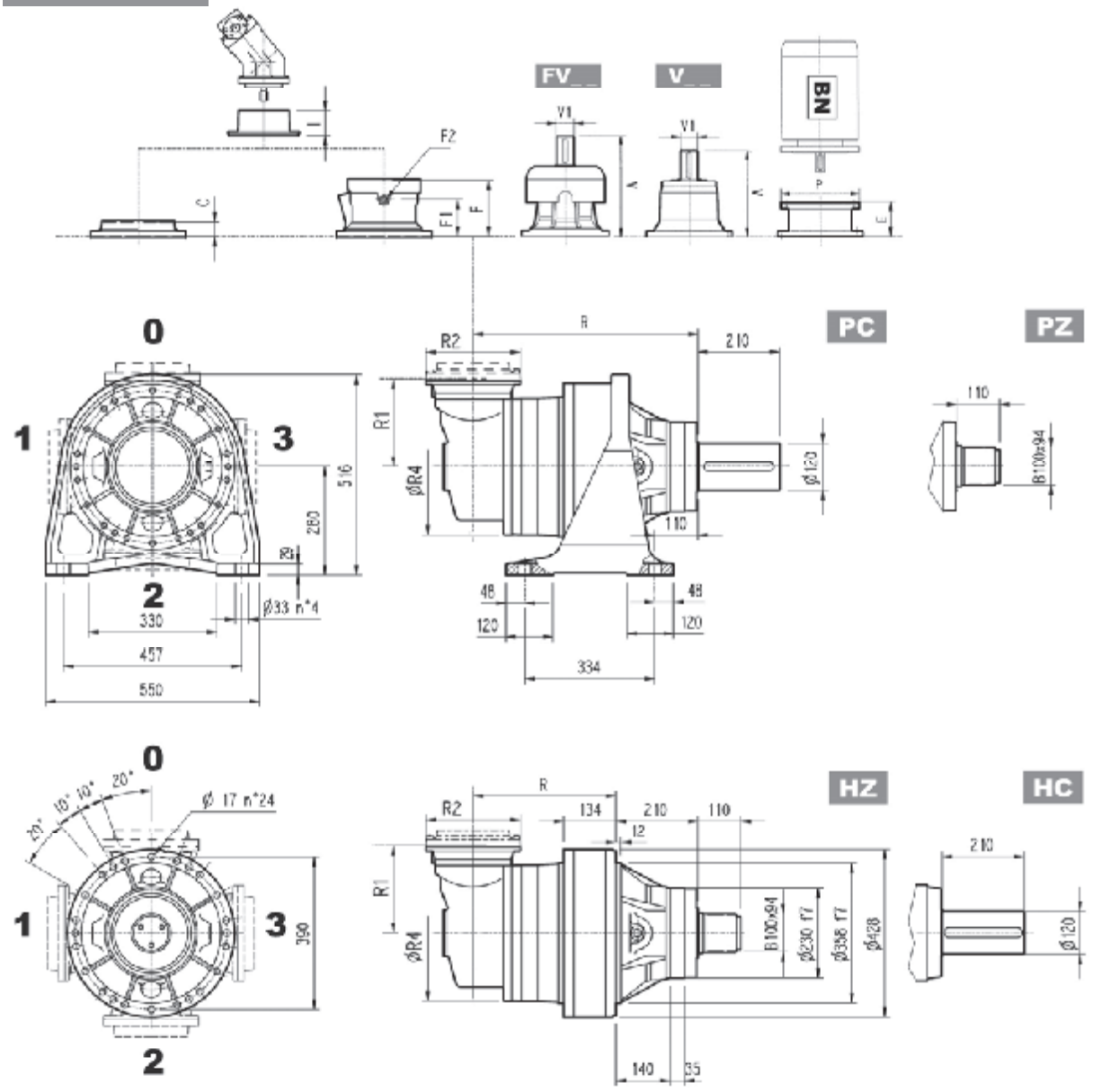


* For dimensions refer to page 354

FZB	**M_{2max} = 66900 Nm**
FP	**M_{2max} = 55000 Nm**

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
311 L2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	550
311 L3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
311 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

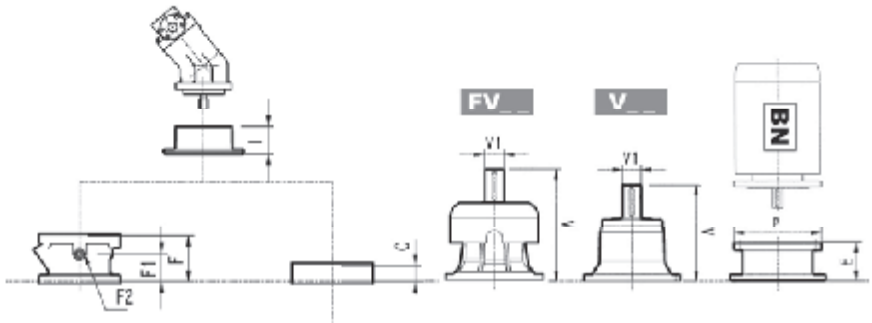
311 R

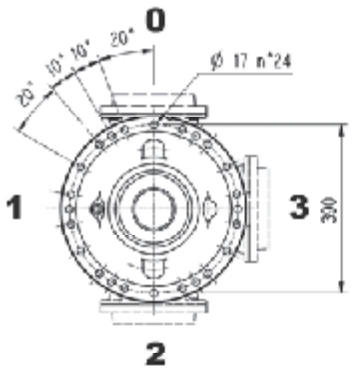


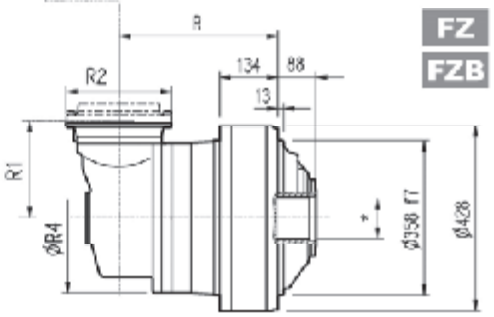
	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
311 R2 (B)	550	340	340	340	345	292	400	380	310	290	300
311 R2 (C)	550	340	340	340	390	292	480	390	320	300	310
311 R3	577	367	367	367	225	245	375	345	275	255	265
311 R4	639	429	429	429	140	186	244	327	257	237	247

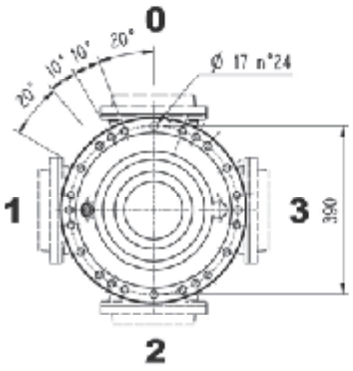
	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
311 R2 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
311 R2 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
311 R3	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
311 R4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

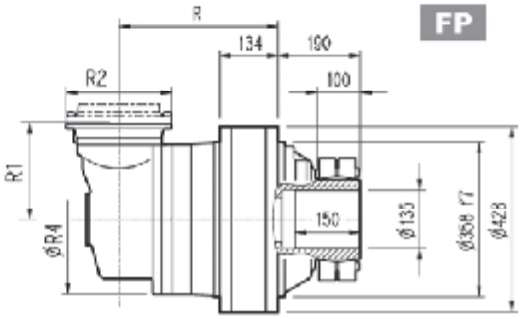
311 R



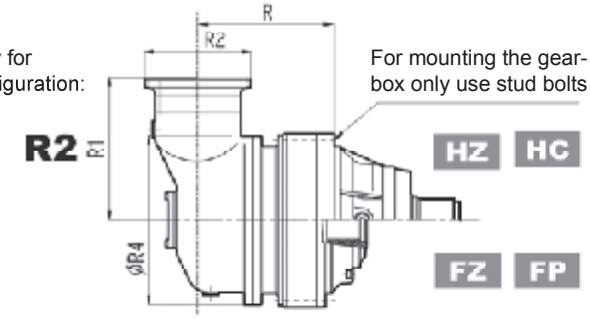








Only for configuration:



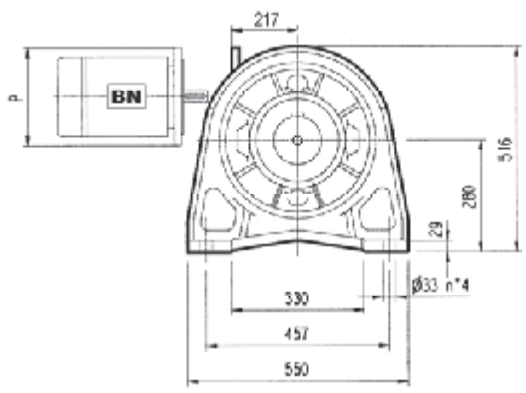
For mounting the gear-box only use stud bolts

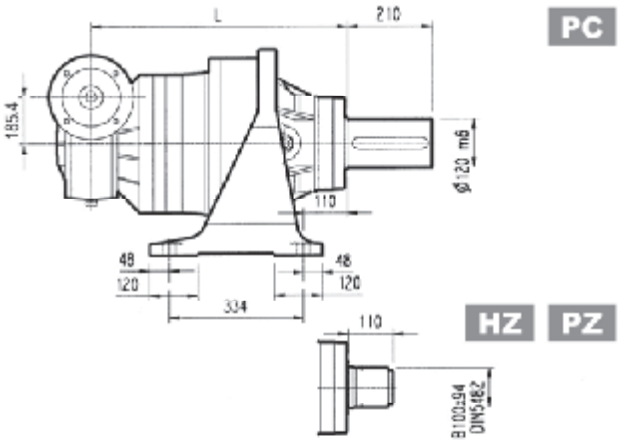
* For dimensions refer to page 354

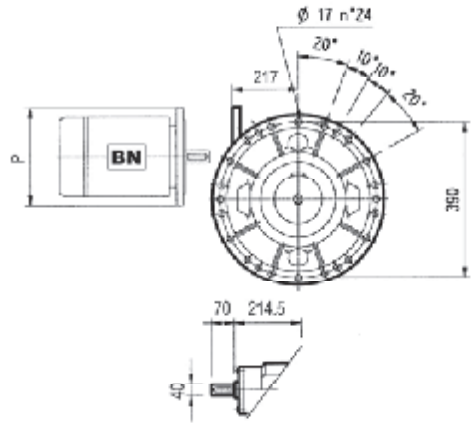
FZB	**M_{2max} = 66900 Nm**
FP	**M_{2max} = 55000 Nm**

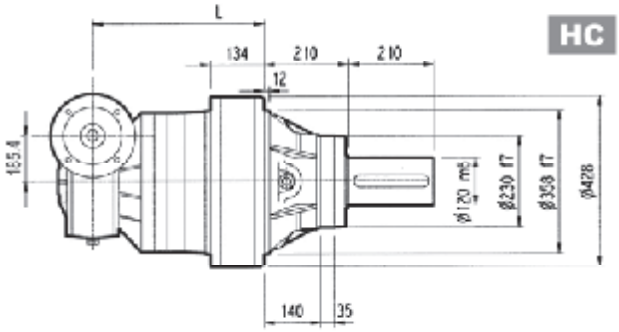
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
311 R2 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
311 R2 (C)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
311 R3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
311 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

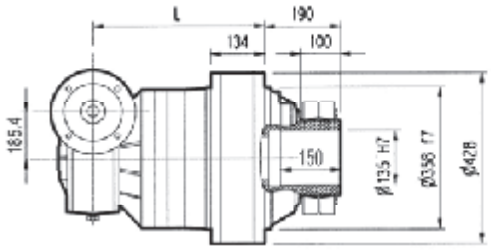
3/V 11 L3

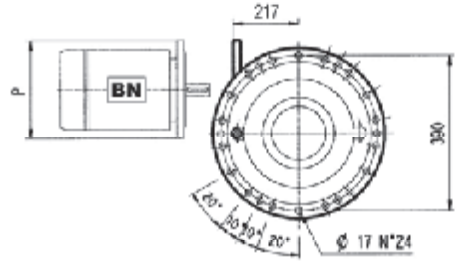


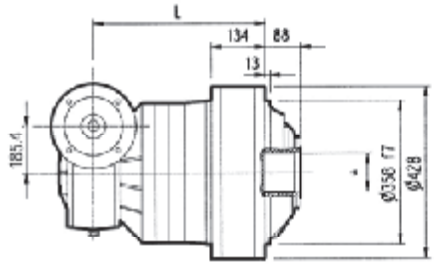










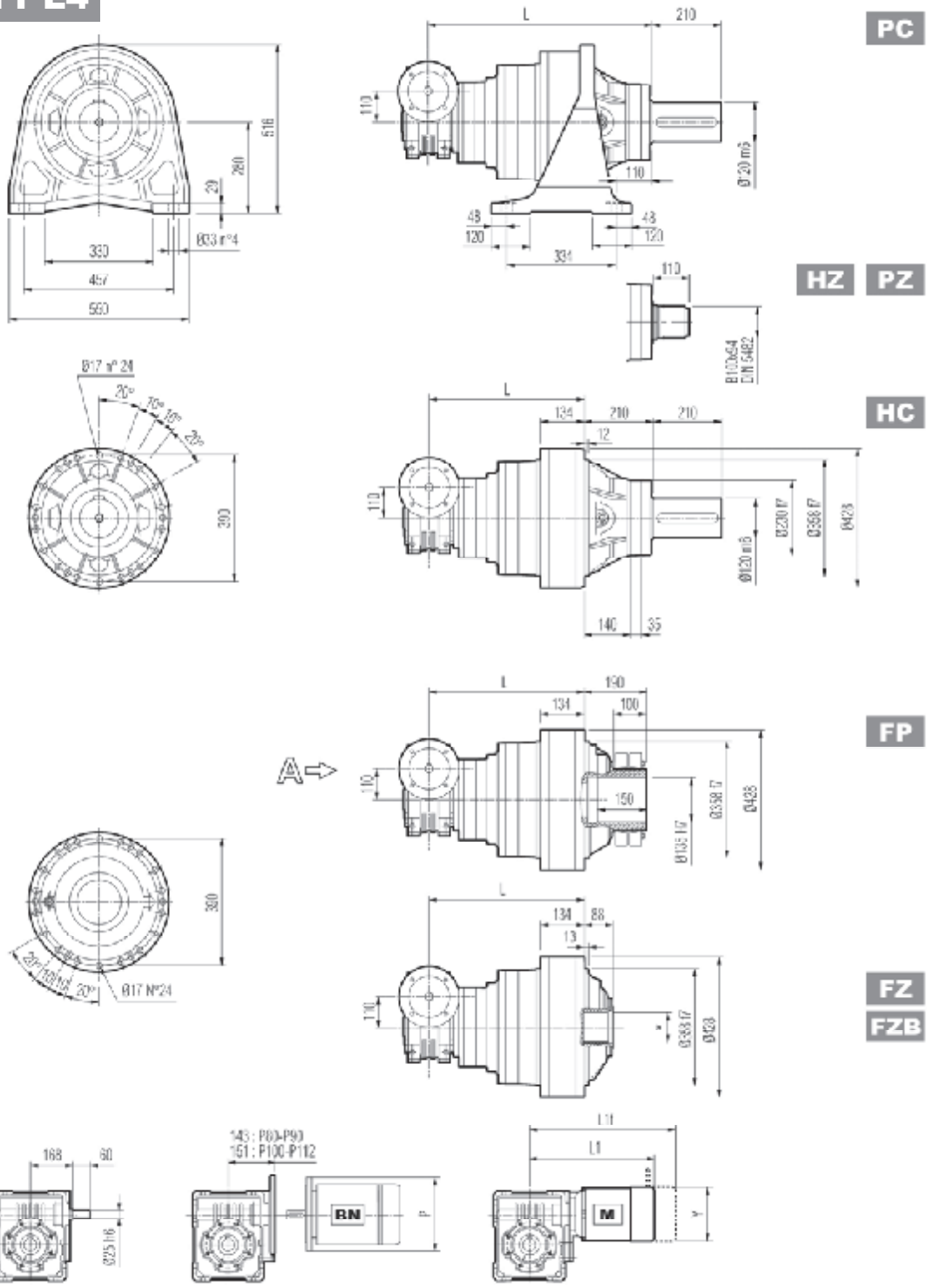


* For dimensions refer to page 354

FZB	M_{2max} = 66900 Nm	FP	M_{2max} = 55000 Nm

	L				Kg				P80	P90	P100	P112	P132	P160	P180
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP	P	P	P	P	P	P	P
3/V 11 L3	659	449	449	449	390	320	300	310	—	—	250	250	300	350	350

3/V 11 L4



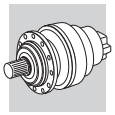
FZB M_{2max} = 66900 Nm

FP M_{2max} = 55000 Nm

* For dimensions refer to page 354

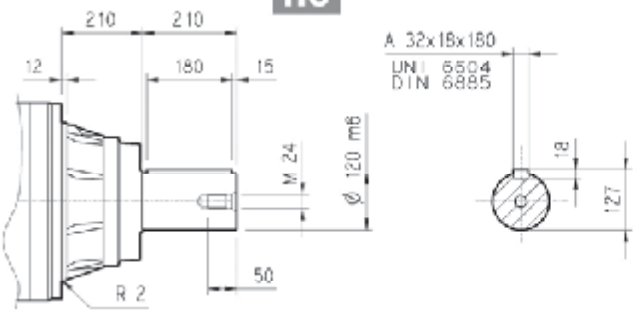
	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
3/V 11 L4	707	497	497	497	340	270	250	260

	P80	P90	P100	P112	S2 + M2S			S3 + M3S			S3 + M3L		
	P	P	P	P	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/V 11 L4	200	200	250	250	364	440	156	407	503	193	439	530	193

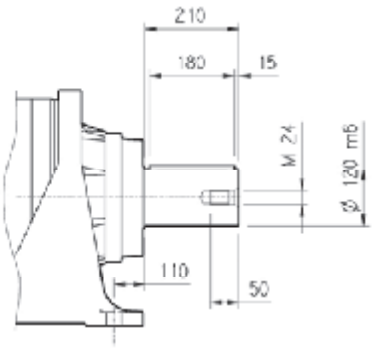


311 L | 311 R | 3/V 11 L

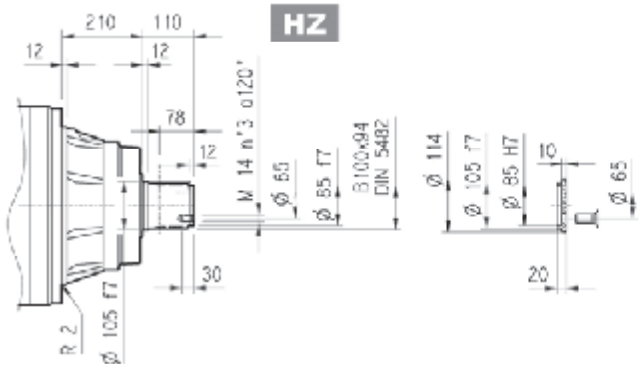
HC



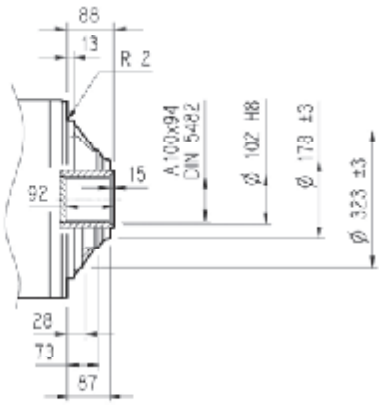
PC



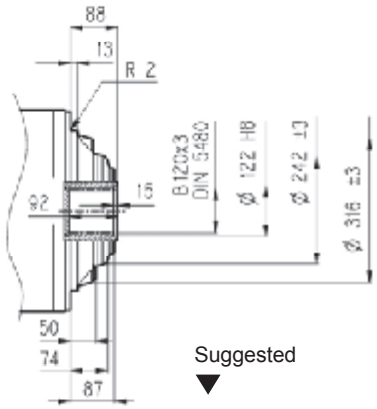
HZ



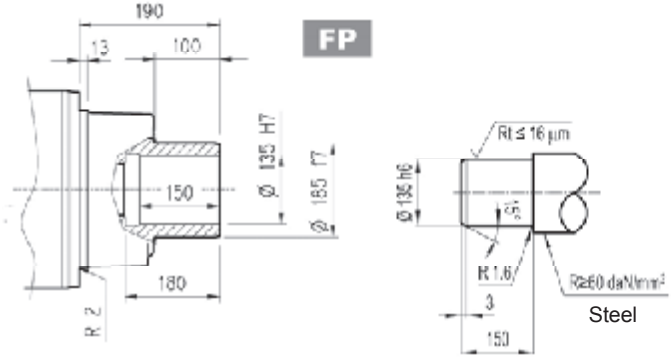
FZ



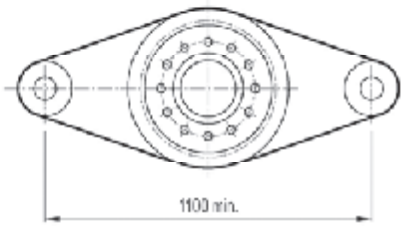
FZB

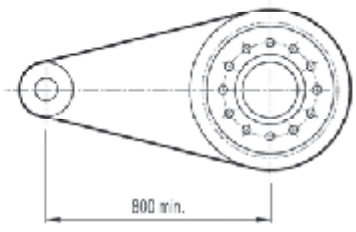


FP

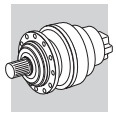


Suggested





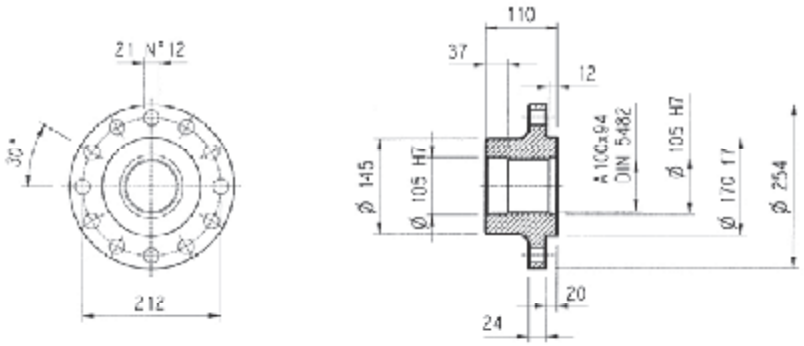
FZB	M_{2max} = 66900 Nm
FP	M_{2max} = 55000 Nm



311 L | 311 R | 3/V 11 L

Flange

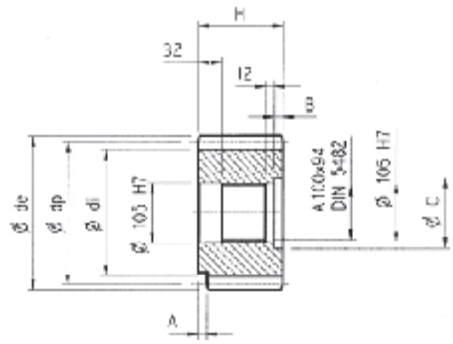
W0A



Material: Steel C40

Pinions

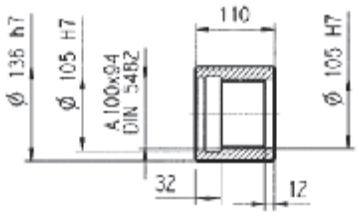
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PLQ	12	23	—	276	246	300	110	—	—	—	Steel 18NiCrMo5 case hardened
PPD	16	13	0.500	208	184	252.5	145	—	35	116	Steel 39NiCrMo3 hardened and tempered
PPF	16	15	0.450	240	215	280	125	—	15	120	

Sleeve coupling

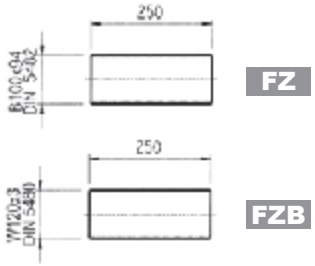
M0A



Material: Steel 16CrNi4

Splined bars

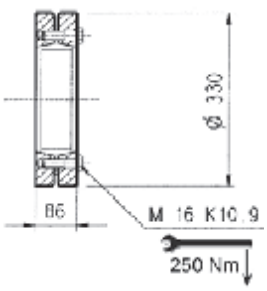
B0A

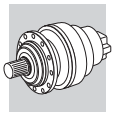


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

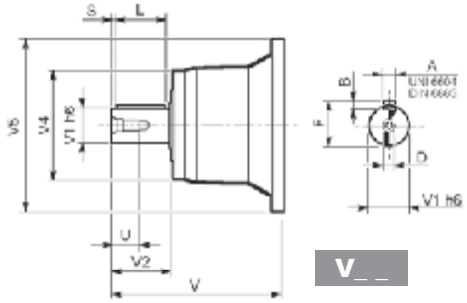
Shrink disc

G0A

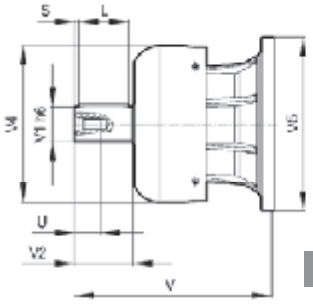




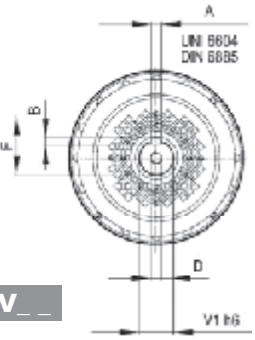
311 L 311 R



V_ _

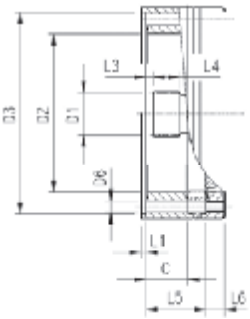


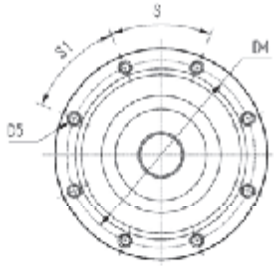
FV_ _



		V	V1	V2	V4	V5	A	B	F	L	S	D	U
311 L1	V11B	348	80	130	200	428	22	14	85	110	10	M16	36
	FV11B	456	80	130	347.5	428	22	14	85	110	10	M16	36
311 L2	V07B	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
311 L3	V05B	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
311 L4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
311 R2 (B)(C)	V06B	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
311 R3	V05B	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
311 R4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

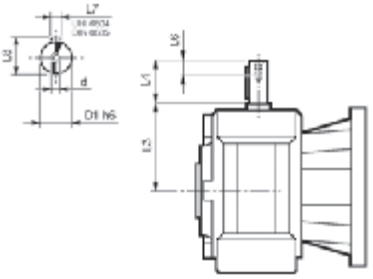
311 L 311 R



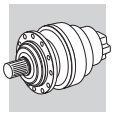


		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
311 L1	V9AD	81	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	8.5	40	—	—	60°	30°	D
311 L2	V9AB	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
311 L3	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
311 L4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
311 R3	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	18	9	18	—	—	45°	45°	A
311 R2 (B) (C)	V9AB	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
311 R4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 11 L

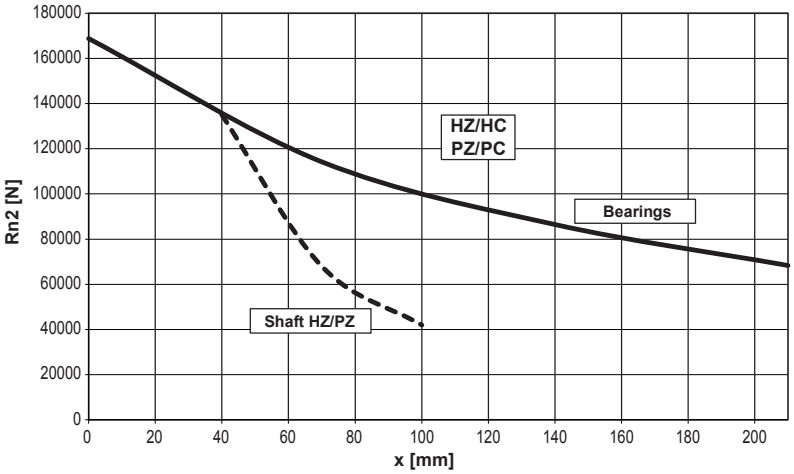


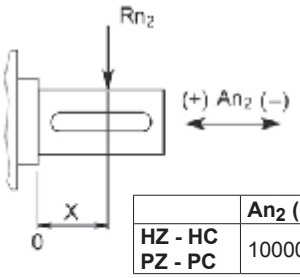
	D1 h6	L3	L4	L6	L7	L8	d
3/V 11 L3_HS	40	214.5	70	20	12	43	M8
3/V 11 L4_HS	25	168	60	19	8	28	M8



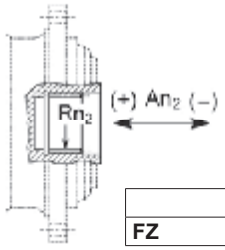
311 L | 311 R | 3/V 11 L

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





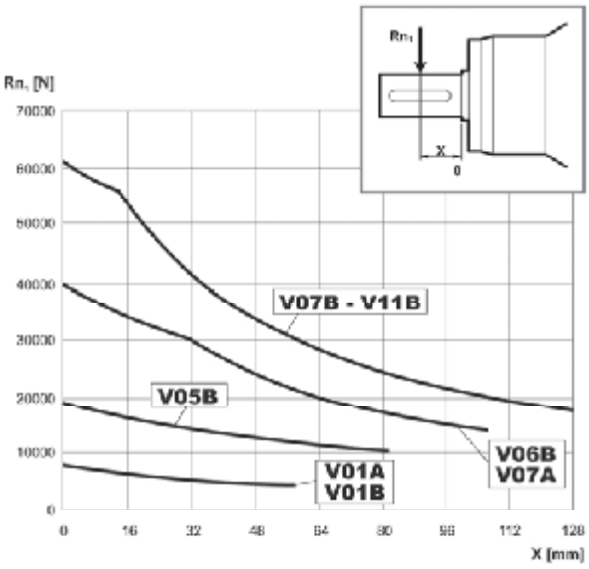
	An2 (+)	An2 (-)
HZ - HC PZ - PC	100000	70000

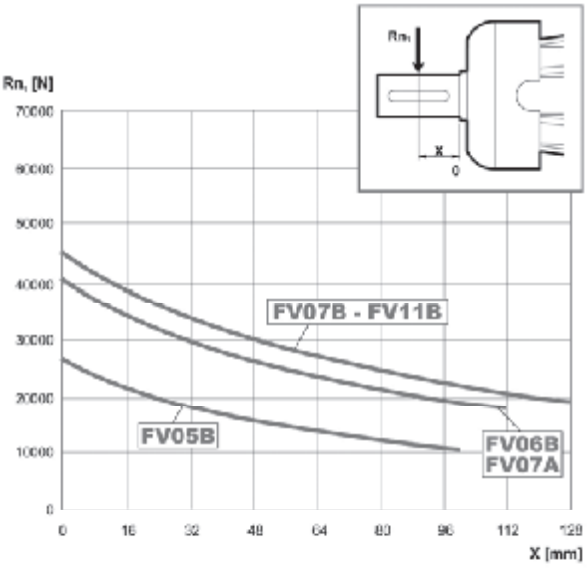


	Rn2	An2 (+/-)
FZ	30170	27850

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HC - PC	**1.93**	**1.52**	**1.23**	**1.00**	**0.62**	**0.50**
		HZ - PZ	**1.24**	**1.00**	**1.00**	**1.00**	**0.62**	**0.50**

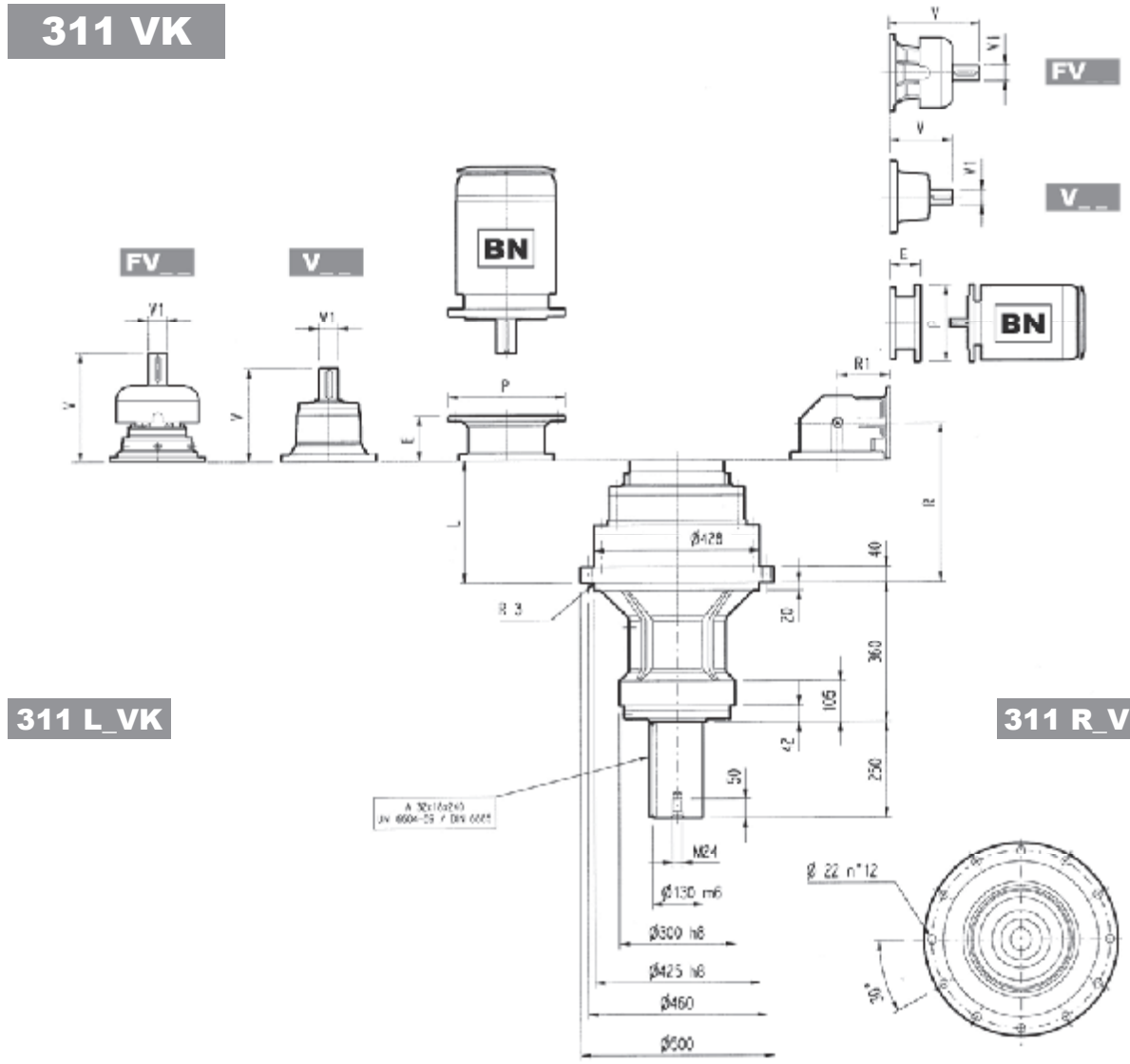
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

311 VK



311 L_VK

311 R_VK

	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
311 L1	129	295	348	80	55	—	—	—	456	80	85	—	—	—
311 L2	262	340	315	80	35	313	60	28	375	80	48	363	60	34
311 L3	351	350	239	48	15	—	—	—	276	48	17	—	—	—
311 L4	416	360	137.5	24	6	158	38	7	—	—	—	—	—	—

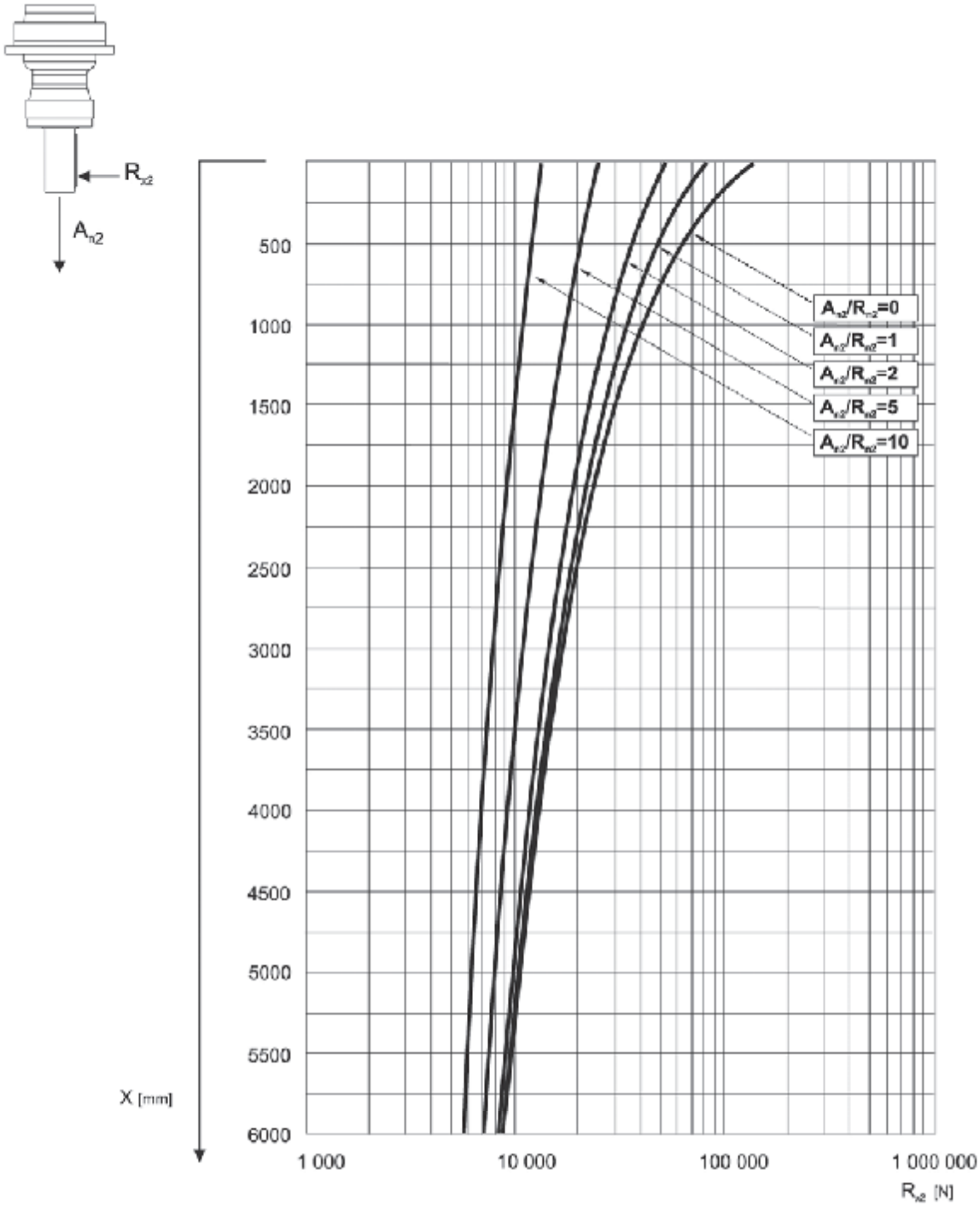
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
311 L2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	550
311 L3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
311 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
311 R2 (B)	354	345	420	307	60	23	—	—	—	357	60	28	—	—	—
311 R2 (C)	354	390	430	307	60	23	—	—	—	357	60	28	—	—	—
311 R3	381	225	385	239	48	15	—	—	—	276	48	17	—	—	—
311 R4	443	140	360	137.5	24	6	158	38	7	—	—	—	—	—	—

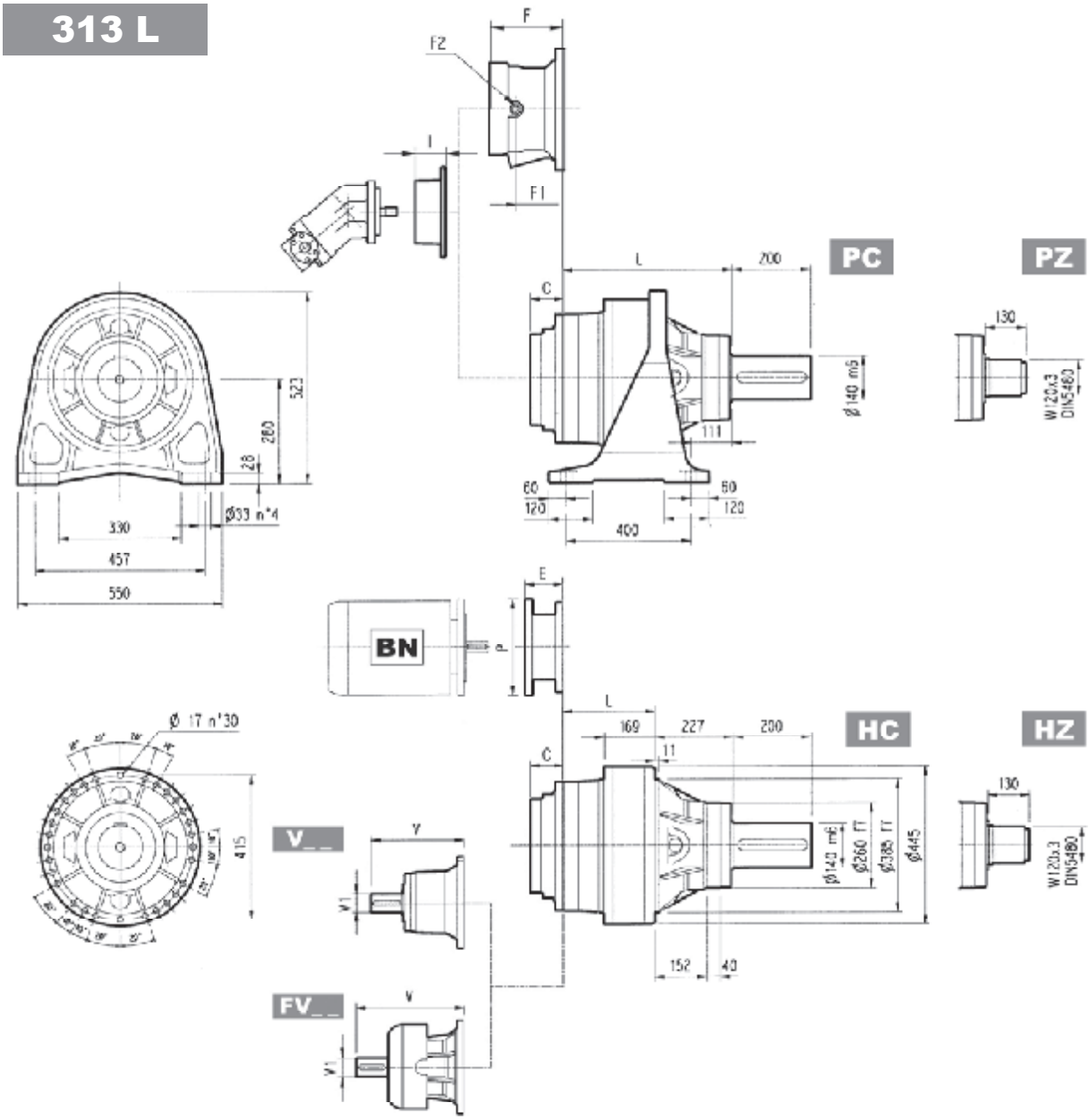
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
311 R2 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
311 R2 (C)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
311 R3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
311 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

311 VK

The diagram below allows the calculation of permitted overhung load R_{X2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



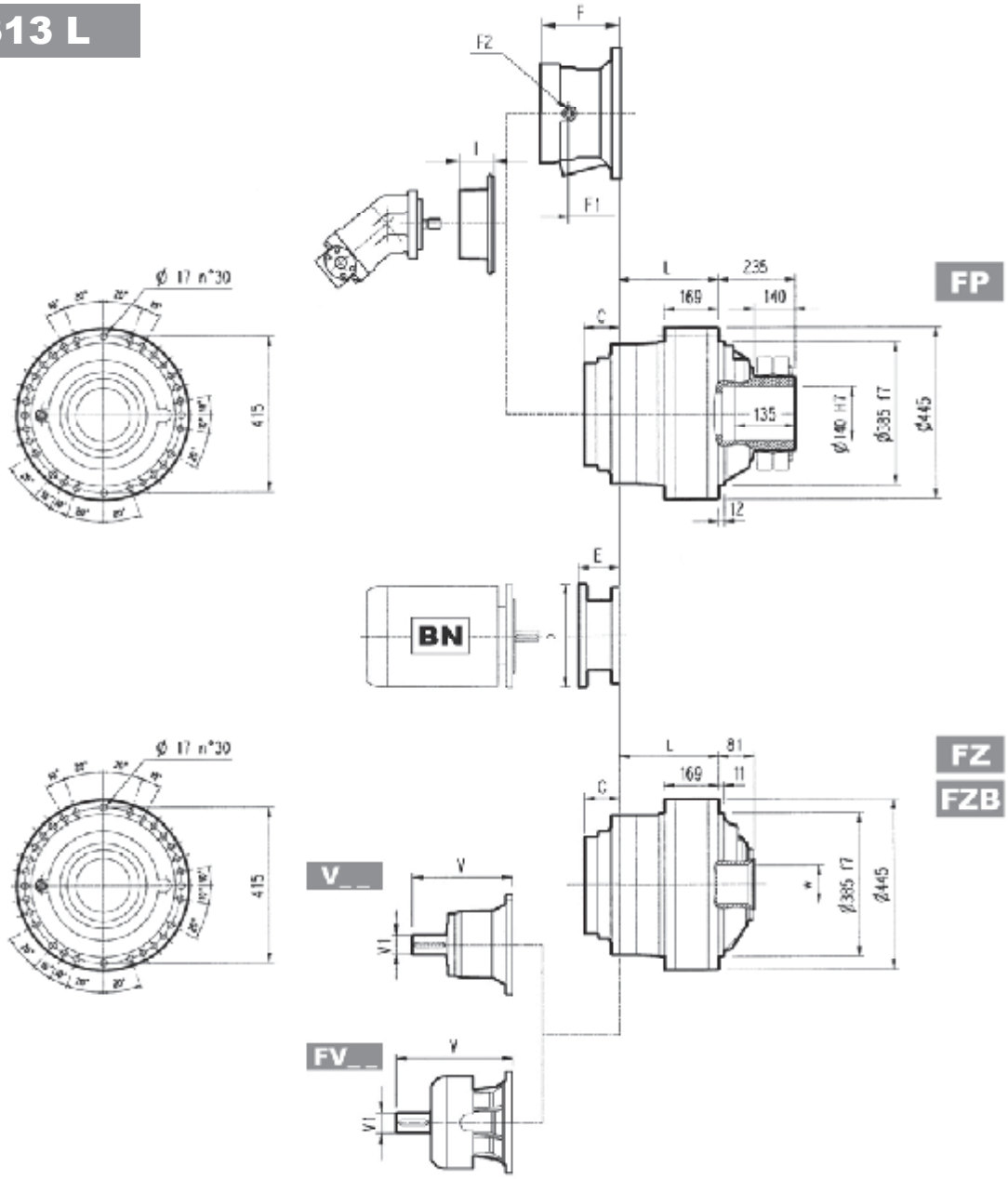
313 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
313 L1	381	154	154	154	320	230	200	200
313 L2	531	304	304	304	380	290	260	280
313 L3	620	393	393	393	392	302	272	292
313 L4	685	458	458	458	399	309	279	299

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
313 L1	343	80	55	—	—	—	451	80	71	—	—	—	76	D		—	—	—	—	—	—
313 L2	315	80	35	313	60	28	375	80	48	363	60	34	51	B		201	153	1/4 G	6	B	28
313 L3	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
313 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

313 L

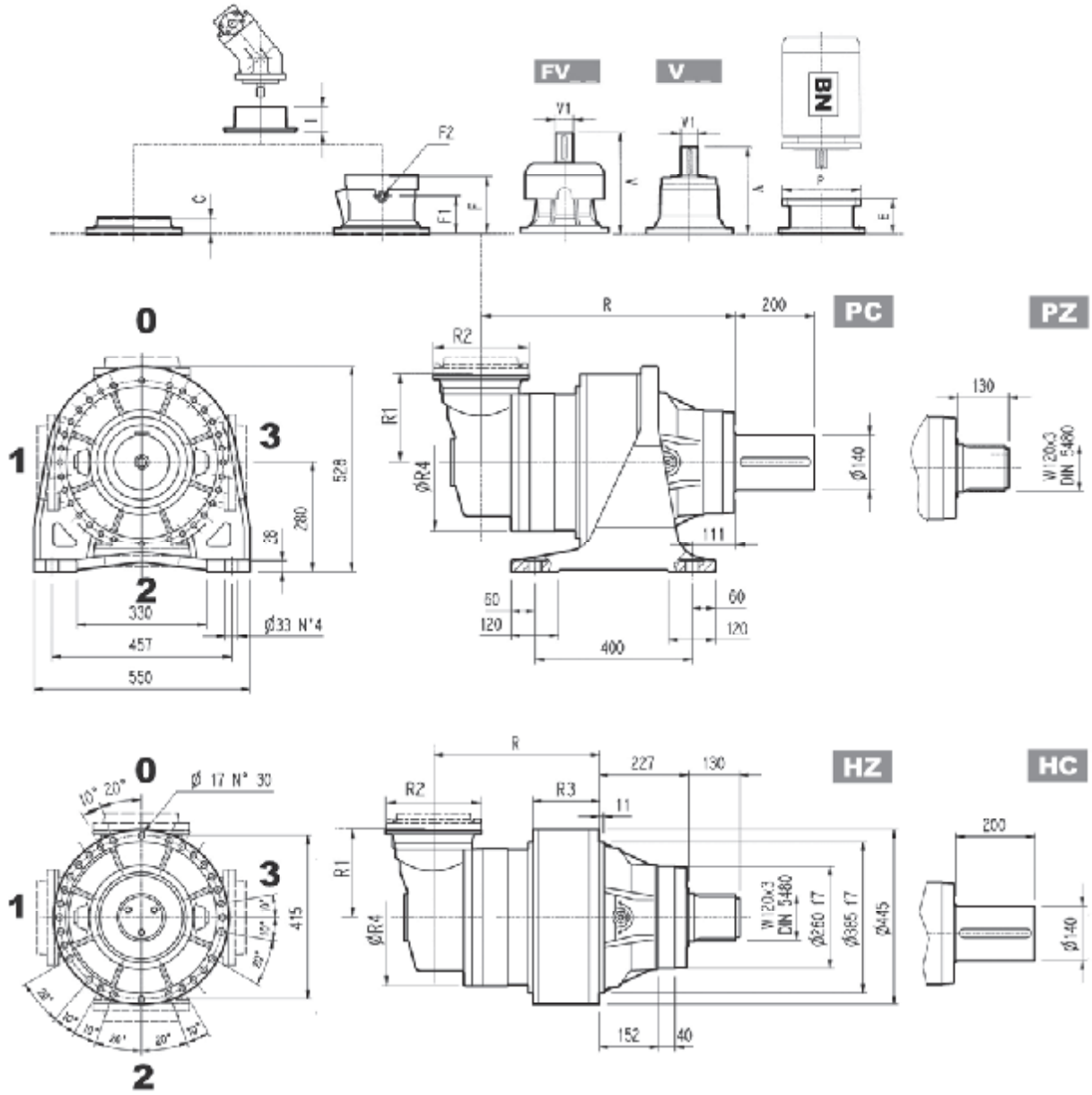


* For dimensions refer to page 366

FP M_{2max} = 79000 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
313 L2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	550
313 L3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
313 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

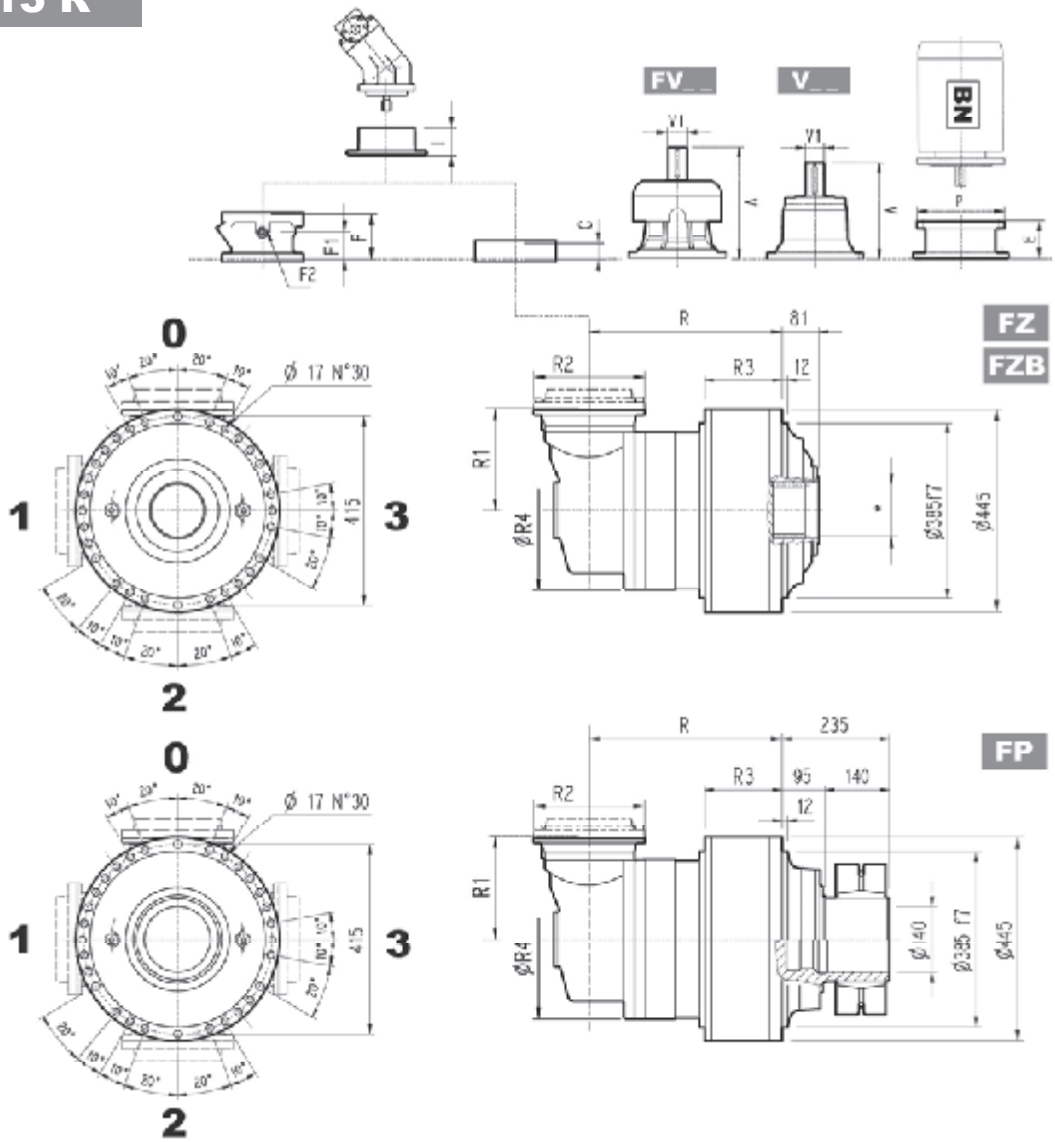
313 R



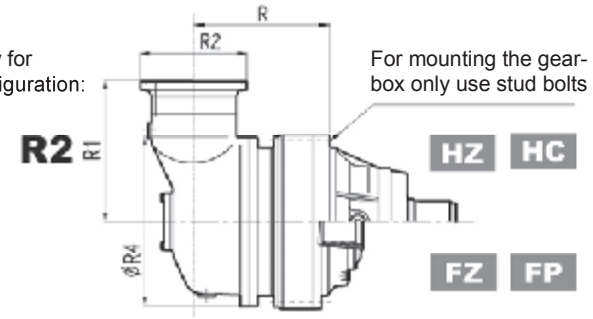
	R				R1	R2	R3			R4	Kg			
	PC-PZ	HC-HZ	FZ	FP			HC-HZ	FZ	FP		PC-PZ	HC-HZ	FZ	FP
313 R2 (B)	611	384	384	384	345	292	199	199	199	400	450	360	330	350
313 R2 (C)	611	384	384	384	390	292	168	168	168	480	460	370	340	360
313 R3	650	423	423	423	225	245	169	169	169	345	430	340	310	330
313 R4	712	485	485	485	140	186	169	169	169	244	412	322	292	312

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
313 R2 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B	457	195	147	1/4 G	6	B	28
313 R2 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
313 R3	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
313 R4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10

313 R



Only for configuration:



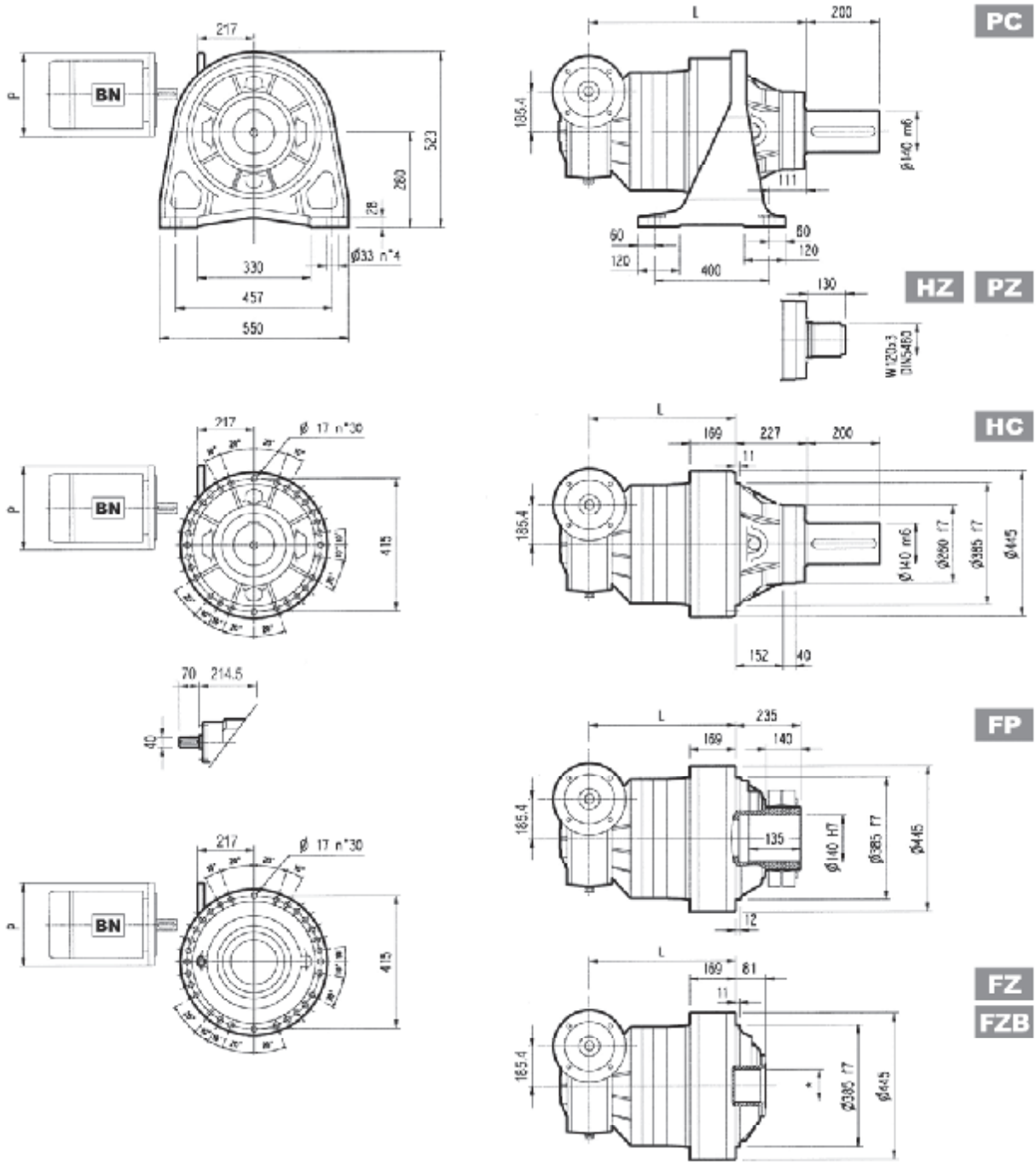
For mounting the gear-box only use stud bolts

* For dimensions refer to page 366

FP M_{2max} = 79000 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
313 R2 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
313 R2 (C)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
313 R3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
313 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

3/V 13 L3



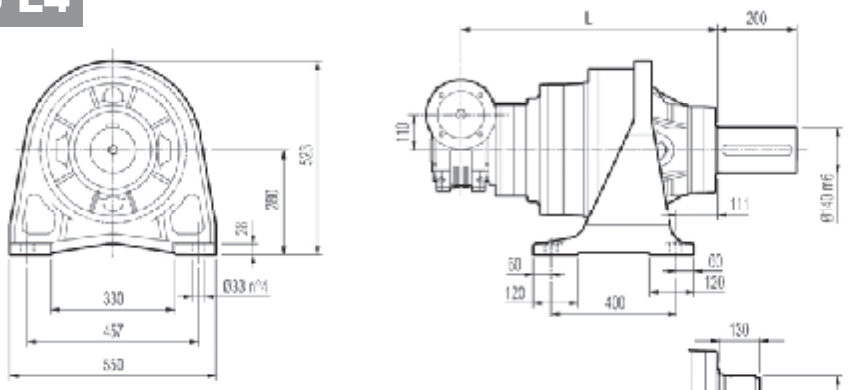
* For dimensions refer to page 366

FP	M_{2max} = 79000 Nm

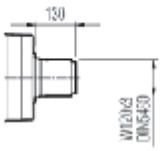
	L				Kg				P80	P90	P100	P112	P132	P160	P180
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP	P	P	P	P	P	P	P
3/V 13 L3	732	505	505	505	475	385	355	375	—	—	250	250	300	350	350

3/V 13 L4

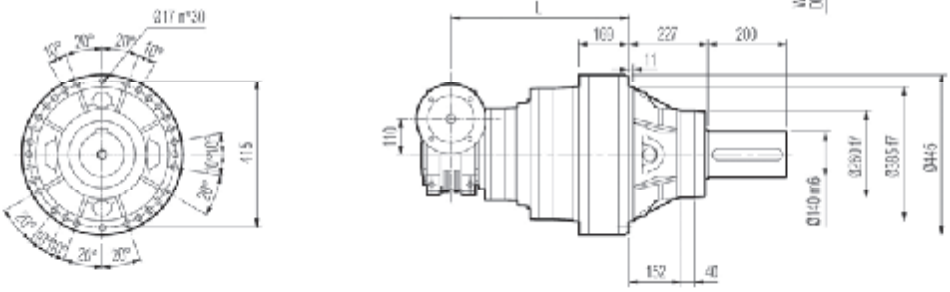
PC



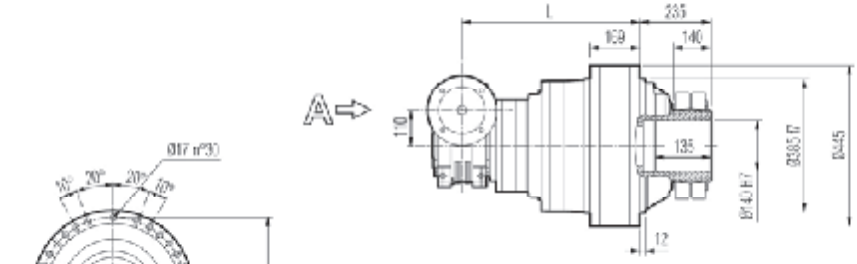
HZ PZ



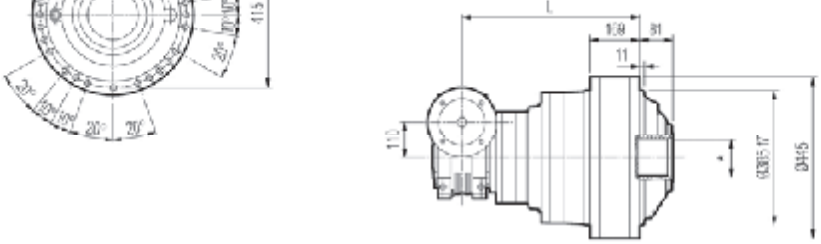
HC

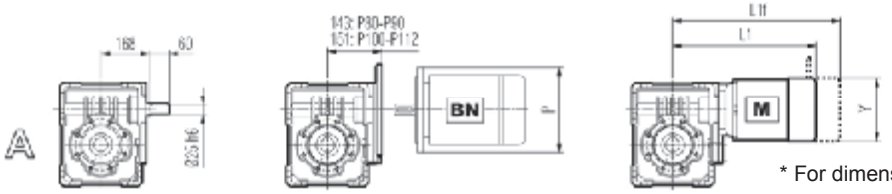


FP



FZ
FZB



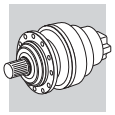


* For dimensions refer to page 366

FP	M_{2max} = 79000 Nm

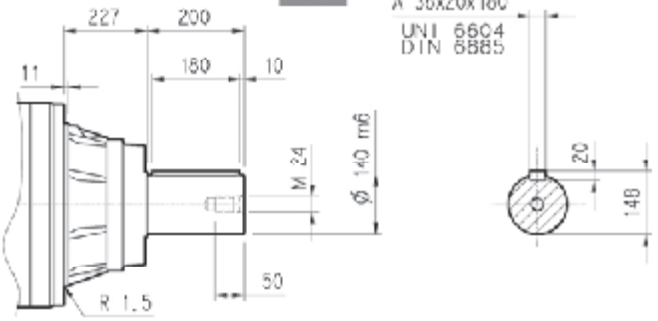
	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
3/V 13 L4	780	553	553	553	425	335	305	325

	P80	P90	P100	P112	S2 + M2S			S3 + M3S			S3 + M3L		
	P	P	P	P	L1	L1f	Y	L1	L1f	Y	L1	L1f	Y
3/V 13 L4	200	200	250	250	364	440	156	407	503	193	439	530	193

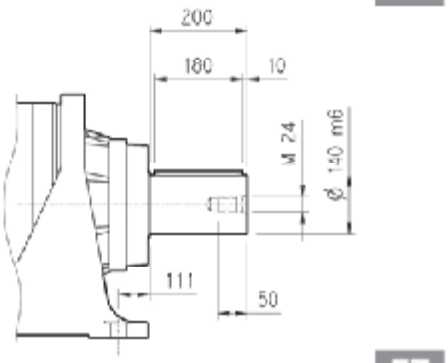


313 L | 313 R | 3/V 13 L

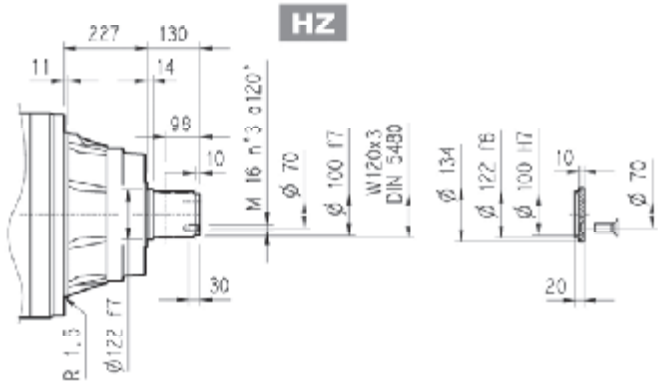
HC



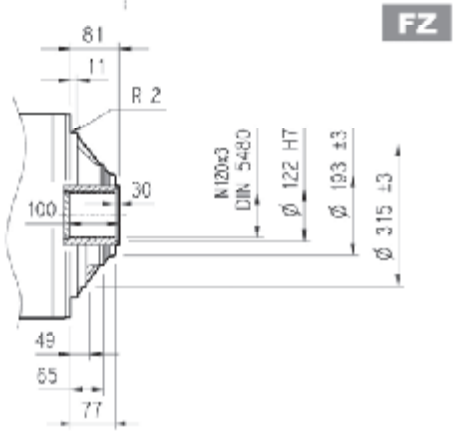
PC



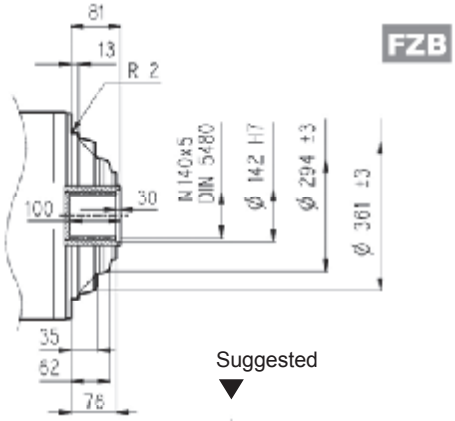
HZ



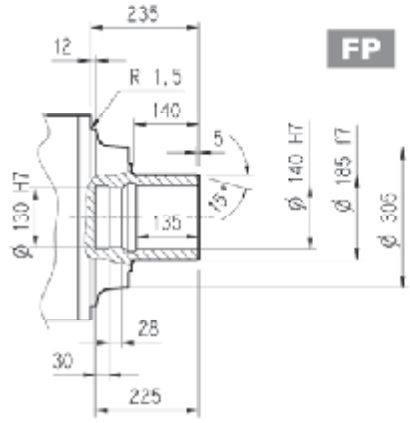
FZ

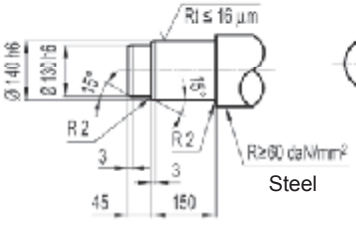


FZB

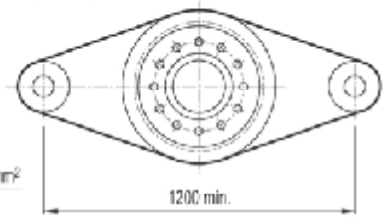


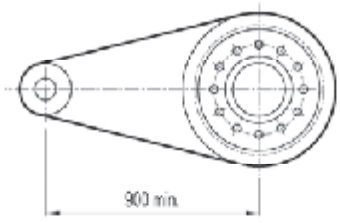
FP





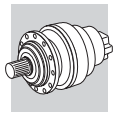
Suggested





FP	M_{2max} = 79000 Nm

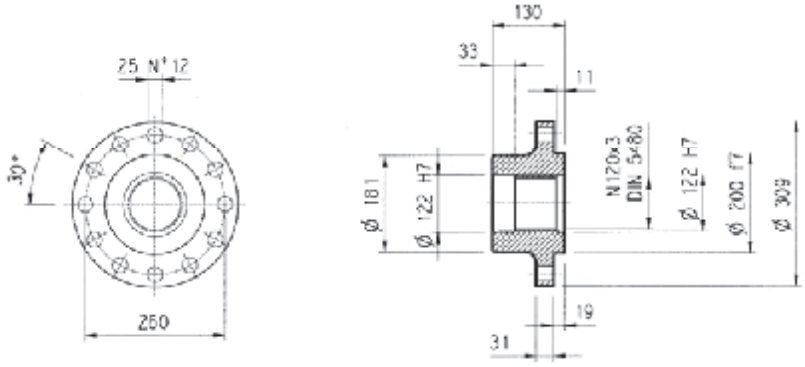
Bonfiglioli Riduttori



313 L | 313 R | 3/V 13 L

Flange

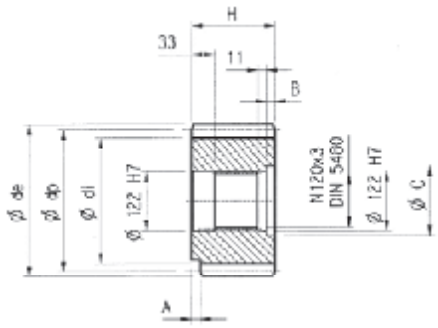
W0A



Material: Steel C40

Pinions

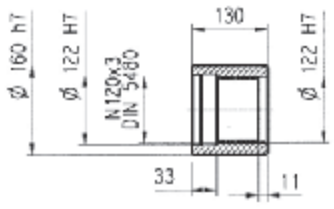
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PPH	16	17	0.500	272	247	315	135	—	5	136	Steel 39NiCrMo3 hardened and tempered
PRI	18	18	0.333	324	294	365	140	—	10	140	

Sleeve coupling

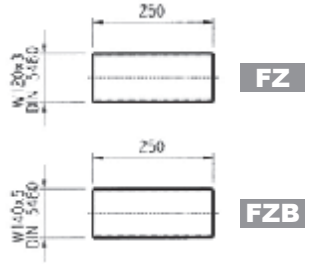
M0A



Material: Steel 16CrNi4

Splined bars

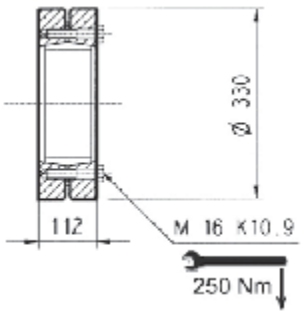
B0A

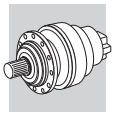


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

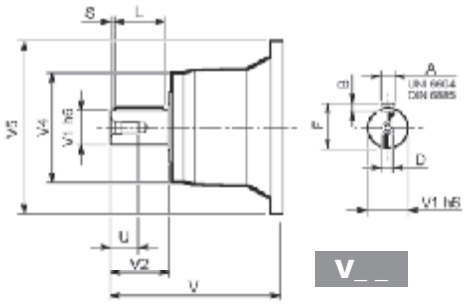
Shrink disc

G0A

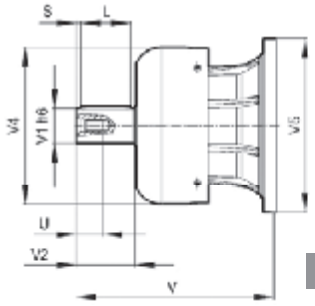




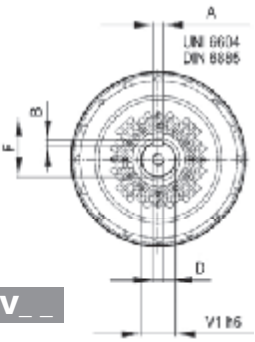
313 L 313 R



V_ _

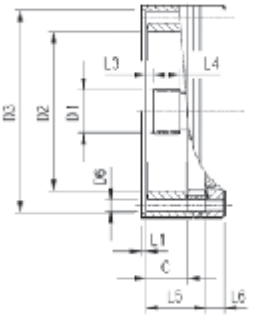


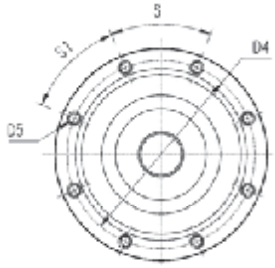
FV_ _



		V	V1	V2	V4	V5	A	B	F	L	S	D	U
313 L1	V11B	343	80	130	200	445	22	14	85	110	10	M16	36
	FV11B	451	80	130	347.5	445	22	14	85	110	10	M16	36
313 L2	V07B	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
313 L3	V05B	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
313 L4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
313 R2 (B) (C)	V06B	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
313 R3	V05B	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
313 R4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

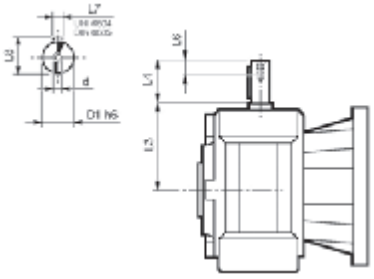
313 L 313 R





		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
313 L1	V9AD	75	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	9.5	40	—	—	60°	30°	D
313 L2	V9AB	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
313 L3	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
313 L4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
313 R3	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	18	9	18	—	—	45°	45°	A
313 R2 (B) (C)	V9AB	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
313 R4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 13 L



	D1 h6	L3	L4	L6	L7	L8	d
3/V 13 L3_HS	40	214.5	70	20	12	43	M8
3/V 13 L4_HS	25	168	60	19	8	28	M8

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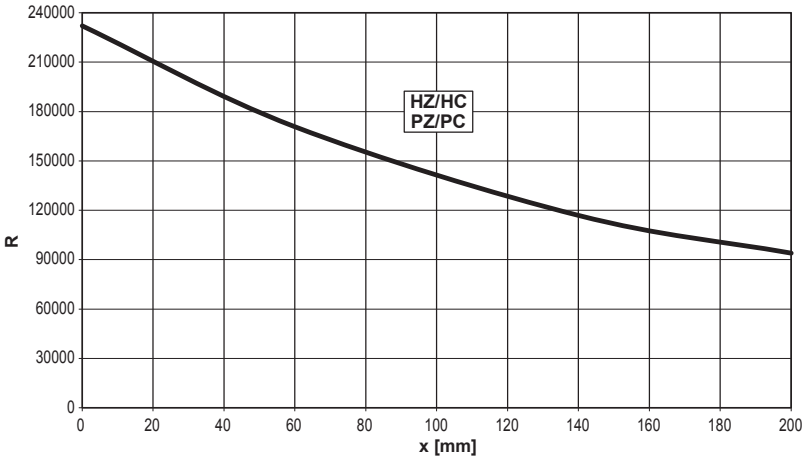
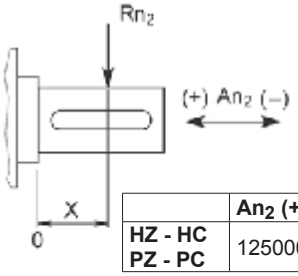
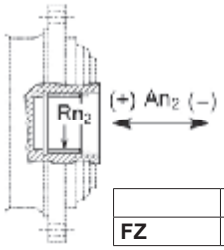
313 L | 313 R | 3/V 13 L

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





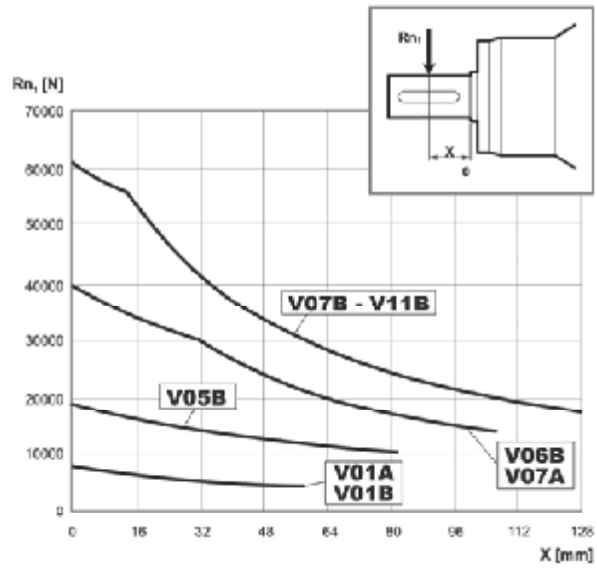
	An2 (+)	An2 (-)
HZ - HC PZ - PC	125000	80000

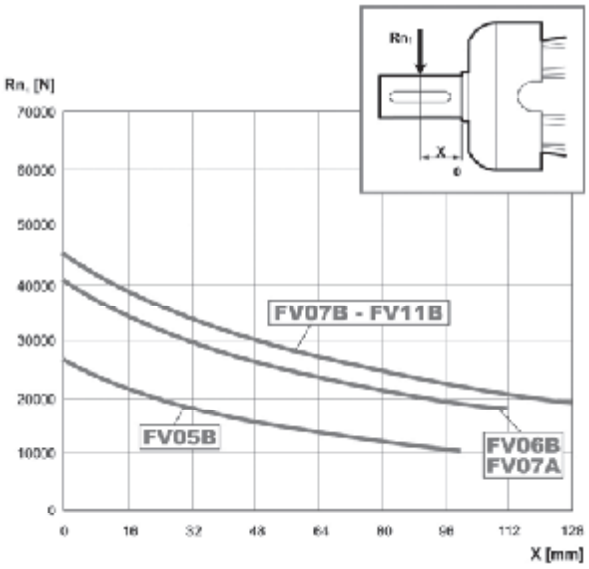


	Rn2	An2 (+/-)
FZ	37133	34812

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC - PZ - PC	**1.32**	**1.20**	**1.20**	**1.00**	**0.62**	**0.50**

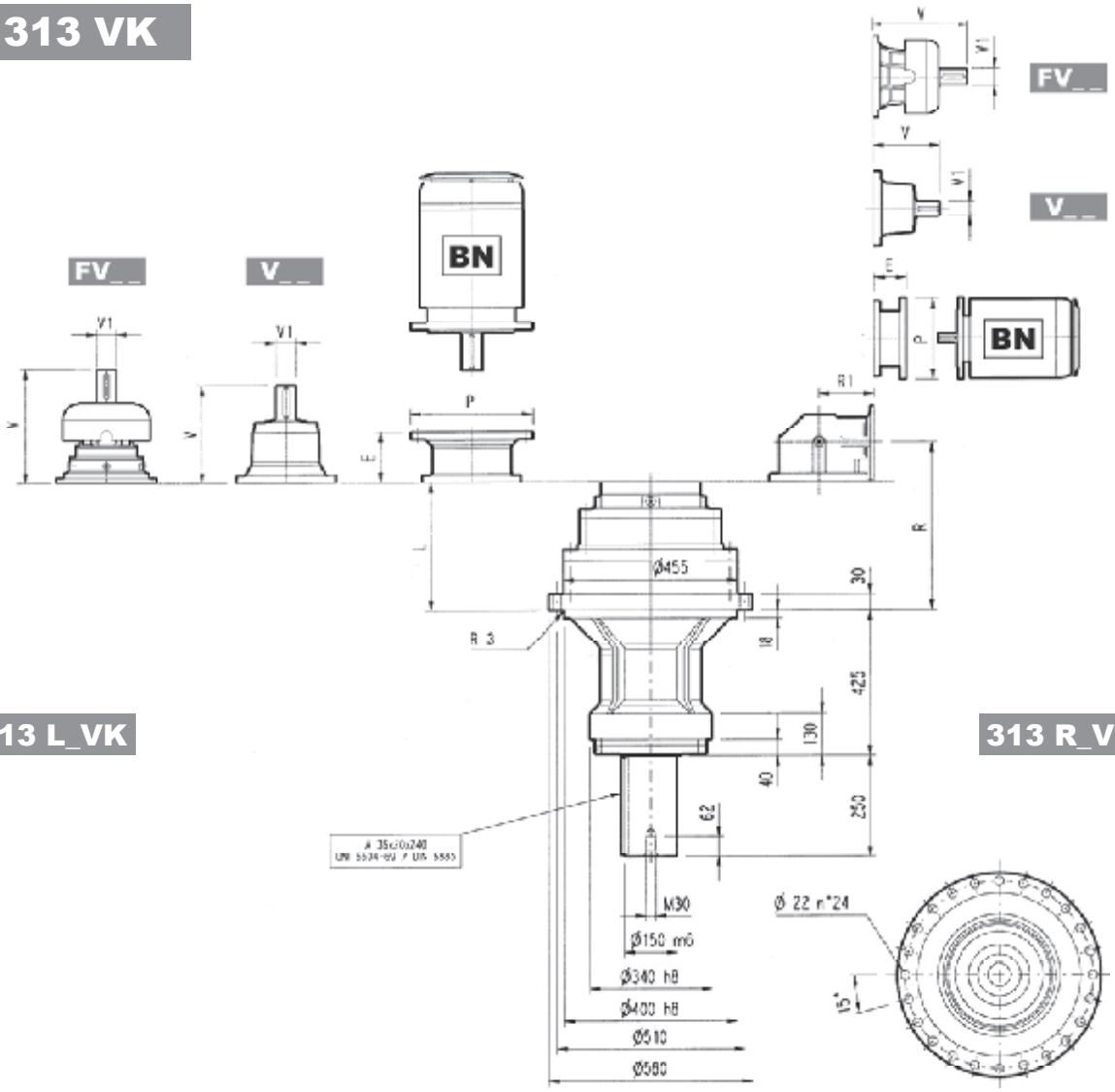
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

313 VK



	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
313 L1	158	380	343	80	55	—	—	—	451	80	71	—	—	—
313 L2	308	440	315	80	35	313	60	28	375	80	48	363	60	34
313 L3	397	450	239	48	15	—	—	—	276	48	17	—	—	—
313 L4	462	460	137.5	24	6	158	38	7	—	—	—	—	—	—

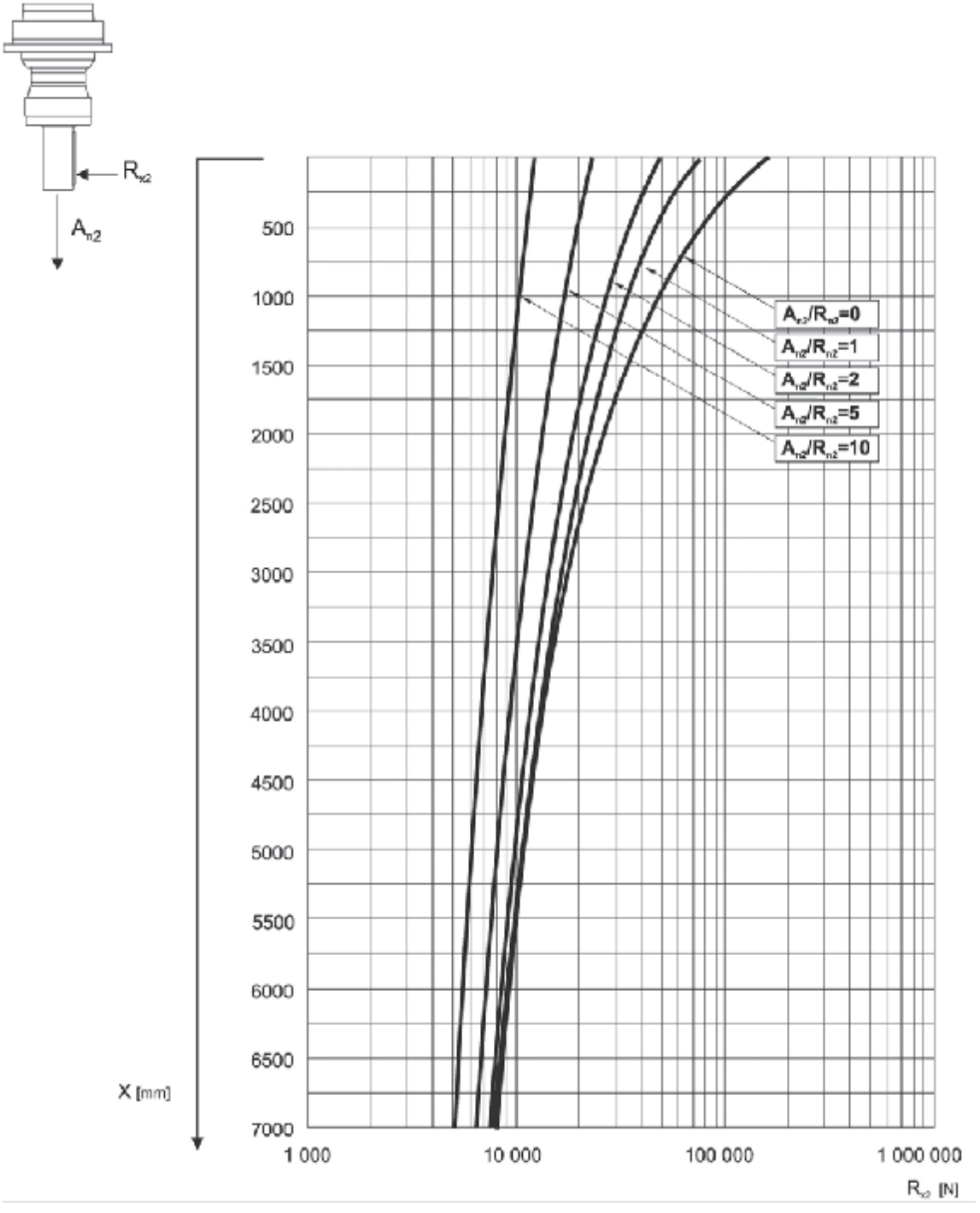
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
313 L2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	550
313 L3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
313 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

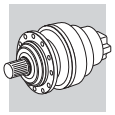
	R	R1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
313 R2 (B)	388	345	510	307	60	23	—	—	—	357	60	28	—	—	—
313 R2 (C)	388	390	520	307	60	23	—	—	—	357	60	28	—	—	—
313 R3	427	225	490	239	48	15	—	—	—	—	—	—	—	—	—
313 R4	489	140	470	137.5	24	6	158	38	7	—	—	—	—	—	—

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
313 R2 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
313 R2 (C)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
313 R3	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
313 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

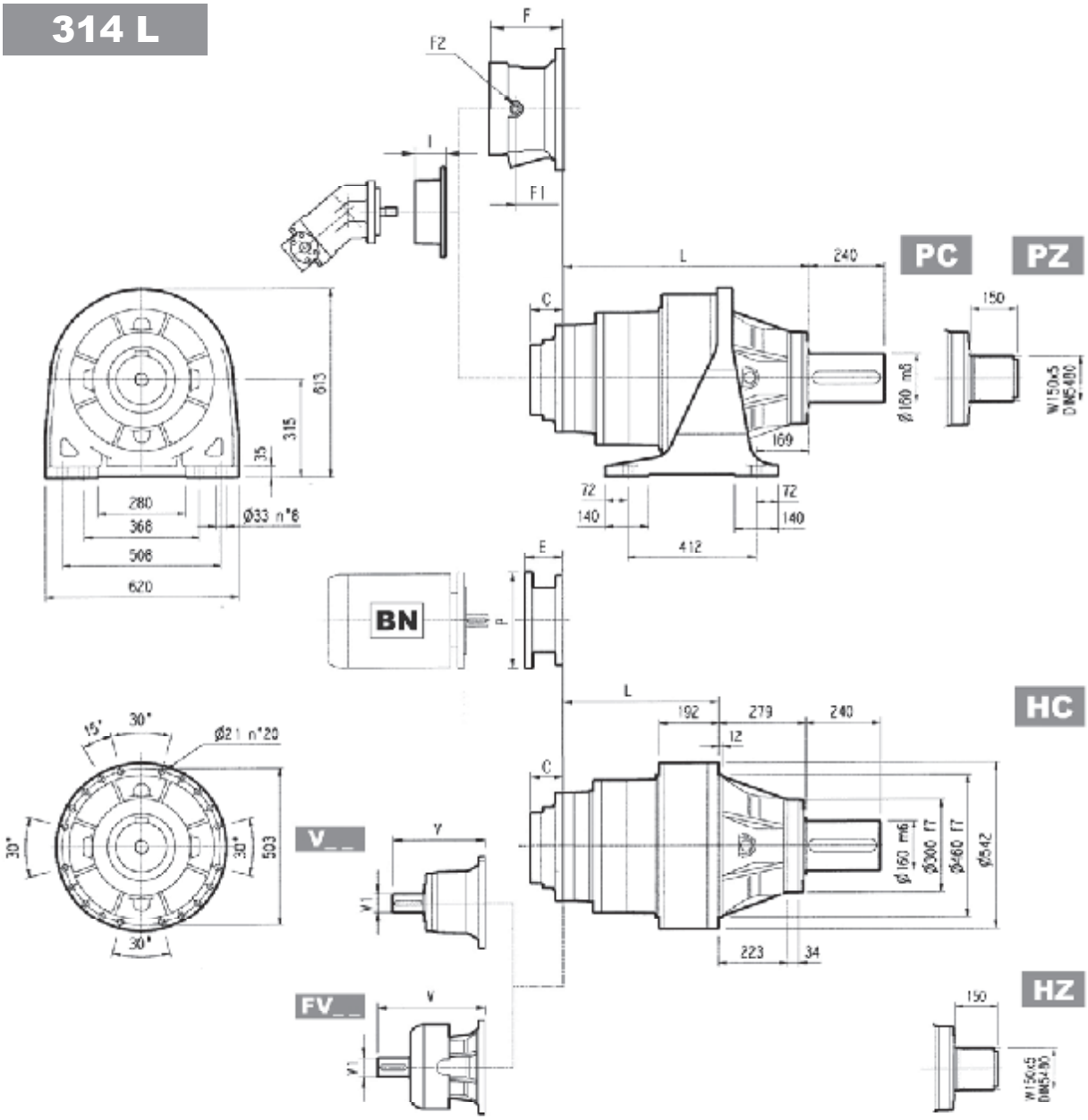
313 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.





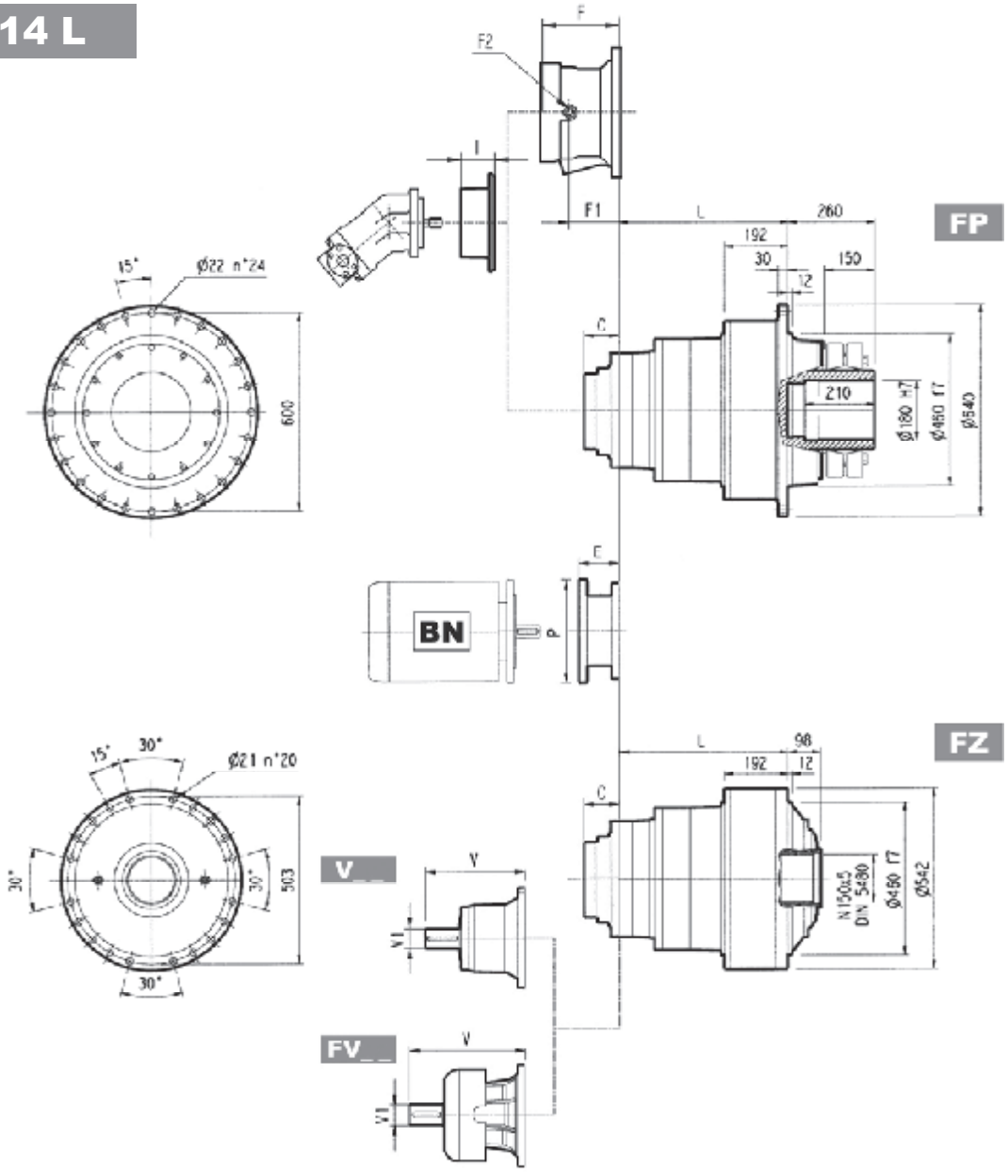
314 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
314 L1	453	174	174	174	500	370	280	330
314 L2	641	362	362	362	545	415	325	375
314 L3	777	498	498	498	590	460	370	420
314 L4	842	563	563	563	600	470	380	430

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
314 L1	—	—	—	—	—	—	—	—	—	—	—	—	120	L		—	—	—	—	—	—
314 L2	377	80	50	—	—	—	457	80	63	—	—	—	88	C		195	147	1/4 G	6	B	28
314 L3	307	60	23	—	—	—	357	60	28	—	—	—	45	B		145	95	1/4 G	5	B	16
314 L4	239	48	15	—	—	—	276	48	17	—	—	—	37	A	457	105	65	1/4 G	5	A	10

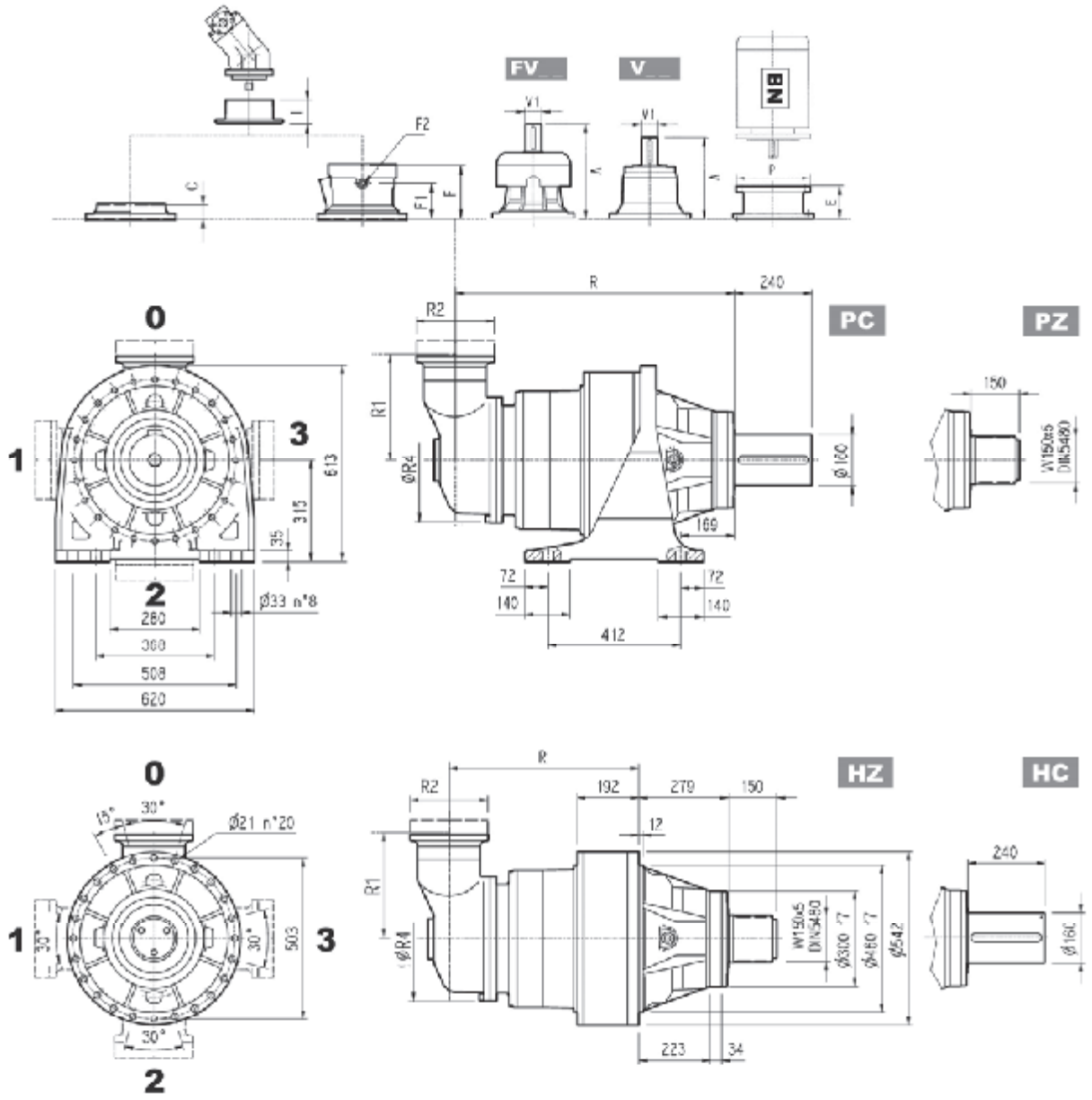
314 L



FP M_{2max} = 115000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
314 L2	—	—	—	—	—	—	271	400	301	450	281	550
314 L3	—	—	153	350	153	350	183	400	213	450	193	550
314 L4	114	300	144	350	144	350	174	400	—	—	—	—

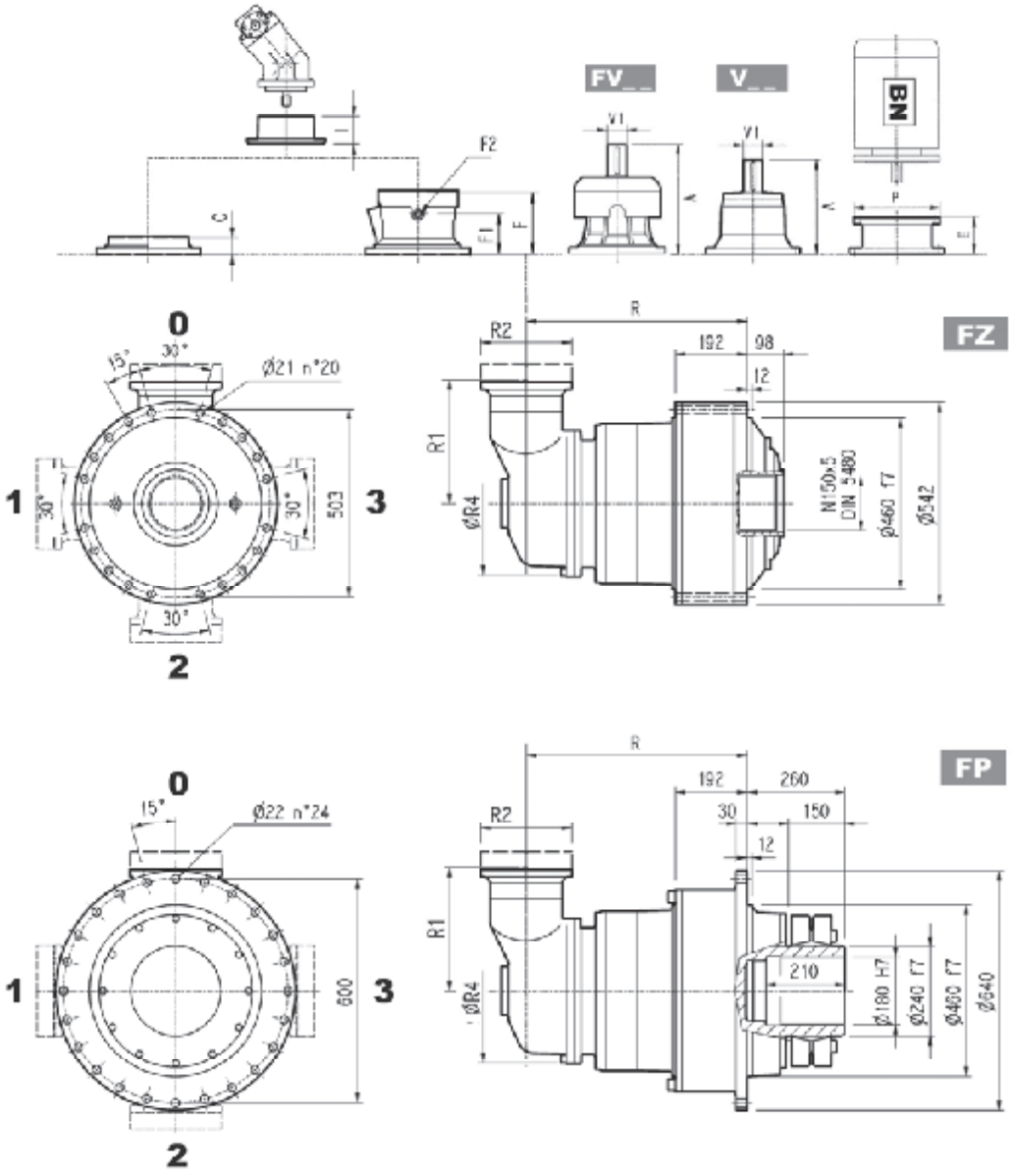
314 R



	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
314 R3 (B)	848	569	569	569	345	292	400	720	590	500	550
314 R3 (C)	856	587	587	587	390	292	480	730	600	510	560
314 R4	914	635	635	635	225	245	345	680	550	460	510

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
314 R3 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
314 R3 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
314 R4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	457	105	65	1/4 G	4	A	10

314 R

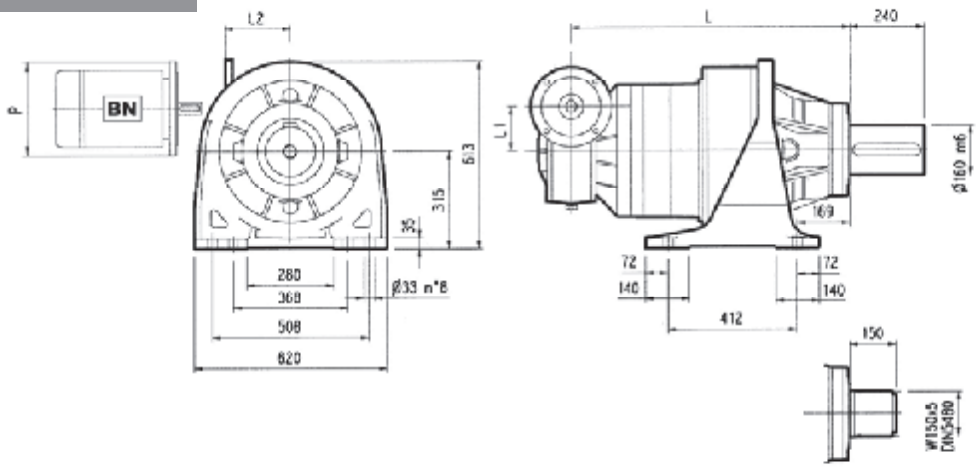


FP M_{2max} = 115000 Nm

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
314 R3 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
314 R3 (C)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
314 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

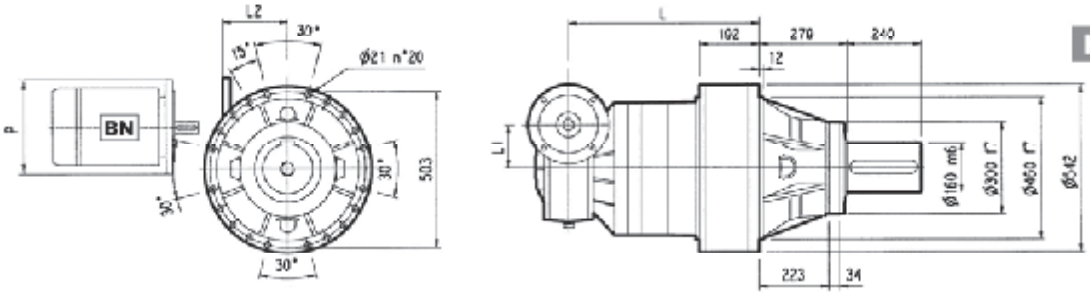
3/V 14 L3

PC

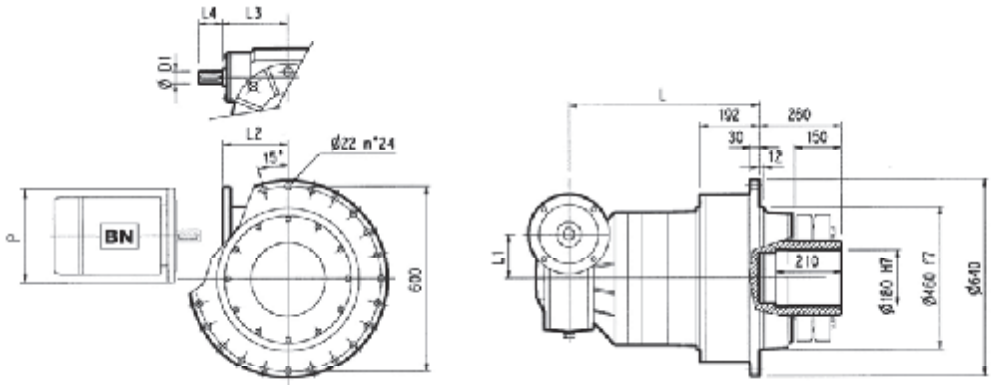


HZ PZ

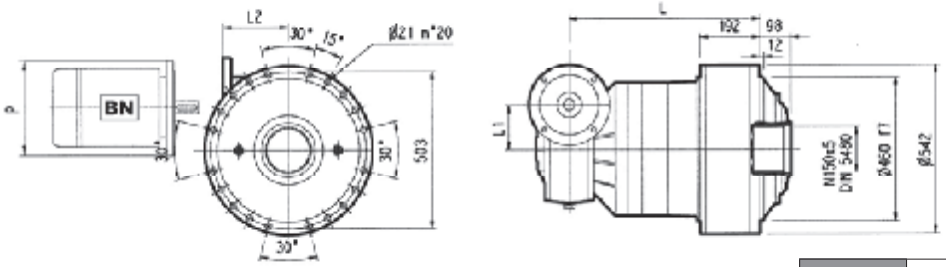
HC



FP



FZ



FP M_{2max} = 115000 Nm

	L				L1	L2	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP						PC - PZ	HC - HZ	FZ	FP
3/V 14 L3	920	641	641	641	185	217	40	214.5	70	665	535	445	495

	P100	P112	P132		P160		P180	
	P	P	L2	P	L2	P	L2	P
3/V 14 L3	250	250	—	300	—	350	—	350

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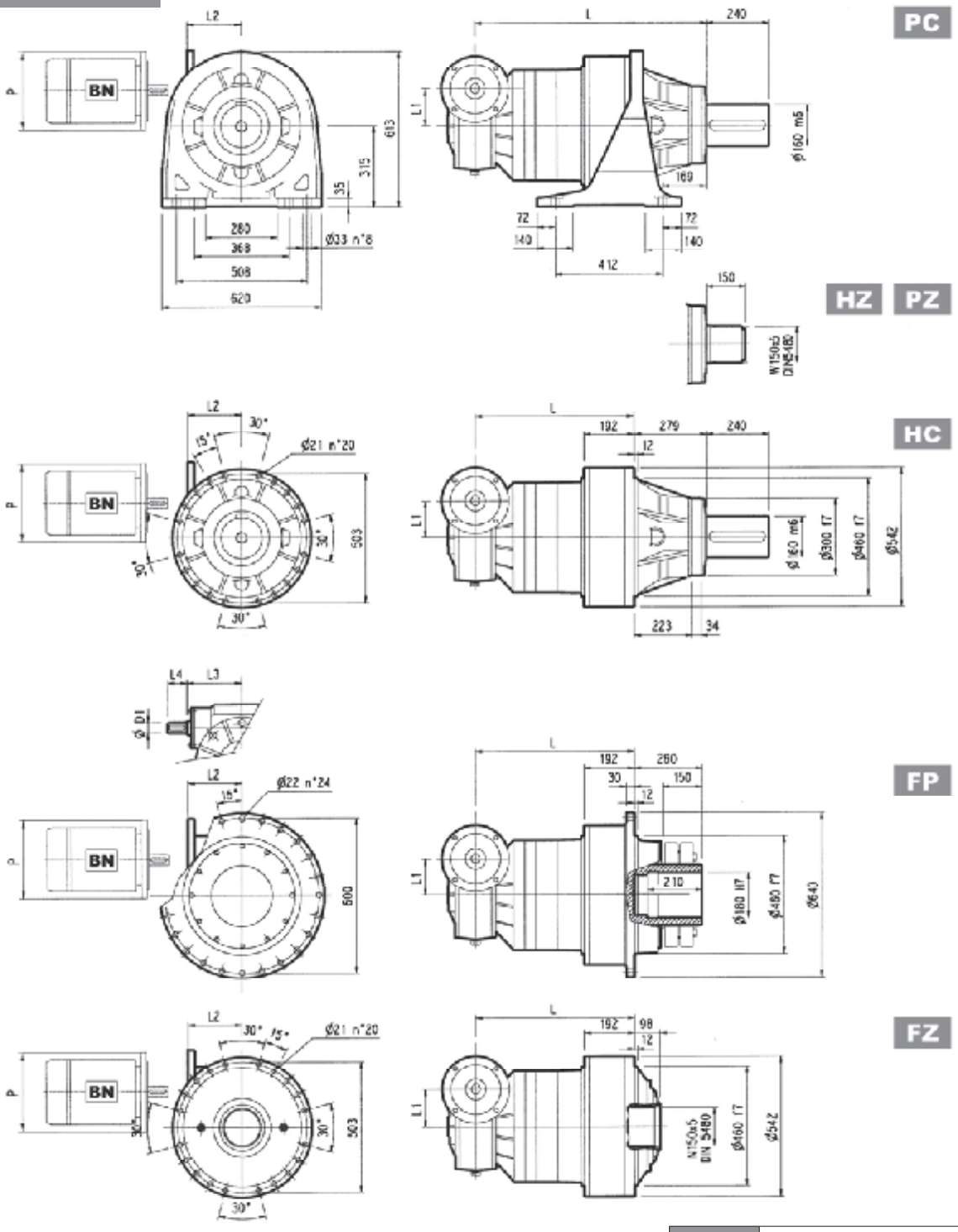
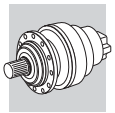
3/V 14 L4



FP M_{2max} = 115000 Nm

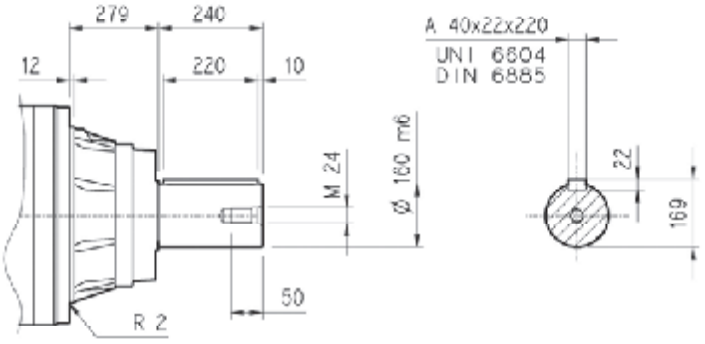
	L				L1	L2	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP						PC - PZ	HC - HZ	FZ	FP
3/V 14 L4	961	682	682	682	150	190	35	185	65	690	560	470	520

	P100	P112	P132		P160		P180	
	P	P	L2	P	L2	P	L2	P
3/V 14 L4	250	250	—	300	—	350	—	—

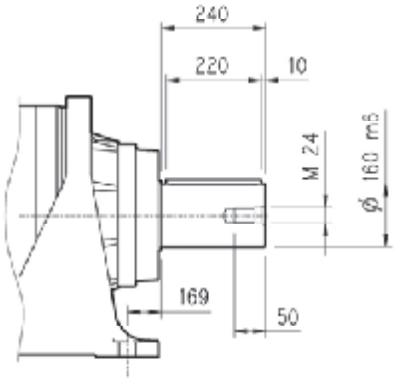


314 L | 314 R | 3/V 14 L

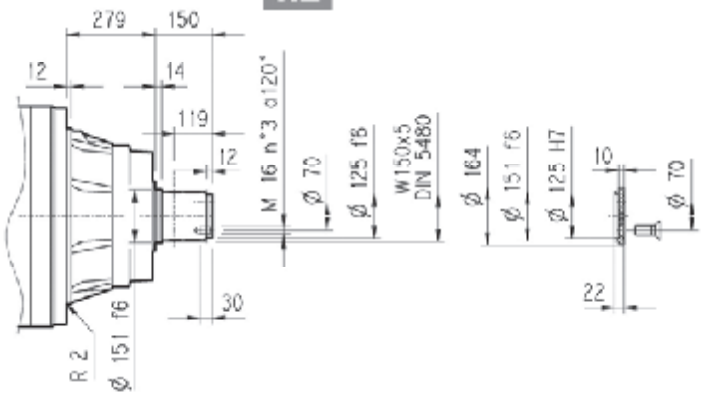
HC



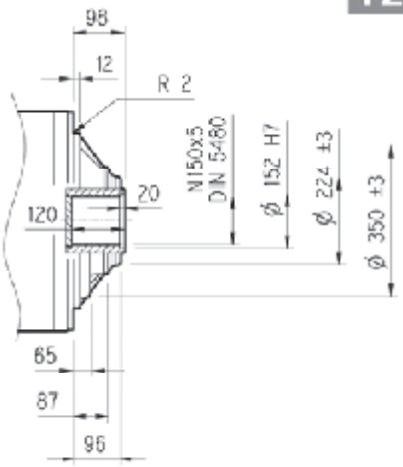
PC



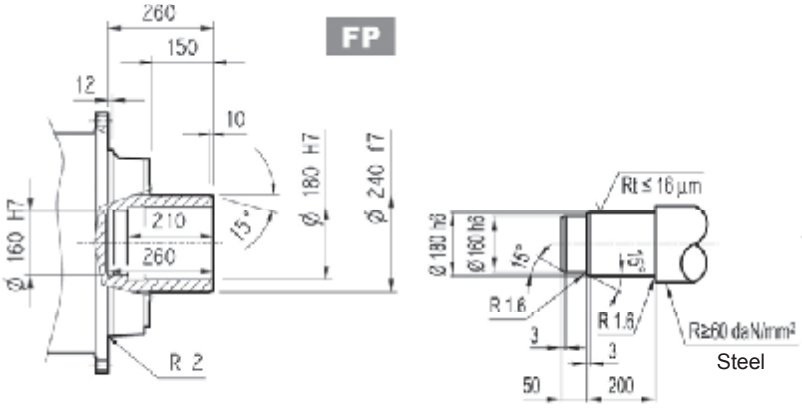
HZ

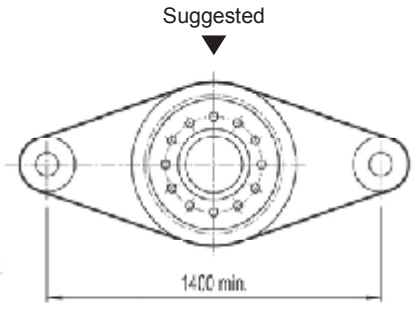


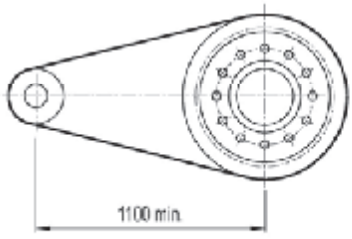
FZ



FP

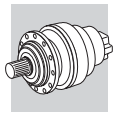






FP	M_{2max} = 115000 Nm

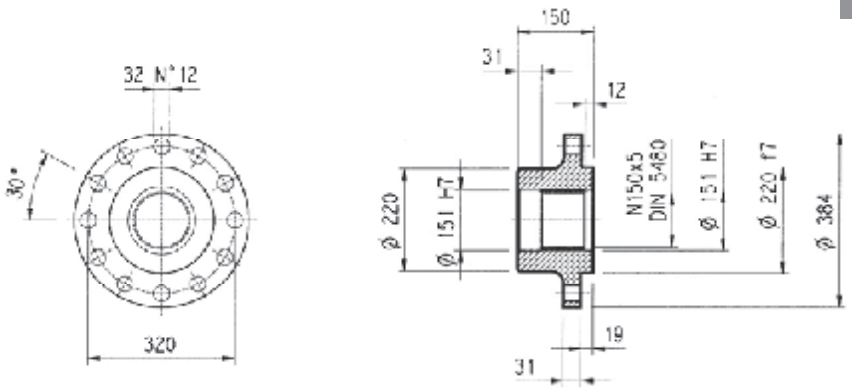
Bonfiglioli Riduttori



314 L | 314 R | 3/V 14 L

Flange

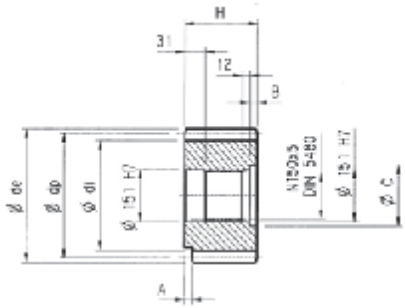
W0A



Material: Steel C40

Pinions

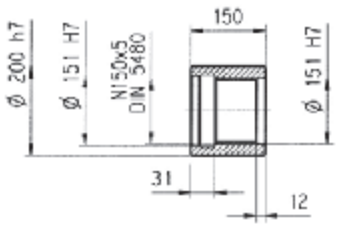
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PRG1	18	16	0.500	288	261	342	160	—	10	166	Steel 18NiCrMo5 case hardened
PRG2	18	16	0.617	288	271	339	150	30	—	—	Steel 39NiCrMo3 hardened and tempered

Sleeve coupling

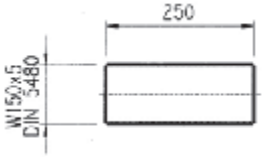
M0A



Material: Steel 16CrNi4

Splined bars

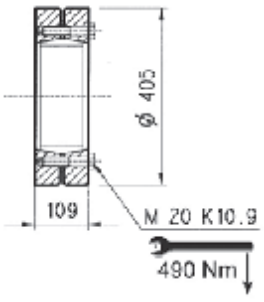
B0A

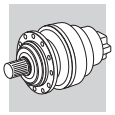


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

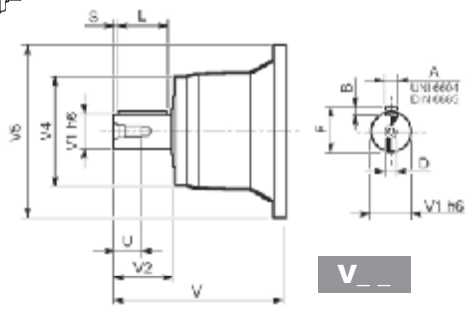
Shrink disc

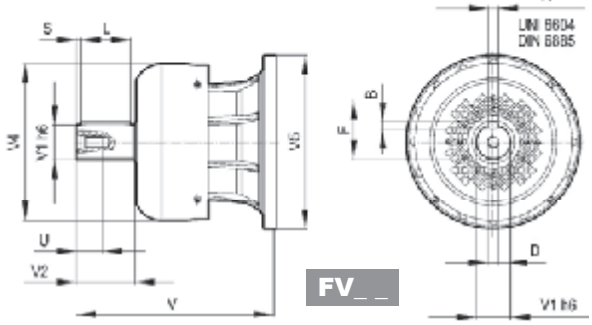
G0A





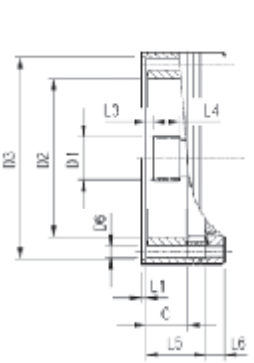
314 L 314 R

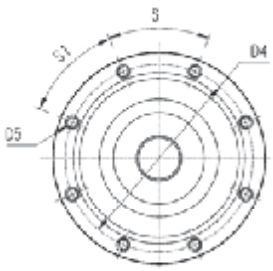




		V	V1	V2	V4	V5	A	B	F	L	S	D	U
314 L2	**V10B**	377	80	130	200	400	22	14	85	110	10	M16	36
	FV10B	457	80	130	347.5	400	22	14	85	110	10	M16	36
314 L3	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
314 L4	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
314 R3 (B) (C)	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
314 R4	**V01A**	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

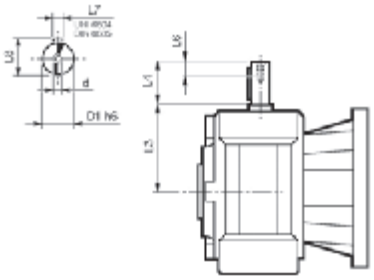
314 L 314 R





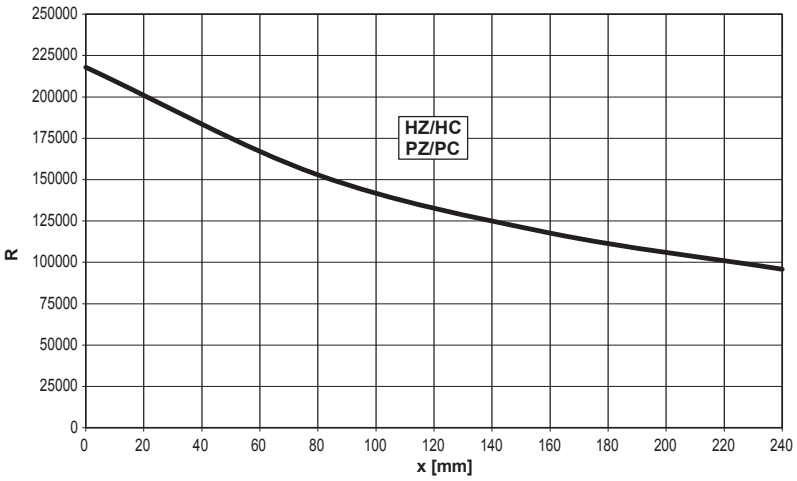
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
314 L1	**V9AL**	120	100x94 DIN 5482	295	336 H7	370	M16 n°15	—	8	21	13	55	—	—	24°	24°	L
314 L2	**V9AC**	88	70x64 DIN 5482	200	282 H7	266	M12 n°12	—	4	22	11	32	—	—	45°	45°	C
314 L3	**V9AB**	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
314 L4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
314 R3 (B) (C)	**V9AB**	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
314 R4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

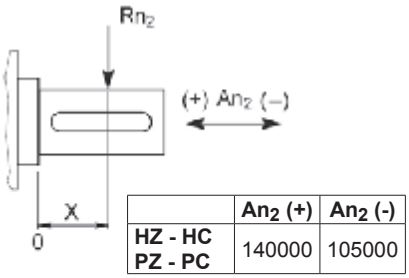
3/V 14 L



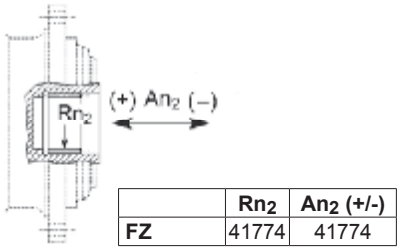
	D1 h6	L3	L4	L6	L7	L8	d
3/V 14 L3_HS	40	214.5	70	20	12	43	M8
3/V 14 L4_HS	35	185	65	20	10	38	M8

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





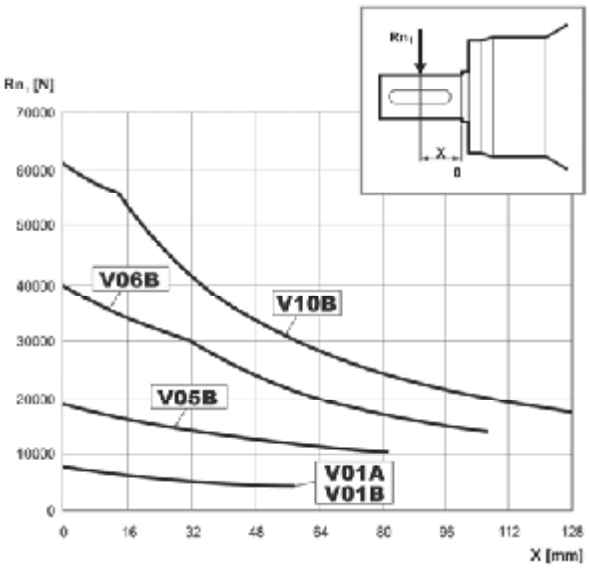
	An_2 (+)	An_2 (-)
HZ - HC PZ - PC	140000	105000

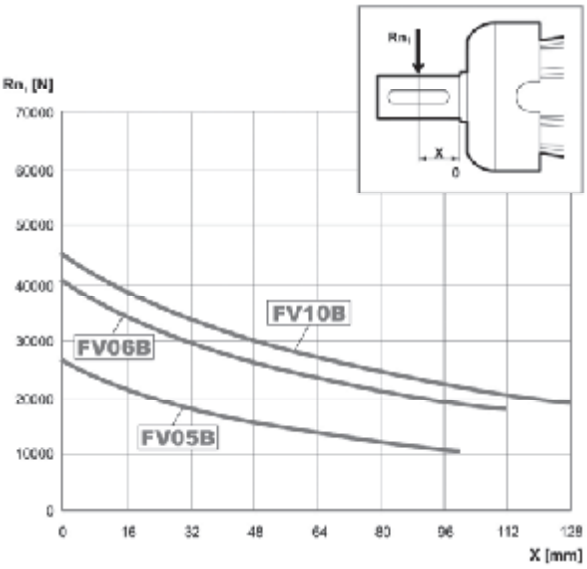


	Rn_2	An_2 (+/-)
FZ	41774	41774

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	HZ - HC - PZ - PC	**2.00**	**1.52**	**1.23**	**1.00**	**0.62**	**0.50**

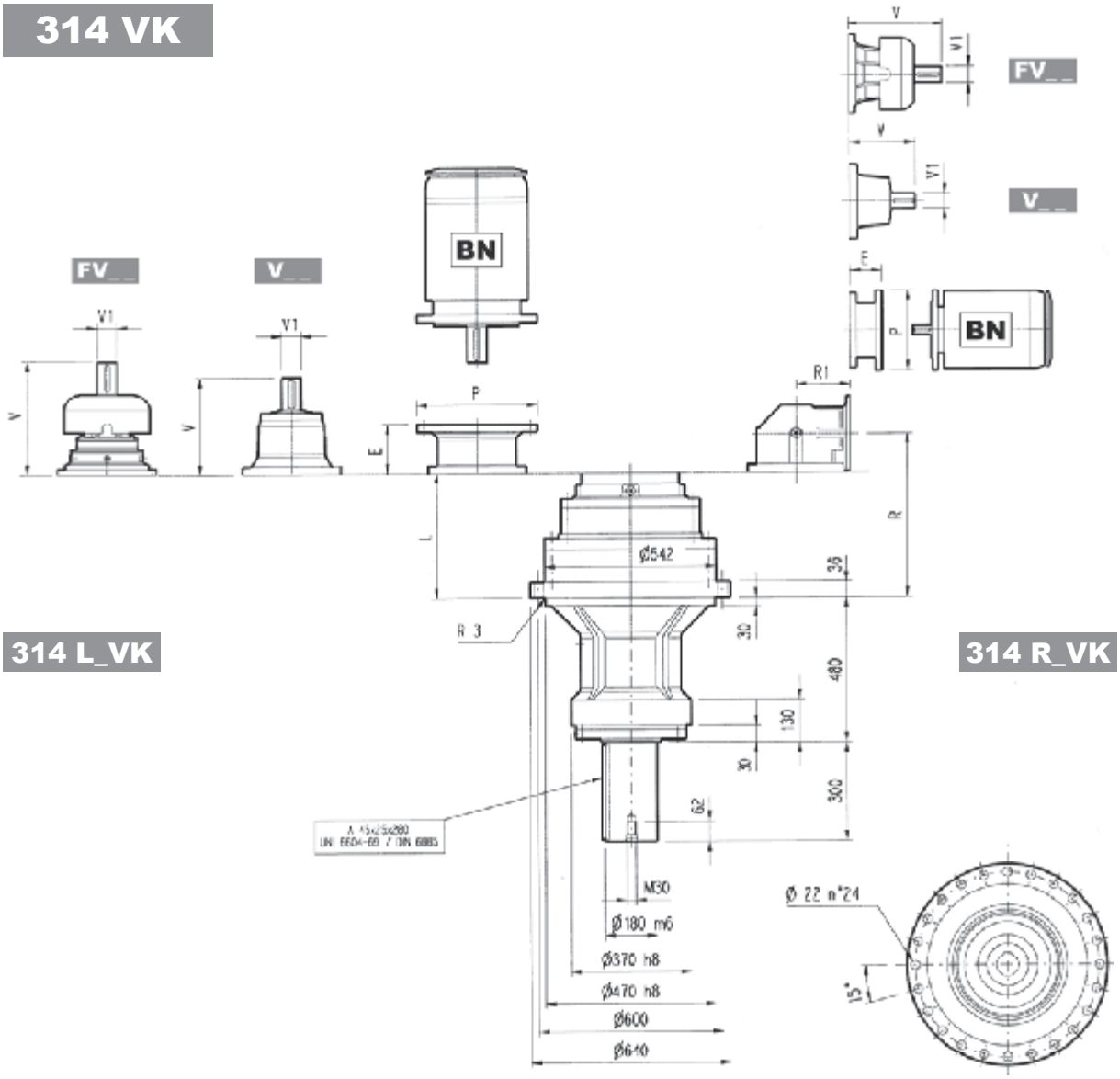
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

314 VK



314 L_VK

314 R_VK

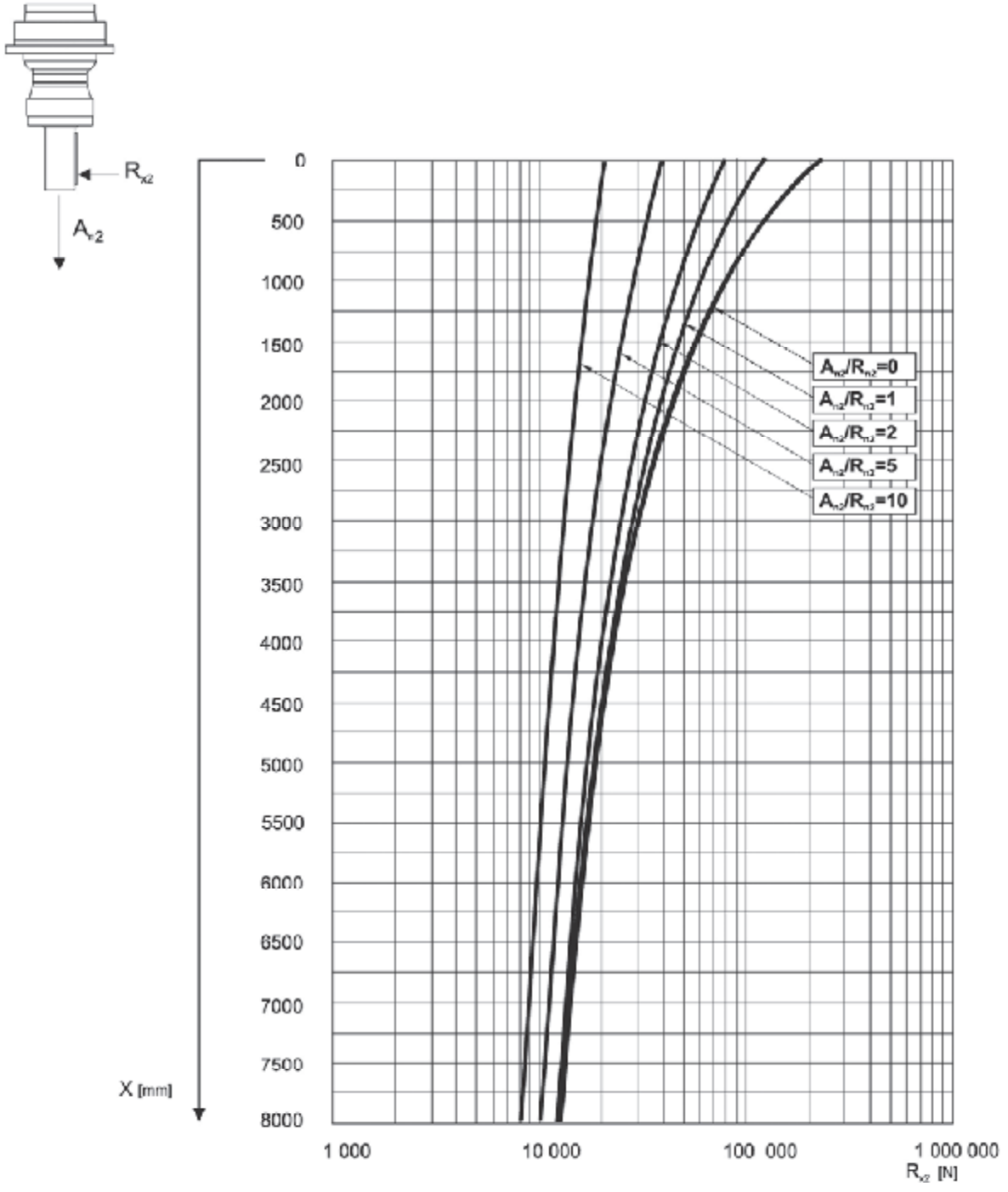
	L		V	V1		V	V1		V	V1		V	V1		P132		P160		P180		P200		P225		P250	
															E	P	E	P	E	P	E	P	E	P	E	P
314 L2	386	650	348	80	55	—	—	—	457	80	63	—	—	—	—	—	—	—	—	—	271	400	301	450	281	550
314 L3	519	700	315	80	35	313	60	28	357	60	28	—	—	—	—	—	153	350	153	350	183	400	213	450	193	550
314 L4	608	710	239	48	15	—	—	—	276	48	17	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—

	R	R1		V	V1		V	V1		V	V1		V	V1	
314 R3 (B)	611	345	720	307	60	23	—	—	—	357	60	28	—	—	—
314 R3 (C)	611	390	730	307	60	23	—	—	—	357	60	28	—	—	—
314 R4	638	225	690	137.5	24	6	158	38	7	—	—	—	—	—	—

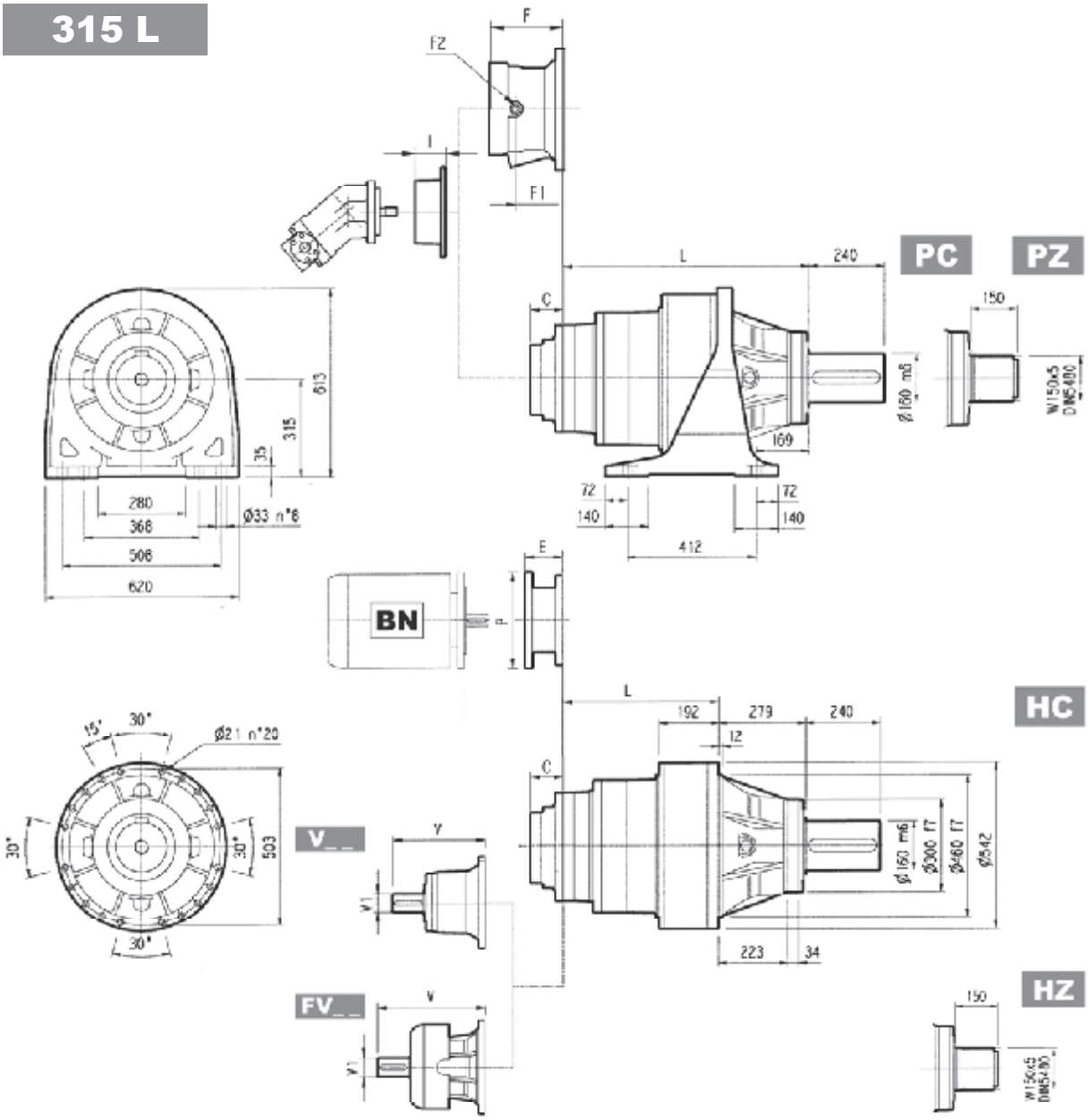
	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
314 R3 (B)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
314 R3 (C)	—	—	—	—	—	—	—	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
314 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

314 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.



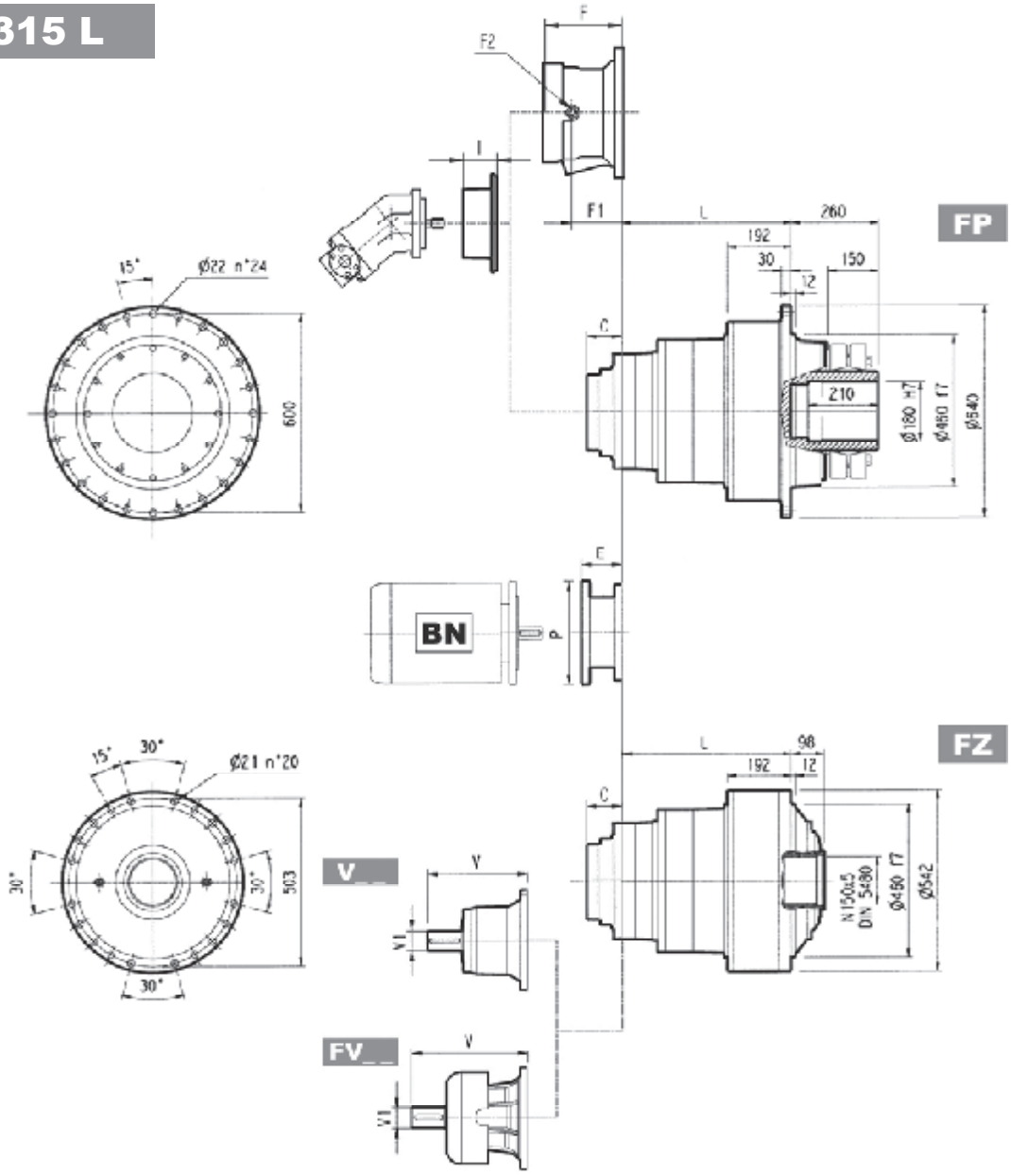
315 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
315 L1	453	174	174	174	500	370	280	330
315 L2	665	386	386	386	585	455	365	415
315 L3	798	519	519	519	630	500	410	460
315 L4	887	608	608	608	642	512	422	472

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
315 L1	556	120	125	—	—	—	—	—	—	—	—	—	116	E		—	—	—	—	—	—
315 L2	348	80	55	—	—	—	456	80	85	—	—	—	81	D		232	185	1/4 G	6	B	35
315 L3	315	80	35	313	60	28	375	80	48	363	60	34	51	B		201	153	1/4 G	6	B	28
315 L4	239	48	15	—	—	—	276	48	17	—	—	—	37	A	457	145	95	1/4 G	5	A	16

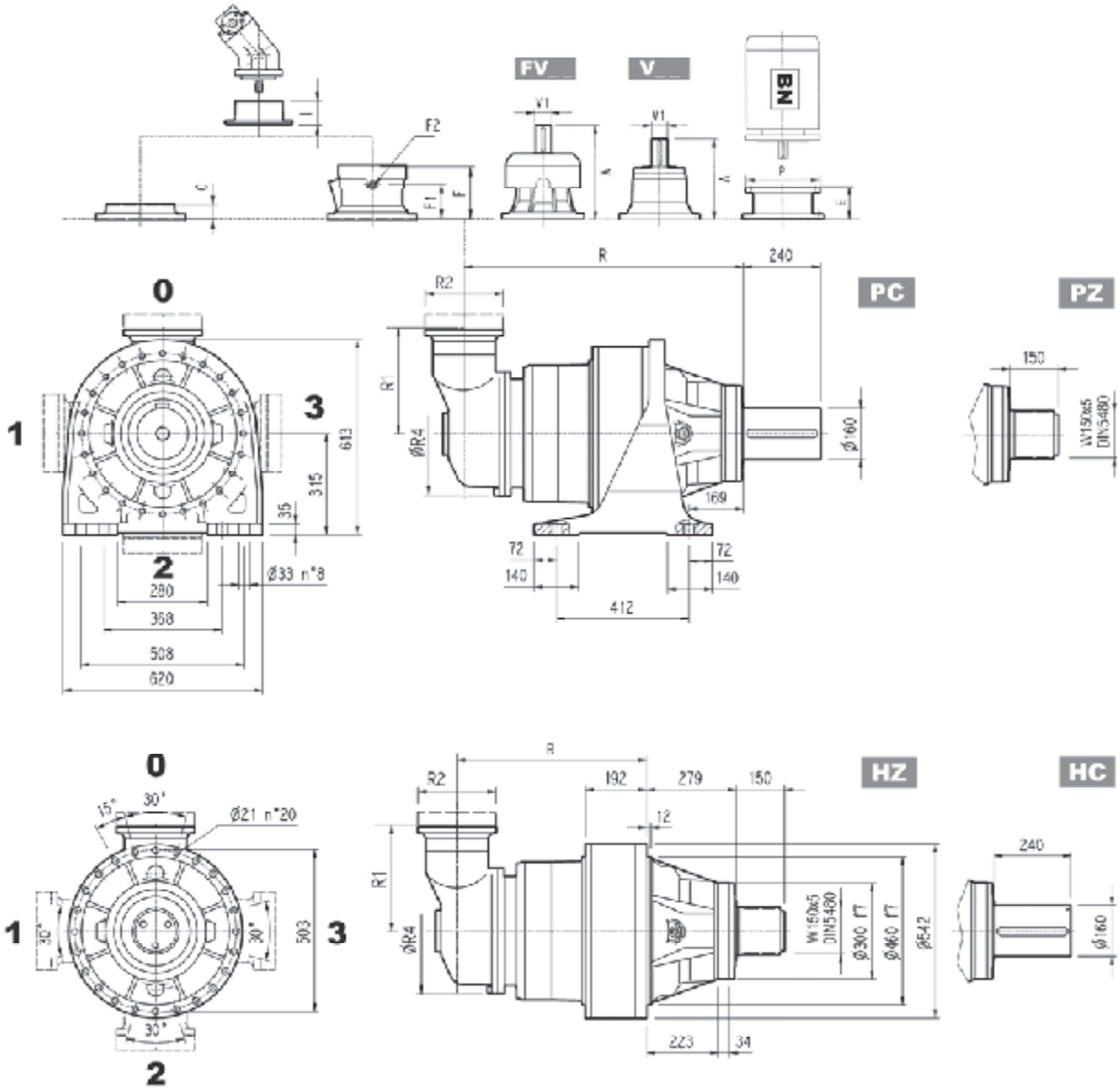
315 L



FP	M_{2max} = 135000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
315 L3	—	—	—	—	195	350	186	400	216	450	215	550
315 L4	114	300	144	350	144	350	174	400	—	—	—	—

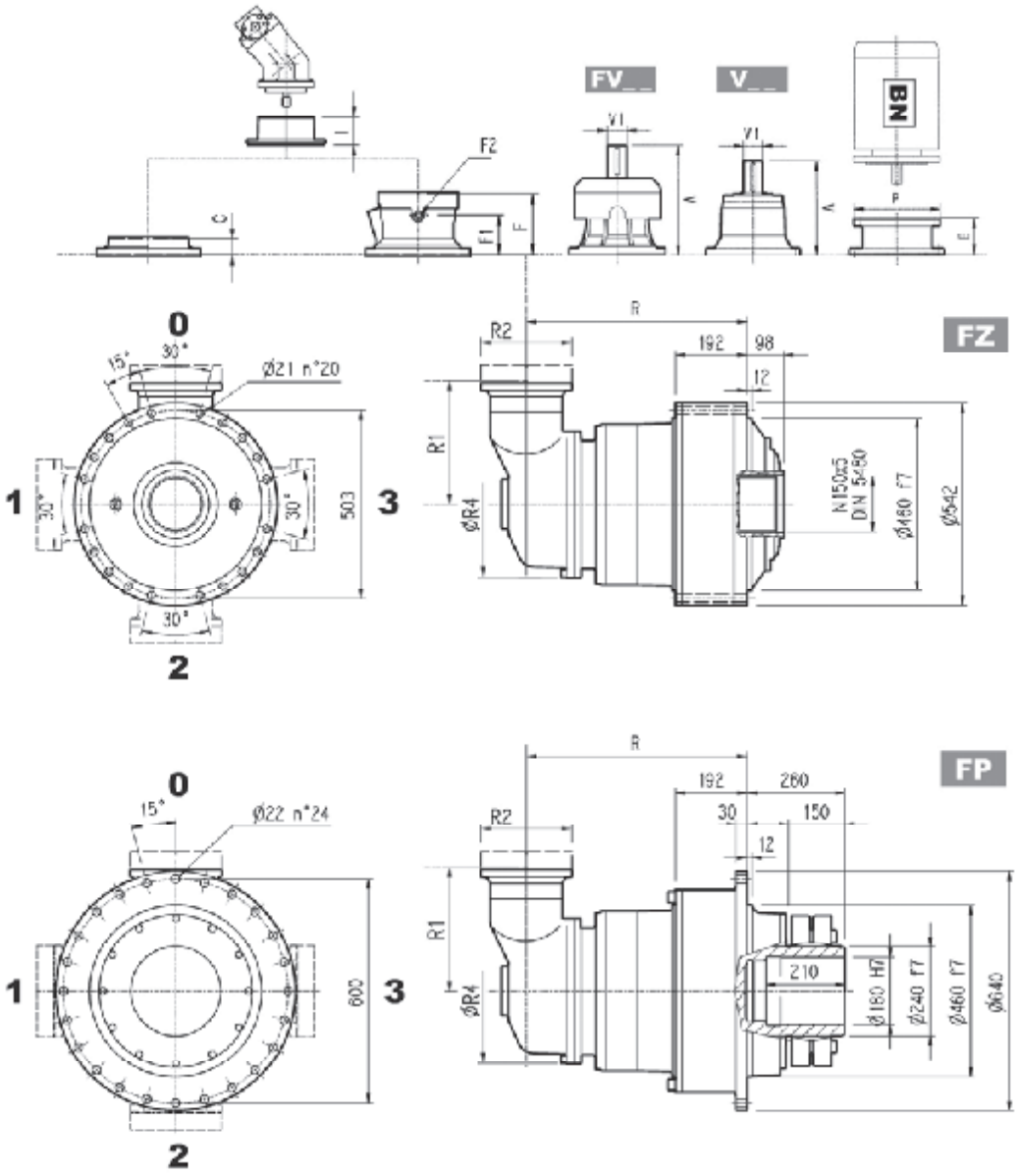
315 R



	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
315 R3 (B)	890	611	611	611	345	292	400	720	590	500	550
315 R3 (C)	890	611	611	611	390	292	480	730	600	510	560
315 R4	917	638	638	638	225	245	345	680	550	460	510

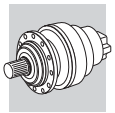
	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	l	F	F1	F2	Type	Input	Kg
315 R3 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
315 R3 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
315 R4	239	48	15	—	—	—	276	48	17	—	—	—	37	A	457	145	95	1/4 G	5	A	16

315 R

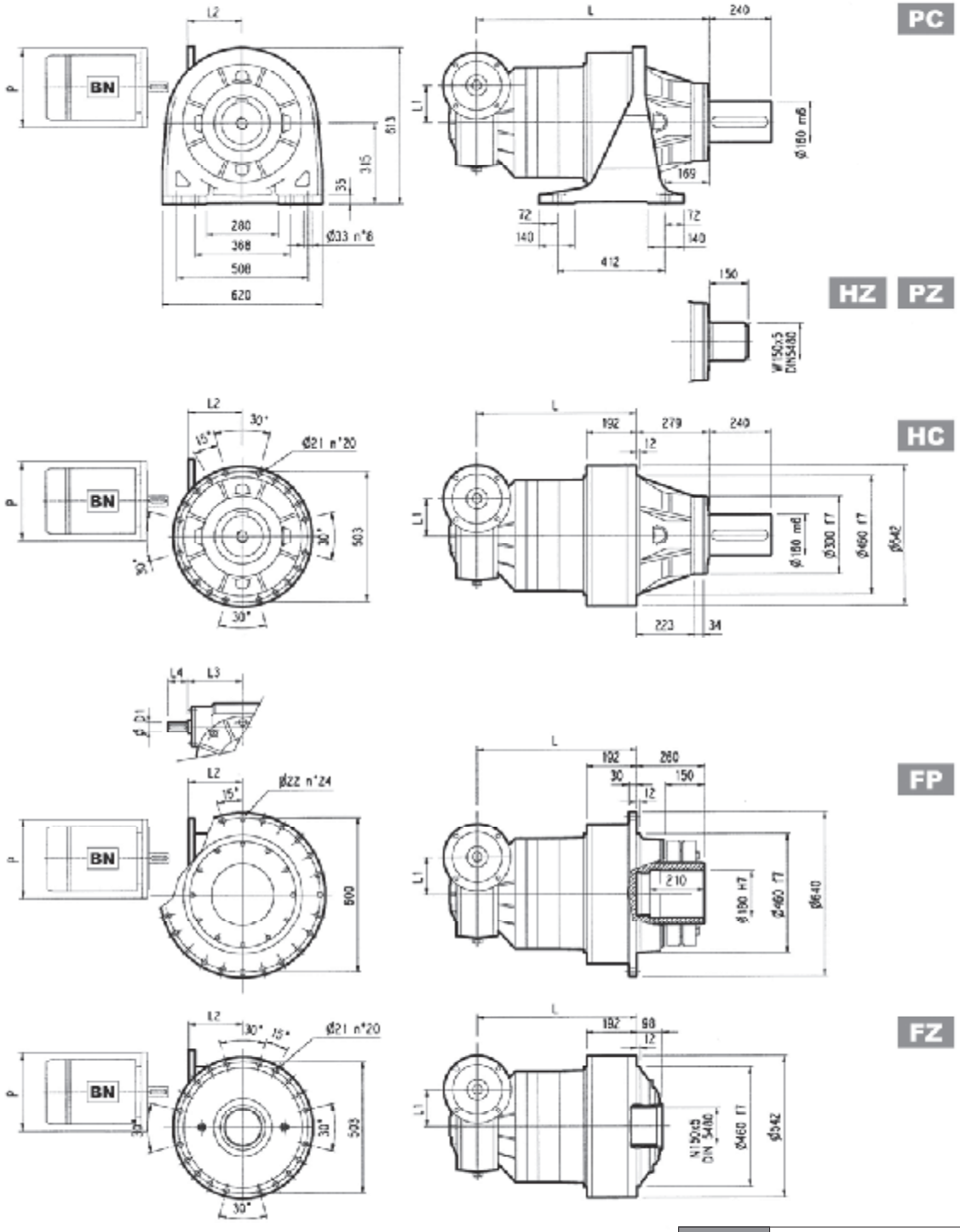


FP M_{2max} = 135000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
315 R3 (B)	—	—	—	—	152	350	182	400	212	450	193	550
315 R3 (C)	—	—	—	—	152	350	182	400	212	450	193	550
315 R4	114	300	144	350	144	350	174	400	—	—	—	—



3/V 15 L3

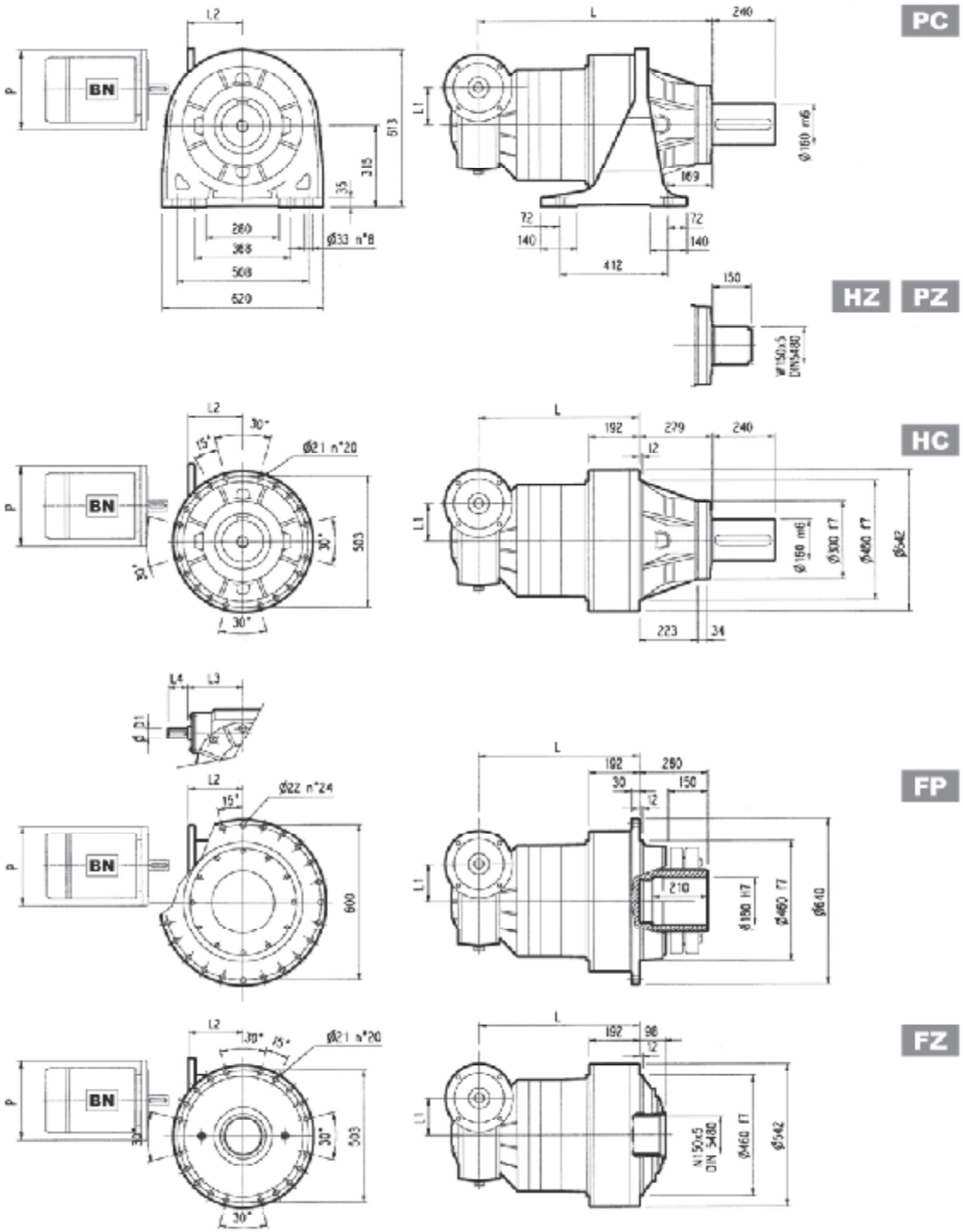


FP M_{2max} = 135000 Nm

	L				L1	L2	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP						PC - PZ	HC - HZ	FZ	FP
3/V 15 L3	885	606	606	606	210	—	48	230	110	800	670	575	625

	P100	P112	P132		P160		P180		P200		P225	
	P	P	L2	P	L2	P	L2	P	L2	P	L2	P
3/V 15 L3	—	—	485	300	460	350	460	350	485	400	490	450

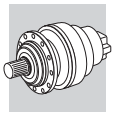
3/V 15 L4



FP M_{2max} = 135000 Nm

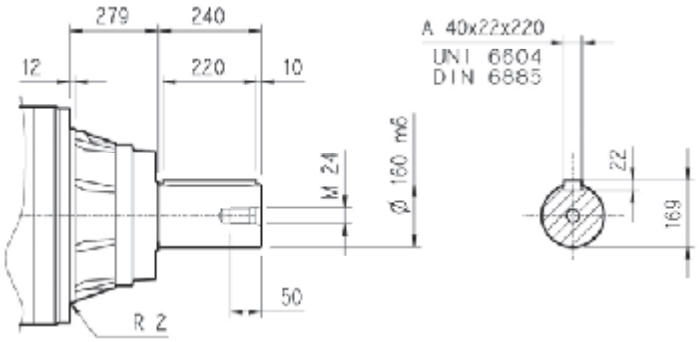
	L				L1	L2	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP						PC - PZ	HC - HZ	FZ	FP
3/V 15 L4	989	710	710	710	150	190	35	185	65	690	560	470	520

	P100	P112	P132		P160		P180		P200		P225	
	P	P	L2	P	L2	P	L2	P	L2	P	L2	P
3/V 15 L4	250	250	—	300	—	350	—	—	—	—	—	—

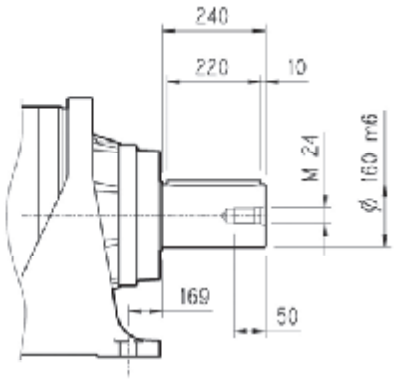


315 L | 315 R | 3/V 15 L

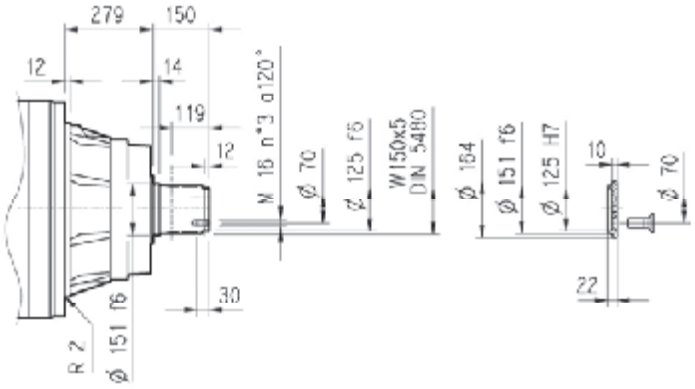
HC



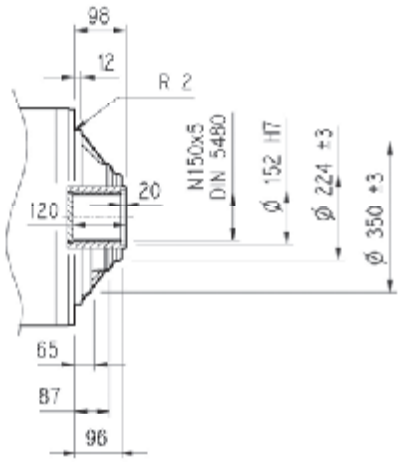
PC



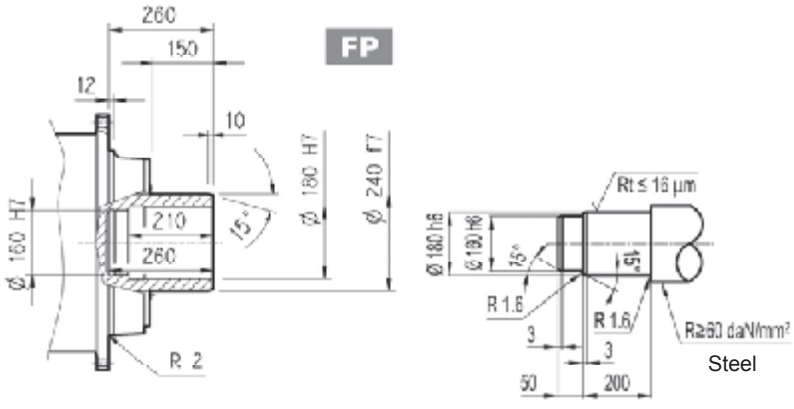
HZ



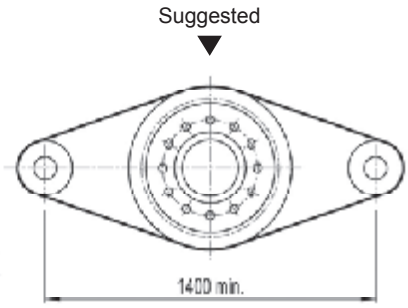
FZ

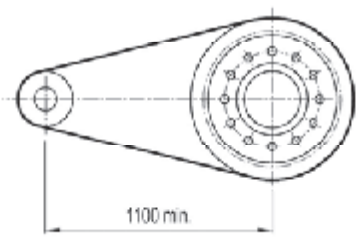


FP

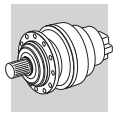


Suggested





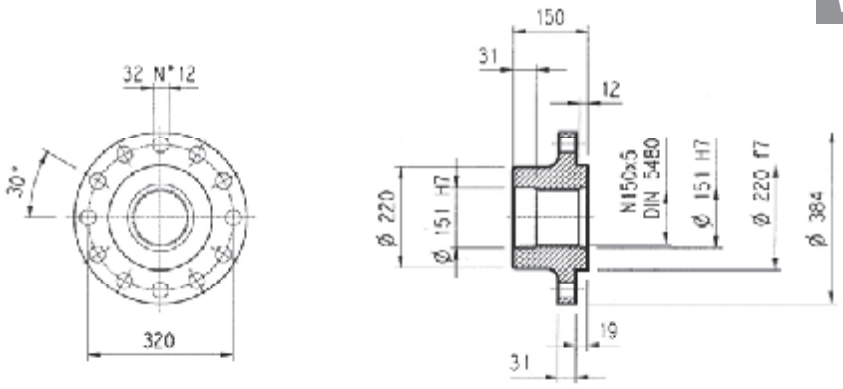
FP	M_{2max} = 135000 Nm



315 L | 315 R | 3/V 15 L

Flange

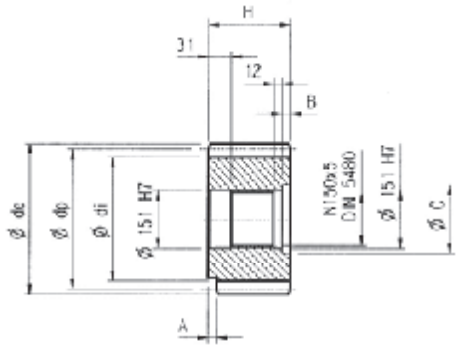
W0A



Material: Steel C40

Pinions

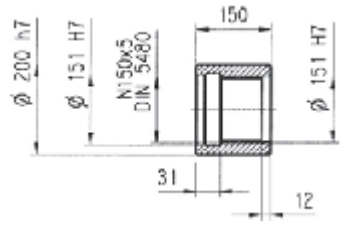
P...



	m	z	x	dp	di	de	H	A	B	C	Material
PRG1	18	16	0.500	288	261	342	160	—	10	166	Steel 18NiCrMo5 case hardened
PRG2	18	16	0.617	288	271	339	150	30	—	—	Steel 39NiCrMo3 hardened and tempered

Sleeve coupling

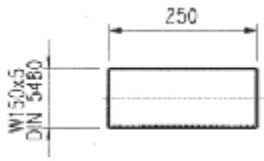
M0A



Material: Steel 16CrNi4

Splined bars

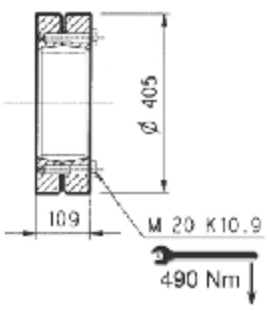
B0A

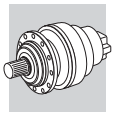


Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

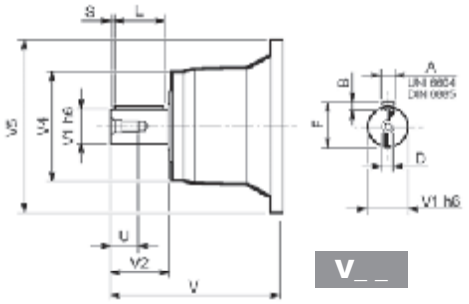
Shrink disc

G0A

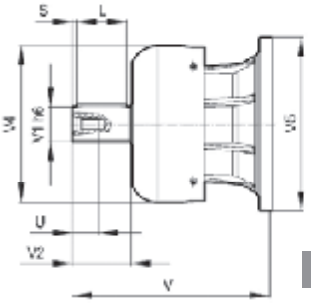




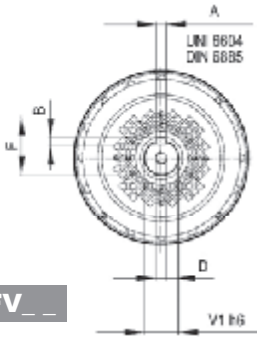
315 L 315 R



V_ _

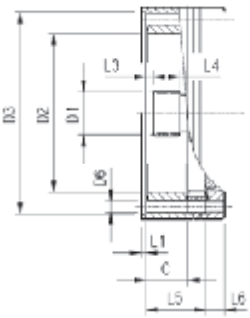


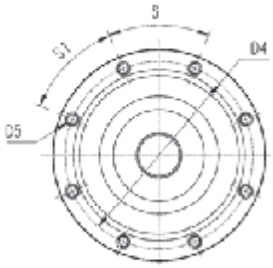
FV_ _



315 L1	**V15B**	523	120	210	320	542	32	18	127	180	15	M24	50
315 L2	**V11B**	348	80	130	200	418	22	14	85	110	10	M16	36
	FV11B	456	80	130	347.5	428	22	14	85	110	10	M16	36
315 L3	**V07B**	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
315 L4	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
315 R3 (B) (C)	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
315 R4	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36

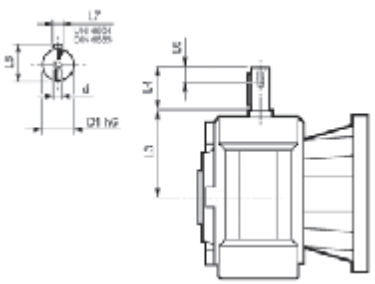
315 L 315 R





		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
315 L1	**V9AE**	116	100x94 DIN 5482	340	412 H7	390	M16 n°18	—	7	30	8	55	—	—	20°	20°	E
315 L2	**V9AD**	81	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	8.5	40	—	—	60°	30°	D
315 L3	**V9AB**	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
315 L4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
315 R4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	18	9	18	—	—	45°	45°	A
315 R3 (B) (C)	**V9AB**	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B

3/V 15 L



	D1 h6	L3	L4	L6	L7	L8	d
3/V 15 L3_HS	48	230	110	40	14	51.5	M16
3/V 15 L4_HS	35	185	65	20	10	38	M8

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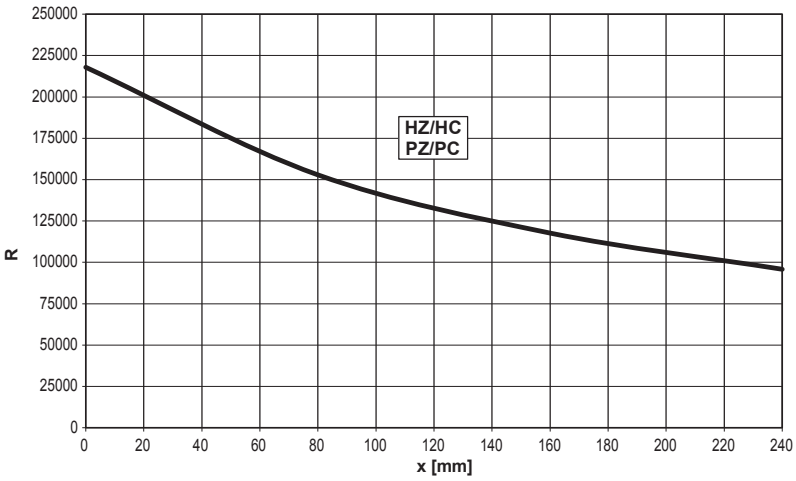
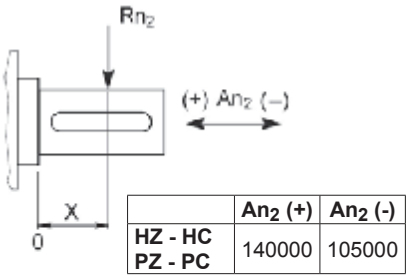
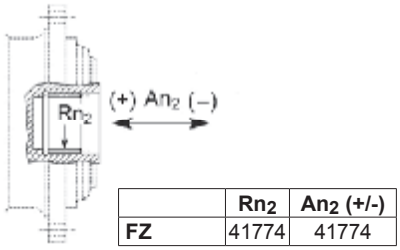
315 L | 315 R | 3/V 15 L

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





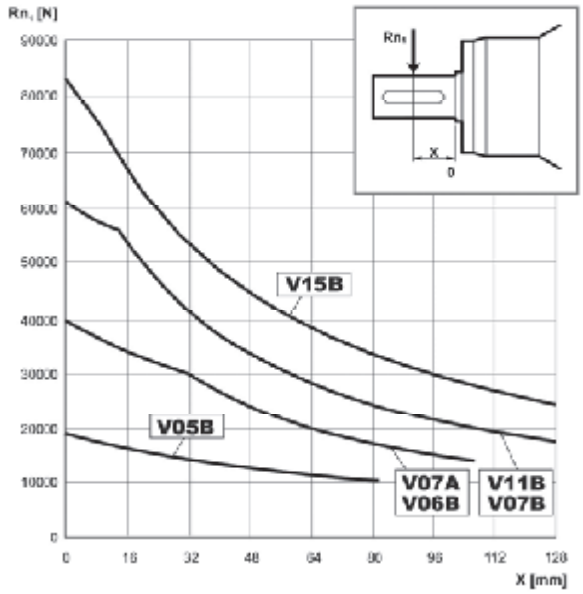
	An_2 (+)	An_2 (-)
HZ - HC PZ - PC	140000	105000

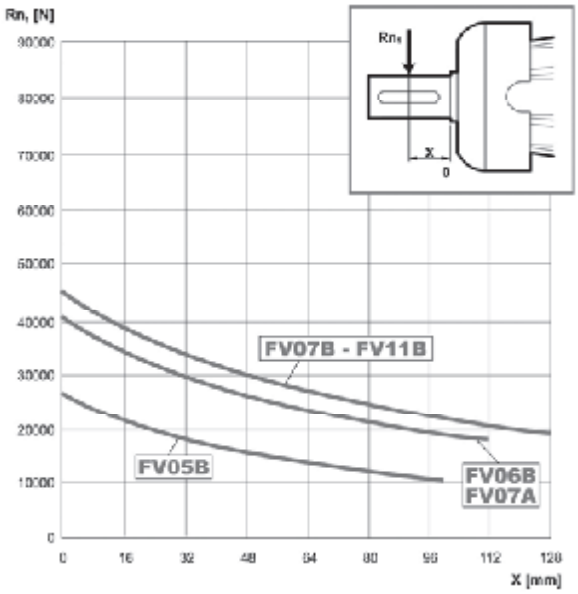


	Rn_2	An_2 (+/-)
FZ	41774	41774

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	HZ - HC - PZ - PC	**2.00**	**1.52**	**1.23**	**1.00**	**0.62**	**0.50**

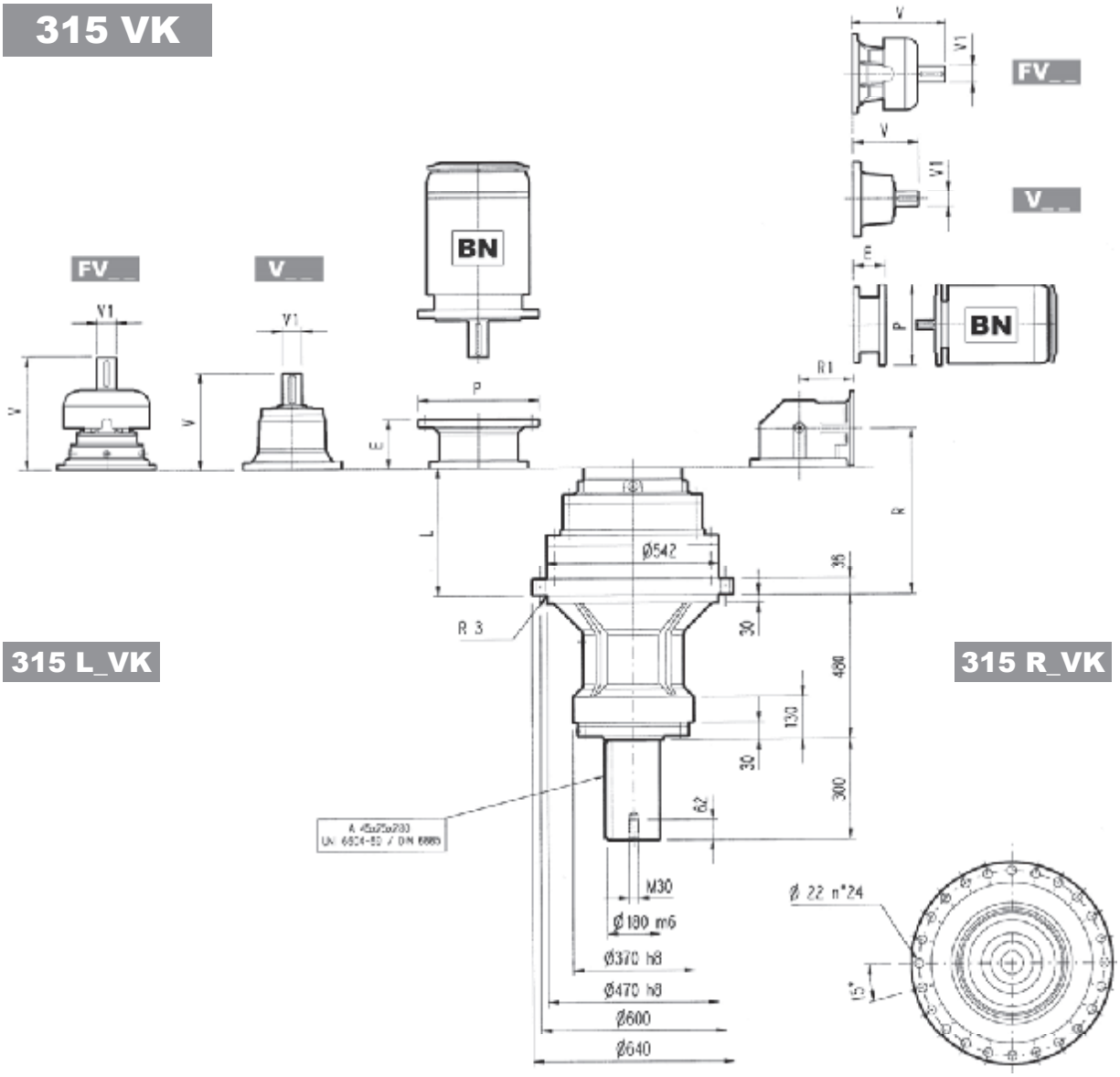
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

315 VK



315 L_VK

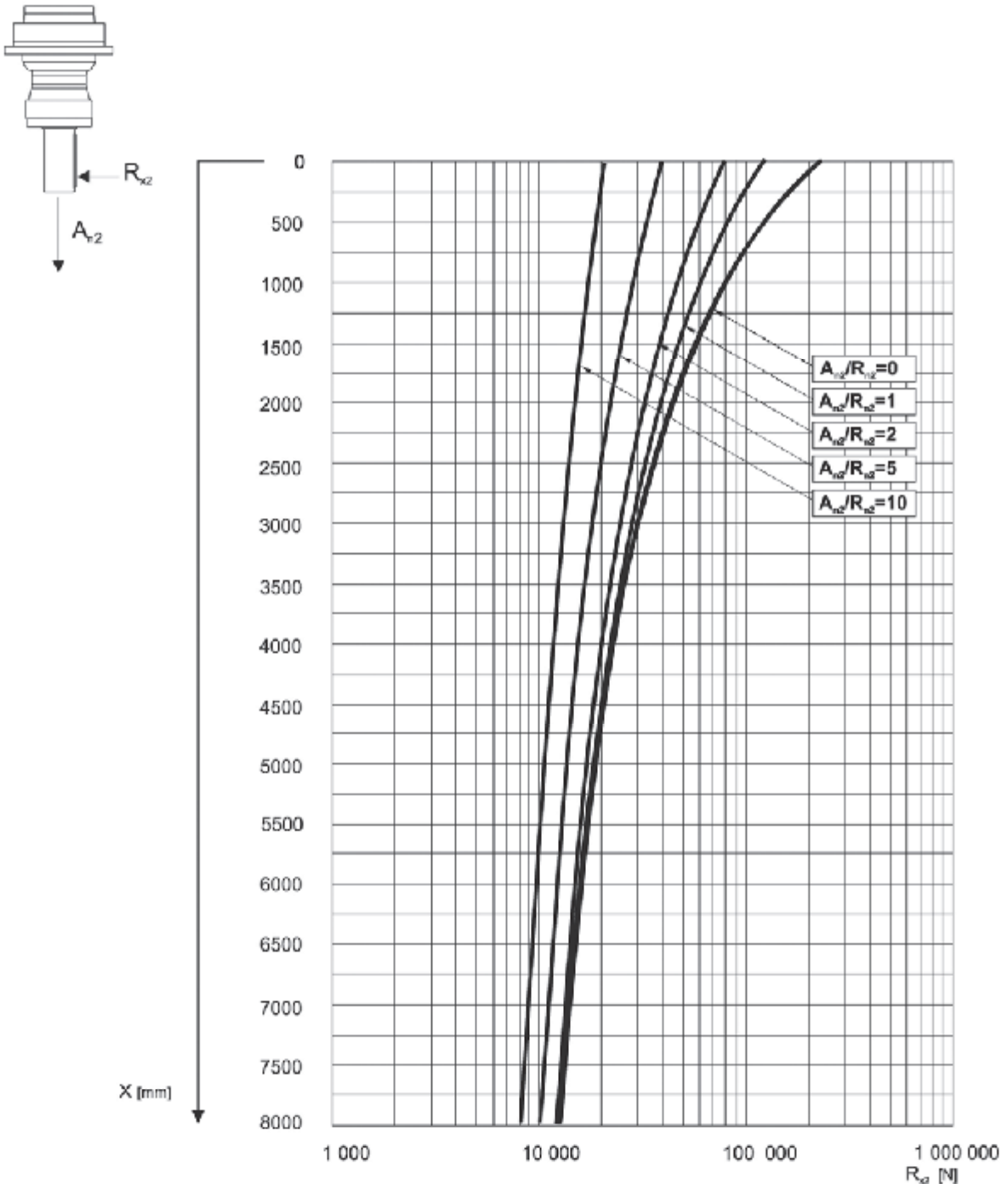
315 R_VK

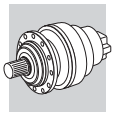
	L	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P132		P160		P180		P200		P225		P250	
															E	P	E	P	E	P	E	P	E	P	E	P
315 L2	386	650	348	80	55	—	—	—	456	80	85	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
315 L3	519	700	315	80	35	313	60	28	375	80	48	363	60	34	—	—	—	—	195	350	186	400	216	450	215	550
315 L4	608	710	239	48	15	—	—	—	276	48	17	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—

	R	R1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	P132		P160		P180		P200		P225		P250	
																E	P	E	P	E	P	E	P	E	P	E	P
315 R3 (B)	611	345	720	307	60	23	—	—	—	357	60	28	—	—	—	—	—	—	—	152	350	182	400	212	450	193	550
315 R3 (C)	611	390	730	307	60	23	—	—	—	357	60	28	—	—	—		—	—	—	152	350	182	400	212	450	193	550
315 R4	638	225	690	239	48	15	—	—	—	276	48	17	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—

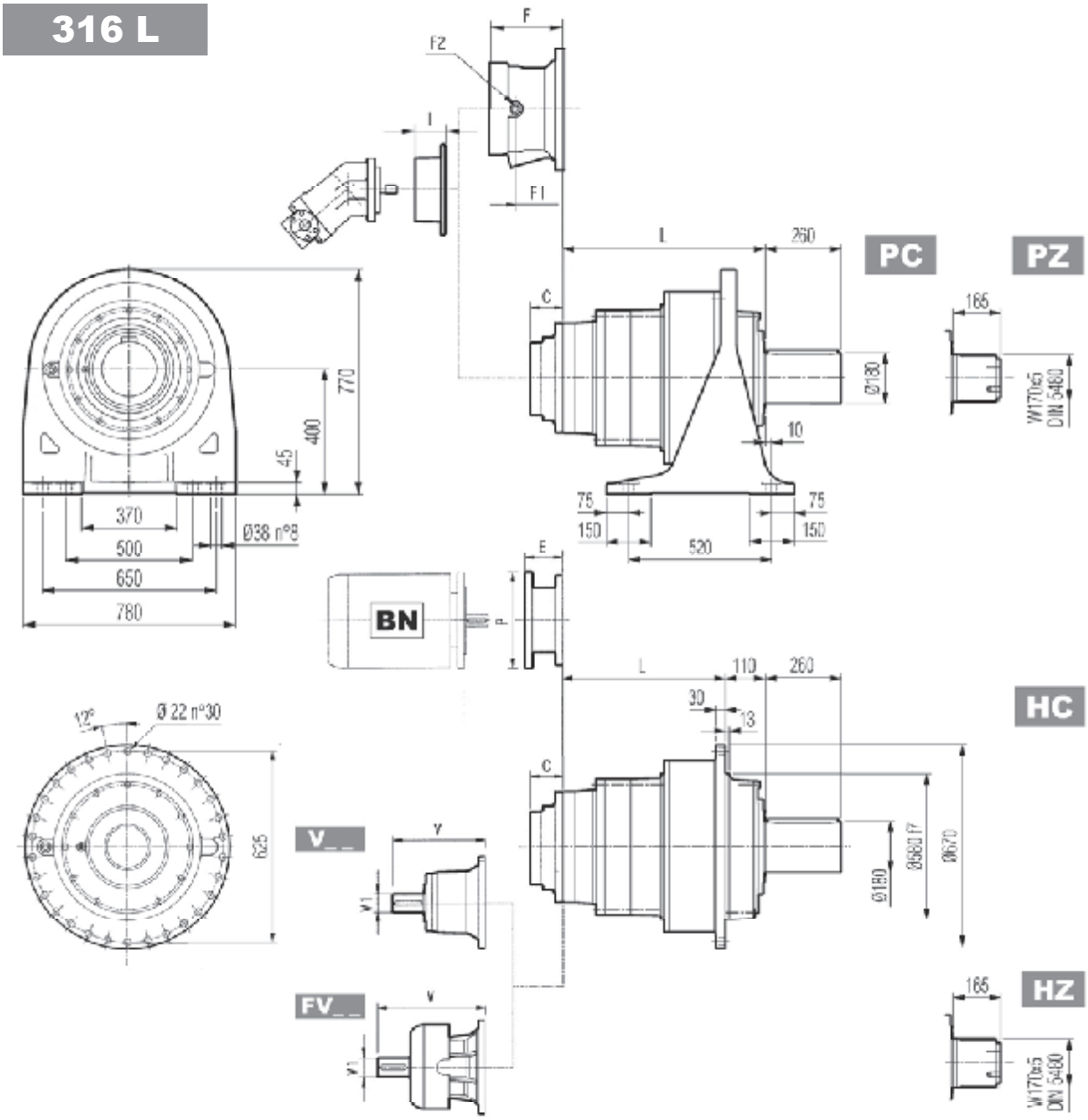
315 VK

The diagram below allows the calculation of permitted overhung load R_{x2} on the output shaft of gearbox, with radial force applying at a distance x from shaft shoulder.
The curves are relevant to value resulting from the relationship of trust load A_{n2} to radial load R_{n2}, based on n_2 = 10 min^{-1} and 10000 hrs theoretical lifetime.





316 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
316 L1	289	179	179	179	700	500	430	450
316 L2	541	431	431	431	790	590	520	540
316 L3	674	564	564	564	840	640	570	590
316 L4	763	653	653	653	860	660	590	610

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
316 L1	—	—	—	—	—	—	—	—	—	—	—	—	156	E		—	—	—	—	—	—
316 L2	348	80	55	—	—	—	456	80	85	—	—	—	81	D		—	—	—	—	—	—
316 L3	315	80	35	313	60	28	375	80	48	363	60	34	51	B	457	201	153	1/4 G	6	B	28
316 L4	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16

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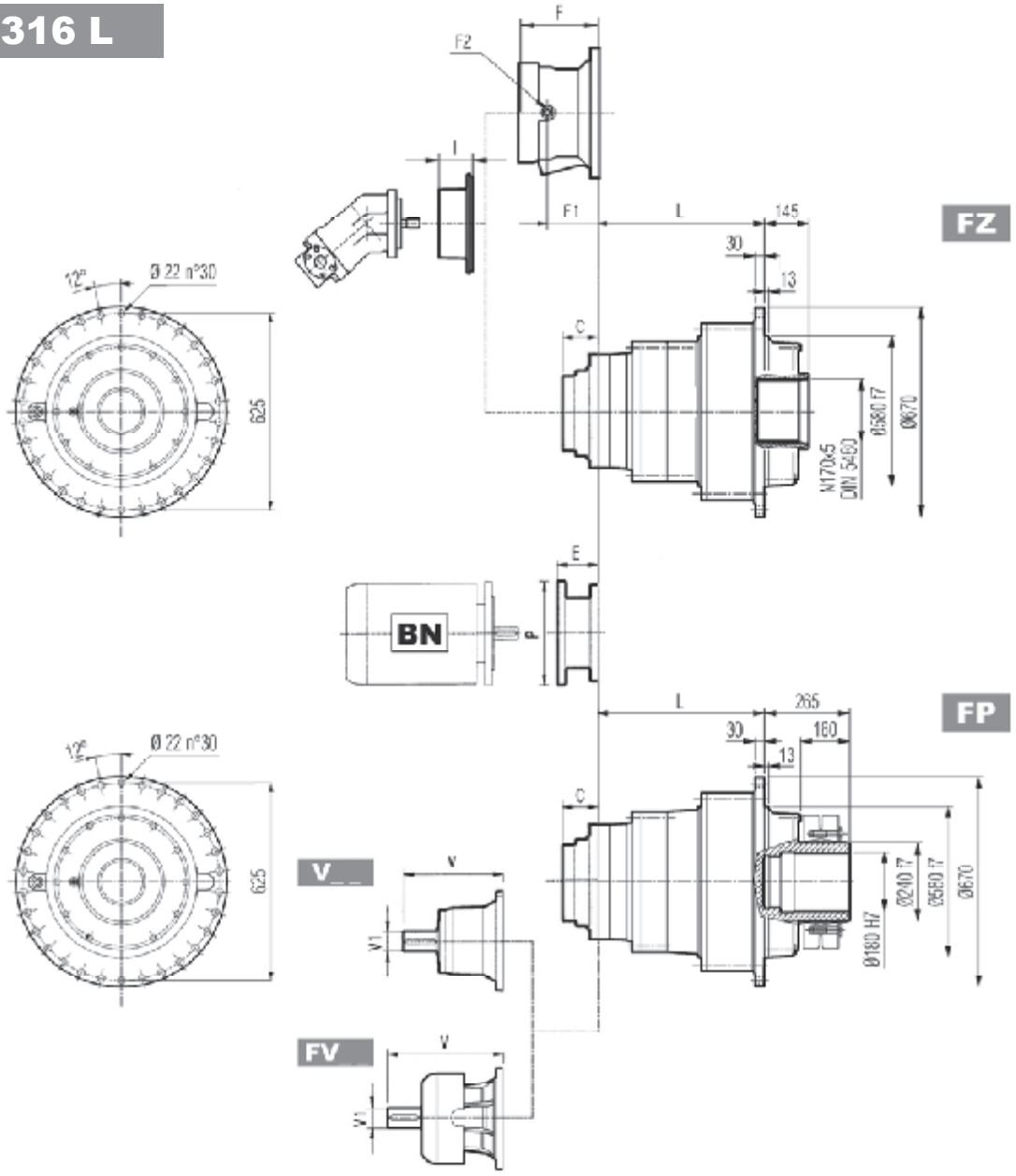
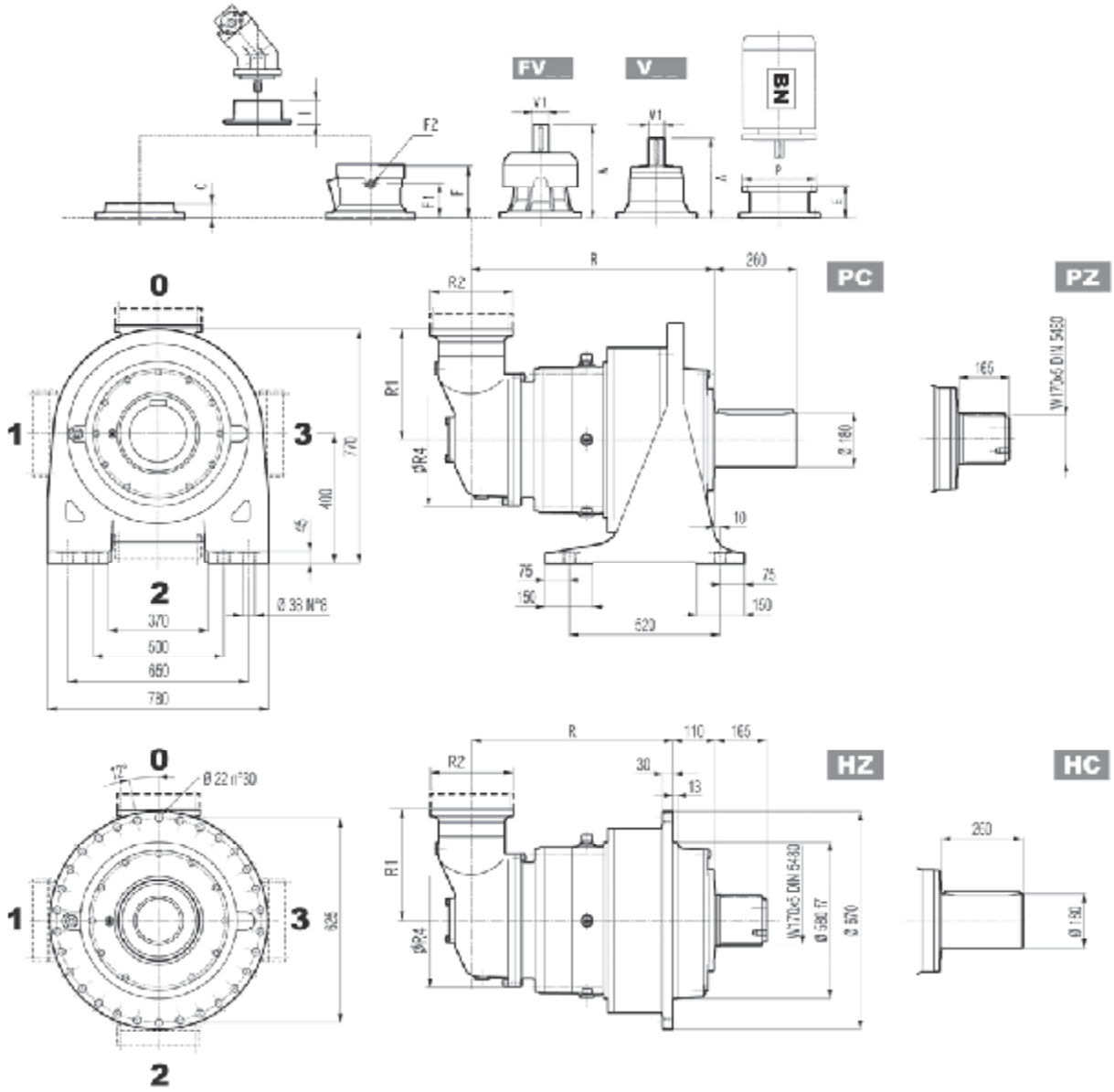
316 L



FP M_{2max} = 178000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
316 L3	—	—	—	—	195	350	186	400	216	450	215	550
316 L4	114	300	144	350	144	350	174	400	—	—	—	—

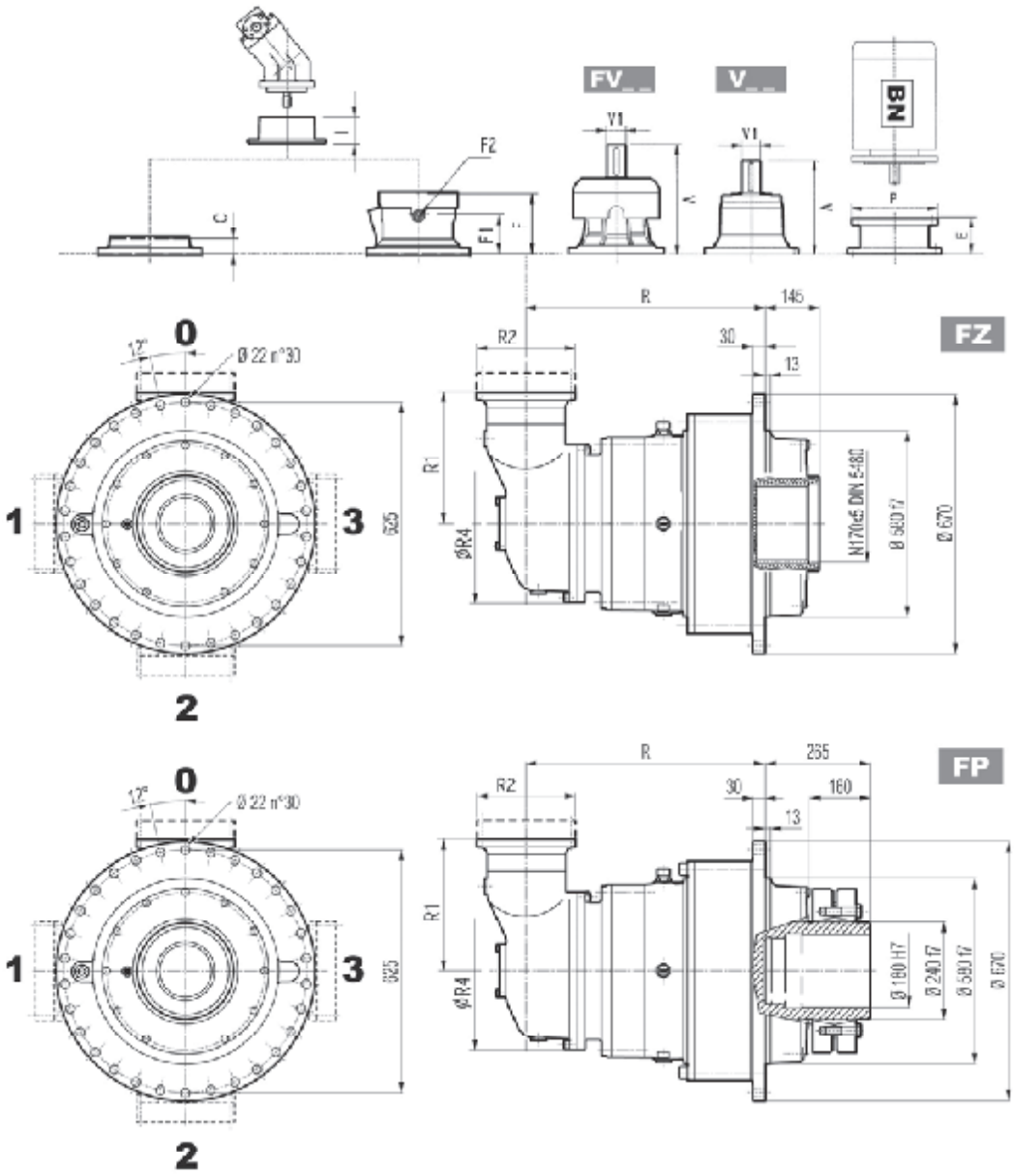
316 R



	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
316 R3 (B)	766	656	656	656	345	292	400	910	710	640	660
316 R3 (C)	766	656	656	656	390	292	480	920	720	650	670
316 R4	793	683	683	683	225	245	345	890	690	620	640

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
316 R3 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
316 R3 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
316 R4	239	48	15	—	—	—	276	48	17	—	—	—	37	A	457	145	95	1/4 G	5	A	16

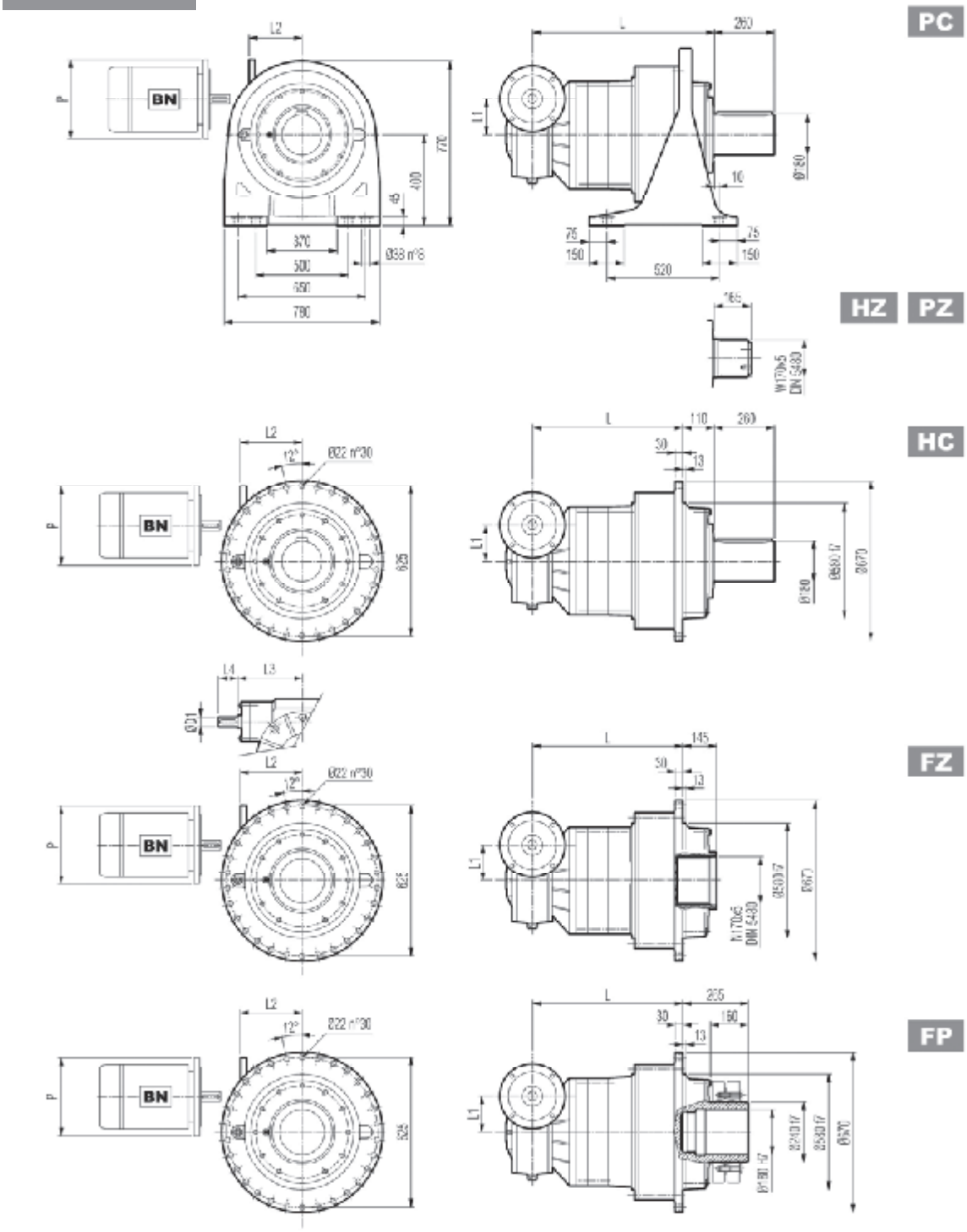
316 R



FP M_{2max} = 178000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
316 R3 (B)	—	—	—	—	152	350	182	400	212	450	193	550
316 R3 (C)	—	—	—	—	152	350	182	400	212	450	193	550
316 R4	114	300	144	350	144	350	174	400	—	—	—	—

3/V 16 L3

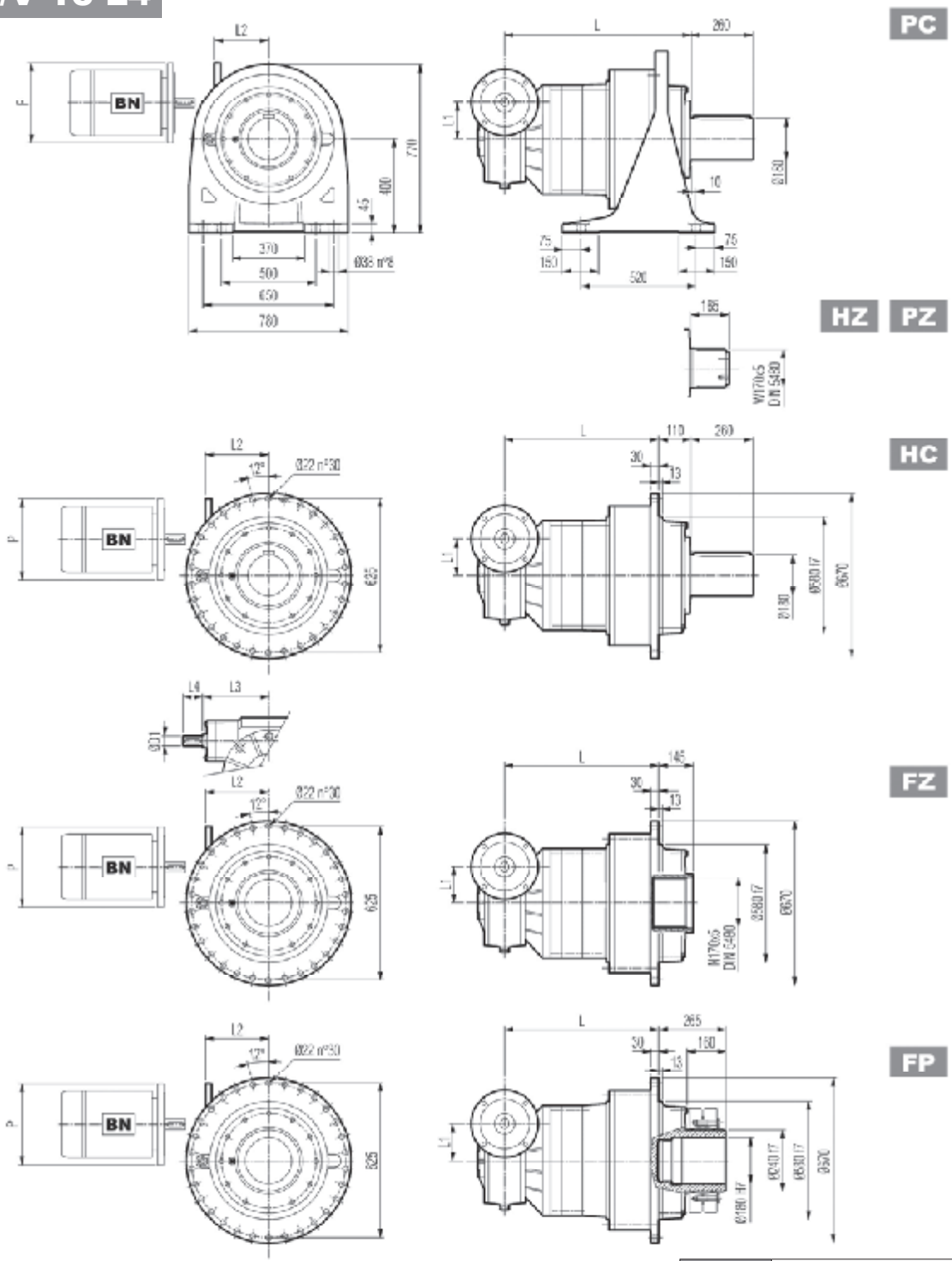


FP	M_{2max} = 178000 Nm

	L				L1	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP					PC - PZ	HC - HZ	FZ	FP
3/V 16 L3	812	702	702	702	250	55	274	110	1100	900	830	850

	P132		P160		P180		P200		P225	
	L2	P	L2	P	L2	P	L2	P	L2	P
3/V 16 L3	531	300	506	350	506	350	531	400	536	450

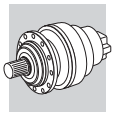
3/V 16 L4



FP	M_{2max} = 178000 Nm

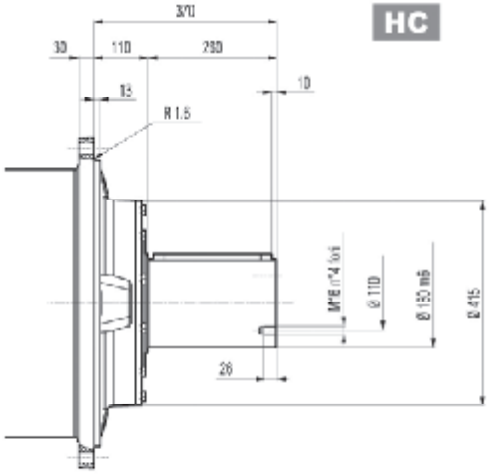
	L				L1	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP					PC - PZ	HC - HZ	FZ	FP
3/V 16 L4	865	755	755	755	150	35	185	65	900	700	630	650

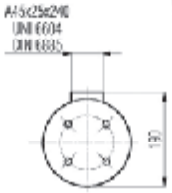
	P100		P112		P132		P160	
	L2	P	L2	P	L2	P	L2	P
3/V 16 L4	190	250	190	250	190	300	190	350



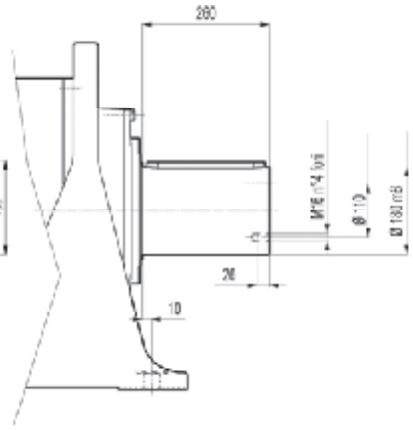
316 L | 316 R | 3/V 16 L

HC

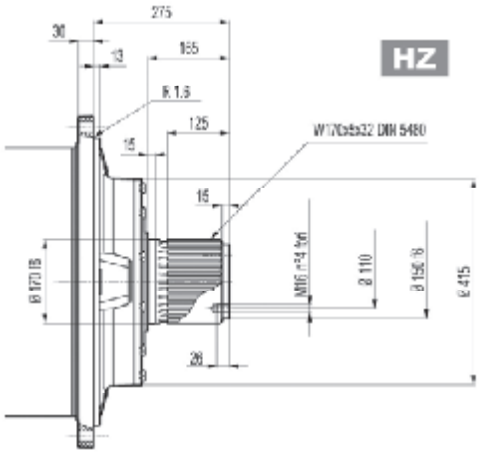




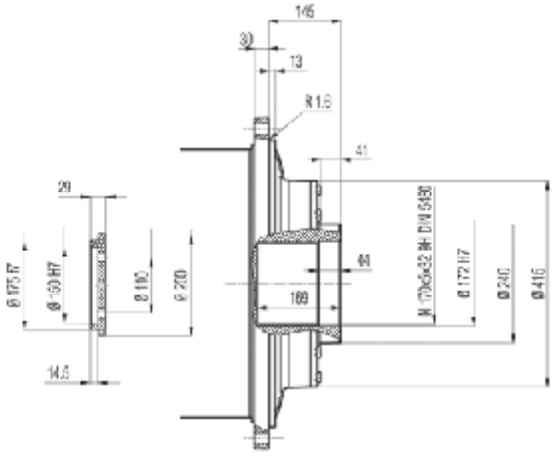
PC



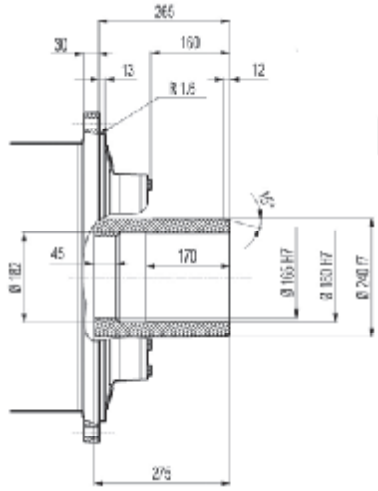
HZ

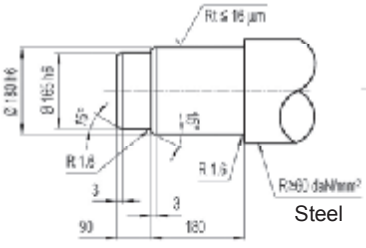


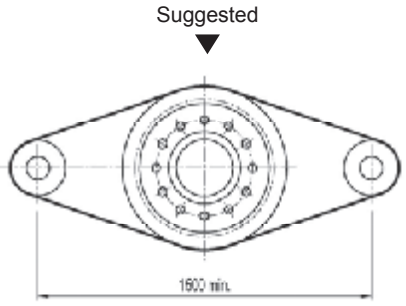
FZ

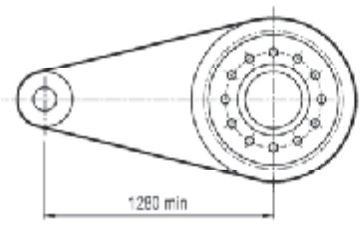


FP



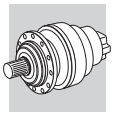






FP	M_{2max} = 178000 Nm

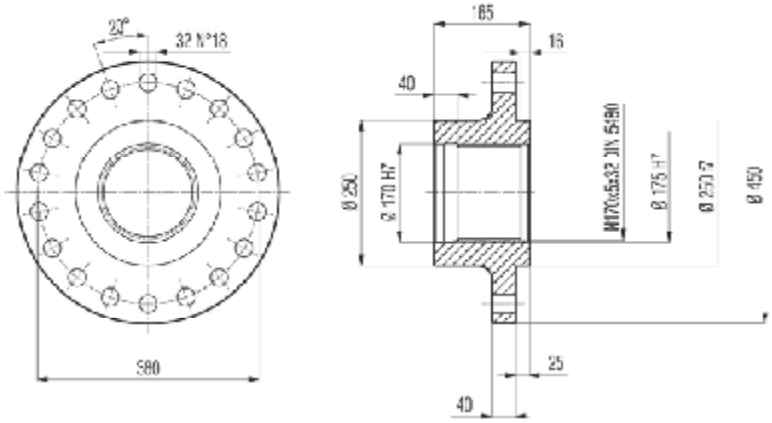
Bonfiglioli Riduttori



316 L | 316 R | 3/V 16 L

Flange

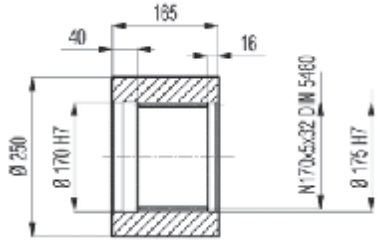
W0A



Material: Steel C40

Sleeve coupling

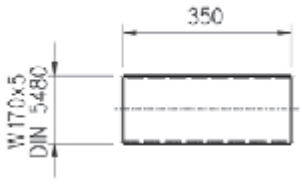
M0A



Material: Steel C40

Splined bars

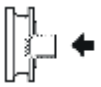
B0A

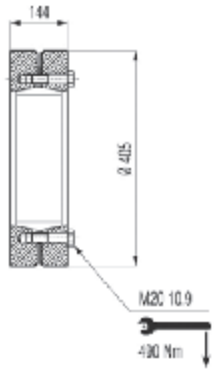


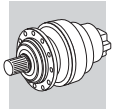
Material: Case hardening steel 18NiCrMo5 UNI 5331
must be case hardened 50-55 HRC

Shrink disc

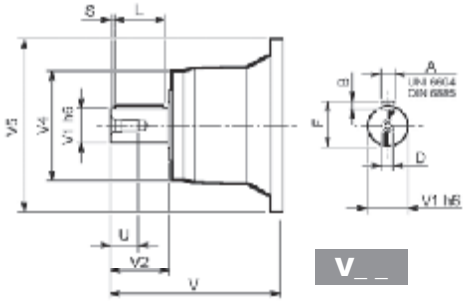
G0A

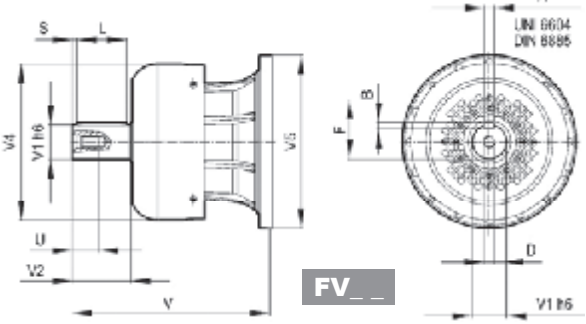






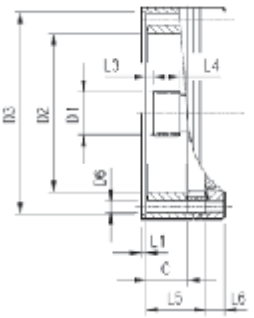
316 L 316 R

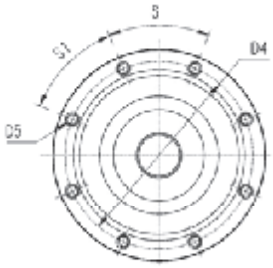




		V	V1	V2	V4	V5	A	B	F	L	S	D	U
316 L2	**V11B**	348	80	130	200	418	22	14	85	110	10	M16	36
	FV11B	456	80	130	347.5	428	22	14	85	110	10	M16	36
316 L3	**V07B**	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
316 L4	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
316 R3 (B) (C)	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
316 R4	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36

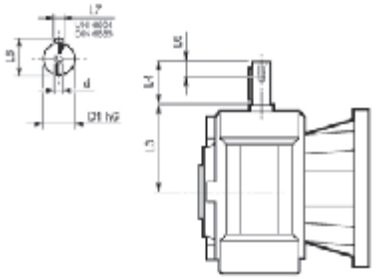
316 L 316 R





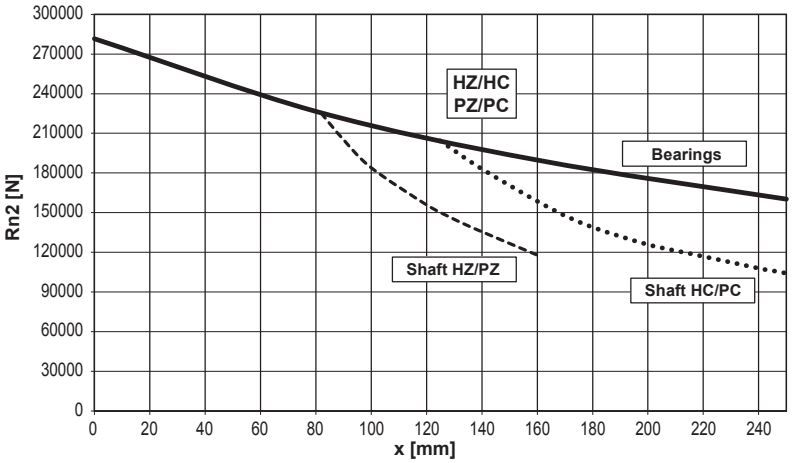
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
316 L1	**V9AE**	116	100x94 DIN 5482	340	412 H7	390	M16 n° 18	—	7	30	8	55	—	—	20°	20°	E
316 L2	**V9AD**	81	80x74 DIN 5482	270	335 H7	314	M16 n° 8	—	5	30	8.5	40	—	—	60°	30°	D
316 L3	**V9AB**	51	58x53 DIN 5482	195	236 H7	222	M10 n° 12	—	4	18	11	22	—	—	45°	22.5°	B
316 L4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n° 8	—	4	18	9	18	—	—	45°	45°	A
316 R3 (B) (C)	**V9AB**	45	58x53 DIN 5482	195	236 H7	222	M10° 12	—	4	18	11	22	—	—	45°	22.5°	B
316 R4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n° 8	11	4	18	9	18	—	—	45°	45°	A

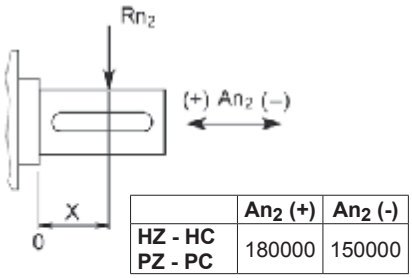
3/V 16 L



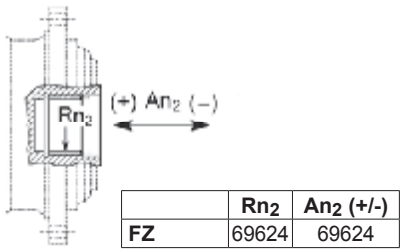
	D1 h6	L3	L4	L6	L7	L8	d
3/V 16 L3_HS	55	274	110	40	16	59	M16
3/V 16 L4_HS	35	185	65	20	10	38	M8

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





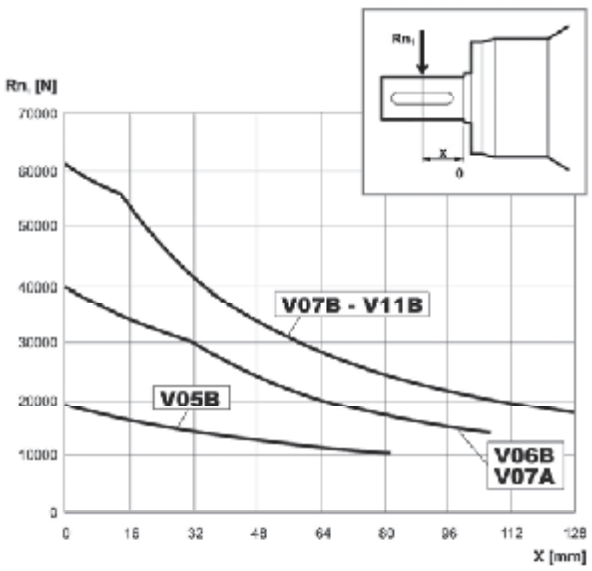
	An_2 (+)	An_2 (-)
HZ - HC PZ - PC	180000	150000

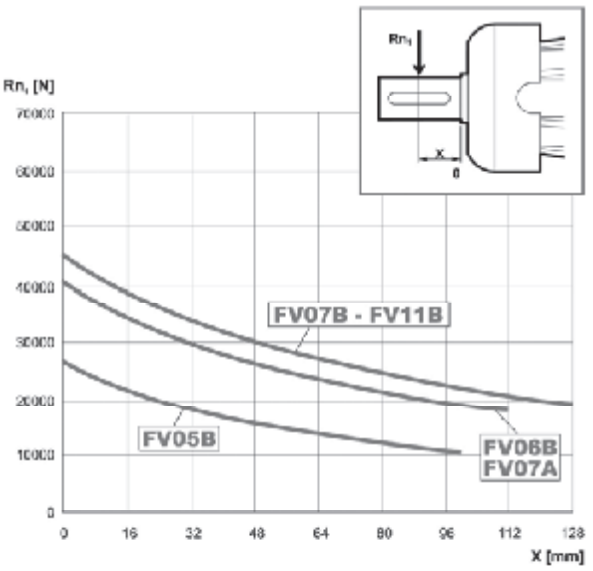


	Rn_2	An_2 (+/-)
FZ	69624	69624

	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
Load corrective factor fh_2 on shafts	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HC - PC	**1.16**	**1.00**	**1.00**	**1.00**	**0.62**	**0.50**
		HZ - PZ	**1.19**	**1.02**	**1.02**	**1.00**	**0.62**	**0.50**

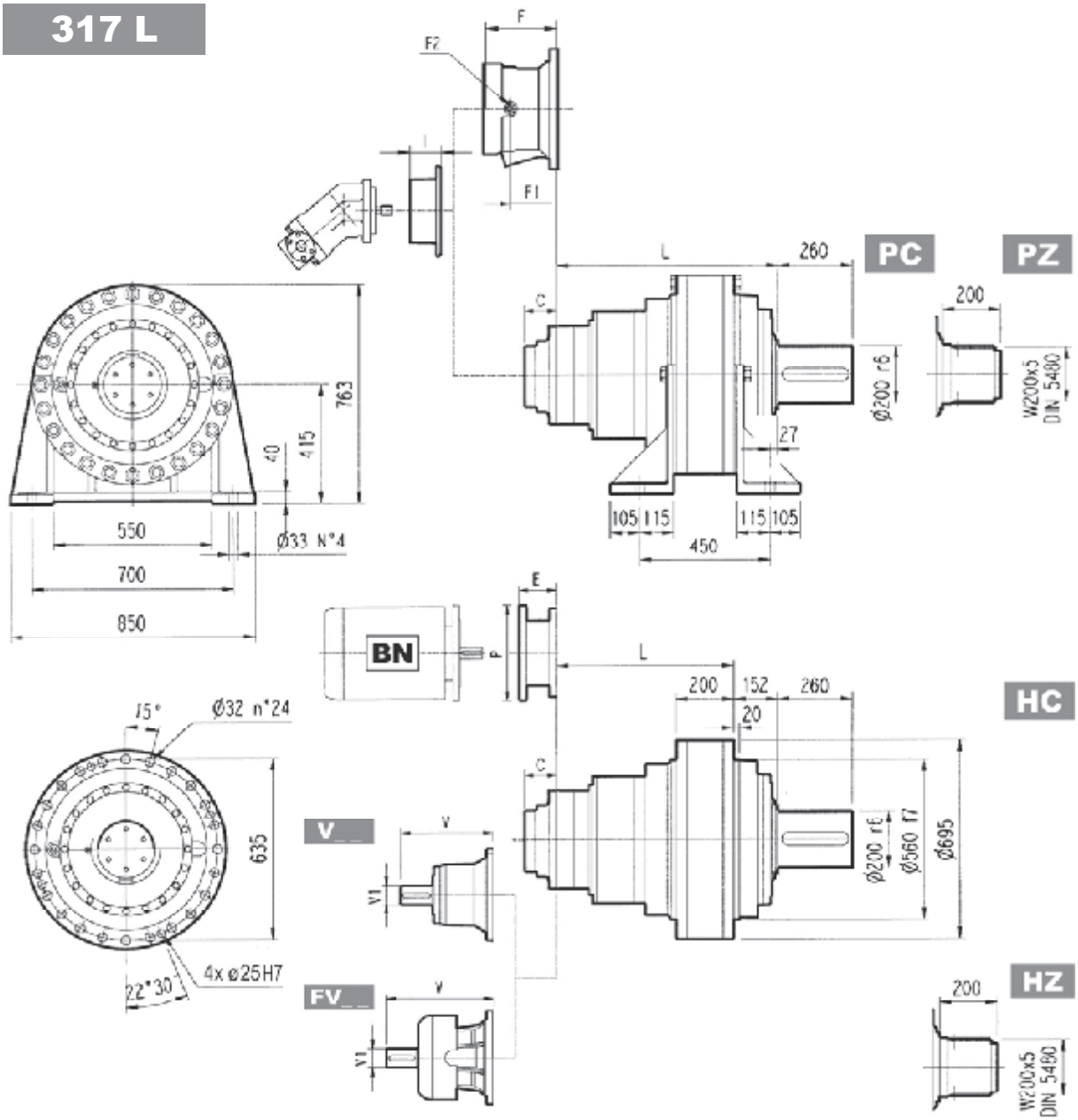
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

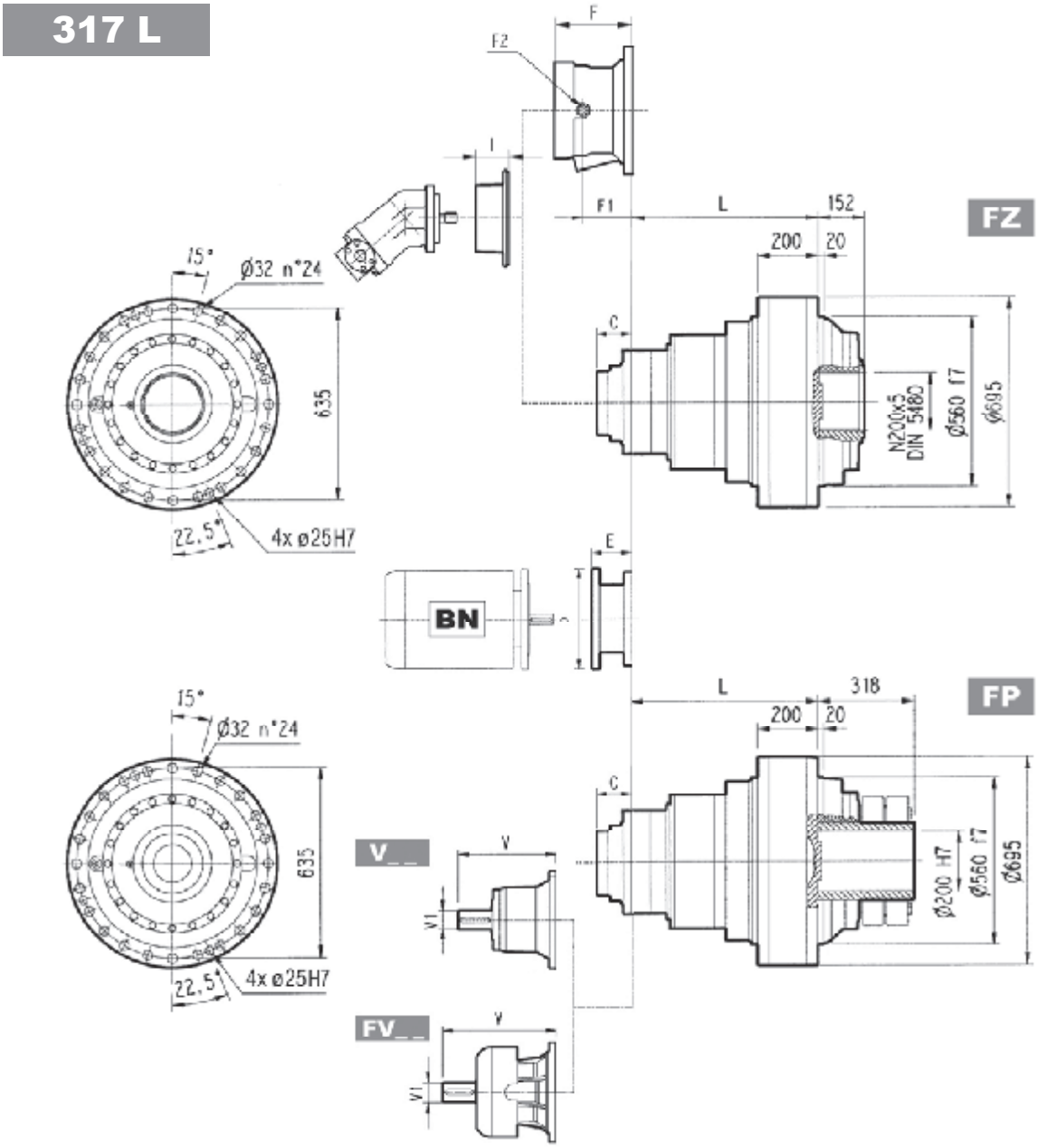
317 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
317 L1	315	163	163	163	950	800	750	800
317 L2	624	472	472	472	1080	930	880	930
317 L3	774	622	622	622	1140	990	940	990
317 L4	862	710	710	710	1152	1000	952	1000

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
317 L1	—	—	—	—	—	—	—	—	—	—	—	—	181	F		—	—	—	—	—	—
317 L2	343	80	55	—	—	—	451	80	71	—	—	—	75	D		—	—	—	—	—	—
317 L3	315	80	35	313	60	28	375	80	48	363	60	34	51	B	457	201	153	1/4 G	6	B	28
317 L4	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16

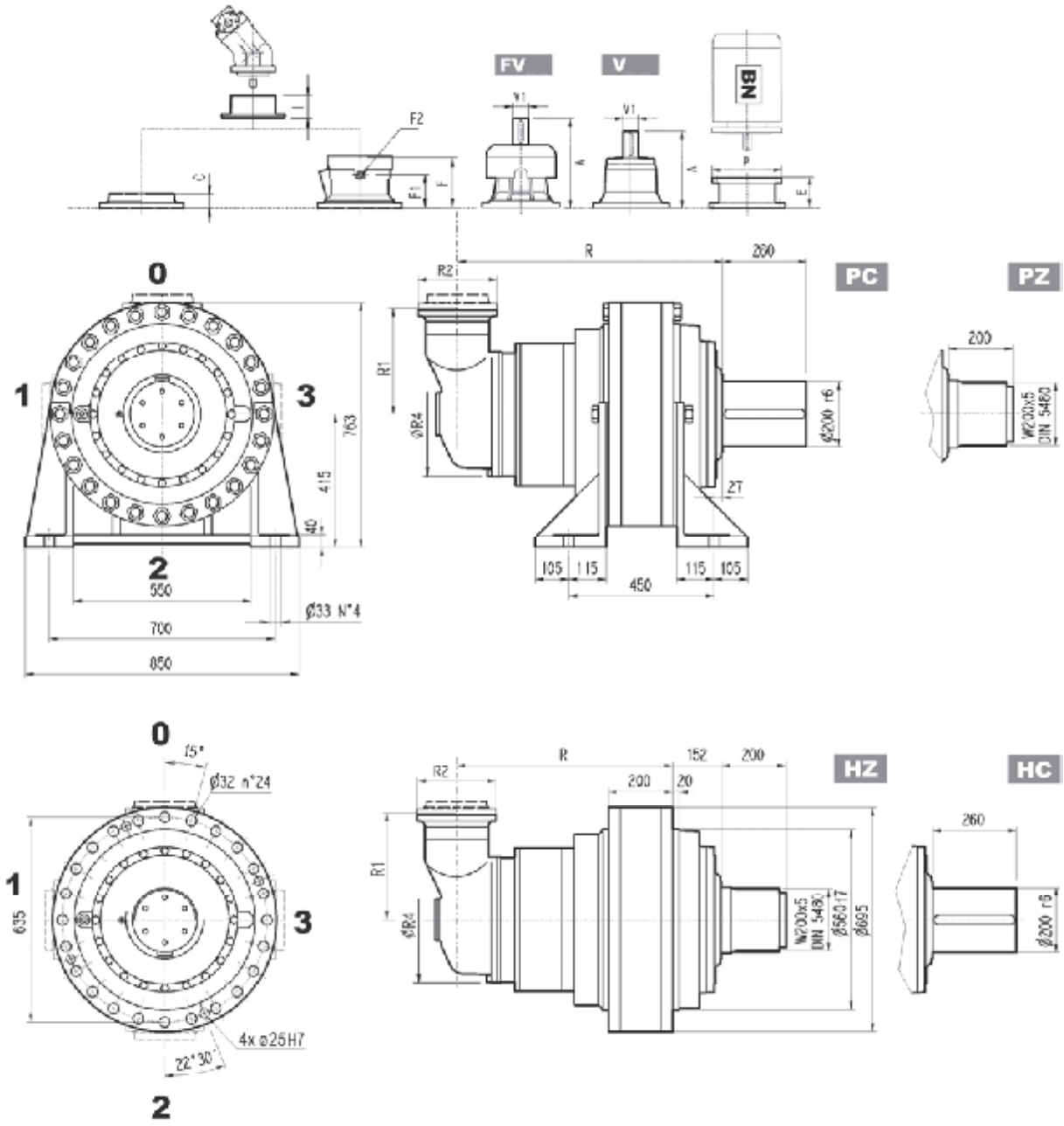
317 L



FP M_{2max} = 242000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
317 L3	—	—	—	—	196	350	186	400	216	450	216	550
317 L4	114	300	144	350	144	350	174	400	—	—	—	—

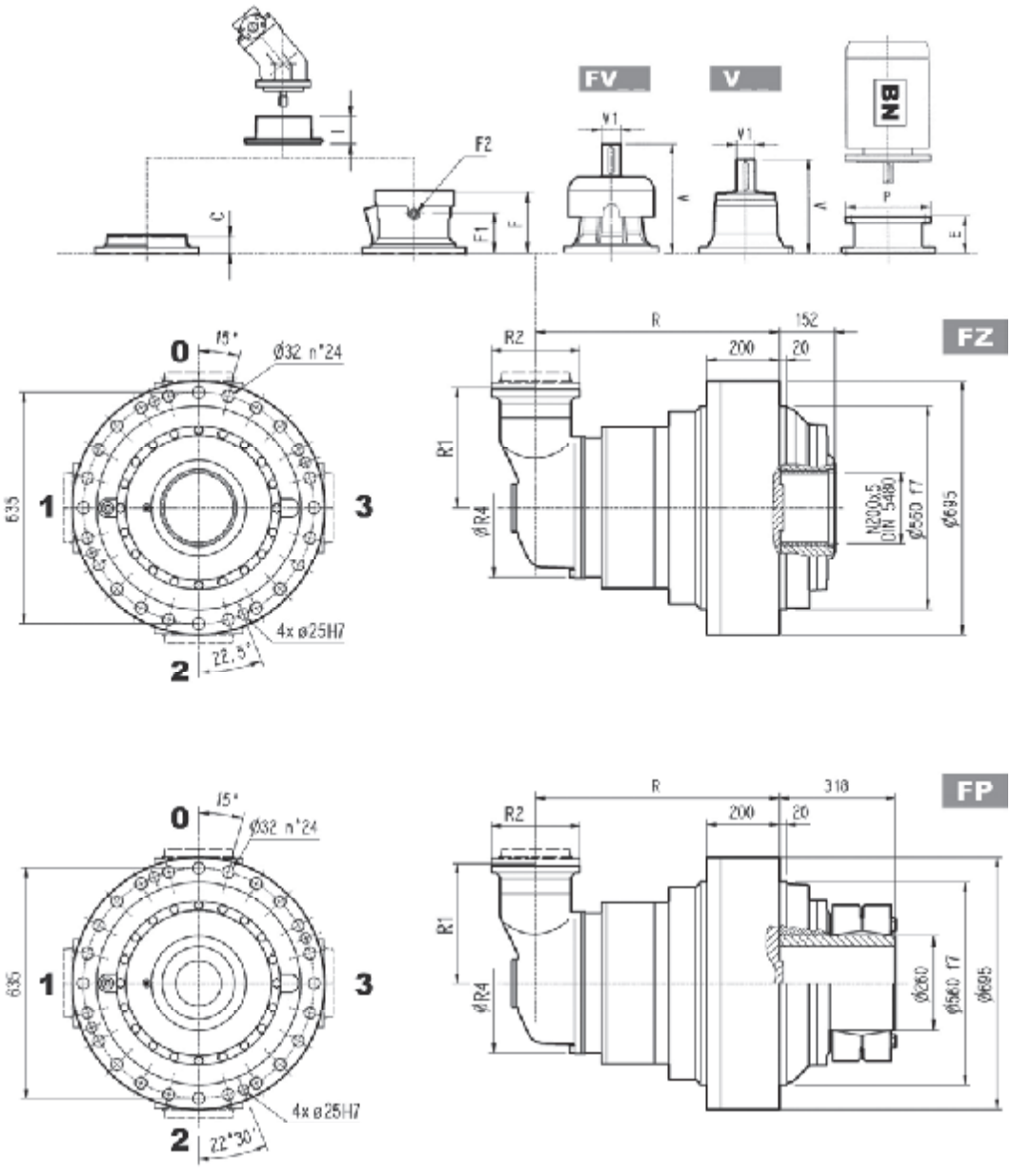
317 R



	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
317 R3 (B)	853	701	701	701	345	292	400	1210	1060	1010	1060
317 R3 (C)	853	701	701	701	390	292	480	1220	1070	1020	1070
317 R4	892	740	740	740	225	245	345	1190	1040	990	1040

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	l	F	F1	F2	Type	Input	Kg
317 R3 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
317 R3 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28
317 R4	239	48	15	—	—	—	276	48	17	—	—	—	37	A	457	105	65	1/4 G	4	A	10

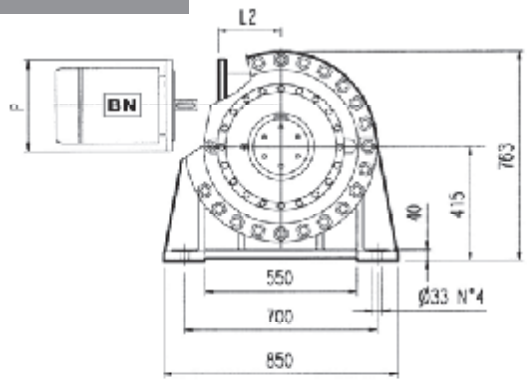
317 R

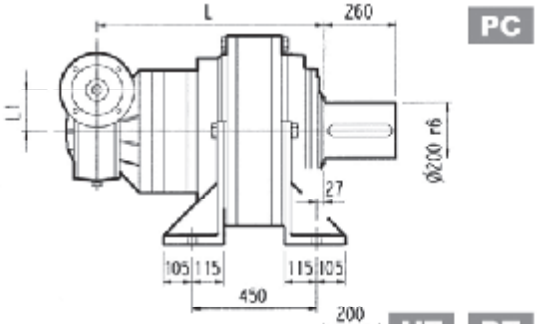


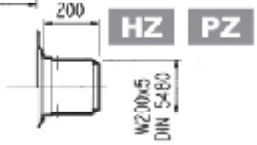
FP M_{2max} = 242000 Nm

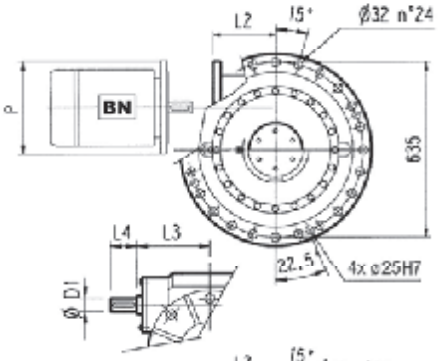
	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
317 R3 (B)	—	—	—	—	152	350	182	400	212	450	193	550
317 R3 (C)	—	—	—	—	152	350	182	400	212	450	193	550
317 R4	114	300	144	350	144	350	174	400	—	—	—	—

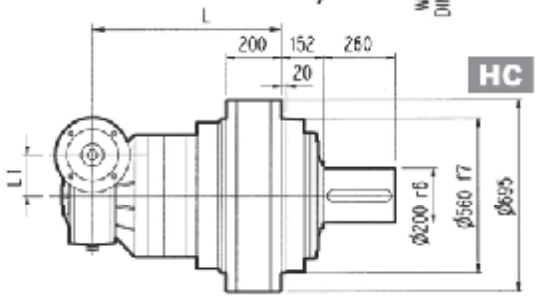
3/V 17 L3

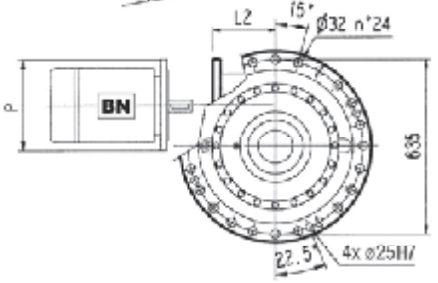


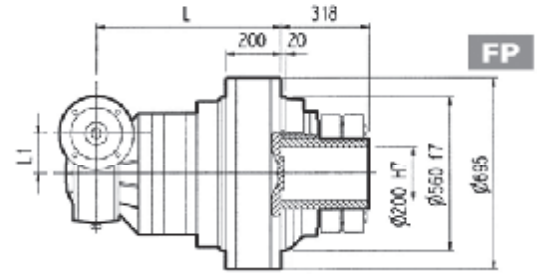


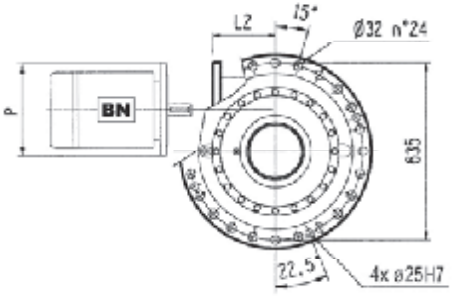


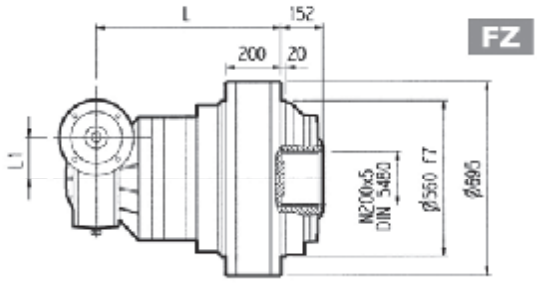










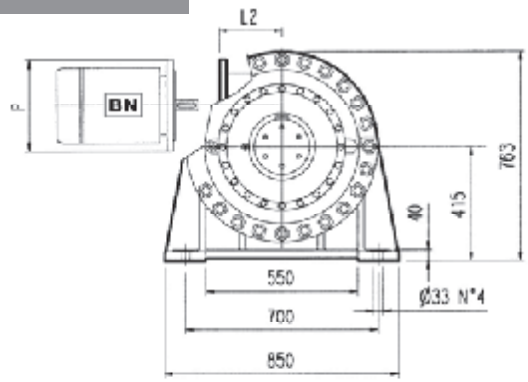


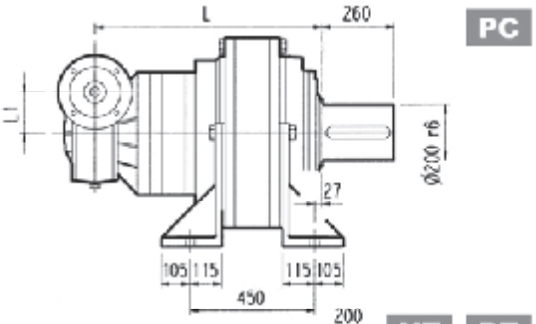
FP | M_{2max} = 242000 Nm

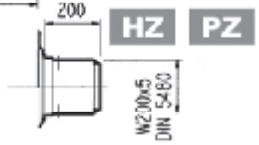
	L				L1	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP					PC - PZ	HC - HZ	FZ	FP
3/V 17 L3	894	745	745	745	250	55	276	110	1400	1250	1200	1250

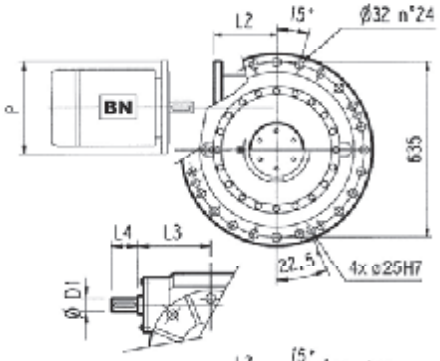
	P132		P160		P180		P200		P225	
	L2	P	L2	P	L2	P	L2	P	L2	P
3/V 17 L3	531	300	506	350	506	350	531	400	536	450

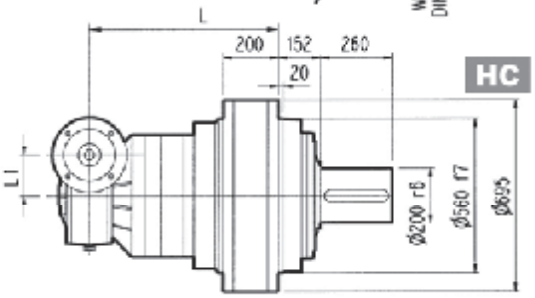
3/V 17 L4

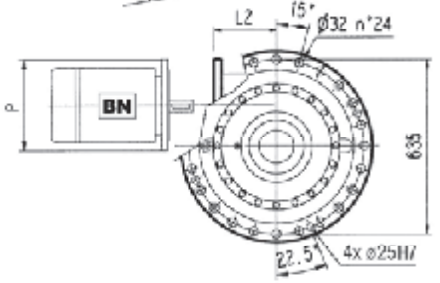


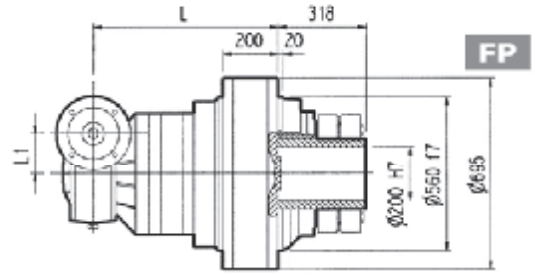


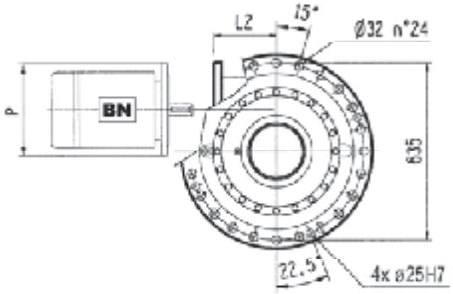


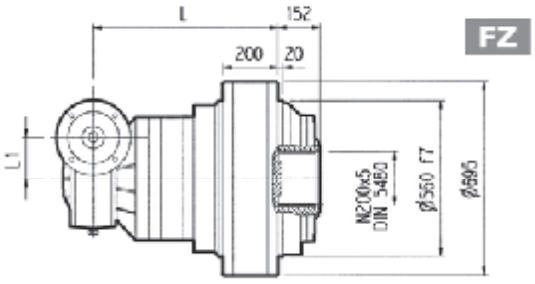








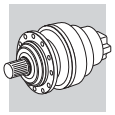




FP M_{2max} = 242000 Nm

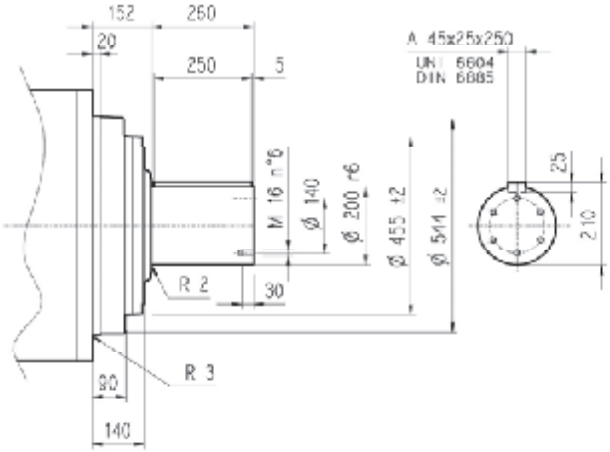
	L				L1	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP					PC - PZ	HC - HZ	FZ	FP
3/V 17 L4	975	823	823	823	185.4	40	214.5	70	1250	1090	1040	1090

	P100	P112	P132		P160		P180	
	P	P	L2	P	L2	P	L2	P
3/V 17 L4	250	250	217	300	217	350	217	350

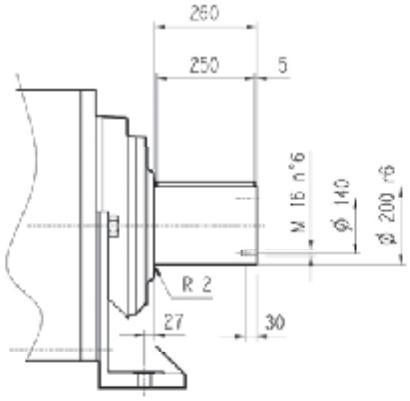


317 L | 317 R | 3/V 17 L

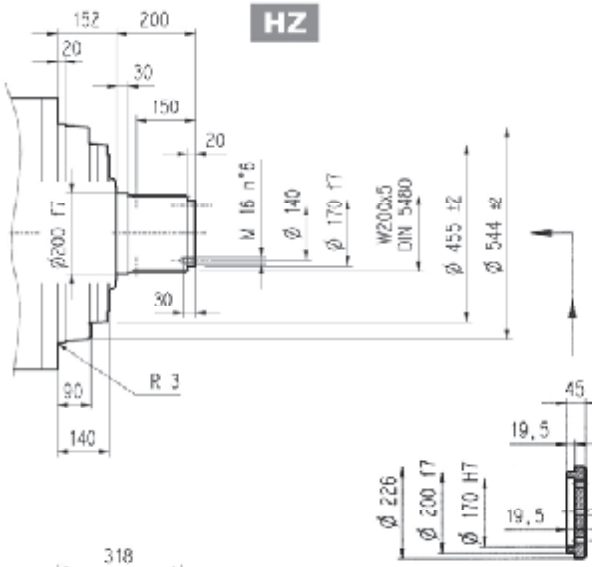
HC



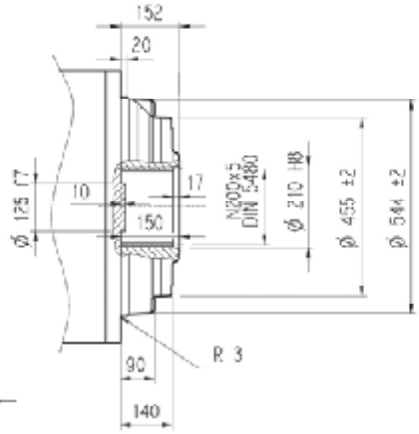
PC



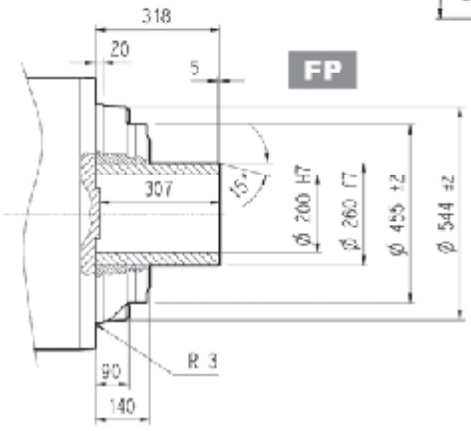
HZ

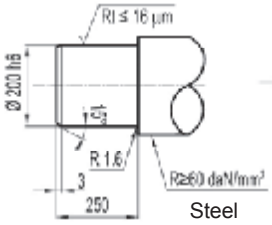


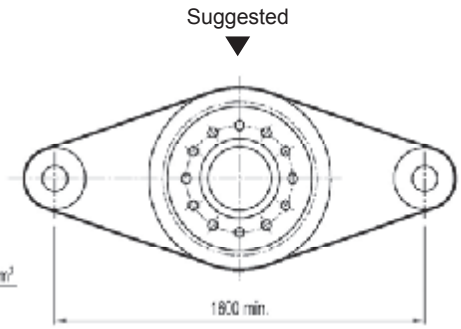
FZ

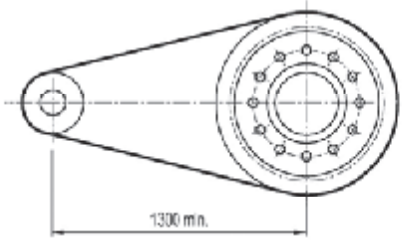


FP

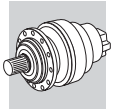








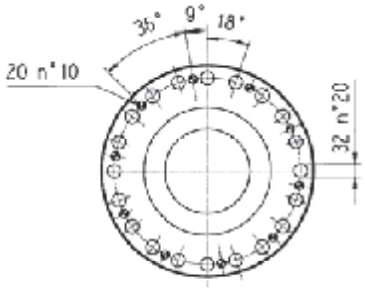
FP	M_{2max} = 242000 Nm

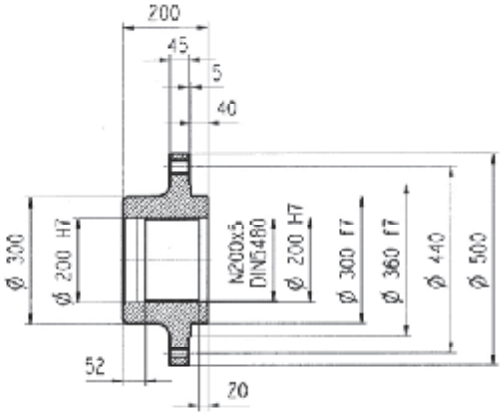


317 L | 317 R | 3/V 17 L

Flange

W0A

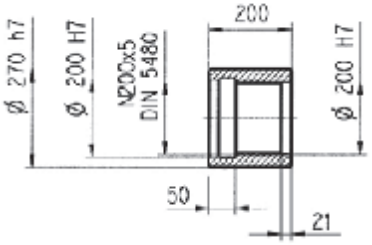




Material: Steel C40

Sleeve coupling

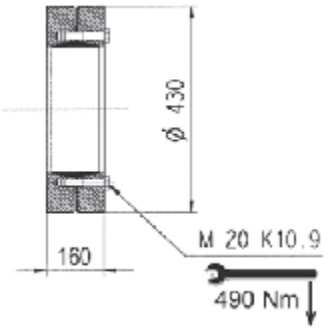
M0A

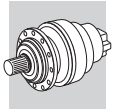


Material: Steel 16CrNi4

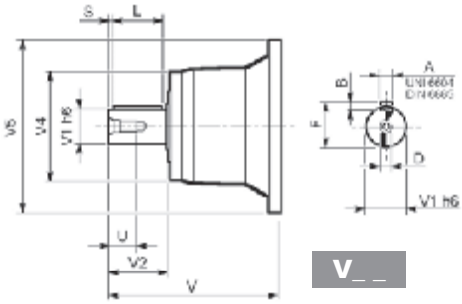
Shrink disc

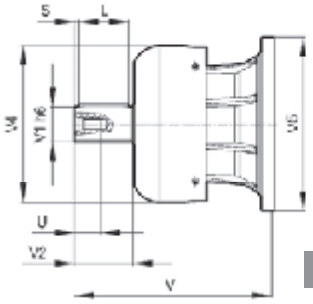
G0A

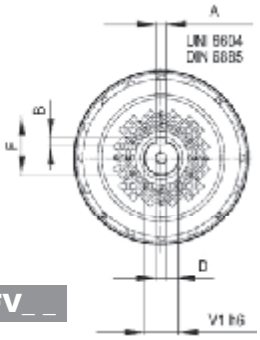




317 L 317 R

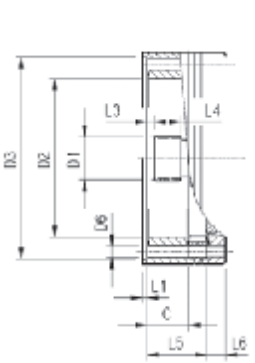


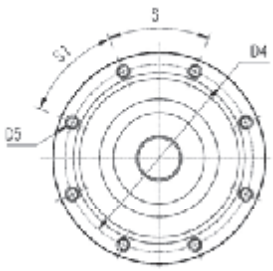




		V	V1	V2	V4	V5	A	B	F	L	S	D	U
317 L2	**V11B**	343	80	130	200	445	22	14	85	110	10	M16	36
	FV11B	451	80	130	347.5	445	22	14	85	110	10	M16	36
317 L3	**V07B**	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
317 L4	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
317 R3 (B) (C)	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	40
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36
317 R4	**V05B**	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36

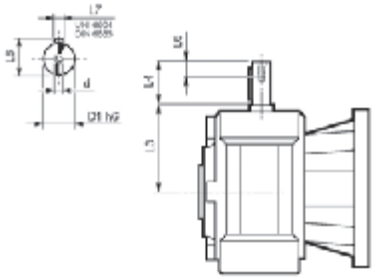
317 L 317 R





		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
317 L1	**V9AF**	181	120x3 DIN 5480	365	390 g7	415	M16 n°18	—	4	30	3	65	—	—	20°	20°	F
317 L2	**V9AD**	75	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	9.5	40	—	—	60°	30°	D
317 L3	**V9AB**	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
317 L4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
317 R4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	18	9	18	—	—	45°	45°	A
317 R3 (B) (C)	**V9AB**	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B

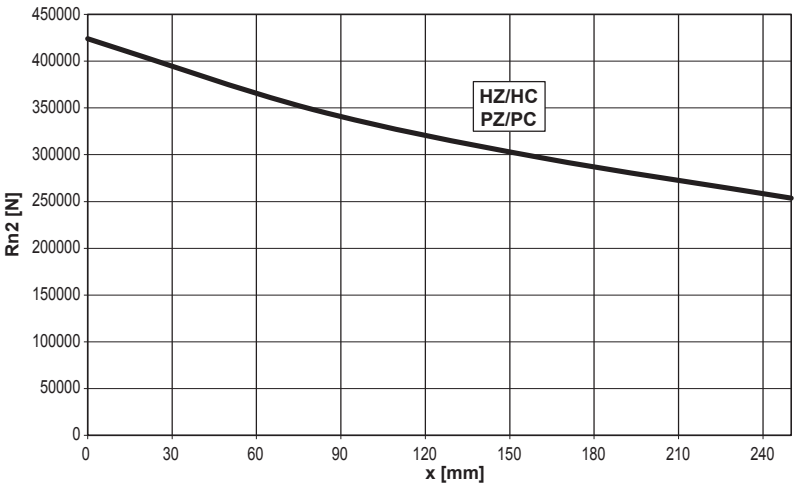
3/V 17 L

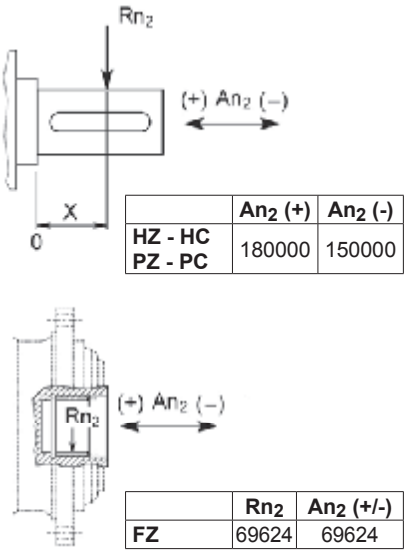


	D1 h6	L3	L4	L6	L7	L8	d
3/V 17 L3_HS	55	276	110	40	16	59	M16
3/V 17 L4_HS	40	214.5	70	20	12	43	M8

317 L | 317 R | 3/V 17 L

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$



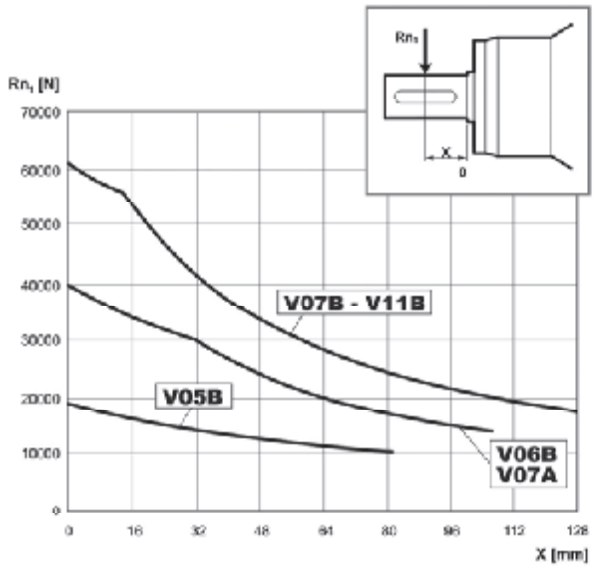


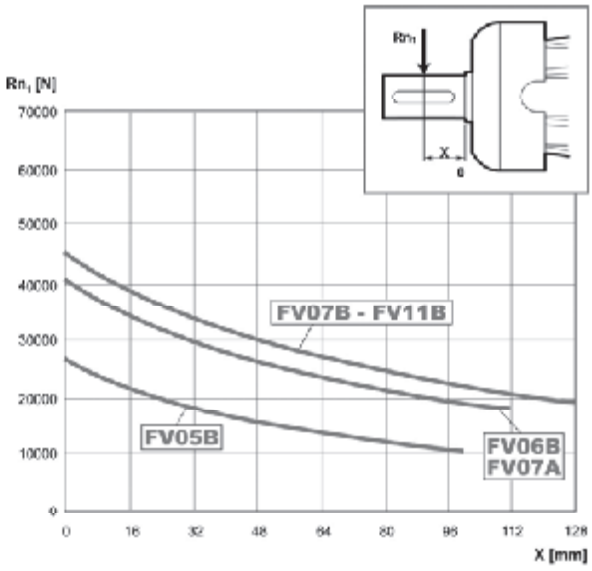
	An_2 (+)	An_2 (-)
HZ - HC PZ - PC	180000	150000

	Rn_2	An_2 (+/-)
FZ	69624	69624

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC - PZ - PC	**1.50**	**1.50**	**1.23**	**1.00**	**0.62**	**0.50**

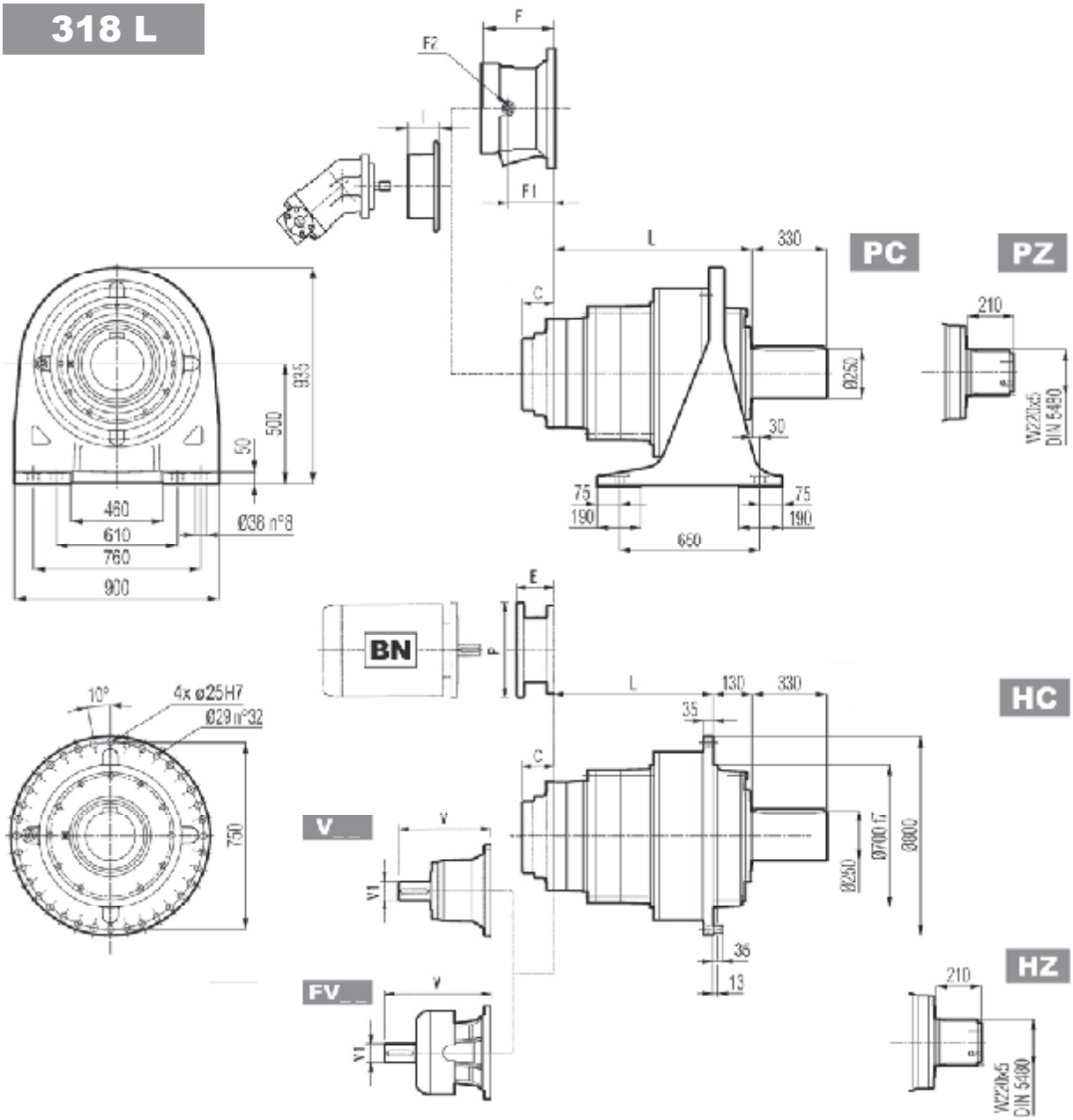
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

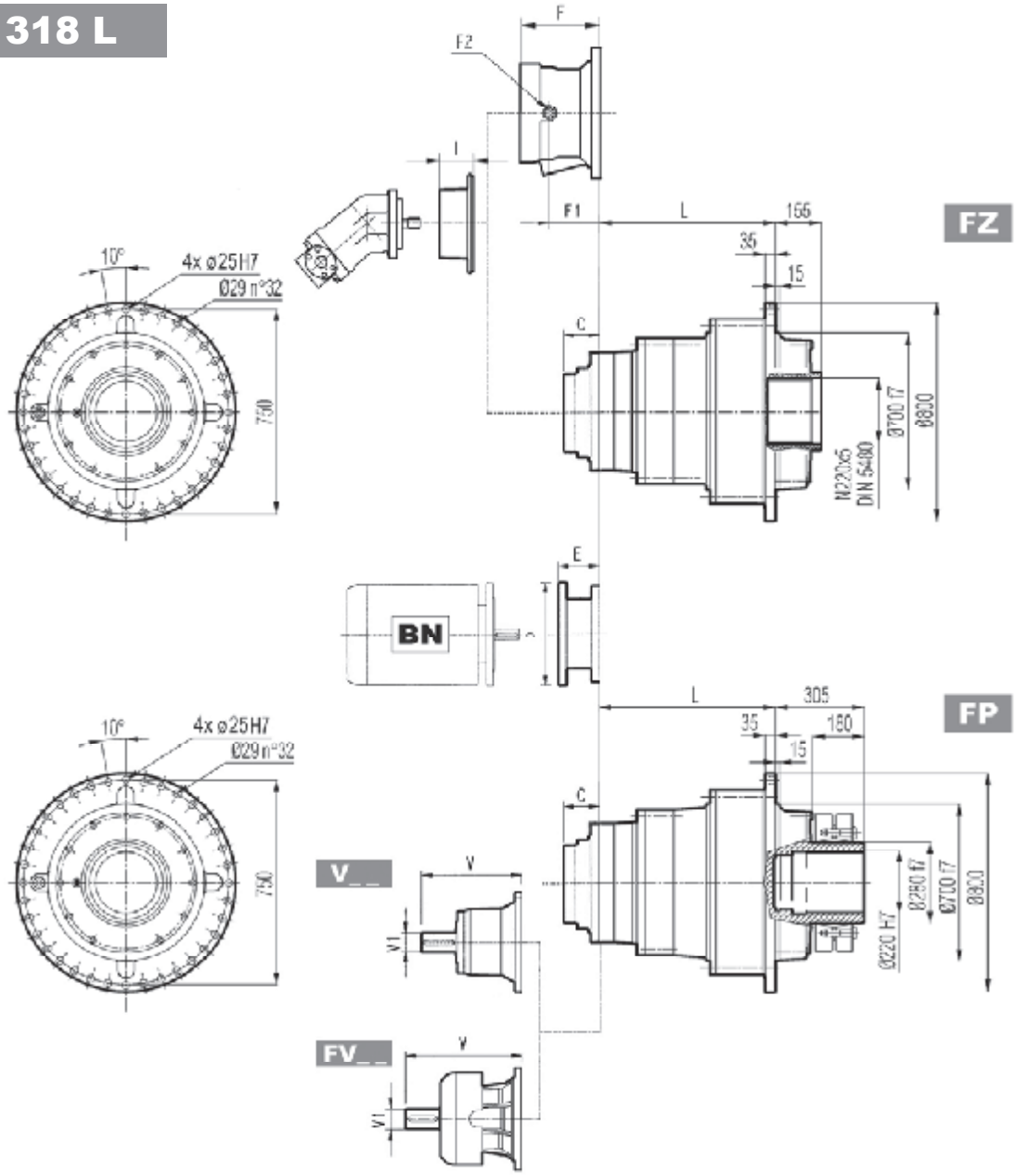
318 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
318 L1	332	202	202	202	1250	950	800	830
318 L2	677	547	547	547	1500	1200	1050	1080
318 L3	889	759	759	759	1600	1300	1150	1180
318 L4	1022	892	892	892	1650	1350	1200	1230

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
318 L1	—	—	—	—	—	—	—	—	—	—	—	—	208	G		—	—	—	—	—	—
318 L2	556	120	125	—	—	—	—	—	—	—	—	—	116	E		—	—	—	—	—	—
318 L3	348	80	55	—	—	—	456	80	85	—	—	—	81	D		232	185	1/4 G	6	B	28
318 L4	315	80	35	313	60	28	375	80	48	363	60	34	51	B	457	201	153	1/4 G	6	B	28

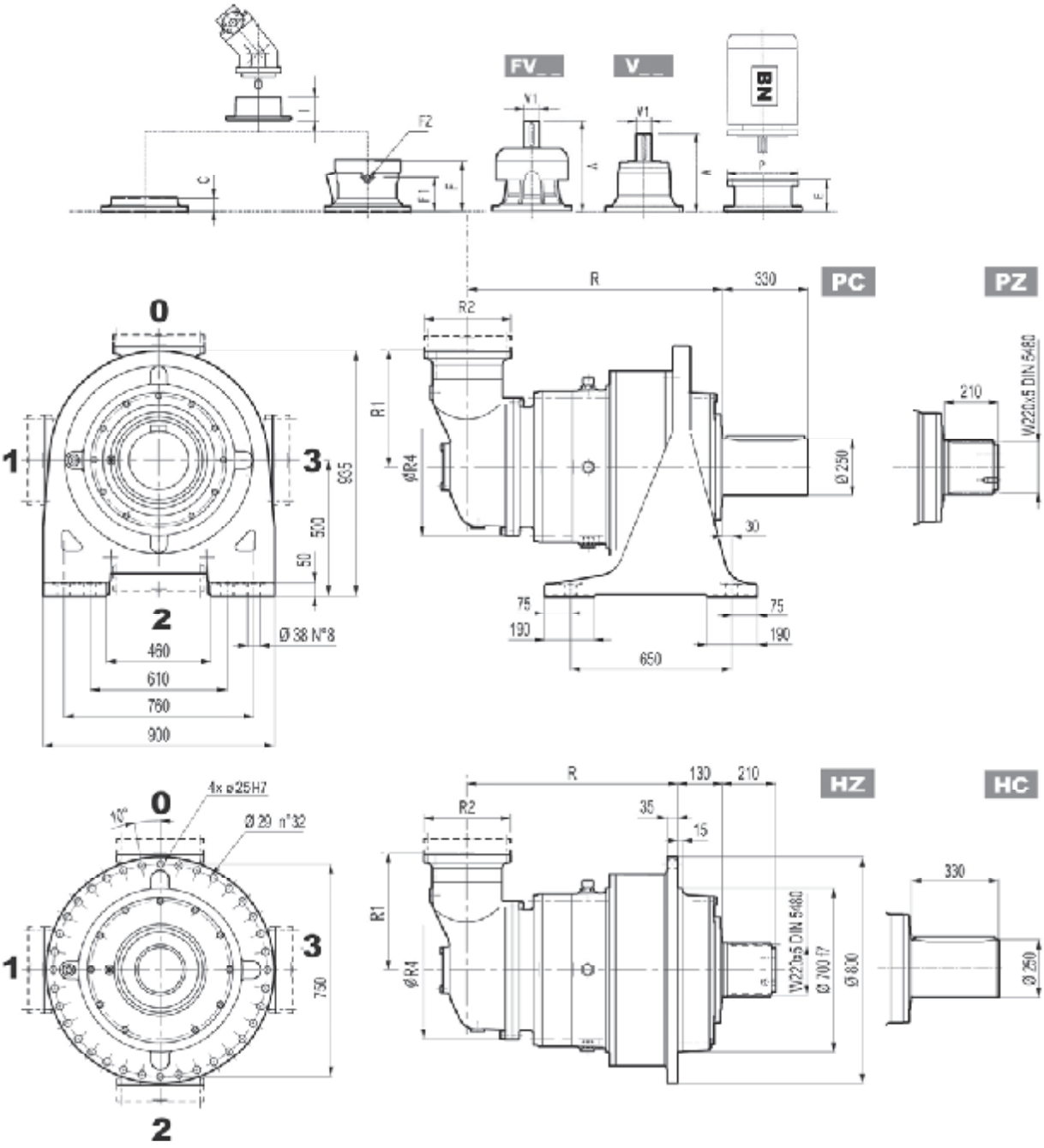
318 L



FP M_{2max} = 322000 Nm

	P180		P200		P225		P250	
	E	P	E	P	E	P	E	P
318 L4	195	350	186	400	216	450	215	550

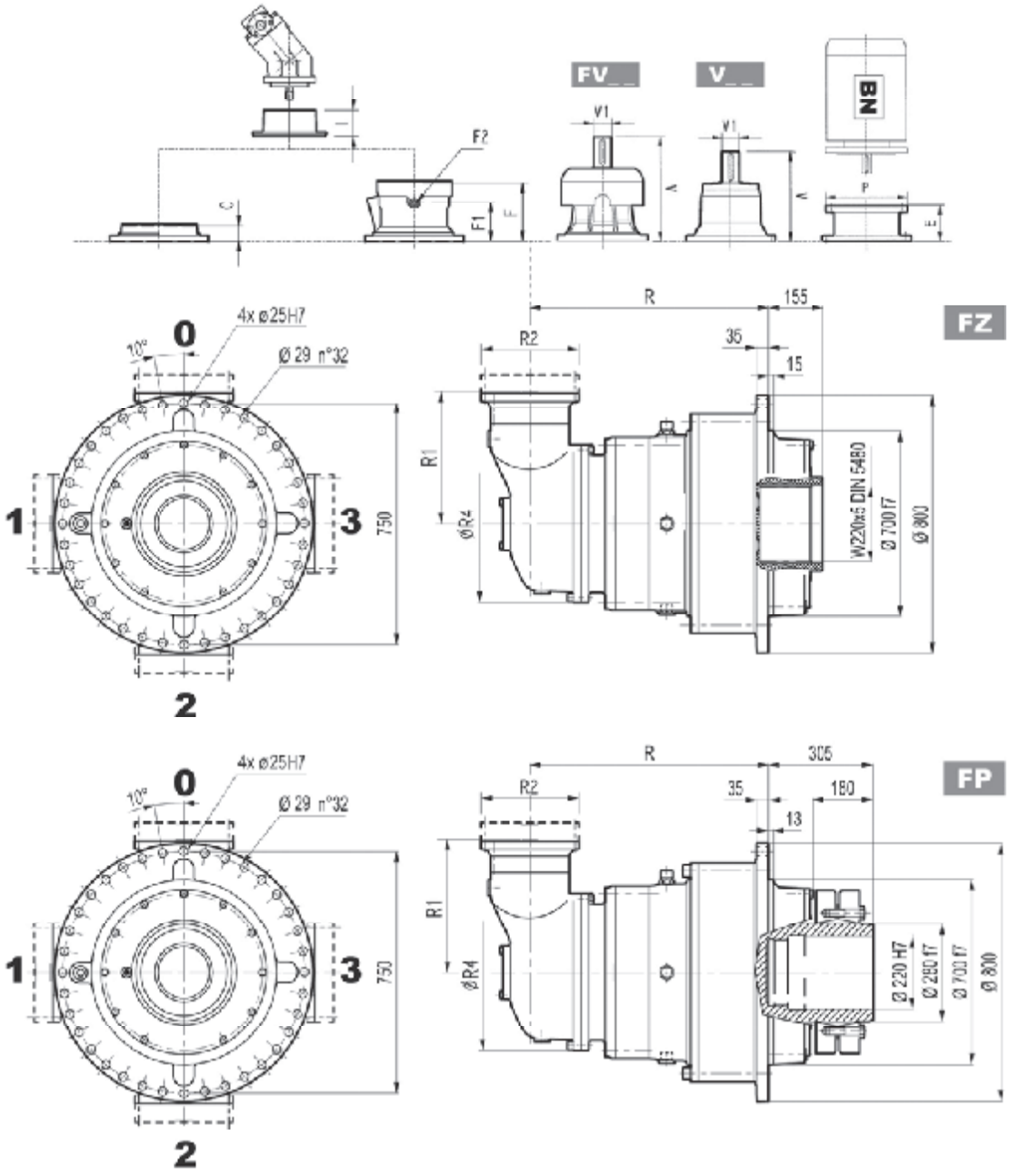
318 R



	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
318 R4 (B)	1115	985	985	985	345	292	400	1720	1420	1270	1300
318 R4 (C)	1115	985	985	985	390	292	480	1730	1430	1280	1310

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
318 R4 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B	457	195	147	1/4 G	6	B	28
318 R4 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28

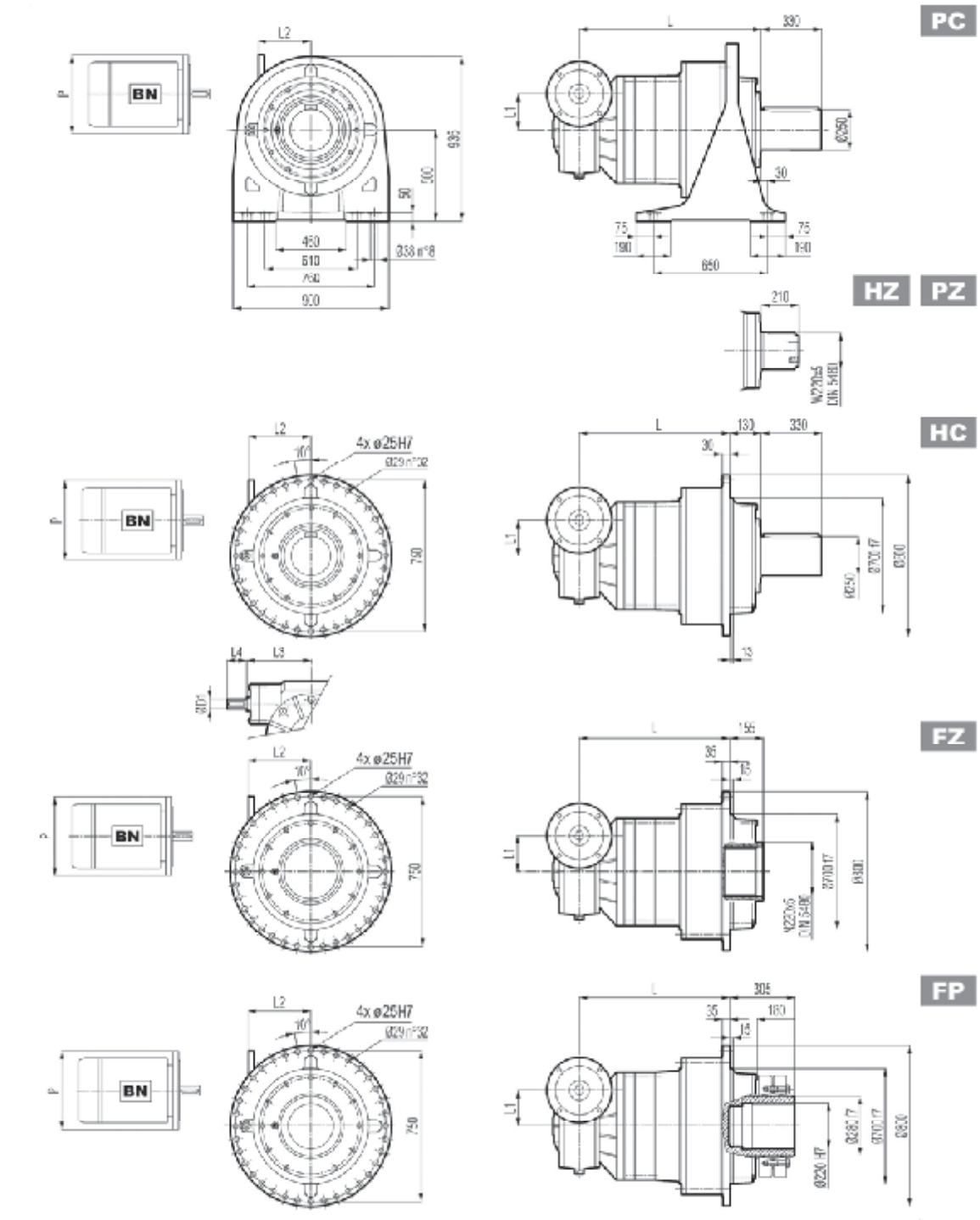
318 R



FP M_{2max} = 322000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
318 R4 (B)	—	—	—	—	152	350	182	400	212	450	193	550
318 R4 (C)	—	—	—	—	152	350	182	400	212	450	193	550

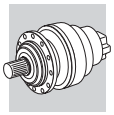
3/V 18 L4

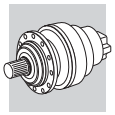


FP M_{2max} = 322000 Nm

	L				L1	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP					PC - PZ	HC - HZ	FZ	FP
3/V 18 L4	1114	984	984	984	210	48	230	110	1810	1510	1360	1390

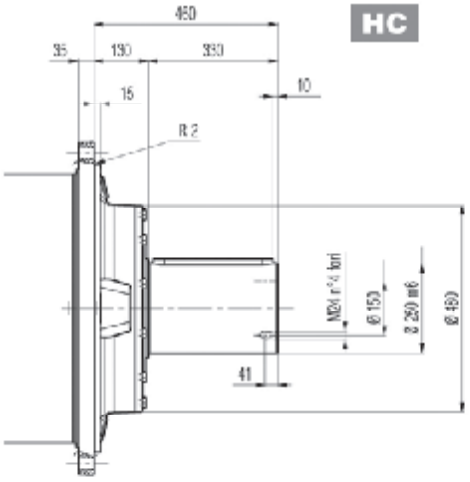
	P132		P160		P180		P200		P225	
	L2	P	L2	P	L2	P	L2	P	L2	P
3/V 18 L4	485	300	460	350	460	350	485	400	490	450



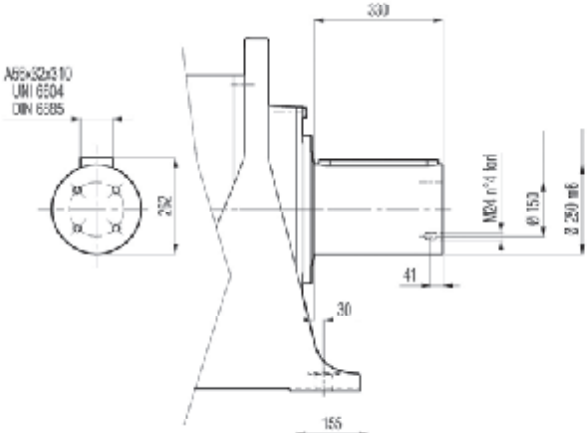


318 L | 318 R | 3/V 18 L4

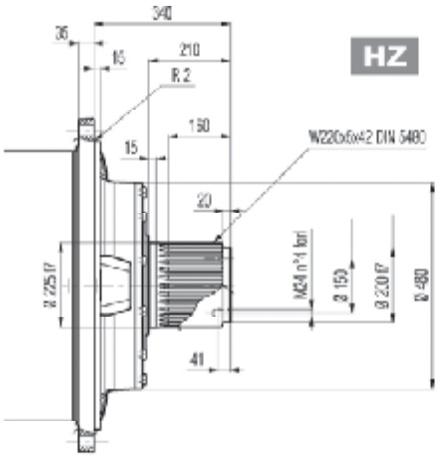
HC



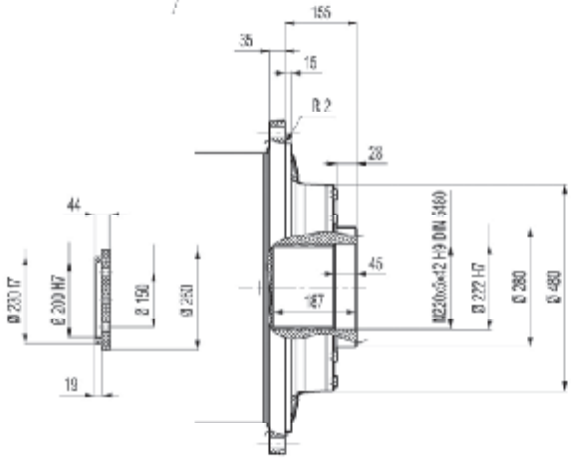
PC



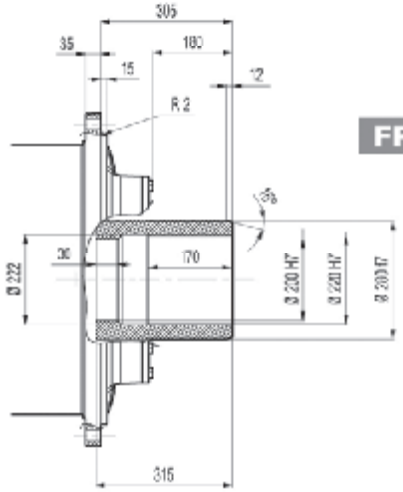
HZ

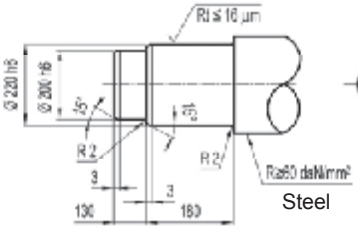


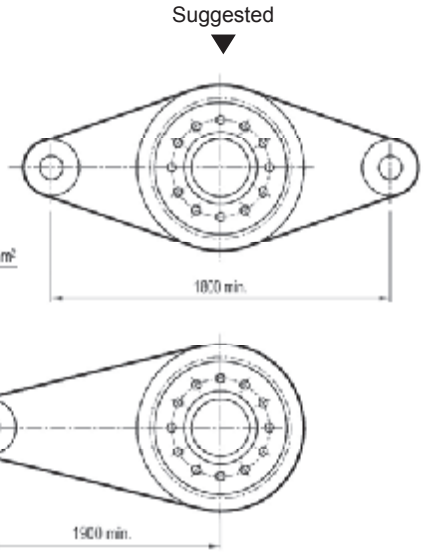
FZ



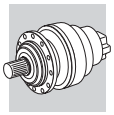
FP







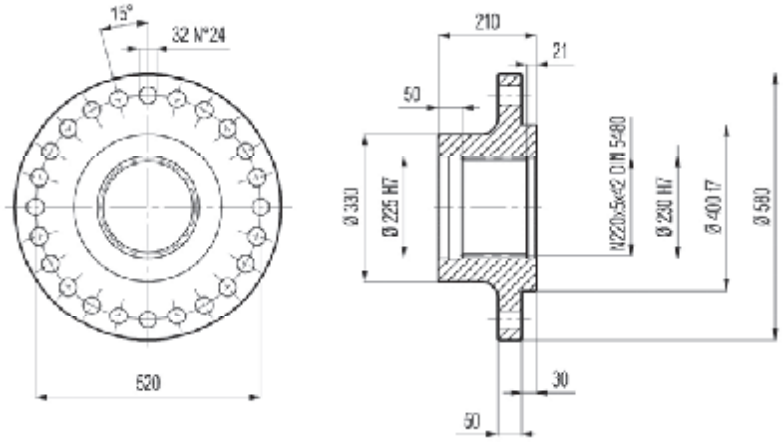
FP	M_{2max} = 322000 Nm



318 L | 318 R | 3/V 18 L4

Flange

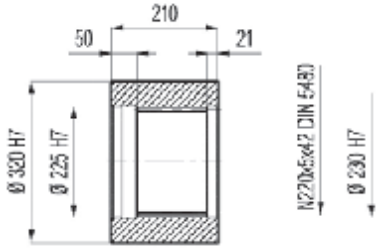
W0A



Material: Steel C40

Sleeve coupling

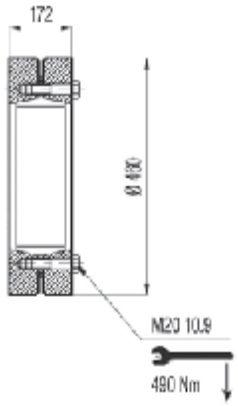
M0A

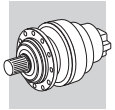


Material: Steel C40

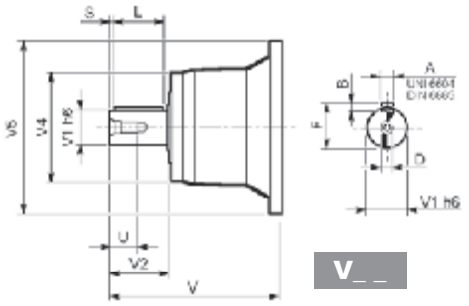
Shrink disc

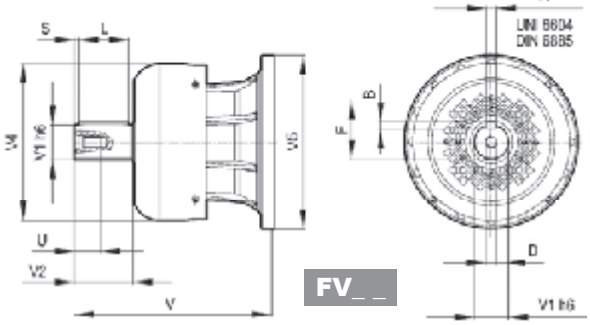
G0A





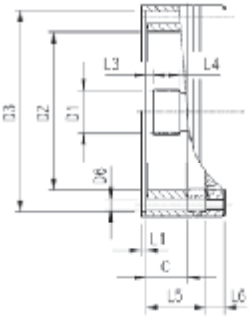
318 L 318 R

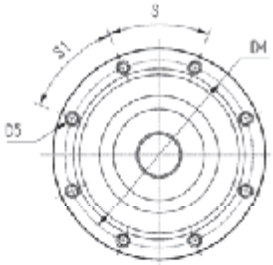




		V	V1	V2	V4	V5	A	B	F	L	S	D	U
318 L2	**V15B**	523	120	210	320	542	32	18	127	180	15	M24	50
318 L3	**V11B**	348	80	130	200	428	22	14	85	110	10	M16	36
	FV11B	456	80	130	347.5	428	22	14	85	110	10	M16	36
318 L4	**V07B**	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
318 R4 (B) (C)	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36

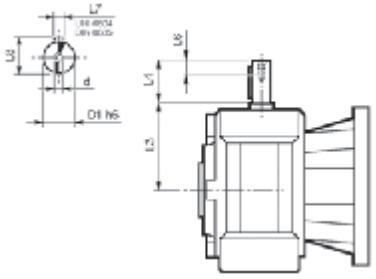
318 L 318 R





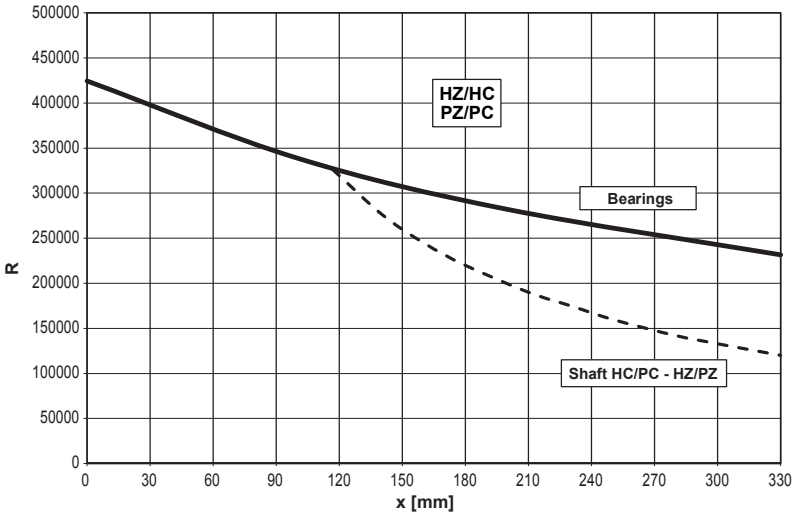
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
318 L1	Please consult Bonfiglioli Technical Service																
318 L2	**V9AE**	116	100x94 DIN 5482	340	412 H7	390	M16 n° 18	—	7	30	8	55	—	—	20°	20°	E
318 L3	**V9AD**	81	80x74 DIN 5482	270	335 H7	314	M16 n° 8	—	5	30	8.5	40	—	—	60°	30°	D
318 L4	**V9AB**	51	58x53 DIN 5482	195	236 H7	222	M16 n° 12	—	4	18	11	22	—	—	45°	22.5°	B
318 R4 (B) (C)	**V9AB**	45	58x53 DIN 5482	195	236 H7	222	M10 n° 10	—	4	18	11	22	—	—	45°	22.5°	B

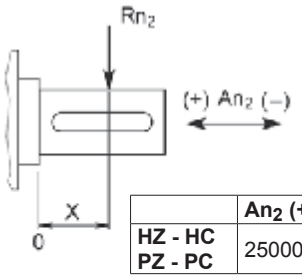
3/V 18 L4



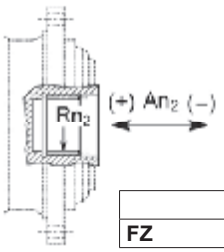
	D1 h6	L3	L4	L6	L7	L8	d
3/V 18 L4_HS	48	230	110	40	14	51.5	M16

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





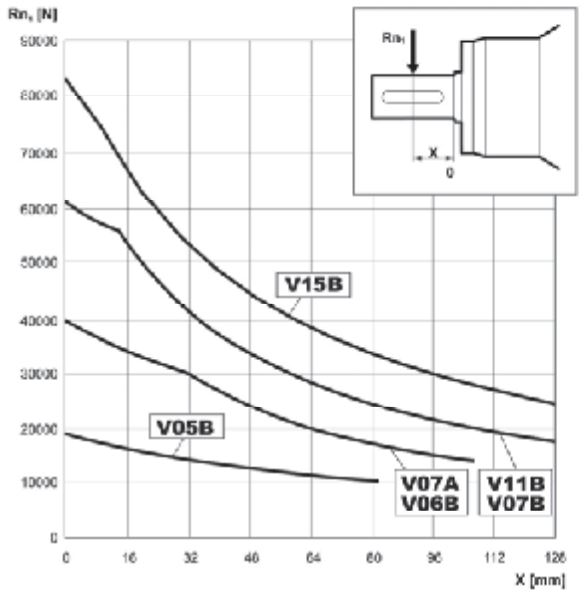
	An2 (+)	An2 (-)
HZ - HC PZ - PC	250000	225000

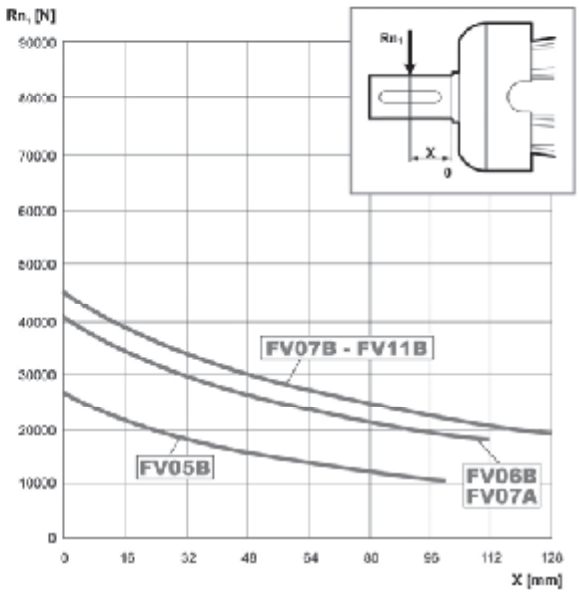


	Rn2	An2 (+/-)
FZ	92832	92832

	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
Load corrective factor fh_2 on shafts	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	fh_2 HC - PC	**1.96**	**1.52**	**1.23**	**1.00**	**0.62**	**0.50**
	HZ - PZ	**1.15**	**1.00**	**1.00**	**1.00**	**0.62**	**0.50**

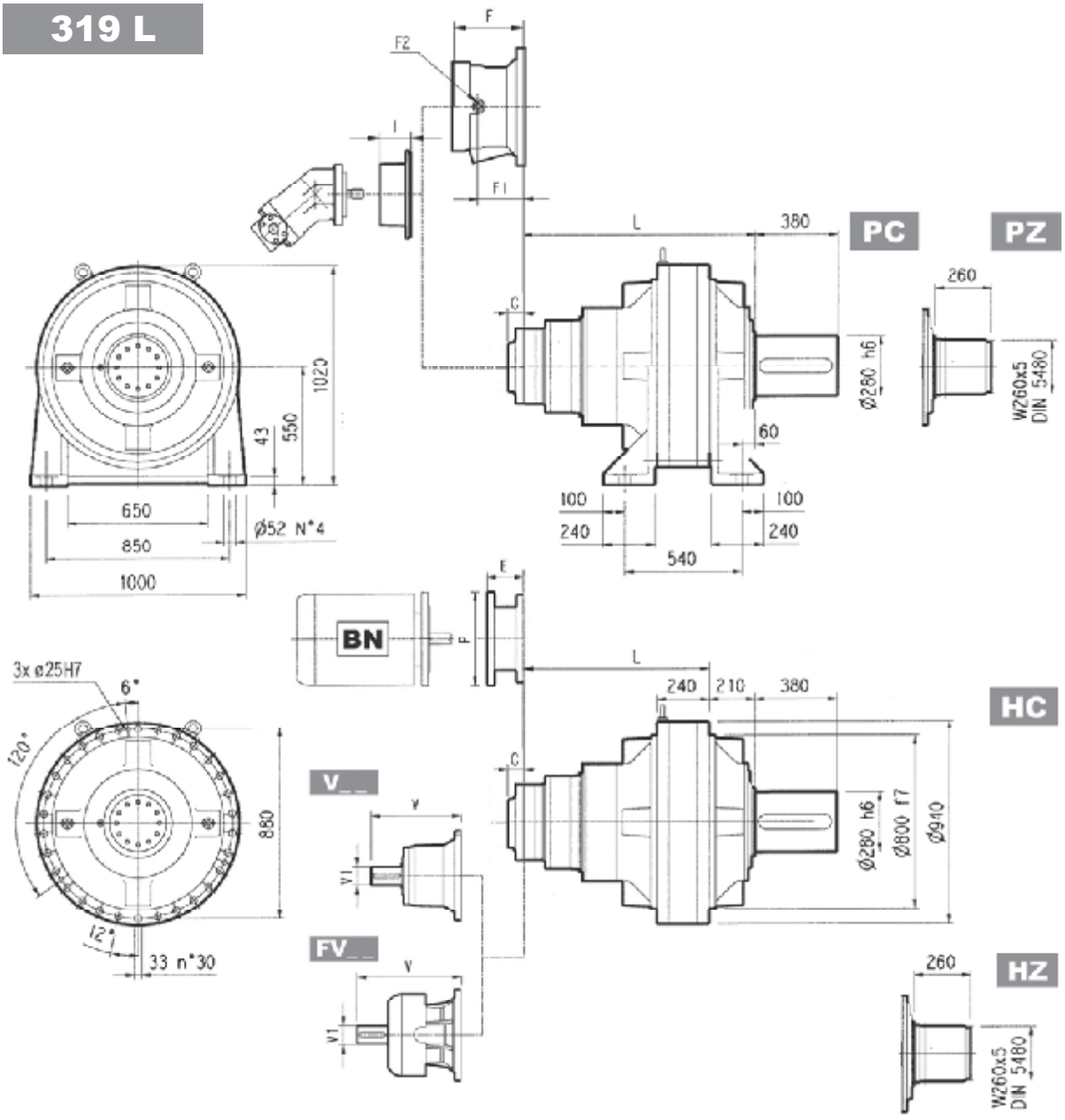
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

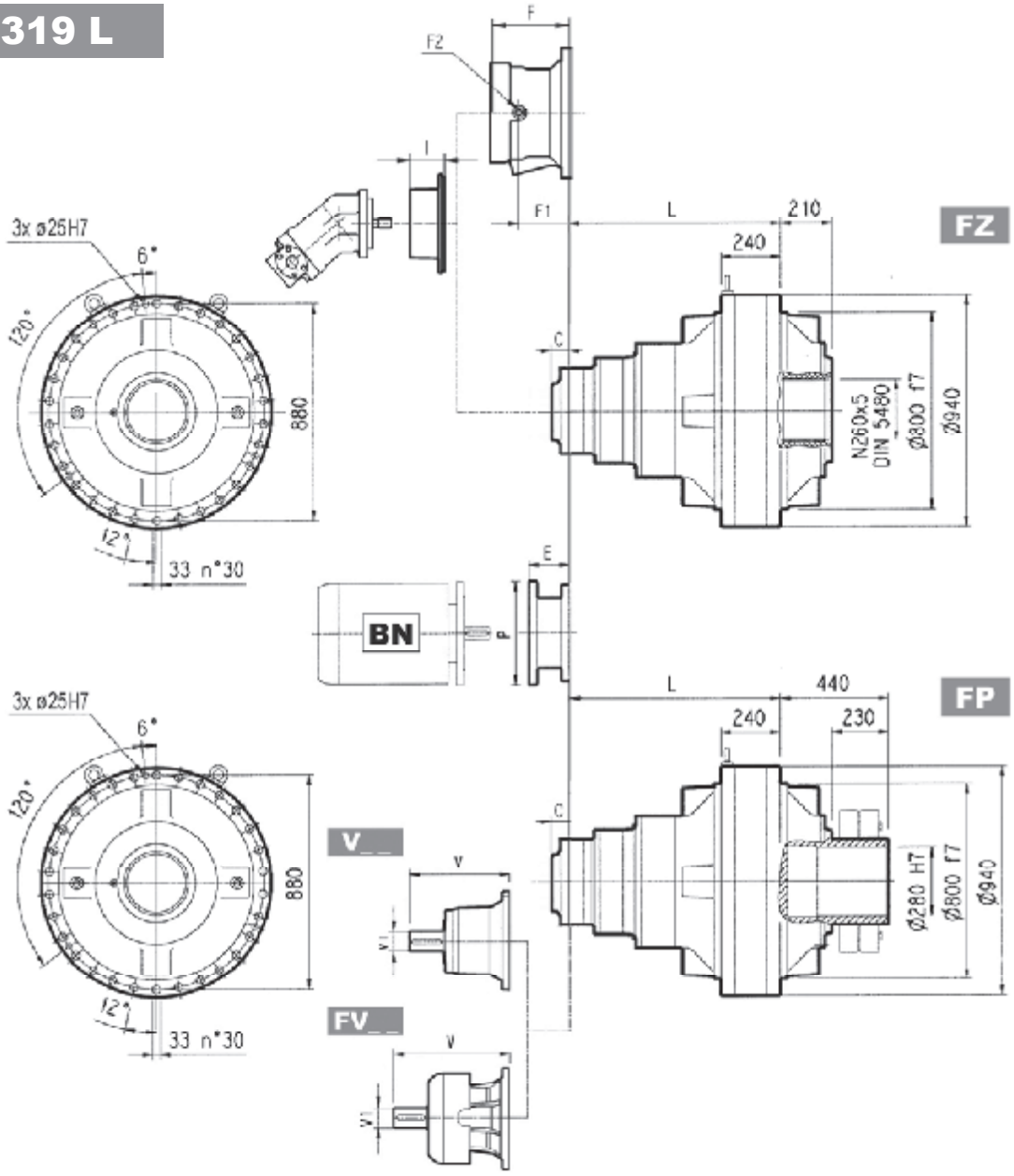
319 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
319 L1	395	185	185	185	2100	1800	1700	1700
319 L2	778	568	568	568	2350	2050	1950	1950
319 L3	990	780	780	780	2435	2135	2035	2035
319 L4	1123	913	913	913	2480	2180	2080	2080

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
319 L1	—	—	—	—	—	—	—	—	—	—	—	—	245	G		—	—	—	—	—	—
319 L2	556	120	125	—	—	—	—	—	—	—	—	—	116	E		—	—	—	—	—	—
319 L3	348	80	55	—	—	—	456	80	85	—	—	—	81	D		232	185	1/4 G	6	B	28
319 L4	315	80	35	313	60	28	375	80	48	363	60	34	51	B	457	201	153	1/4 G	6	B	28

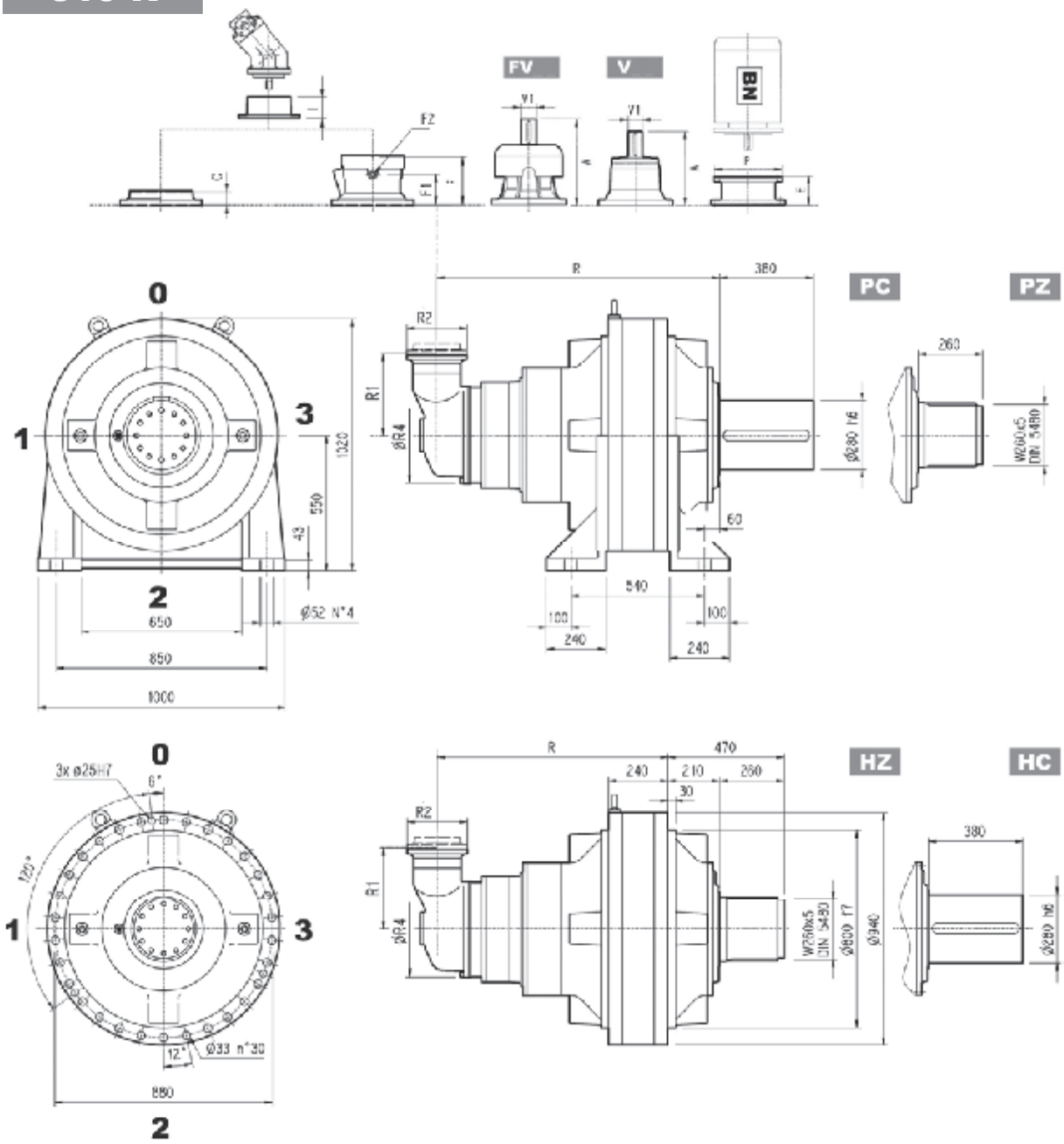
319 L



FP	M_{2max} = 480000 Nm

	P180		P200		P225		P250	
	E	P	E	P	E	P	E	P
319 L4	195	350	186	400	216	450	216	550

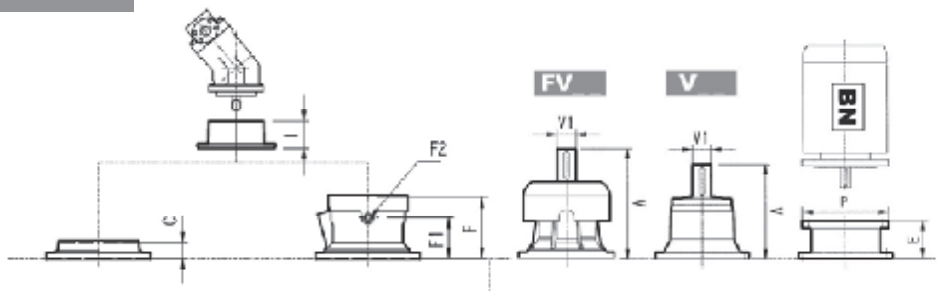
319 R

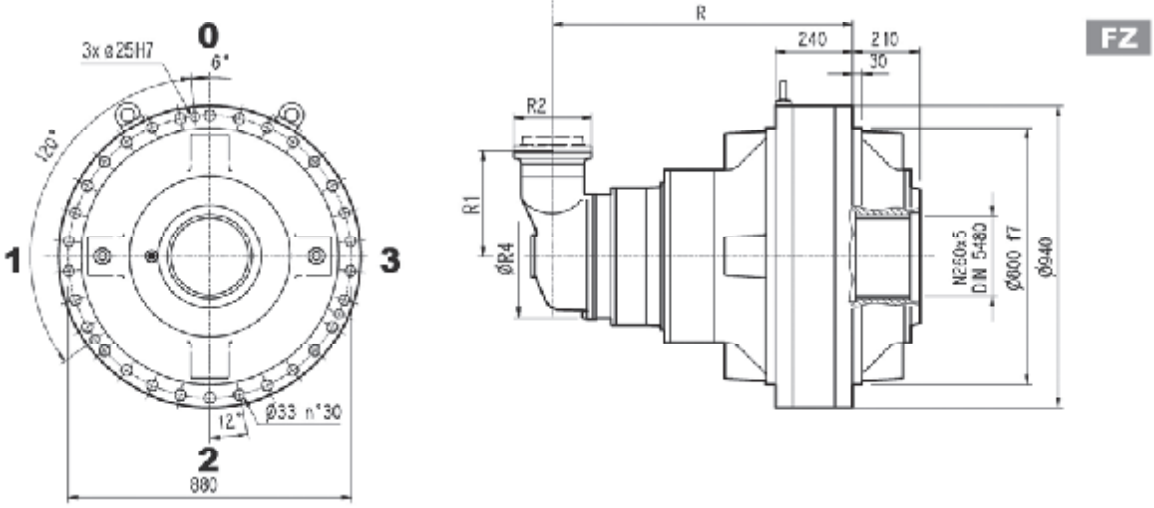


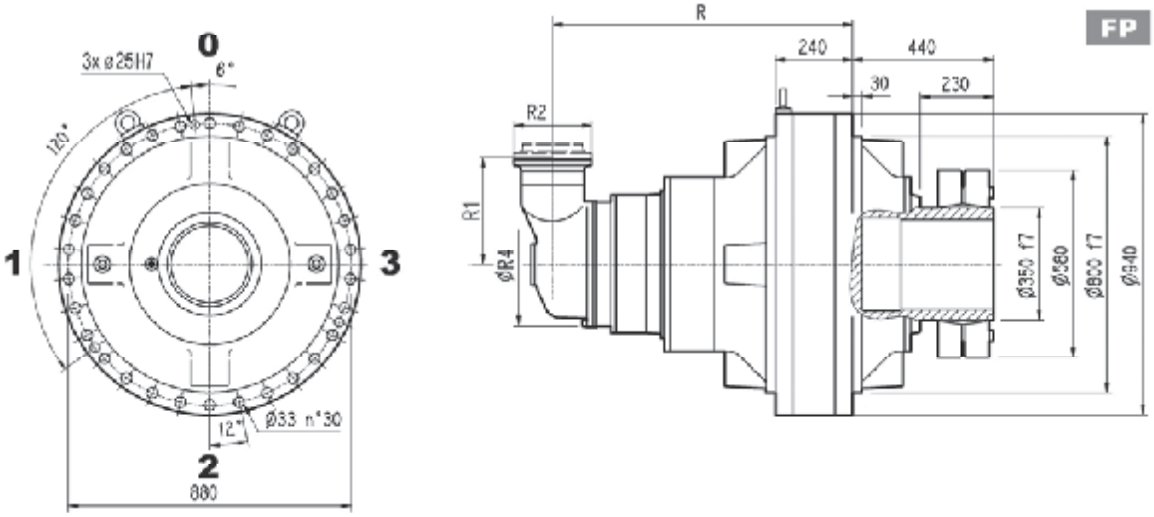
	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
319 R4 (B)	1215	1005	1005	1005	345	292	400	2560	2260	2160	2160
319 R4 (C)	1215	1005	1005	1005	390	292	480	2580	2280	2180	2180

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
319 R4 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B	457	195	147	1/4 G	6	B	28
319 R4 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28

319 R

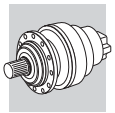






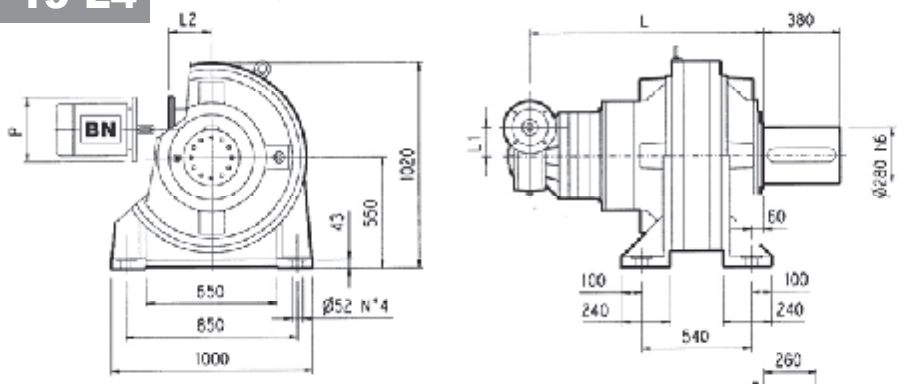
FP M_{2max} = 480000 Nm

	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
319 R4 (B)	—	—	—	—	152	350	182	400	212	450	193	550
319 R4 (C)	—	—	—	—	152	350	182	400	212	450	193	550

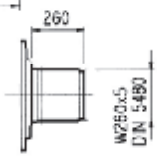


3/V 19 L4

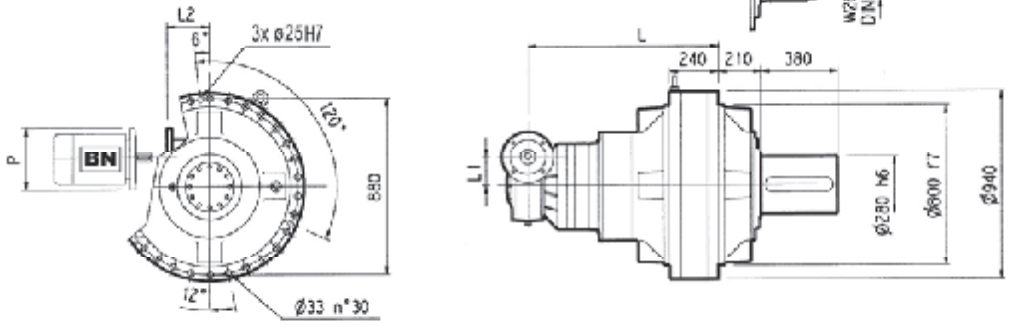
PC



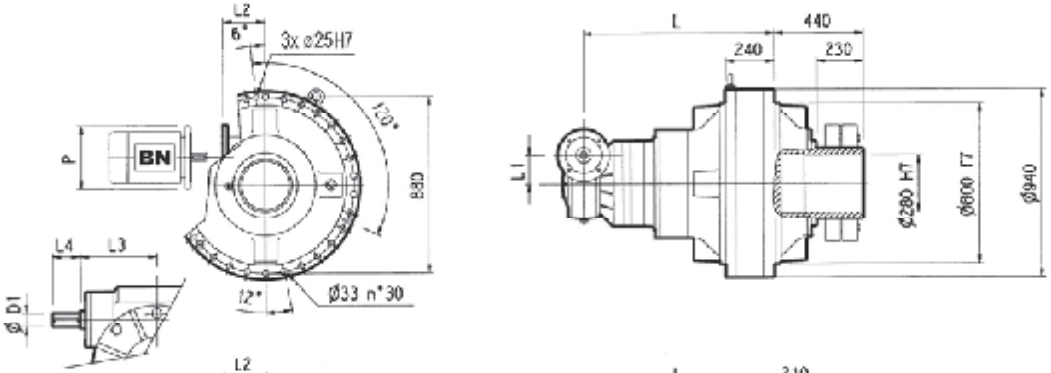
HZ PZ



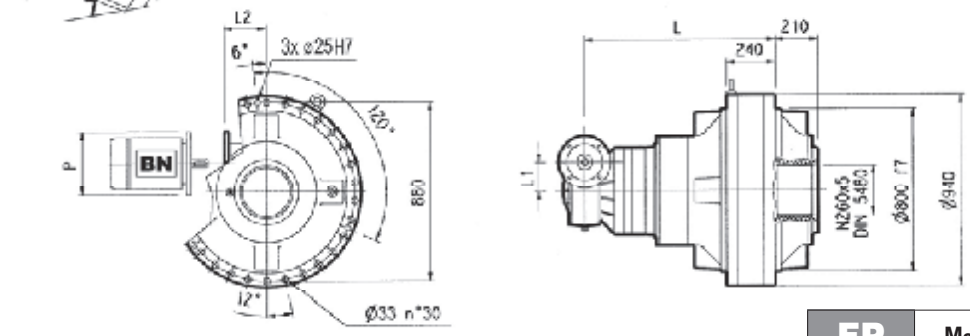
HC



FP



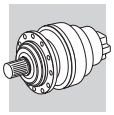
FZ

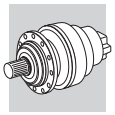


FP M_{2max} = 480000 Nm

	L				L1	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP					PC - PZ	HC - HZ	FZ	FP
3/V 19 L4	1210	1000	1000	1000	210	48	230	110	2650	2350	2250	2250

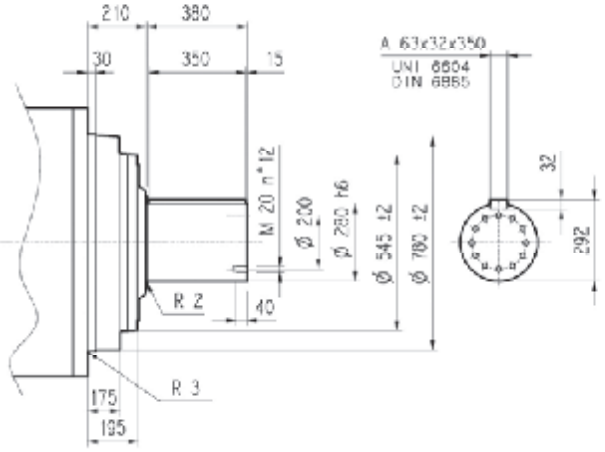
	P132		P160		P180		P200		P225	
	L2	P	L2	P	L2	P	L2	P	L2	P
3/V 19 L4	485	300	460	350	460	350	485	400	490	450



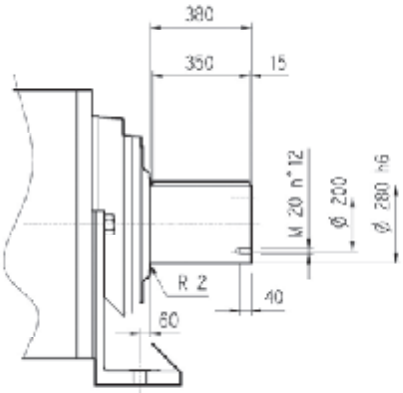


319 L | 319 R | 3/V 19 L4

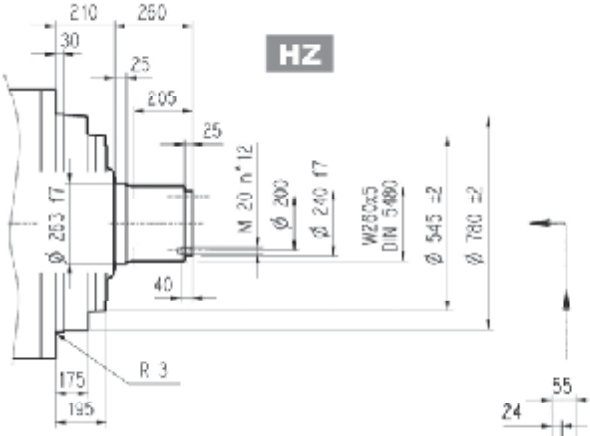
HC



PC



HZ



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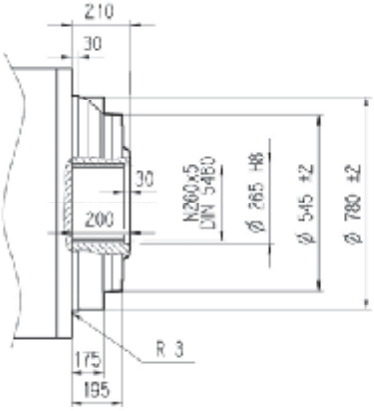

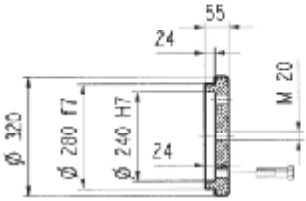

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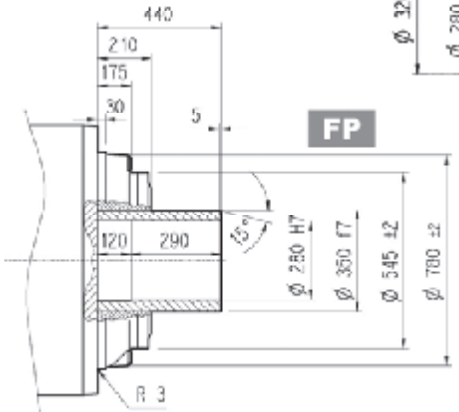
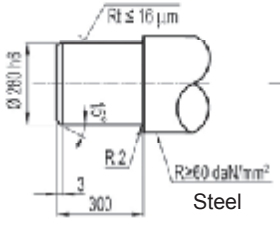
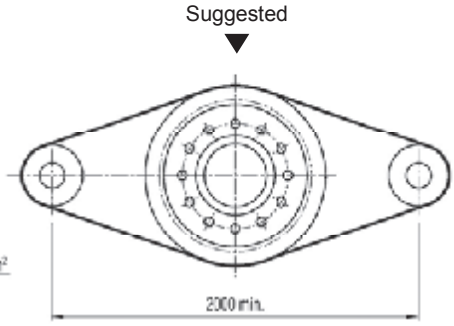
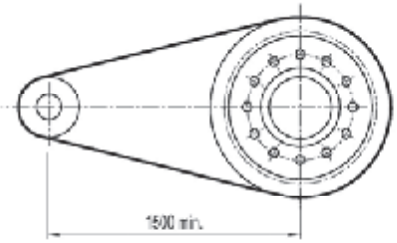
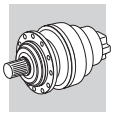








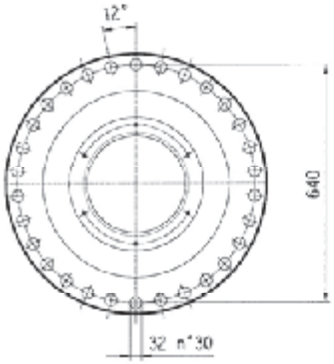
FP	M_{2max} = 480000 Nm

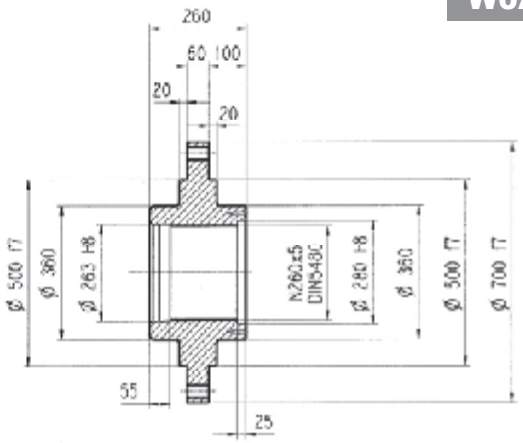


319 L | 319 R | 3/V 19 L4

Flange

W0A

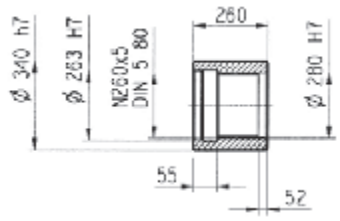




Material: Steel C40

Sleeve coupling

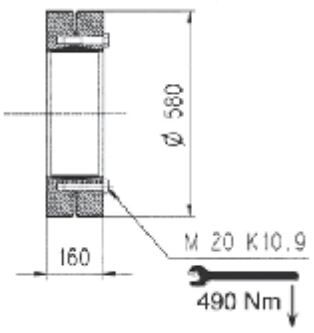
M0A

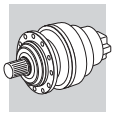


Material: Steel 16CrNi4

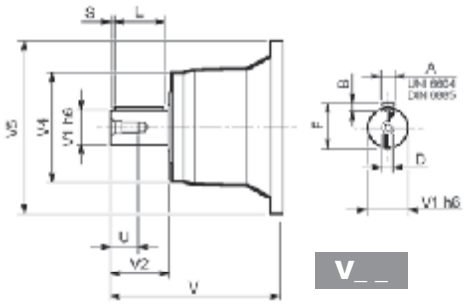
Shrink disc

G0A



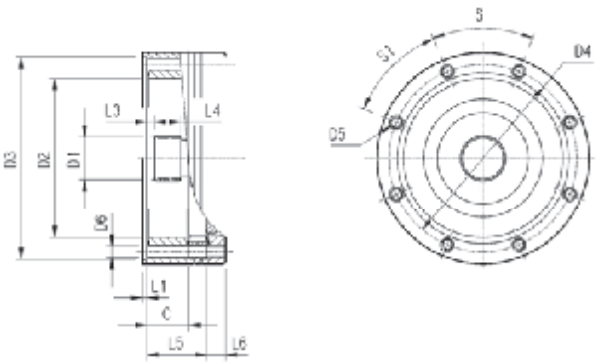


319 L 319 R



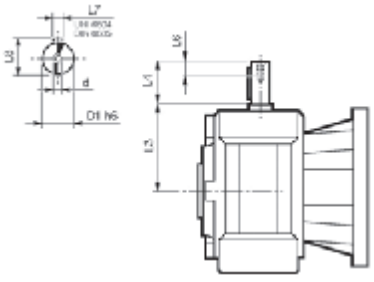
		V	V1	V2	V4	V5	A	B	F	L	S	D	U
319 L2	**V15B**	523	120	210	320	542	32	18	127	180	15	M24	50
319 L3	**V11B**	348	80	130	200	428	22	14	85	110	10	M16	36
	FV11B	456	80	130	347.5	428	22	14	85	110	10	M16	36
319 L4	**V07B**	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
319 R4 (B) (C)	**V06B**	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36

319 L 319 R



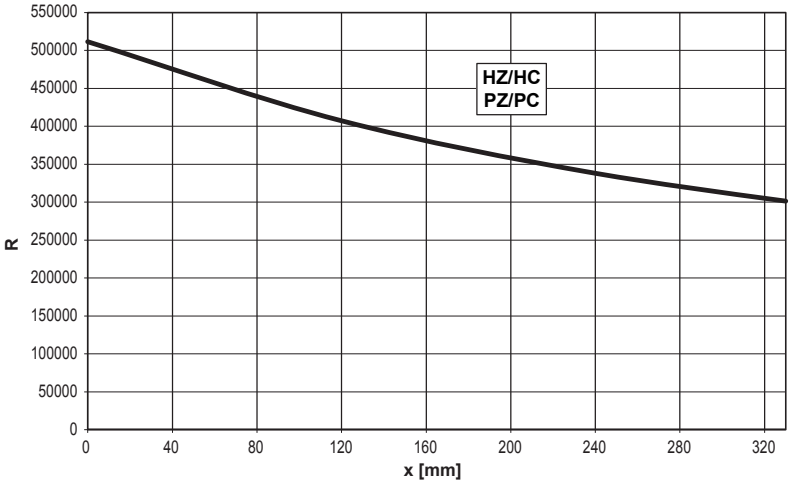
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
319 L1	Please consult Bonfiglioli Technical Service																
319 L2	**V9AE**	116	100x94 DIN 5482	340	412 H7	390	M16 n°18	—	7	30	8	55	—	—	20°	20°	E
319 L3	**V9AD**	81	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	8.5	40	—	—	60°	30°	D
319 L4	**V9AB**	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
319 R4	**V9AA**	37	40x36 DIN 5482	140	178 H7	165	M12 n°8	11	4	18	9	18	—	—	45°	45°	A
319 R4 (B) (C)	**V9AB**	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B

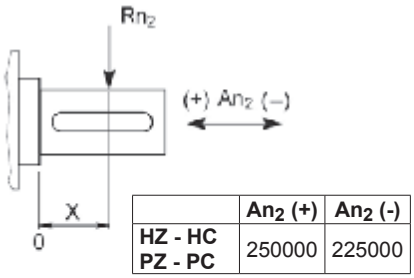
3/V 19 L4



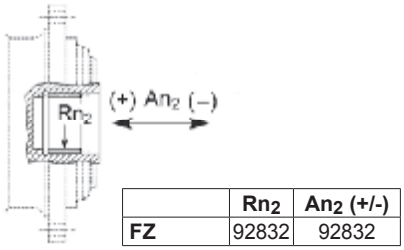
	D1 h6	L3	L4	L6	L7	L8	d
3/V 19 L4_HS	48	230	110	40	14	51.5	M16

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





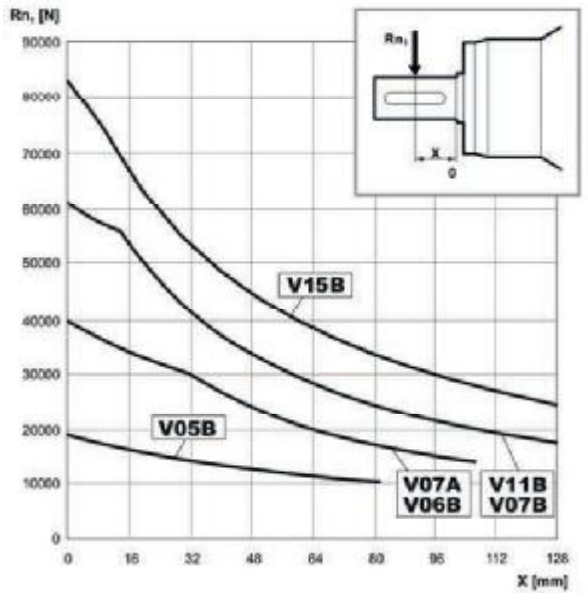
	An_2 (+)	An_2 (-)
HZ - HC PZ - PC	250000	225000

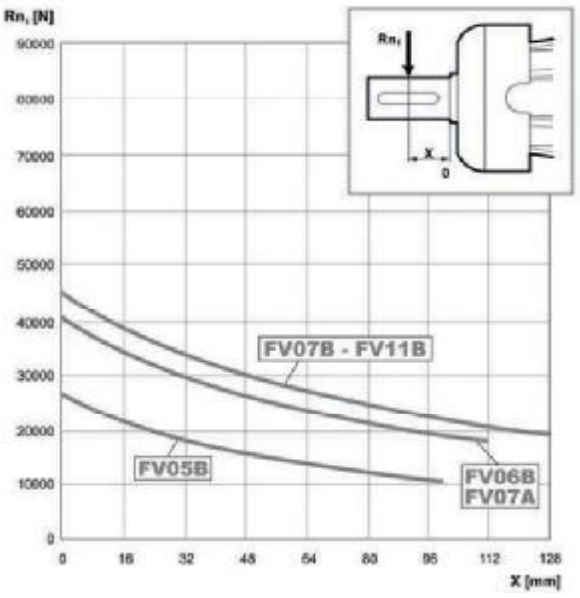


	Rn_2	An_2 (+/-)
FZ	92832	92832

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000
	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
	HZ - HC - PZ - PC	**1.75**	**1.52**	**1.23**	**1.00**	**0.62**	**0.50**

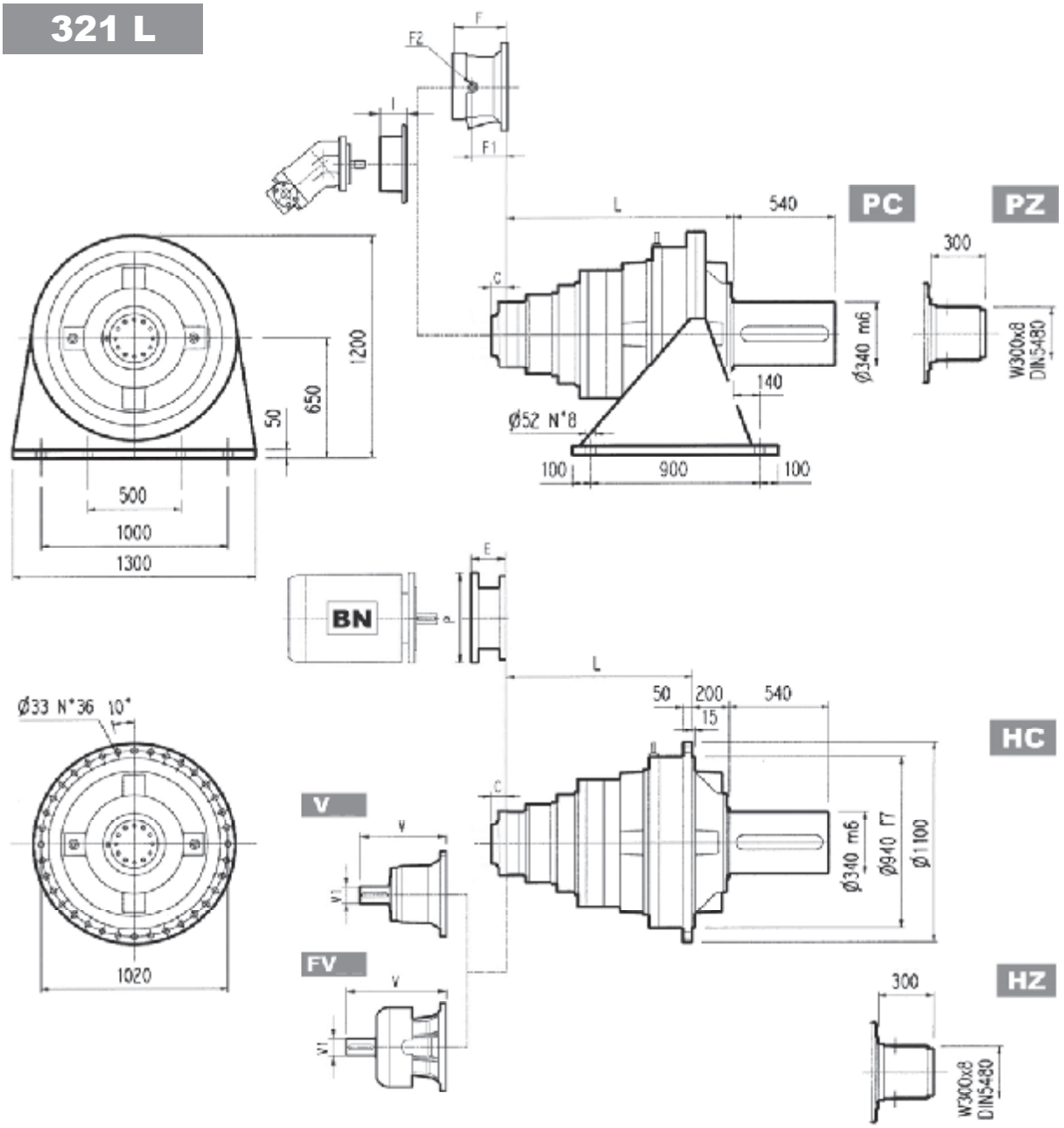
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

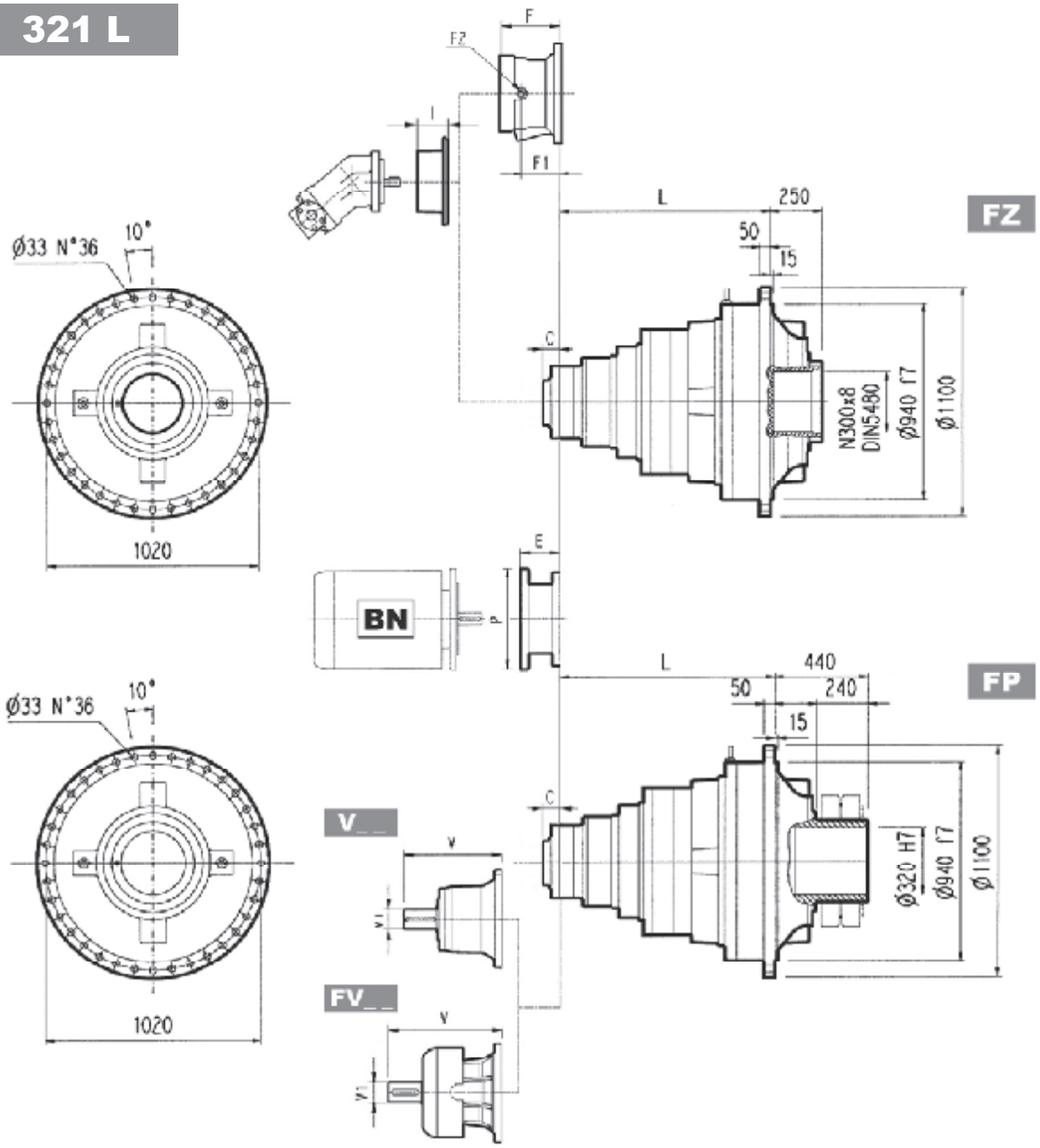
321 L



	L				Kg			
	PC - PZ	HC - HZ	FZ	FP	PC - PZ	HC - HZ	FZ	FP
321 L2	795	595	595	595	3000	2700	2600	2600
321 L3	1104	904	904	904	3120	2820	2720	2720
321 L4	1253	1053	1053	1053	3180	2880	2780	2780

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
321 L2	—	—	—	—	—	—	—	—	—	—	—	—	181	F		—	—	—	—	—	—
321 L3	343	80	55	—	—	—	451	80	71	—	—	—	75	D		—	—	—	—	—	—
321 L4	315	80	35	313	60	28	375	80	48	363	60	34	51	B	457	201	153	1/4 G	6	B	28

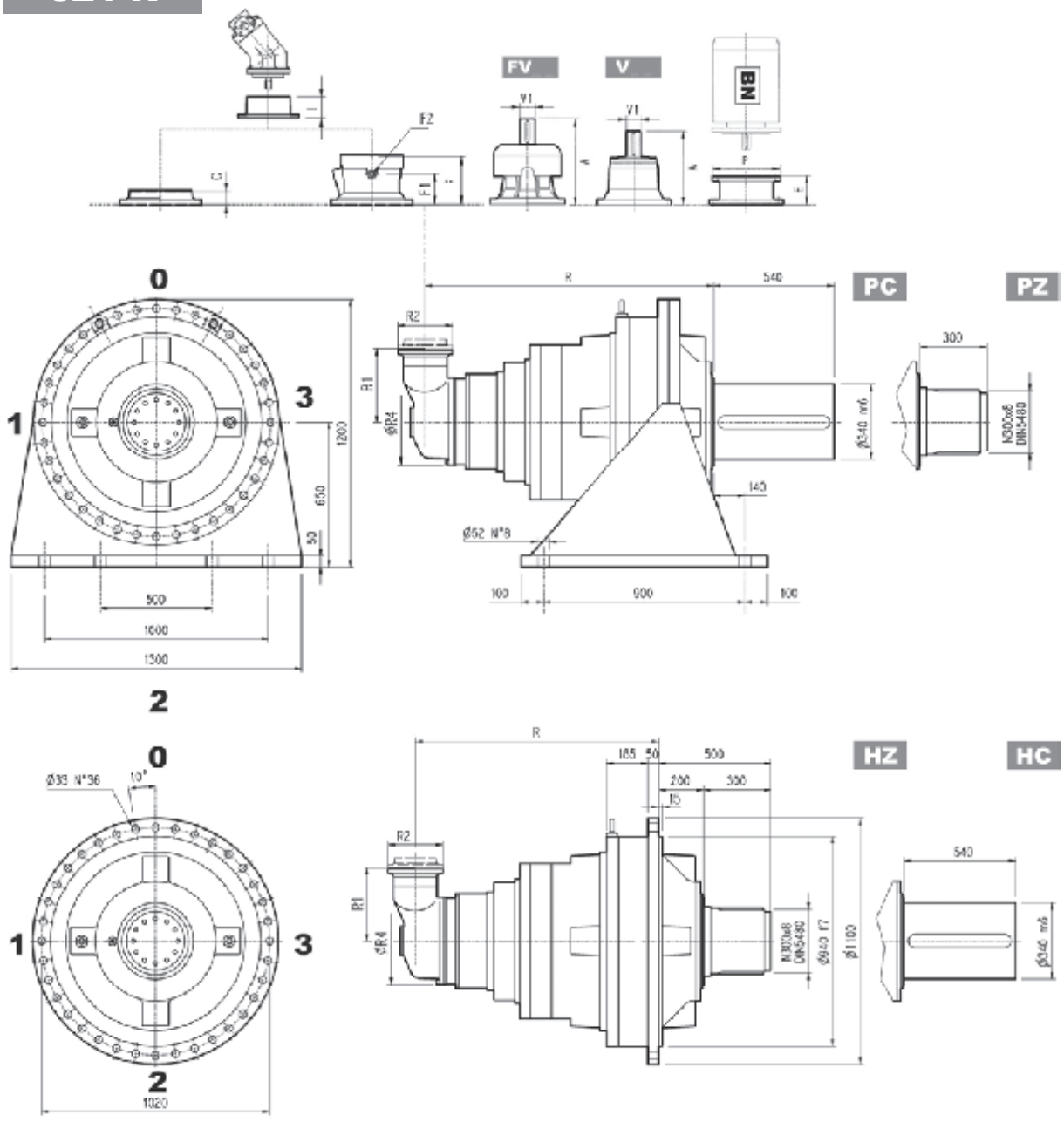
321 L



FP | M_{2max} = 720000 Nm

	P180		P200		P225		P250	
	E	P	E	P	E	P	E	P
321 L4	195	350	186	400	216	450	216	550

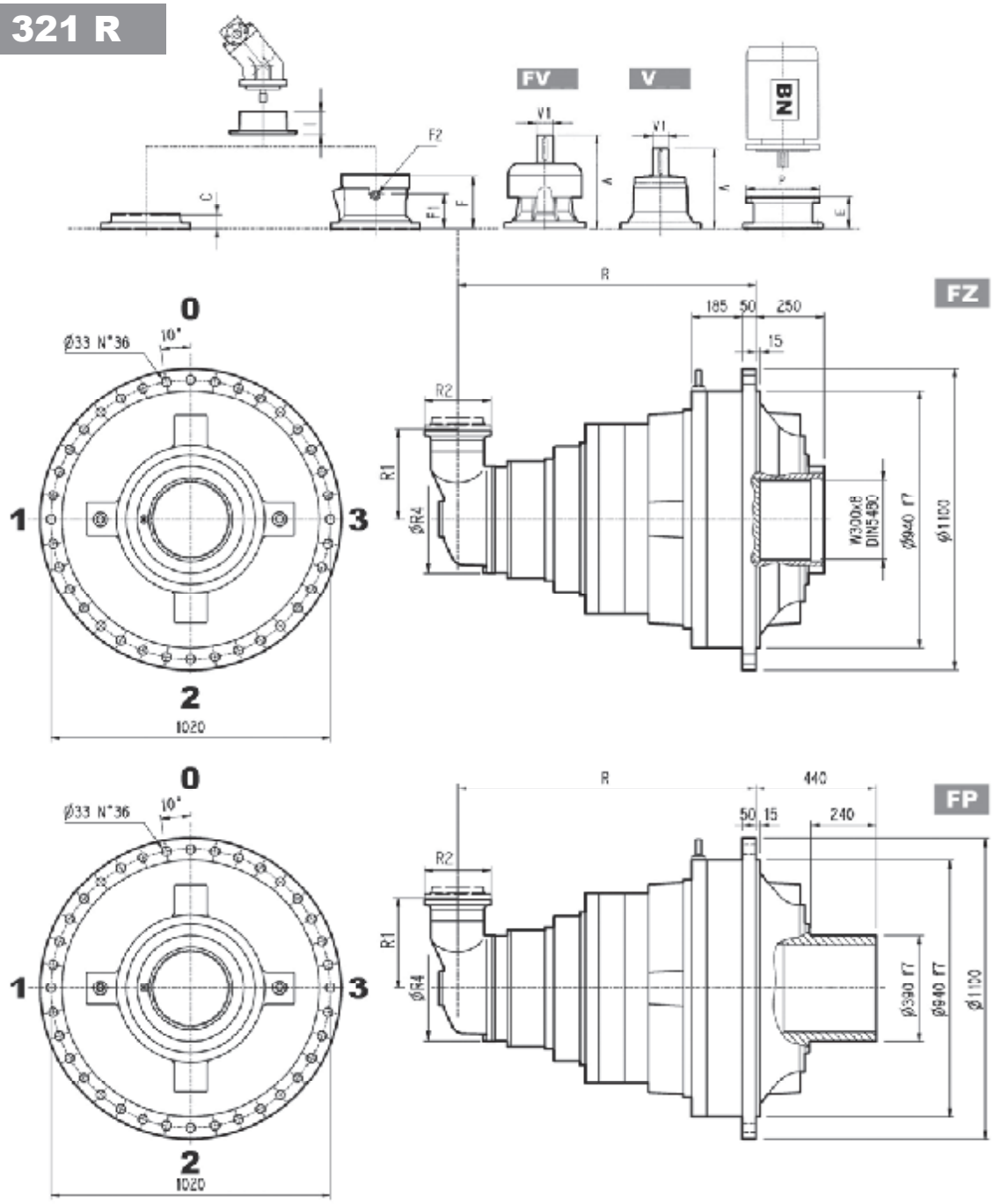
321 R



	R				R1	R2	R4	Kg			
	PC-PZ	HC-HZ	FZ	FP				PC-PZ	HC-HZ	FZ	FP
321 R4 (B)	1334	1134	1134	1134	345	292	400	3250	2950	2850	2850
321 R4 (C)	1334	1134	1134	1134	390	292	480	3260	2960	2860	2860

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
321 R4 (B)	307	60	23	—	—	—	357	60	28	—	—	—	45	B	457	195	147	1/4 G	6	B	28
321 R4 (C)	307	60	23	—	—	—	357	60	28	—	—	—	45	B		195	147	1/4 G	6	B	28

321 R

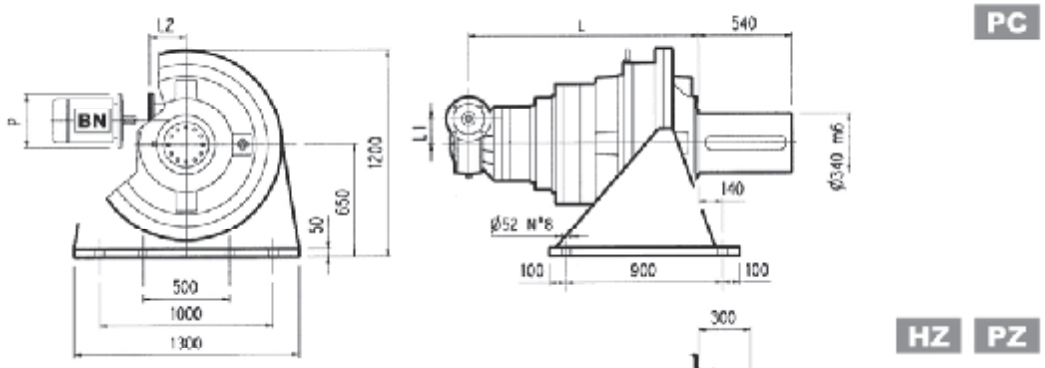


FP M_{2max} = 720000 Nm

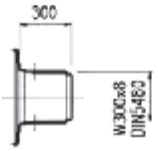
	P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P
321 R4 (B)	—	—	—	—	152	350	182	400	212	450	193	550
321 R4 (C)	—	—	—	—	152	350	182	400	212	450	193	550

3/V 21 L4

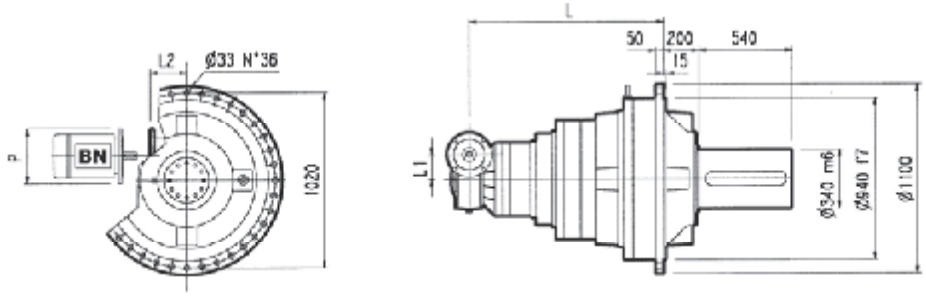
PC



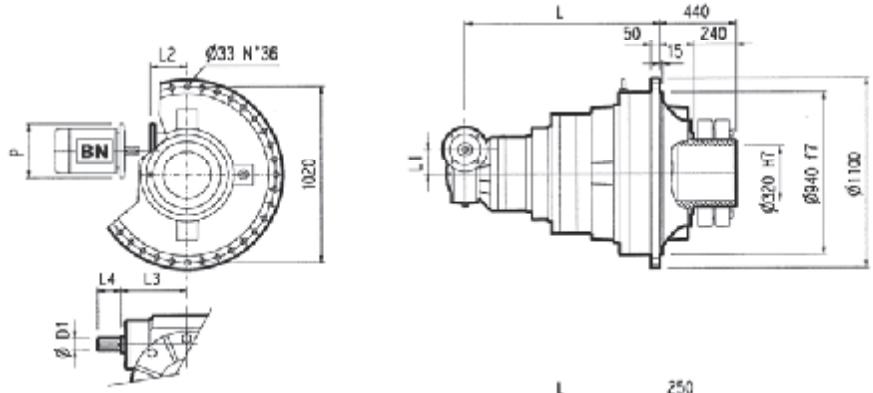
HZ PZ



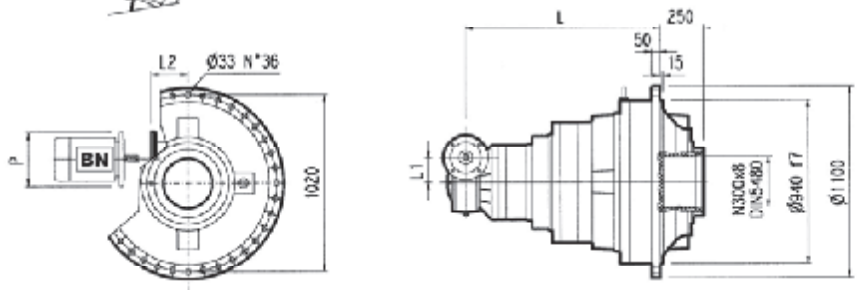
HC



FP



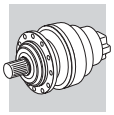
FZ

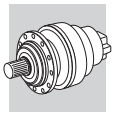


FP M_{2max} = 720000 Nm

	L				L1	L2	D1	L3	L4	Kg			
	PC - PZ	HC - HZ	FZ	FP						PC - PZ	HC - HZ	FZ	FP
3/V 21 L4	1374	1174	1174	1174	250	—	55	276	110	3430	3130	3030	3030

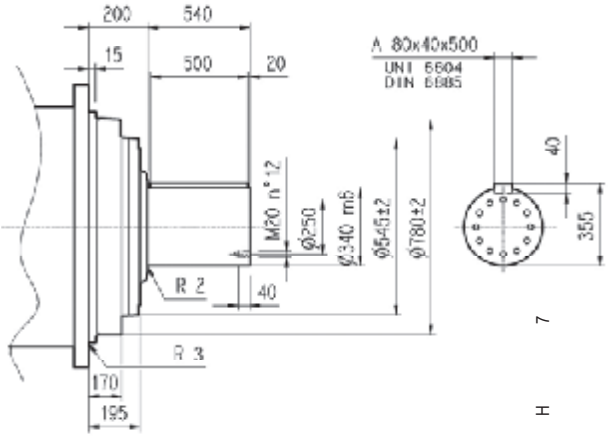
	P132		P160		P180		P200		P225	
	L2	P	L2	P	L2	P	L2	P	L2	P
3/V 21 L4	531	300	506	350	506	350	531	400	536	450



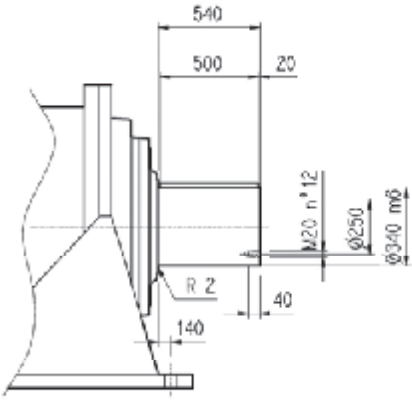


321 L | 321 R | 3/V 21 L4

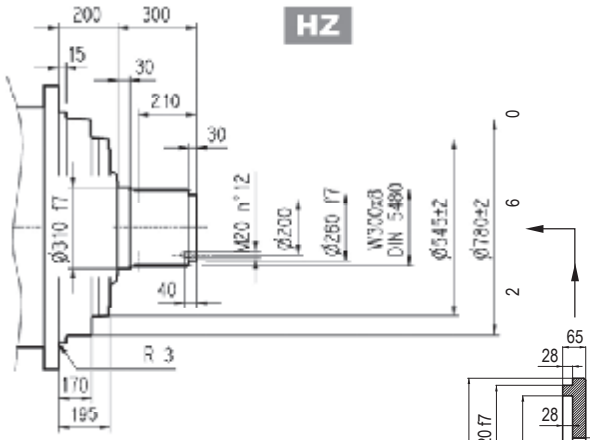
HC



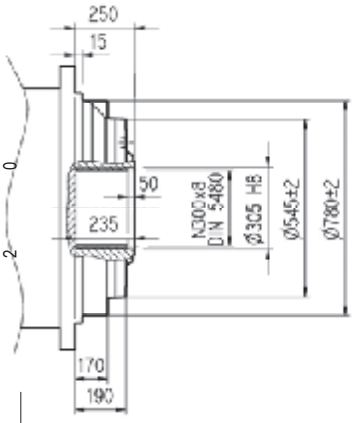
PC

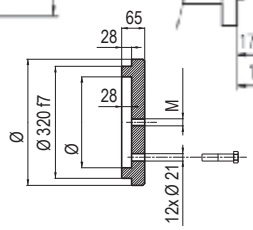


HZ



FZ





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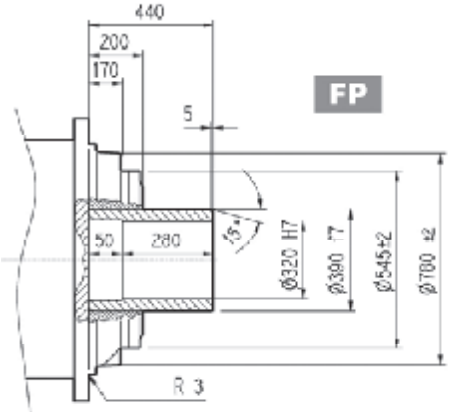
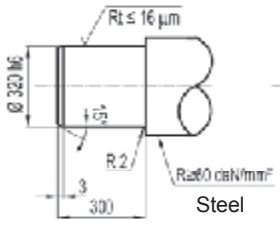
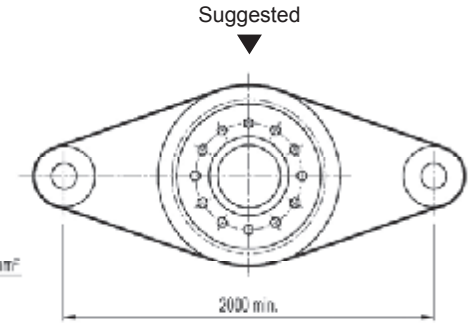
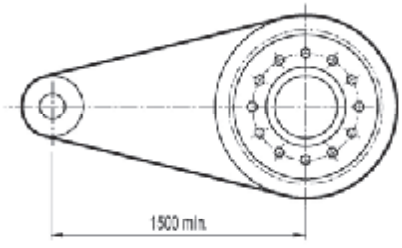
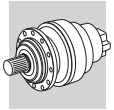








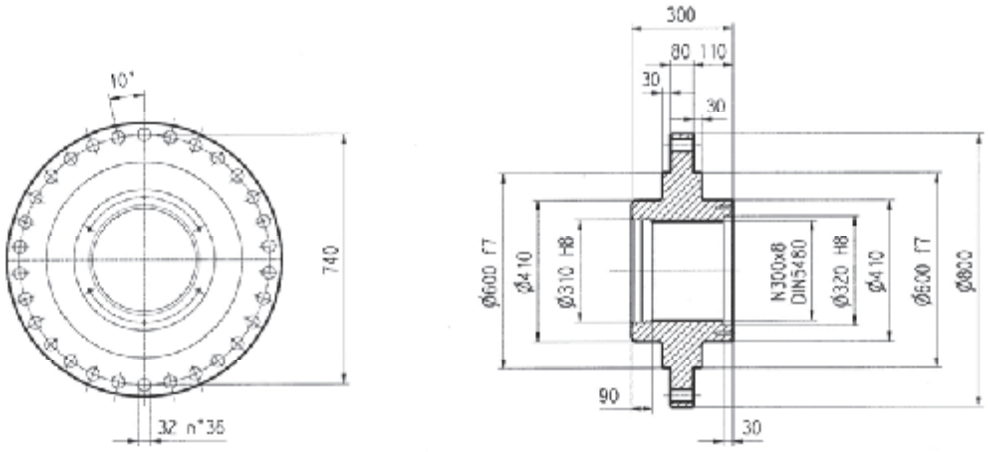
FP	M_{2max} = 720000 Nm



321 L | 321 R | 3/V 21 L4

Flange

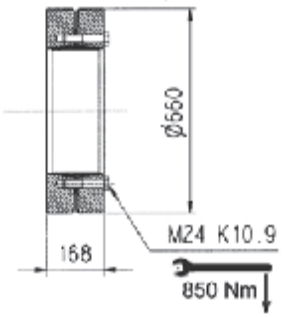
W0A

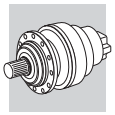


Material: Steel C40

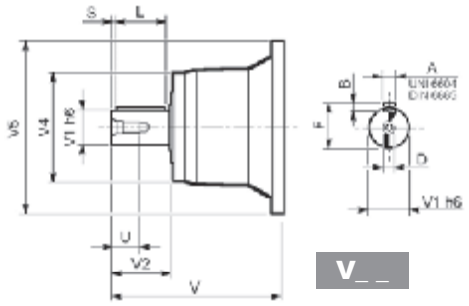
Shrink disc

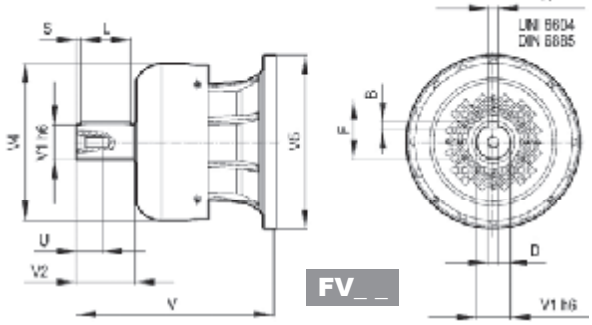
G0A





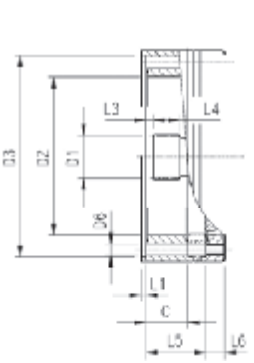
321 L 321 R

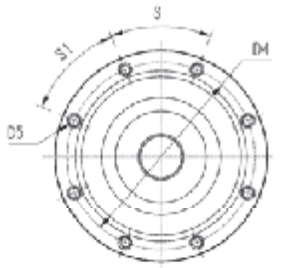




		V	V1	V2	V4	V5	A	B	F	L	S	D	U
321 L3	V11B	343	80	130	200	445	22	14	85	110	10	M16	36
	FV11B	451	80	130	347.5	445	22	14	85	110	10	M16	36
321 L4	V07B	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
321 R4 (B) (C)	V06B	307	60	105	155	292	18	11	64	90	7.5	M16	36
	FV06B	357	60	105	309	292	18	11	64	90	7.5	M16	36

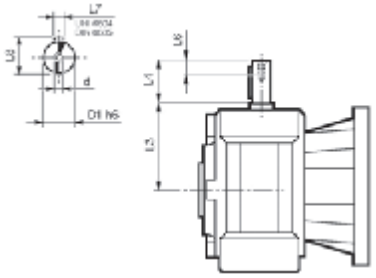
321 L 321 R





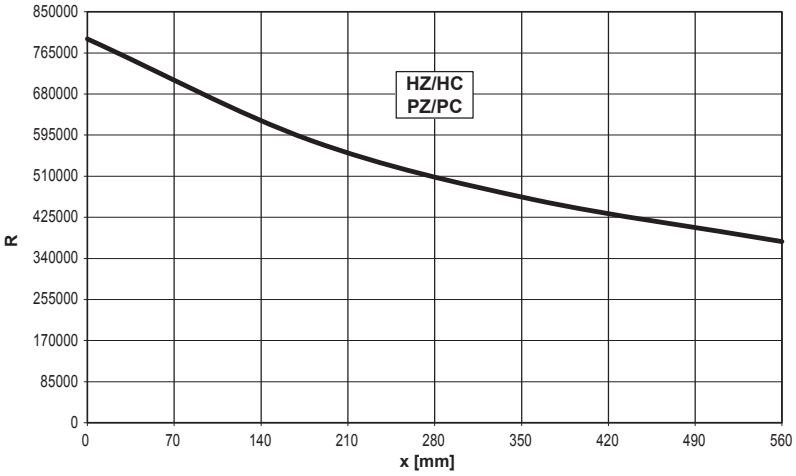
		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
321 L1	Please consult Bonfiglioli Technical Service																
321 L2	V9AF	181	120x3 DIN 5480	365	390 f7	415	M16 n°18	—	4	30	3	65	—	—	20°	20°	F
321 L3	V9AD	75	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	9.5	40	—	—	60°	30°	D
321 L4	V9AB	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
321 R4 (B) (C)	V9AB	45	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B

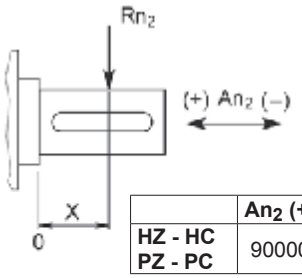
3/V 21 L4



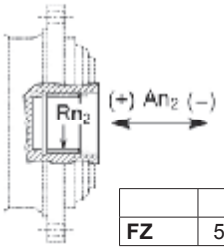
	D1 h6	L3	L4	L6	L7	L8	d
3/V 21 L4_HS	55	276	110	40	16	59	M16

Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$





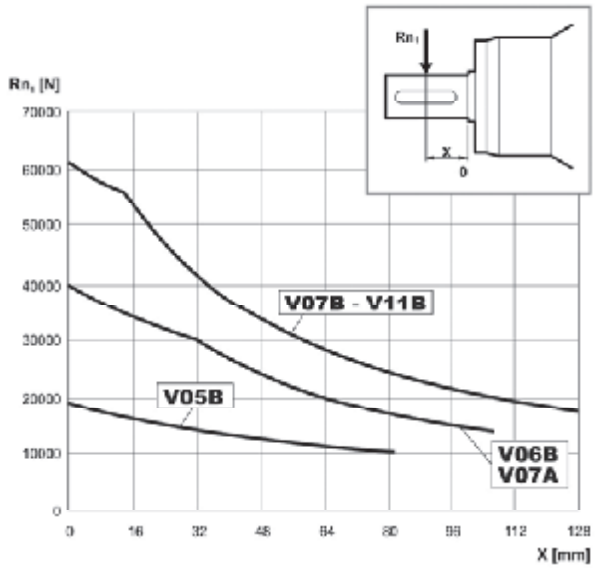
	An2 (+)	An2 (-)
HZ - HC PZ - PC	90000	120000

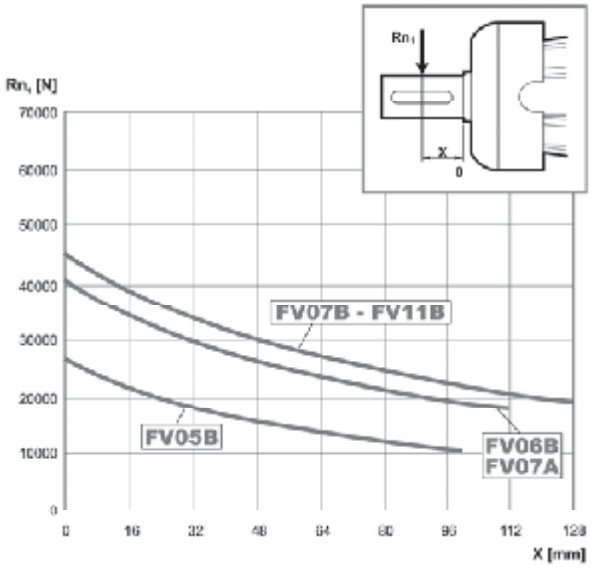


	Rn2	An2 (+/-)
FZ	556991	83549

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**
		HZ - HC - PZ - PC	**1.54**	**1.35**	**1.23**	**1.00**	**0.62**	**0.50**

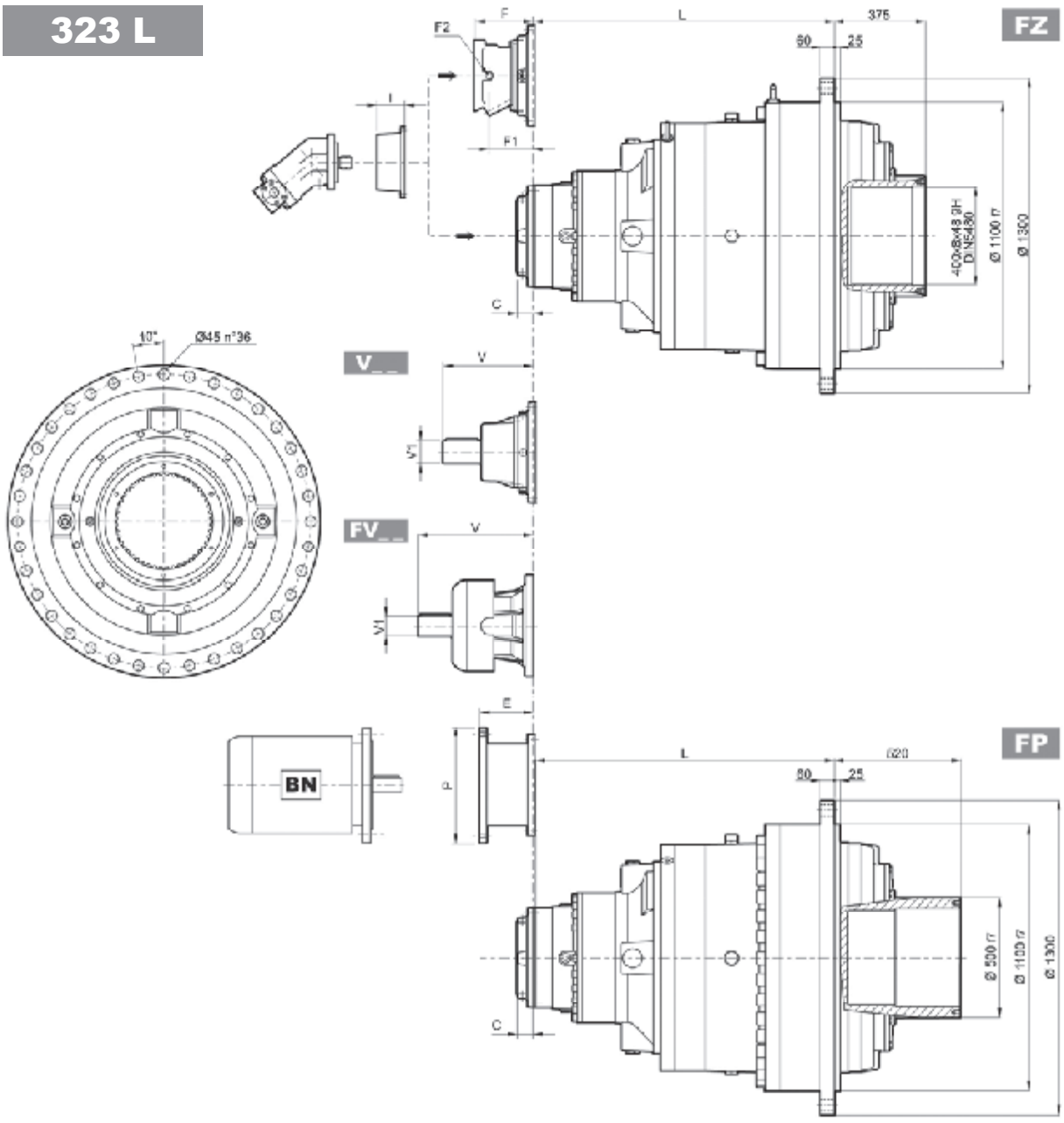
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

323 L



FP M_{2max} = 1580000 Nm

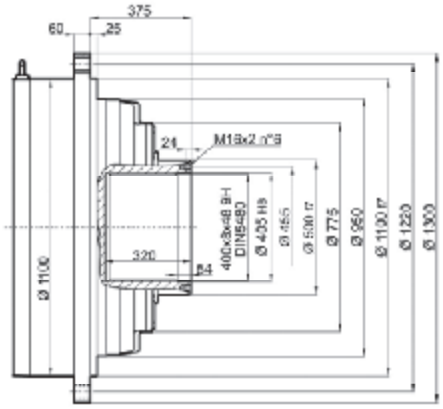
	L		Kg							
	FZ	FP	FZ	FP	V	V1	Kg	V	V1	Kg
323 L1	Please consult Bonfiglioli Technical Service									
323 L2	666	666	4450	4550	—	—	—	—	—	—
323 L3	1049	1049	4750	4850	556	120	125	—	—	—
323 L4	1261	1261	4900	5000	315	80	35	456	80	85

										P180		P200		P225		P250	
	C	Input	I	F	F1	F2	Type	Input	Kg	E	P	E	P	E	P	E	P
323 L1	—	—	457	—	—	—	—	—	—	—	—	—	—	—	—	—	—
323 L2	245	—		—	—	—	—	—	—	—	—	—	—	—	—	—	—
323 L3	116	E		—	—	—	—	—	—	—	—	—	—	—	—	—	—
323 L4	81	D		201	48	1/4 G	6	B	22	195	350	186	400	216	450	216	550

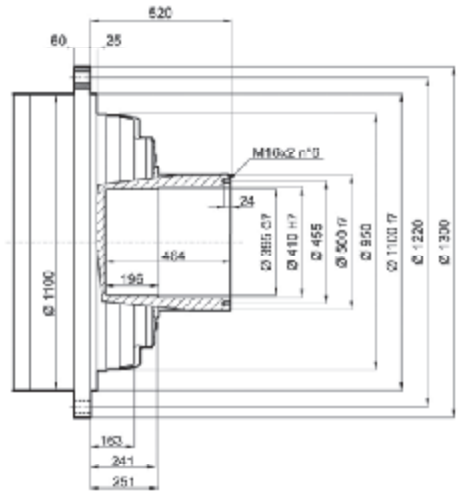
Bonfiglioli Riduttori

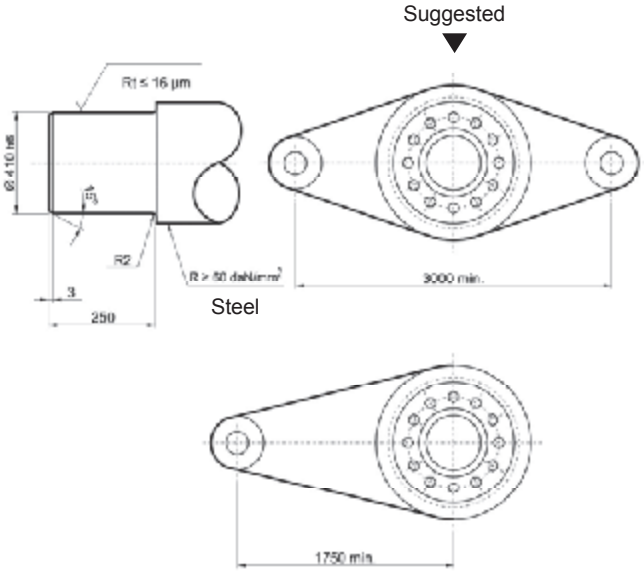
323 L

FZ



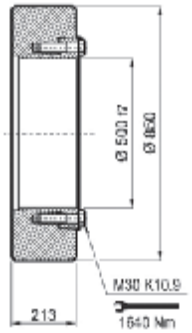
FP



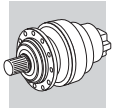


Shrink disc

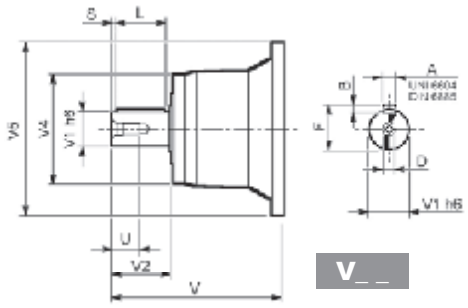
G0A

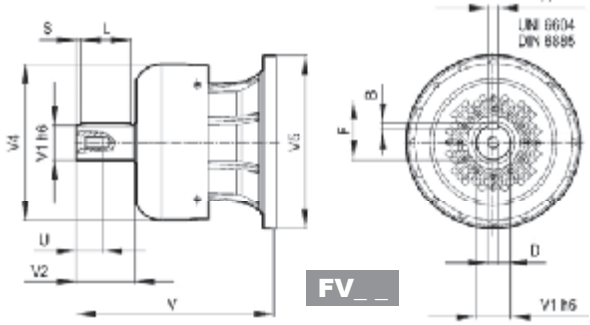


FP	M_{2max} = 1580000 Nm



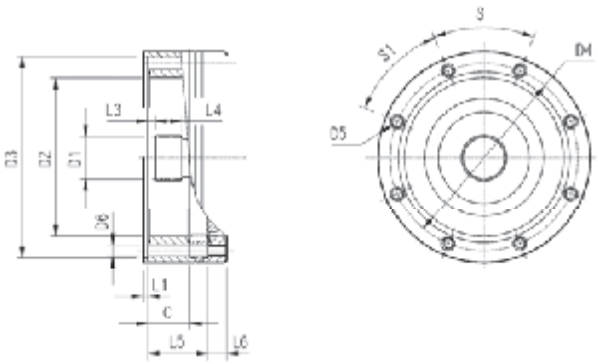
323 L





		V	V1	V2	V4	V5	A	B	F	L	S	D	U
323 L3	**V15B**	556	120	210	310	542	32	18	127	180	15	M24	50
323 L4	**V11B**	343	80	130	200	445	22	14	85	110	10	M16	36
	FV11B	451	80	130	347.5	445	22	14	85	110	10	M16	36

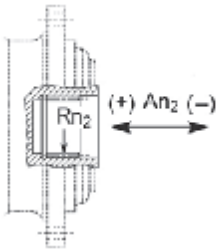
323 L



		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
323 L1	Please consult Bonfiglioli Technical Service																
323 L2																	
323 L3	**V9AE**	116	100x94 DIN 5482	340	412 H7	390	M16 n°18	—	7	30	8	55	—	—	20°	20°	E
323 L4	**V9AD**	81	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	8.5	40	—	—	60°	30°	D

323 L

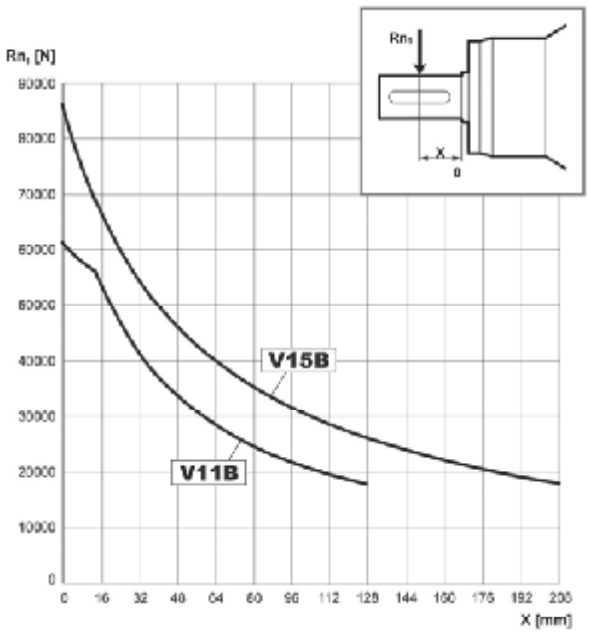
Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$

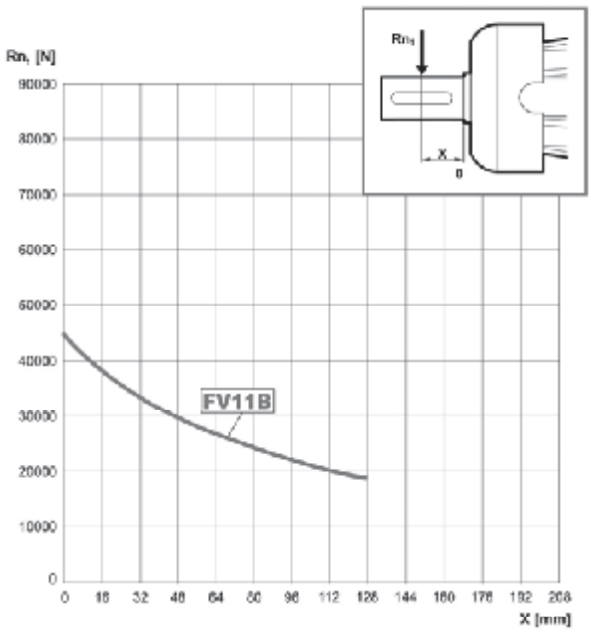


	Rn2	An2 (+)	An2 (-)
FZ	510575	174060	69624

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	FZ	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**

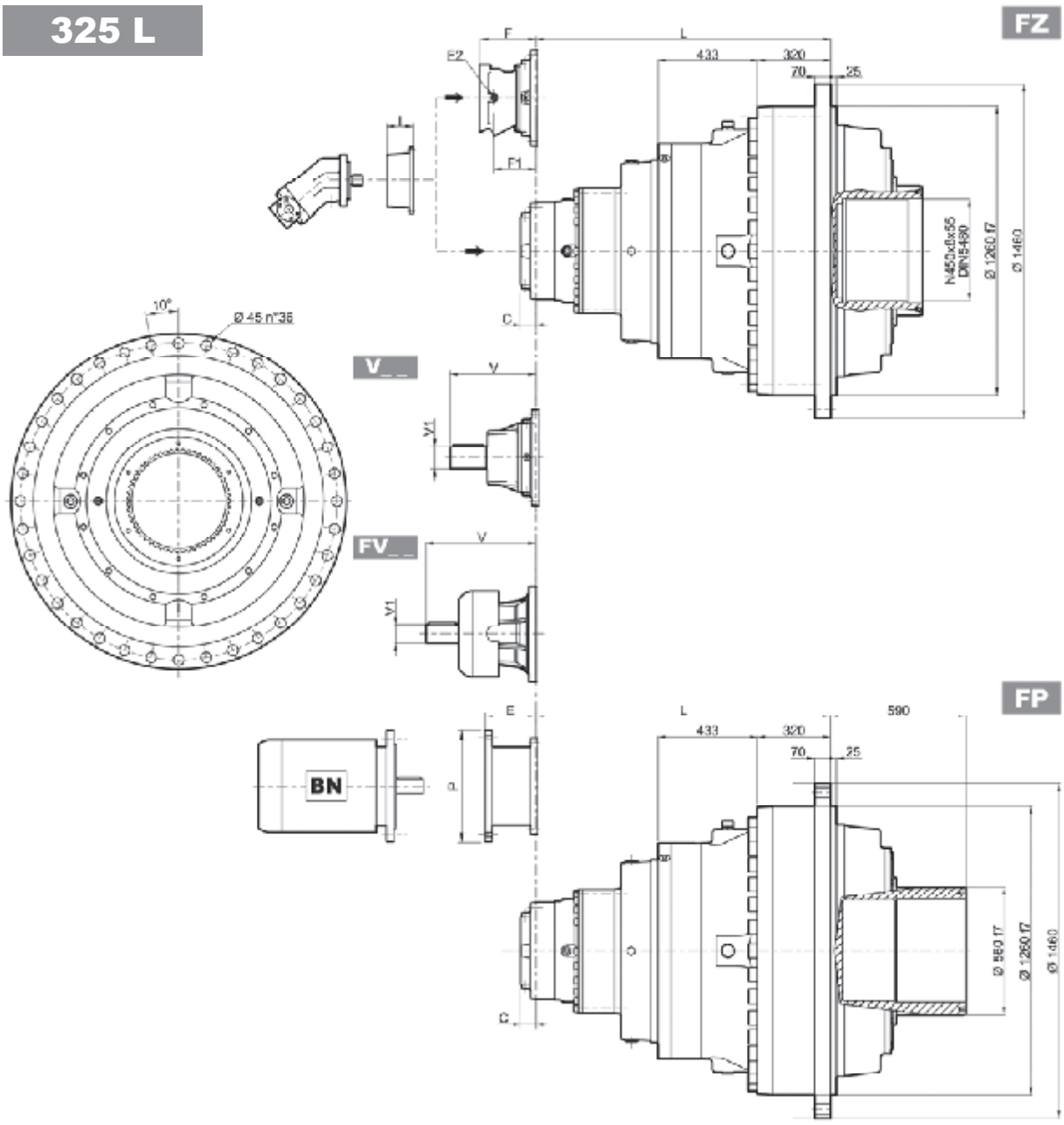
Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**

325 L



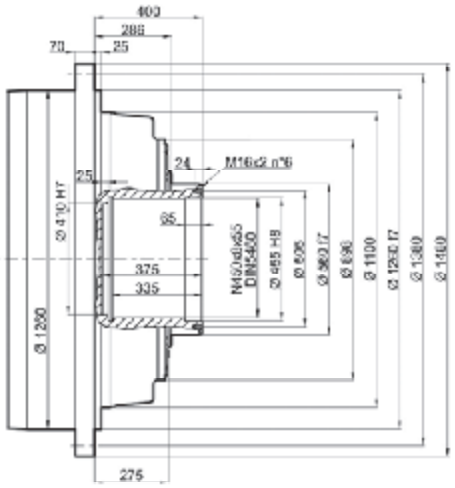
FP M_{2max} = 2000000 Nm

	L		Kg							
	FZ	FP	FZ	FP	V	V1	Kg	V	V1	Kg
325 L1	Please consult Bonfiglioli Technical Service									
325 L2	698	698	5700	5900	—	—	—	—	—	—
325 L3	1081	1081	6000	6200	556	120	125	—	—	—
325 L4	1293	1293	6150	6350	315	80	35	456	80	85

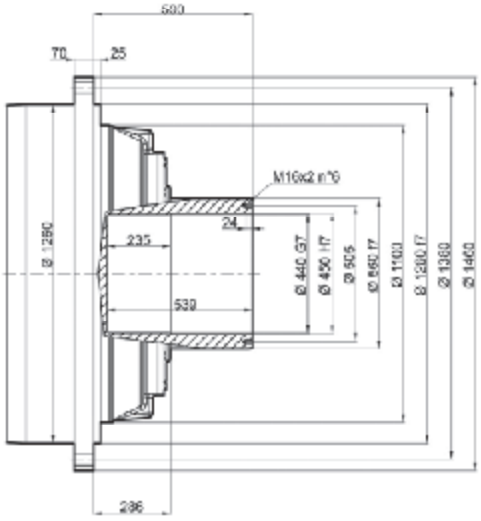
										P180		P200		P225		P250	
	C	Input	I	F	F1	F2	Type	Input	Kg	E	P	E	P	E	P	E	P
325 L1	—	—	457	—	—	—	—	—	—	—	—	—	—	—	—	—	—
325 L2	245	—		—	—	—	—	—	—	—	—	—	—	—	—	—	—
325 L3	116	E		—	—	—	—	—	—	—	—	—	—	—	—	—	—
325 L4	81	D		201	48	1/4 G	6	B	22	195	350	186	400	216	450	216	550

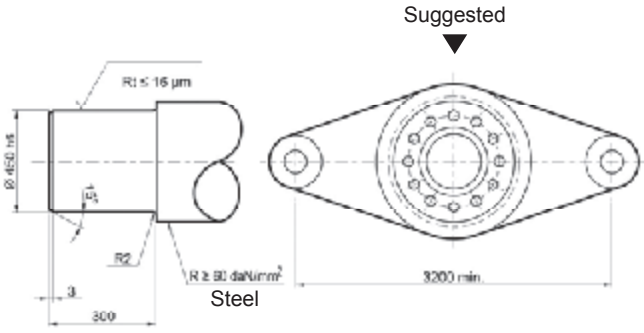
325 L

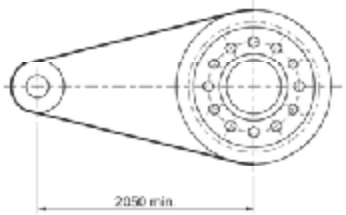
FZ



FP

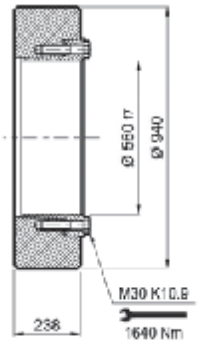




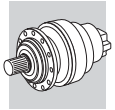


Shrink disc

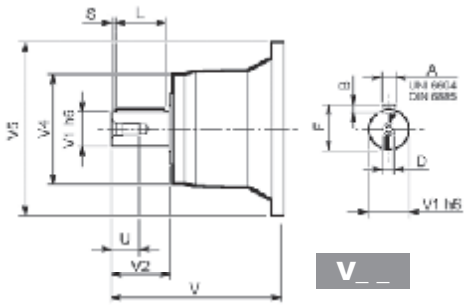
G0A



FP | M_{2max} = 2000000 Nm

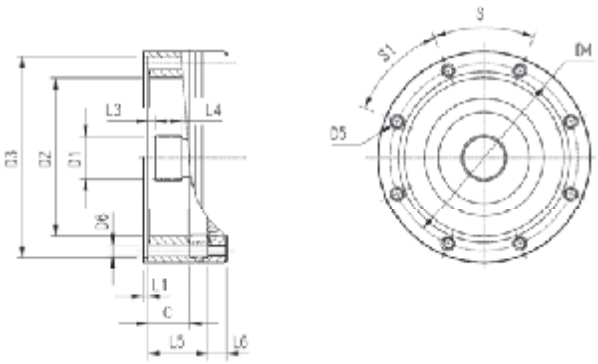


325 L



		V	V1	V2	V4	V5	A	B	F	L	S	D	U
325 L3	**V15B**	556	120	210	310	542	32	18	127	180	15	M24	50
325 L4	**V11B**	343	80	130	200	445	22	14	85	110	10	M16	36
	FV11B	451	80	130	347.5	445	22	14	85	110	10	M16	36

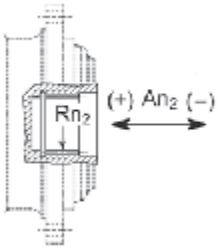
325 L



		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
325 L1	Please consult Bonfiglioli Technical Service																
325 L2																	
325 L3	**V9AE**	116	100x94 DIN 5482	340	412 H7	390	M16 n°18	—	7	30	8	55	—	—	20°	20°	E
325 L4	**V9AD**	81	80x74 DIN 5482	270	335 H7	314	M16 n°8	—	5	30	8.5	40	—	—	60°	30°	D

325 L

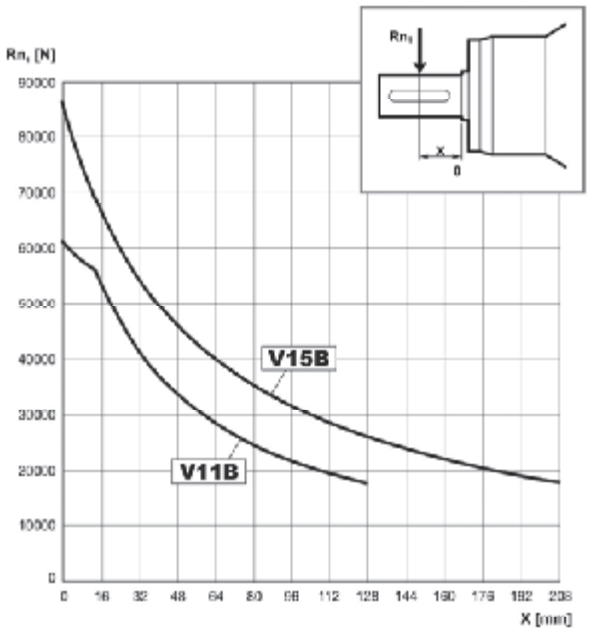
Permissible radial and axial loads on output shaft with $Fh_2 : n_2 \cdot h = 100000$

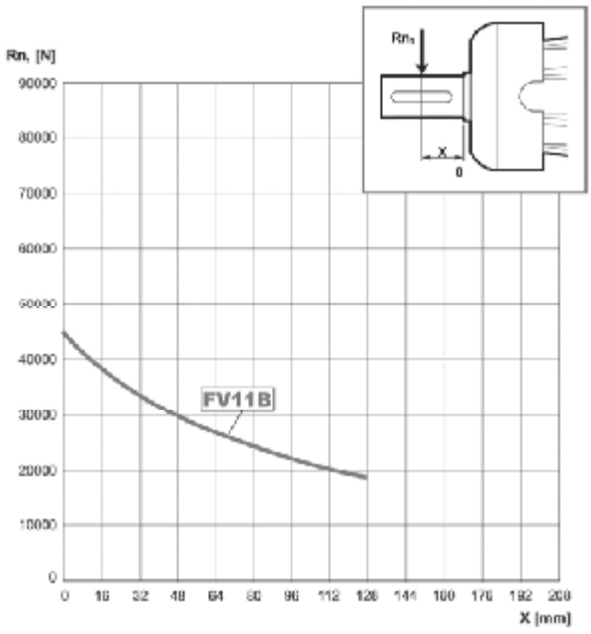


	Rn_2	An_2 (+)	An_2 (-)
FZ	510575	174060	69624

Load corrective factor fh_2 on shafts	$Fh_2 = n_2 \cdot h$		10000	25000	50000	100000	500000	1000000
	fh_2	**FZ**	**2.15**	**1.59**	**1.26**	**1.00**	**0.58**	**0.46**

Permissible radial loads on input shaft with $Fh_1 : n_1 \cdot h = 250000$





Load corrective factor fh_1 on shafts	$Fh_1 = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	fh_1	**1**	**0.79**	**0.63**	**0.50**	**0.37**	**0.29**